

TEENESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 of 1

Project WIDOWS CREEK S. P. Feature BORROW AREA
 Boring PAH-23 Station 75 +84E Range 10 +91N Surface El 613.2
 Date Drilled 12-4-80 To 12-4-80 Prepared By JLB Checked By CRG

Depth	El	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0								
	610			25.0				
5				24.7				
	605							
10			MH	22.8	51	21		
	600							
15				24.2				
	595							
20				21.9				
	590							
25			U	32.5	56	31		
	585							
30								
35								

DISCONTINUED

1" = 100'
 CS = 5' 4th 8000

CALCOMP DATA SHEET

Title: Widows Creek
 Scrubber Sludge Borrow
 Page 1 of 3

PAH-1

SLH-3

0	CNTL	4	6	X-COORD.	15	16	Y-COORD.	25	26	Z-VALUE	35
	PAH-1			1200			3600			600.7	606.7
	PAH-2			1600			3600			594.9	600.9
	PAH-3			2000			3600			602.2	608.2
	PAH-4			2400			3600			609.6	615.6
	PAH-5			2800			3600			615.2	621.2
	PAH-6			3200			3600			589.6	595.6
	PAH-7			3200			4000			611.8	617.8
	PAH-8			3200			4400			618.2	624.2
	PAH-9			2800			4000			611.3	617.3
	PAH-10			2400			4000			607.7	613.7
	PAH-11			2800			4400			609.4	615.4
	PAH-12			2400			4400			600.2	606.2
	PAH-13			1200			3200			596.3	602.3
	PAH-14			1200			2800			594.9	600.9
	PAH-15			1200			2400			591.7	597.7
	PAH-16			1600			3200			599.5	605.5
	PAH-17			1600			2800			(-595.3)	601.3
	PAH-18			1600			2400			596.6	602.6
	PAH-19			1600			2000			591.0	597.0
	PAH-20			2000			3200			603.3	609.3
	PAH-21			2400			3200			596.7	602.7
	PAH-22			2000			2800			594.1	600.4
	PAH-23			2400			2800			(-585.2)	591.2
	PAH-24			2000			2400			599.4	605.4
	PAH-25			2400			2400			601.1	607.1
	PAH-26			2000			2000			(-589.1)	595.1
	PAH-27			2400			2000			(-606.3)	612.3

TOR

~~35~~

CALCOMP DATA SHEET

Widows Creek
Scrubber Sludge Borrow
Page 2 of 3

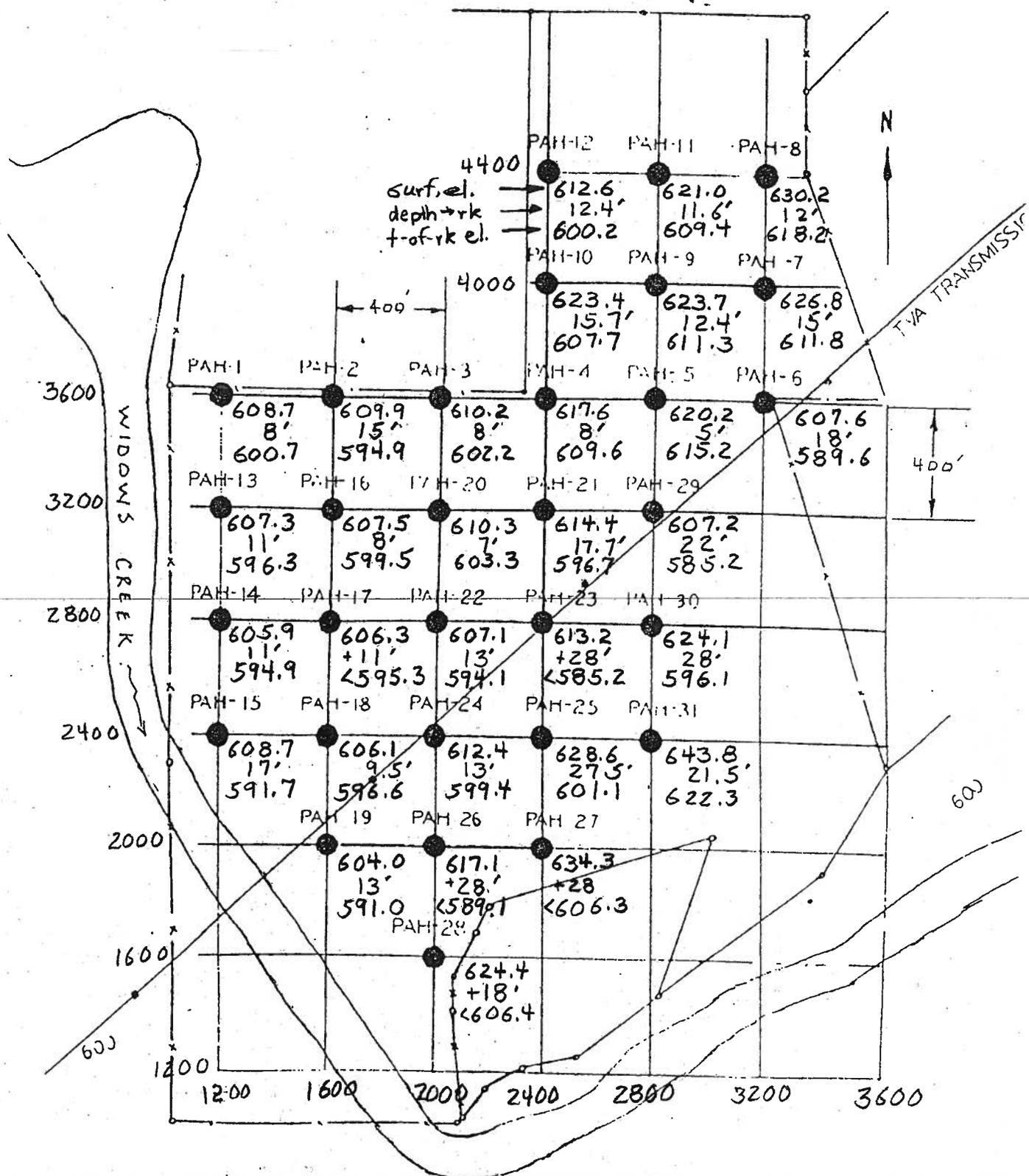
O CNTL	4	6	X-COORD.	15	16	Y-COORD.	25	26	Z-VALUE	35
PAH-28			2000			1600			(-606.4)	612.4
PAH-29			2800			3200			585.2	591.2
PAH-30			2800			2800			596.1	602.1
PAH-31			2800			2400			622.3	628.3
SLH-1			3200			4800			607.2	620.7613.2
SLH-2			3000			4600			608.1	618.9614.1
SLH-3			3000			4200			610.1	623.2616.1
SLH-4			3000			3800			602.0	612.2608.0
SLH-5			3000			3400			593.8	604.4599.8
SLH-6			2600			4600			598.6	610.4604.6
SLH-7			2600			4200			601.9	614.7607.9
SLH-8			2600			3800			608.2	618.4614.2
SLH-9			2600			3400			600.5	613.5606.5
SLH-10			2600			3000			589.3	595.3
SLH-11			2200			4200			600.3	610.7606.3
SLH-12			2200			3800			600.4	611.0606.4
SLH-13			2200			3400			595.6	608.7601.6
SLH-14			2200			3000			587.9	593.9
SLH-15			2200			2600			579.2	585.2
SLH-16			2000			4400			593.9	605.7599.9
SLH-17			2000			4000			599.4	608.7605.4
SLH-18			1800			4200			593.6	605.0599.6
SLH-19			1800			3800			598.6	604.6
SLH-20			1800			3400			598.7	604.7

FOI

1/10/85
RAB

? Plot
Cont

Sta.	SE	Sta. Range	TR depth	COMPUTED Elev. CHECKED	DATE
PAK 1	608.7	72+98E-25+05N	8.0'	608.7	
" 2	609.9	75+82E-22+23N	15.0'	594.9	
" 3	610.2	78+65E-19+40N	8.0'	602.2	
" 4	617.6	81+48E-16+58N	8.0'	609.6	
" 5	620.2	84+32E-13+76N	5.0'	615.2	
" 6	607.6	87+15E-10+94N	18.0'	589.6	
" 7	626.8	89+97E-13+77N	15.0'	611.8	
" 8	630.2	92+80E-16+60N	12.0'	618.2	
" 9	623.7	87+14E-16+59N	12.4'	611.3	
" 10	623.4	84+31E-19+42N	15.7'	607.7	
" 11	621.0	89+06E-19+43N	11.6'	609.4	
" 12	612.6	87+13E-22+25N	12.4'	600.2	
" 13	607.3	70+16E-22+22N	11.0'	596.3	
" 14	605.9	67+34E-19+38N	11.0'	594.9	
" 15	608.7	64+51E-16+55N	12.0'	591.7	
" 16	607.5	72+99E-19+39N	8.0'	599.5	
" 17	606.3	70+17E-16+56N			Discontinued at 11.0', 595.3
" 18	606.1	67+35E-13+73N	9.5'	596.6	
" 19	604.0	64+52E-10+89N	13.0'	591.0	
" 20	610.3	75+83E-16+57N	7.0'	606.3	
" 21	614.4	78+66E-13+75N	17.7'	596.7	
" 22	607.1	73+00E-13+74N	13.0'	594.1	
" 23	613.2	75+84E-10+91N			Discont. at 28' or 585.2
" 24	612.4	70+18E-10+90N	13.0'	599.4	
" 25	629.6	73+01E-8+08N	27.5'	601.1	
" 26	617.1	67+36E-8+07N			Discont. at 28' or 589.1
" 27	634.3	70+19E-5+25N			Discont. at 28' or 605.3
" 28	624.4	64+53E-5+24N			Discont. at 18' or 606.4
" 29	607.2	81+49E-10+92N	22.0'	585.2	
" 30	624.1	78+67E-8+09N	28.0'	596.1	
" 31	643.8	75+85E-5+26N	21.5'	622.3	



These core borings indicate depths to refusal in the range of 6-28 ft., AVE = 15 ft. Soils were predominantly highly plastic clay and silt (70%) and lean clay (30%). Based on index properties soil permeabilities were estimated at 10^{-6} - 10^{-8} cm/sec. This section represents about 75% of phase I.

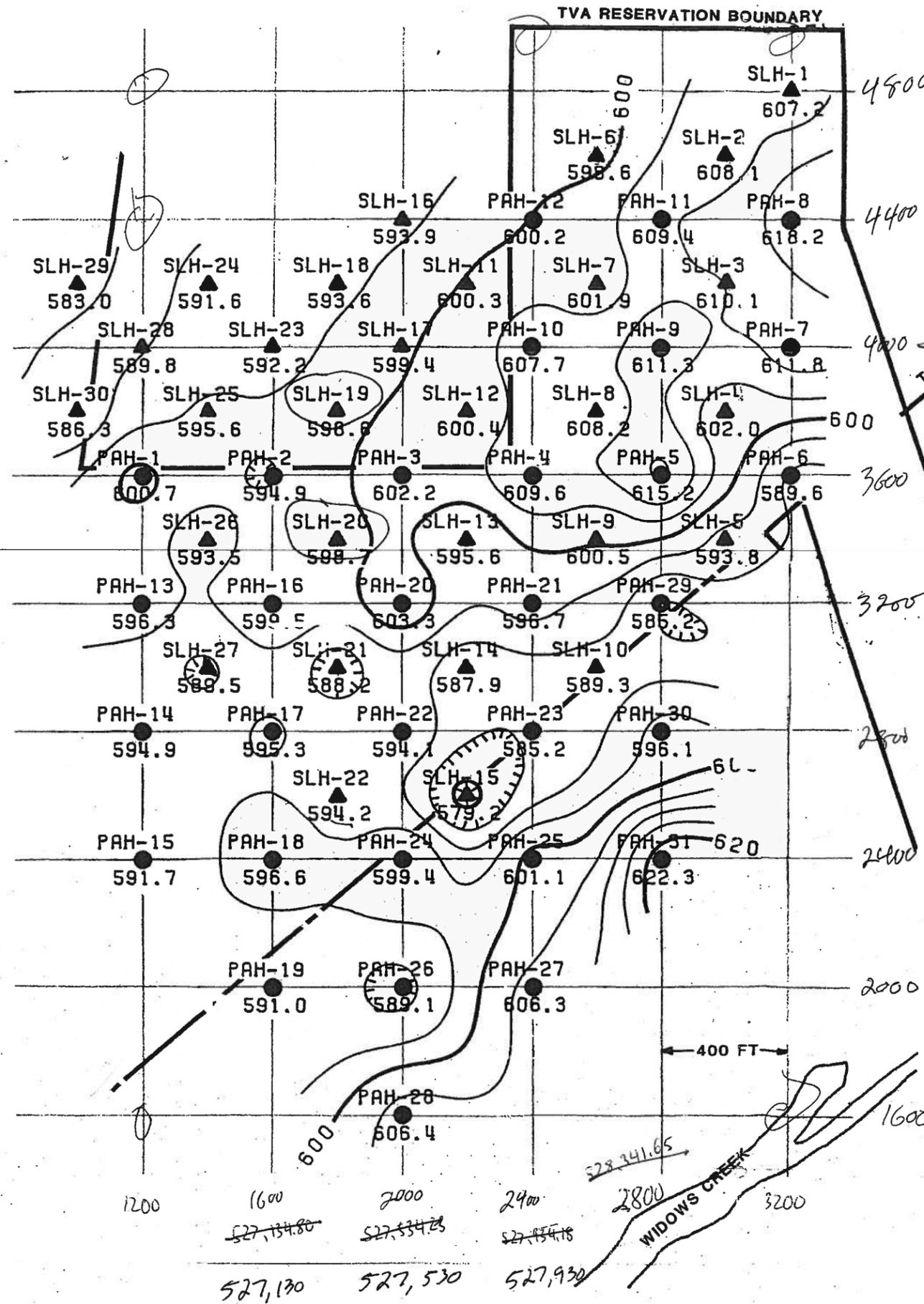
CALCOMP DATA SHEET

1/10/85 EAH

TE

TRIG

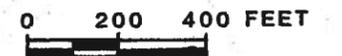
0 CNTL	4	6	X-COORD.	15	16	Y-COORD.	25	26	Z-VALUE	35
SS-1			1110			2990				598.8
SS-2			1120			3385				603.5
SS-3			1140			3785				599.4
SS-4			1205			4050				592.5
SS-5			1605			4150				599.5
SS-6			2000			4275				604.8
SS-7			2270			4340				609.0
SS-8			2610			4510				608.6
SS-9			2890			4610				619.2
SS-10			3090			4395				6263
SS-11			3120			4120				609.9
SS-12			3170			3800		Replace w/US-12		597.4
SS-13			3120			3560				600.7
SS-14			2985			3360				601.0
SS-15			2700			3160		Replace w/US-15A		581.2
SS-16			2980			2950				593.1
SS-17			2760	↔		2250		589.8	↔	598.8
SS-18			2560	↔		2020				597.0
SS-19			2590	↔		1600				601.0
SS-20			1405			3190				603.7
SS-21			1400			3990				597.5
SS-22			1005			3185				603.3
SS-23			1005			3590		599.5	↔	610.8
SS-24			1005			3985		Replace w/US-24		571.2
SS-25			1205			4385				591.8
SS-26			1605			4390				599.4
...		



LEGEND

- PAH-14
594.9 SOIL BORING
TOP-OF-ROCK ELEVATION
- SLH-22
594.2 SEISMIC REFRACTION STATION
TOP-OF-ROCK ELEVATION

SCALE



CONTOUR INTERVAL IS 6 FEET

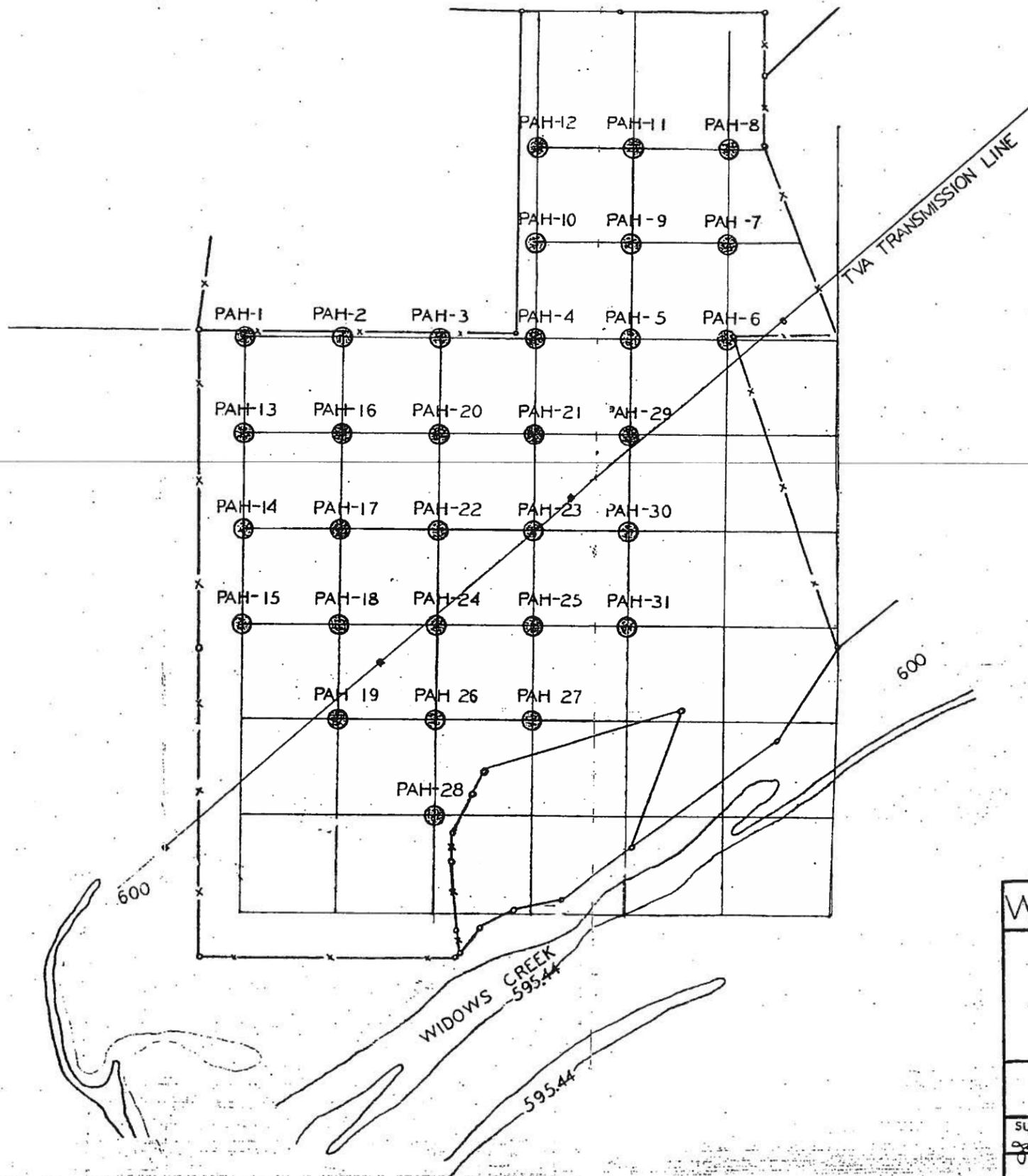
BORROW AREA FOR SCRUBBER
SLUDGE POND DIKE RAISING

**TOP-OF-ROCK
CONTOUR MAP**

WIDOWS CREEK STEAM PLANT
TENNESSEE VALLEY AUTHORITY
DIVISION OF ENGINEERING DESIGN

SUBMITTED	RECOMMENDED	APPROVED
KNOXVILLE	12-17-82	34/GE

pdf file
Got file
This drawing is located @
PAH/actual/111468118/contour
Client: Ecol Data Mining/WCF
Scanned documents by: Vedge
Project: Scrubber Sludge Pond
Owner: TVA
02-18-82 Top of rock survey
L page 3



SYMBOLS

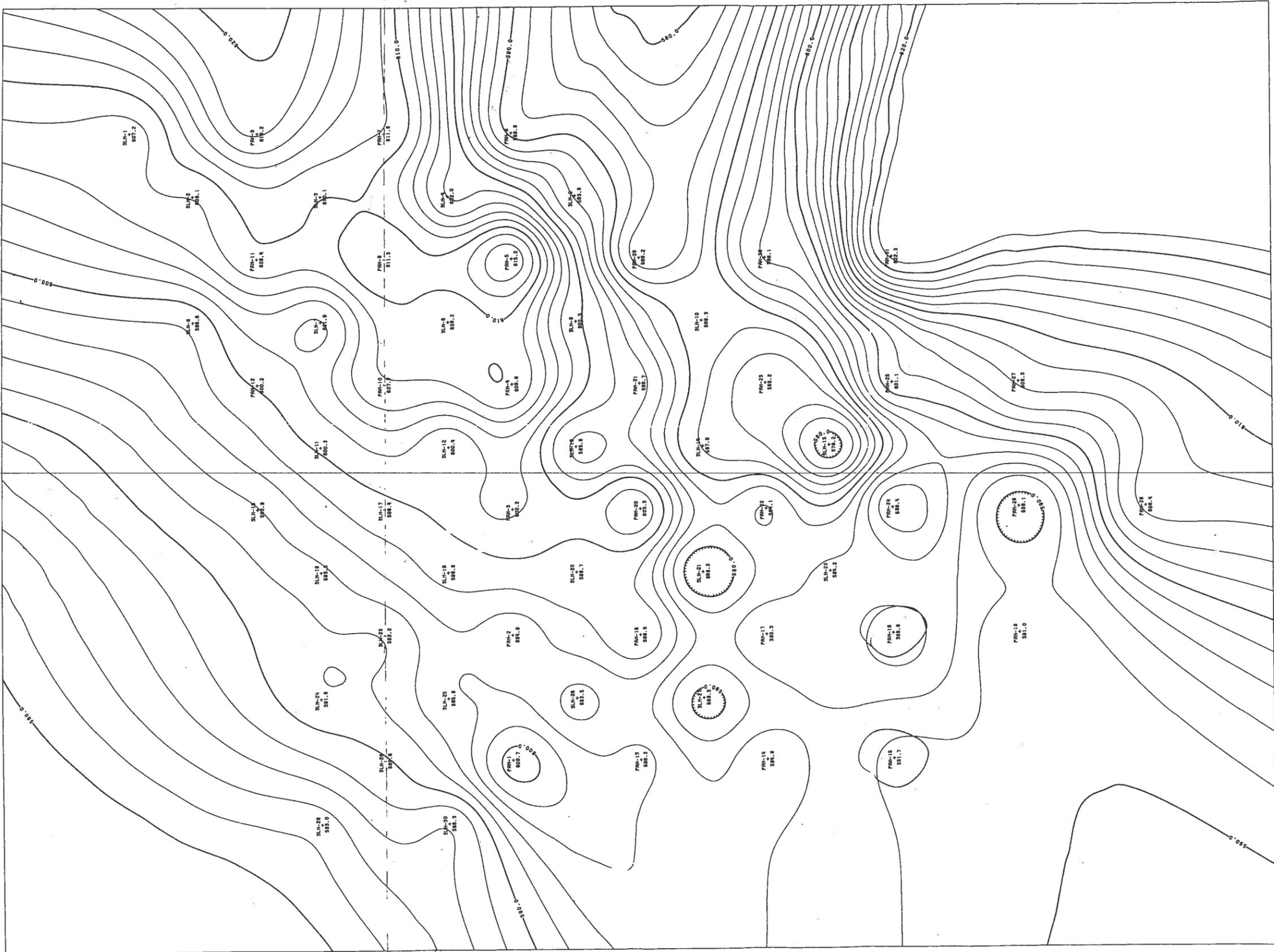
⊗ - AUGER BORING

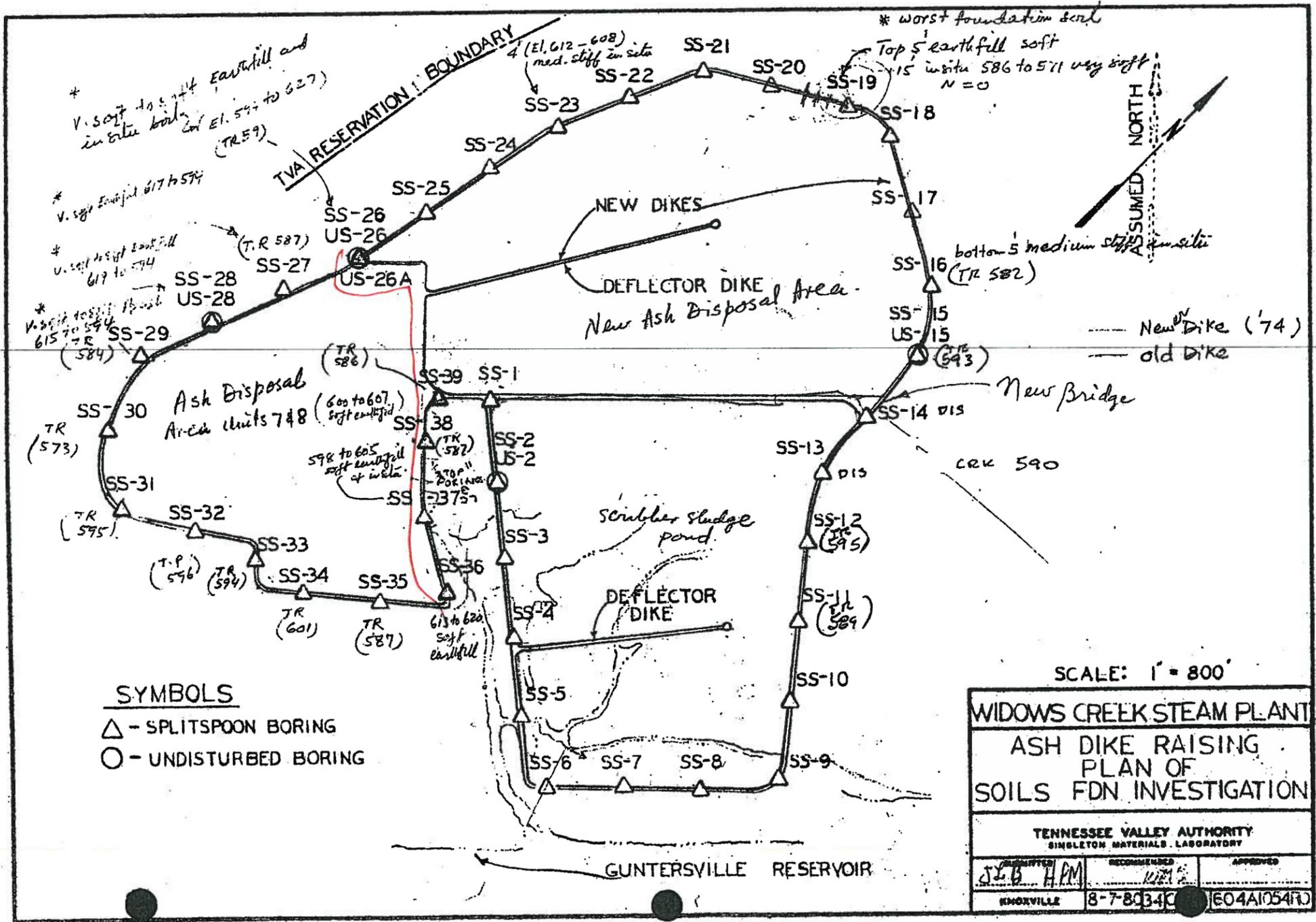
SCALE: 1" = 500'

WIDOWS CREEK STEAM PLANT
 ASH DIKE RAISING
 PLAN OF
 BORROW INVESTIGATION

TENNESSEE VALLEY AUTHORITY
 MATERIALS ENGINEERING LABORATORY

SUBMITTED <i>JB</i>	RECOMMENDED <i>WAC</i>	APPROVED <i>Rm</i>
KNOXVILLE	1-9-81 34 CS	3 604B1062R0





* V. soft to soft earthfill and in situ soil in El. 594 to 627 (TR 579)
 * V. soft earthfill 617 to 574
 * U. soft to soft earthfill 617 to 574 (TR 587)
 * V. soft to soft earthfill 615 to 594 (TR 584)

* worst foundation soil
 Top 5' earthfill soft
 15' in situ 586 to 571 very soft
 N=0

bottom 5' medium stiff in situ
 (TR 582)

--- New Dike ('74)
 --- old dike

Ash Disposal Area units 748
 (TR 573)
 (600 to 607) soft earthfill
 598 to 605 soft earthfill in situ

613 to 620 soft earthfill
 (TR 587)

scrubber sludge pond

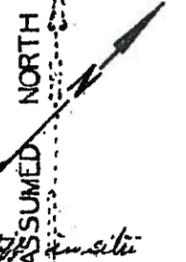
New Bridge

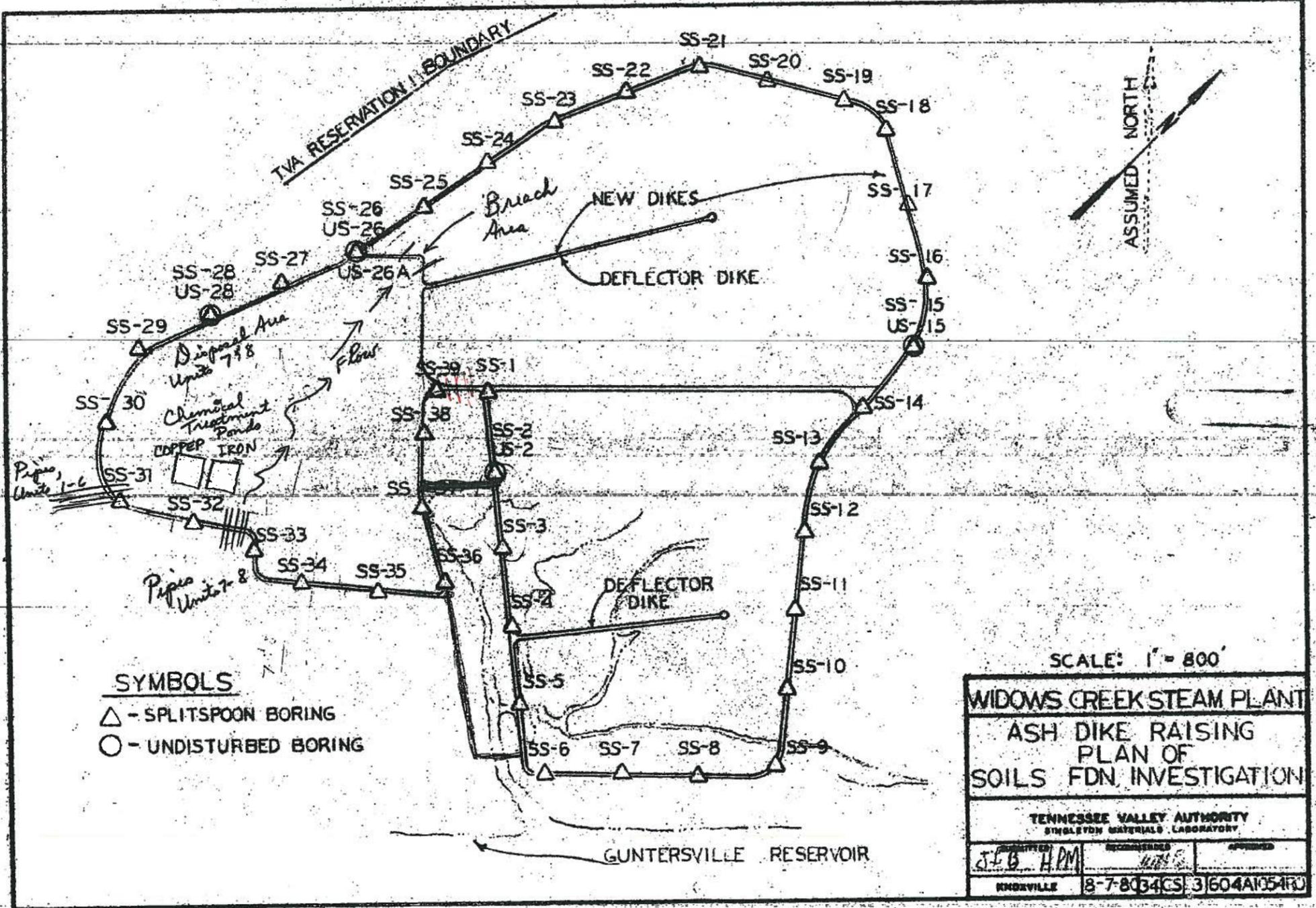
CRK 590

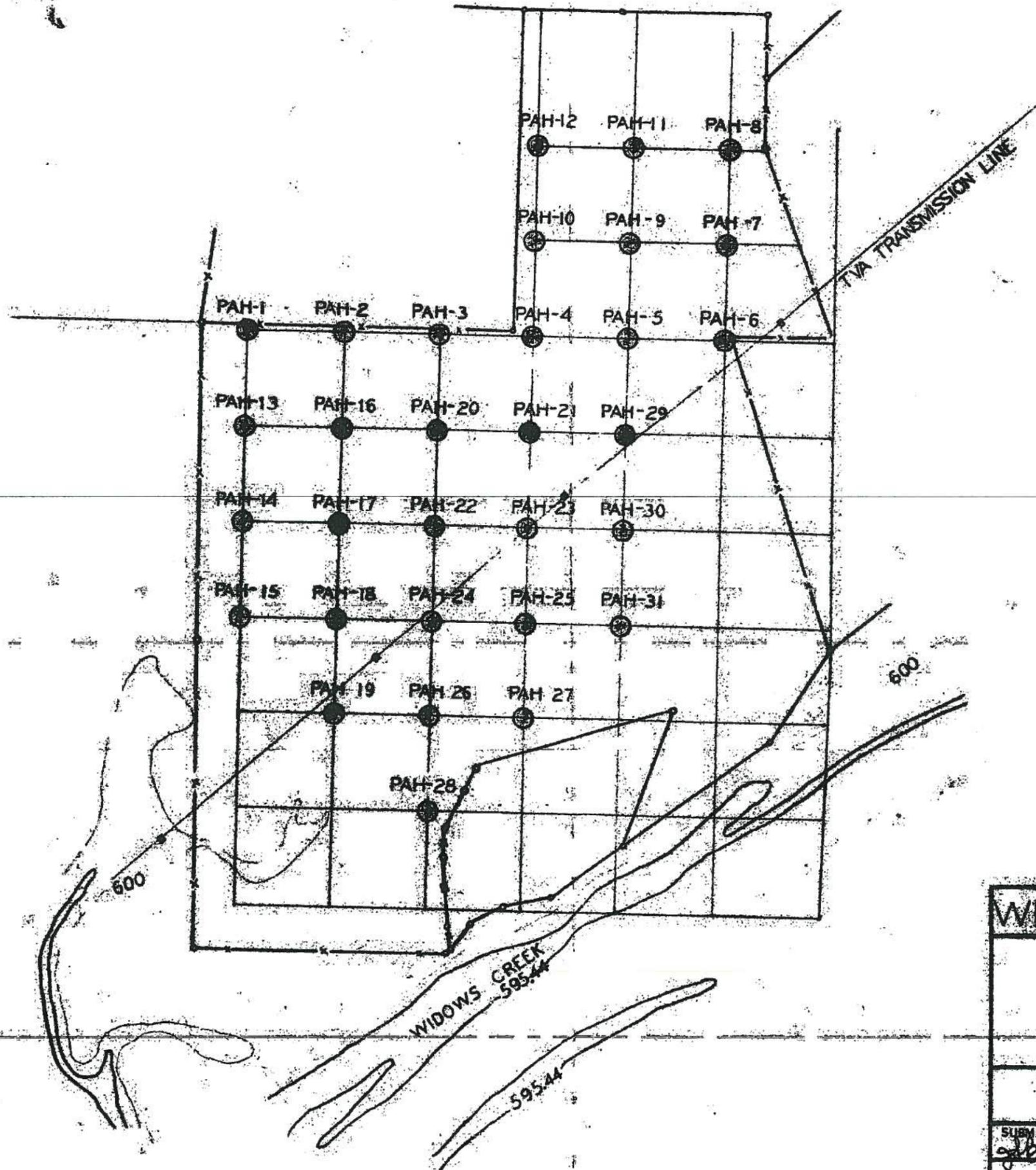
GUNTERSVILLE RESERVOIR

TVA RESERVOIR BOUNDARY

NEW DIKES
 DEFLECTOR DIKE
 New Ash Disposal Area





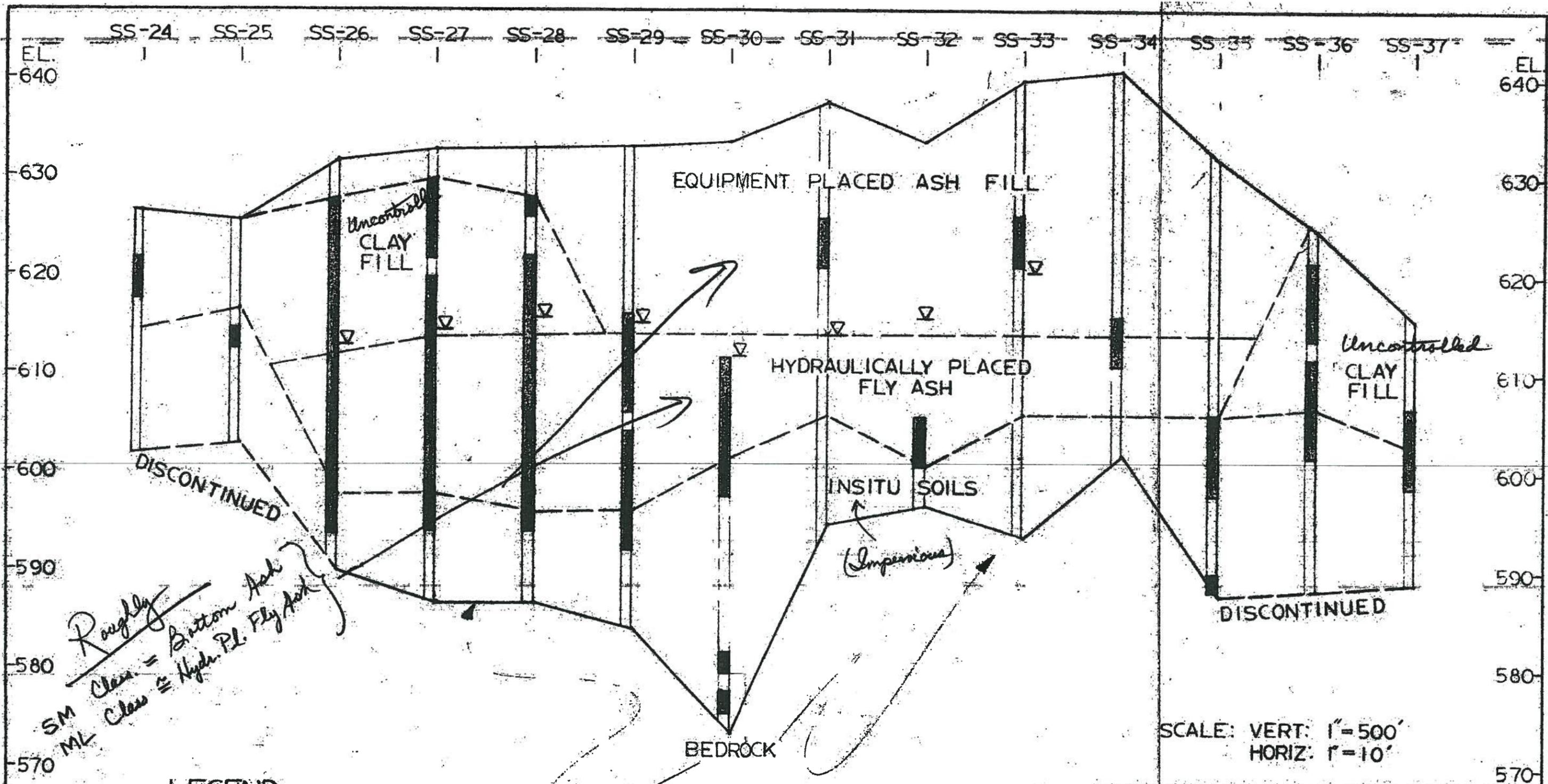


SYMBOLS

● - AUGER BORING

SCALE 1" = 500'

WIDOWS CREEK STEAM PLANT			
ASH DIKE RAISING PLAN OF BORROW INVESTIGATION			
TENNESSEE VALLEY AUTHORITY MATERIALS ENGINEERING LABORATORY			
SUBMITTED <i>gjb</i>	RECOMMENDED <i>VPM</i>	APPROVED <i>WAB</i>	APPROVED <i>Rm</i>
ENDVILLE	1-9-81	34 CS	3 604B1062R0



Roughly
 SM Class = Bottom Ash
 ML Class = Hydr. Pl. Fly Ash

LEGEND

▬ - N > 10

▬ - N ≤ 10

▽ - WATER TABLE

NOTE: STRATA CONTINUITY BETWEEN BORINGS ASSUMED

SCALE: VERT: 1" = 500'
 HORIZ: 1" = 10'

WIDOWS CREEK STEAM PLANT			
ASH DIKE RAISING GENERALIZED PROFILE BORINGS SS-24 THRU SS-37			
TENNESSEE VALLEY AUTHORITY MATERIALS ENGINEERING LABORATORY			
SUBMITTED <i>JTB</i>	RECOMMENDED <i>NPM</i>	APPROVED <i>ROL</i>	
KNOXVILLE	2-20-80	34 CS 3	604B1069R0

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE LEGEND AND SYMBOLS

DEPTH 1"=5'	EL	SPT (N)	LOG	W	LL	PI	X	REMARKS OR TEST RESULTS
Boring Depth and Scale	Elevation	Blows/Foot (SS Boring)	Lab Soil Type	Moisture Content	Liquid Limit	Plasticity Index	Soil Letter	

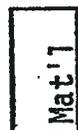
LEGEND



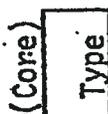
Topsoil



Soil Type (Unified
Classification)



Notation of Soil
Not Sampled
(SS, PA, HA Logs)



Bedrock (Note Core
if Cored)



Refusal (Impractical to
Penetrate with Boring
Equipment Used)



Watertable 1 hour
24 hours



Explanation of UD
Sampling Limits if
Applicable

BORING SYMBOLS

- SS - 2" OD Splitspoon Boring
- SPT - Standard Penetration Test
Blows Per Foot with 2"
Splitspoon
- UD - Undisturbed Sample Boring
- PA - Power Auger Boring
- HA - Hand Auger Boring
- TP - Test Pit or Trench

IN BLOCKS BESIDE UD BORING SAMPLES

Test	Engineering Test Results	
Q, R, R, S	Friction Angle (Degrees)	Cohesion (tsf)
UC	Unconfined Compressive Strength (tsf)	Sensitivity Ratio
C	Compression Index	Preconsolidation Pressure (tsf)
k	Coefficient of Permeability (cm/sec x 10 ⁻⁴)	

Example: Blocks as Required:

Q	12.0	0.62	R	19.6	0.21	S	34.0	0
JC	4.0	2.6	C	0.27	2.0	k	5.6	

SOIL TEST SYMBOLS

- Q - Unconsolidated-Undrained
Triaxial Compression
- R - Consolidated-Undrained
Triaxial Compression
- R̄ - Effective Consolidated-Undrained
Triaxial Compression
- S - Consolidated-Drained
Direct Shear
- UC - Unconfined Compression
- C - Consolidation
- k - Permeability
- X - Letter Identification of Soil
Type. Lower Case (a, etc.),
By Index Tests. Capital (A, etc.),
Subjected to Additional Tests.

TEENESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

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Project WIDOWS CREEK S. P. Feature ASH DIKE FILL AND FOUNDATION
 Boring SS-2 Station 38+08E Range 16+53N Surface El 626.6
 Date Drilled 8-1-80 To 8-1-80 Prepared By JLB Checked By CB

Depth	El	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0	625							
		12		18.5	42	20		EARTHFILL
5	620	15	CL	18.1				
		16		18.8	43	20		
		9						NO SAMPLE RECOVERY
10	615	12		23.9				
		10		21.3	43	20		EARTHFILL
15	610	12	CL	20.0				
		14		24.1	48	25		
		17		19.0	45	22		
20	605	15	CECH	20.1	50	27		
		16		18.2				RESIDUUM
25	600	11	CH	23.1	52	31		
		13		26.3	42	20		
		18	CL	22.9	47	23		
30	595	9		24.7				
		7	CH	25.5	52	31		
35		13		21.2				

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

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Project WIDOWS CREEK S. P. Feature ASH DIKE FILL FOUNDATION

Boring SS-4 Station 39+37E Range 6+90N Surface EI 624.9

Date Drilled 7-30-80 To 7-31-80 Prepared By JLB Checked By RBC

Depth	EI	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0								
			15 CL	20.4	—	—		
			14 CL	20.2	48	25		
5	620		11 CH	19.9	52	27		
			20 CL-CH	18.0				
			16 CL-CH	22.0	49	28		EARTHFILL
10	615		21 CH	24.2	52	27		
			8 CL-CH	25.9	50	25		
15	610		18 CL-ML	21.9	49	21		
			18 CL-ML	20.4				
20	605		13 CH	23.8	52	27		
			30 CL	23.5	48	25		
			19 CL-CH	22.5	50	26		
25	600		14	29.9	48	24		
			14	20.5				
30	595		11 CL	22.8	42	20		
			11	25.3				
			15 CL-CH	32.0	50	26		RESIDUUM
35	590							

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP-BORING)

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Project WIDOWS CREEK S.P. Feature ASH DIKE FILL AND FOUNDATION
 Boring SS-7 Station 46+35E Range 2+40S Surface El 625.8
 Date Drilled 7-29-80 To 7-29-80 Prepared By JLB Checked By CLC

Depth	El	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0	625	20	CL-CH 17.9	49	23			EARTHFILL
		21	U 15.5	44	22			
5	620	12	CL-CH 23.0	50	25			
		32	U 18.1	48	25			
10	615	23	U 21.9	52	27			
		19	22.8	48	25			
		14	U 22.7					
15	610	13	24.7	48	24			
		25	CL-CH 24.2	50	26			
20	605	17	U 26.2	48	24			
		24	CL-CH 21.8	50	26			RESIDUUM
		21	24.4					
25	600	19	U 25.0	48	24			
		17	24.5					
30	595	19	U 24.2	46	23			
35								DISCONTINUED

TEENESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

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Project WIDOWS CREEK S. P. Feature ASH DIKE FILL AND FOUNDATI

Boring SS-6 Station 41+35E Range 2+42S Surface El 626.0

Date Drilled 7-28-80 To 7-29-80 Prepared By JLB Checked By CB

Depth	El	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5"								
0	625	23	CL	18.1	42	20		EARTHFILL
		38	CL-CH	17.2	49	23		
5	620	20	CL-CH	17.2				
		32	CL	27.1	44	22		
10	615	27	CL-CH	19.8	50	25		
		21		24.0	48	25		
15	610	18	CL	23.5	45	22		
		22		24.4				
20	605	30	CL-CH	26.1	50	26		
		22		23.6	46	23		
25	600	23	CL	19.3	48	24		RESIDUUM
		25		23.9				
30	595	26	CL-CH	24.8				
		26	CL-CH	27.0	50	26		
35		33		26.8				
		32		27.5				
		30	CL	27.4	48	24		

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

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Project WIDOWS CREEK S. P. Feature ASH DIKE FILL AND FOUNDATI
 Boring SS-9 Station 56+88E Range 2+25S Surface E1 625.1
 Date Drilled 7-30-80 To 7-30-80 Prepared By JLB Checked By CB

Depth	E1	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0	625							
		20	CH	20.9				
		13		24.1	50	25		
5	620	19		26.9	49	23		EARTHFILL
		12	CH	28.3				
		23		22.3	52	27		
10	615	12	CLCH	20.4	50	25		
		14	U	22.0	44	22		
15	610	22	CLCH	21.7	50	26		RESIDUUM
		16	U	24.3	45	22		
20	605	20	U	22.0	52	31		
		25	U	22.9	44	22		
		28		21.2	46	23		
25	600	23	CH	21.7	50	26		
		20	CLCH	18.6				
30	595	14	U	25.6	47	27		

DISCONTINUED

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

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Project WIDOWS CREEK S.P Feature ASH DIKE FILL AND FOUNDATION
 Boring SS-11 Station 58+35E Range 7+49N Surface EI 626.3
 Date Drilled 7-31-80 To 8-1-80 Prepared By JLB Checked By CLC

Depth	EI	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0	625	19		22.7	48	25		
		16	U	21.3				
5	620	20		19.3	46	24		
		18	CECH	19.8	50	28		
10	615	26		25.7	45	25		
		18		25.6	43	24		EARTHFILL
		20		24.4	43	21		
15	610	25		16.3	47	24		
		25		18.8				
20	605	16	U	28.3	44	23		
		8		25.5	47	22		
		16		23.3				
25	600	20		28.0	43	21		
		18		22.9	48	22		
30	595	15	CECH	23.0	50	33		
		16		24.1				RESIDUUM
		23	U	28.2	51	32		

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 of 1

Project WIDOWS CREEK S. P. Feature ASH DIKE FILL AND FOUNDATION
 Boring SS-12 Station 58 + 88E Range 12 + 45N Surface EI 626.8
 Date Drilled 8-1-80 To 8-4-80 Prepared By JLB Checked By CLC

Depth	EI	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5'								
0								
	625	16	CL	23.1	48	25		
		10	CI	24.3	54	31		
5		7	CL	25.5	46	24		
	620	8	CLCH	22.0	50	28		
10		26		20.3	45	25		
	615	22		16.2	43	24		
		17		19.9	43	21		
15		14		22.4				
	610	23		19.9	47	24		
20		13	CL	24.4	44	23		
	605	18		25.5	42	22		
		16		17.9				
25		7		24.3	42	21		
	600	14		21.8	48	28		
30		19		16.8	47	31		
	595	50	CLCH	22.4	50	33		
35								

EARTHFILL

RESIDUUM

BEDROCK

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 of 1

Project WIDOWS CREEK S. P. Feature ASH FILL AND FOUNDATION
 Boring SS-14 Station 63+12E Range 22+48N Surface El 626.2
 Date Drilled 8-4-80 To 8-5-80 Prepared By JLB Checked By ABE

Depth	El	SPT (N)	Log	W	LL	PI	X:	Remarks
1"=5'								
0								
	625	15	U	22.6	48	25		EARTHFILL
		9	U	23.4	54	31		
5	620	10	U	19.9	46	24		
		28	CL-CH	12.8	50	28		
10		18		14.2	45	25		RESIDUUM
	615	14		14.6	49	29		
		22		14.4	48	25		
15	610	23		17.3	43	23		
		18		21.2				
20		16	U	19.1	42	21		DISCONTINUED
	605	23		24.8	42	22		
		29		18.2				
25	600	38		18.6	39	19		
		31		22.3	48	28		
30		39		18.1				
	595							

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 of 1

Project WIDOWS CREEK S.P. Feature ASH DIKE FILL AND FOUNDATION

Boring SS-15 Station 66+29E Range 26+36N Surface El 626.3

Date Drilled 8-5-80 To 8-5-80 Prepared By JLB Checked By ABG

Depth	El	SPT (N)	LOG	W	LL	PI	X	Remarks
1"=5'								
0	625	18	J U	18.4	43	27		EARTHFILL
		27	F U	19.6	54	31		
5	620	27	J U	18.9	46	24		
		15	CECH	15.7	50	28		
10	615	14		19.2	45	25		
		19		14.6	49	29		
		15		18.0	43	21		
15	610	14		18.2	46	27		
		23		14.2	43	23		
20	605	24	J U	14.4	42	22		
		26		17.3				
		12		26.9	41	21		RESIDUUM
25	600	12		16.6	31	14		
		9		18.4	41	21		
30	595	13		18.3	42	25		
		14	CECH	14.3	50	33		
		50	F U	16.1	51	32		BEDROCK

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 Of

Project WIDOWS CREEK S.P. Feature ASH DIKE FILL AND FOUNDATION

Boring SS-18 Station 64 + 34E Range 40 + 78N Surface El 6.26.0

Date Drilled 8-4-80 To 8-4-80 Prepared By JLB Checked By RLC

Depth	El	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5"								
0	6.25							
		9		16.6	48	25		
		9		17.5				
5	6.20	6		20.5	43	27		
		15		17.0	41	22		EARTHFILL
		11		27.0				
10	6.15	19		15.5	44	23		
		15		15.8	43	24		
15	6.10	11		15.5	49	29		
		22		14.4	35	18		
20	6.05	16		12.4	32	16		
		17		14.8	46	27		
		28		13.8	32	16		
25	6.00	17		20.5	42	21		
		29		18.5				RESIDUUM
30	5.95	21		18.0	29	11		
		26		19.1				
		22		17.3	51	34		

TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (SS, PA, HA, TP BORING)

Sheet
1 of 1

Project WIDOWS CREEK S.P. Feature ASH DIKE FILL AND FOUNDATION

Boring SS-22 Station 47+71E Range 43+42N Surface EI 626.1

Date Drilled 8-6-80 To 8-6-80 Prepared By JLB Checked By [Signature]

Depth	EI	SPT (N)	Log	W	LL	PI	X	Remarks
1"=5"								
0	625	11	CL	16.8	37	20		EARTHFILL
		10		17.3	44	25		
5	620	9		19.4	42	24		
		9		18.1	36	19		
10	615	12		16.8	42	24		RESIDUUM
		12		17.0	37	21		
15	610	10		17.4	37	22		
		15		18.6				
20	605	12		17.4	44	25		
		13		19.8	37	22		
25	600	14		18.4	41	24		DISCONTINUED
30								

**TENNESSEE VALLEY AUTHORITY
SINGLETON MATERIALS ENGINEERING LABORATORY
SOIL PROFILE (UD BORING)**

Project WIDOWS CREEK S. P. Feature ASH DIKE FILL AND FOUNDATION

Boring US-28 Station 18 + 63E Range 26 + 57N Surface EI 632.9

Date Drilled 8-13-80 To 8-13-80 Prepared By JLB Checked By PBL

Depth	EI	Log	W	LL	PI	X	Engineering Test Results
1"=5'							
0							
630							
5							
625							
10							
620							
15							
615		ML	49.0	NP	NP		R 24.6. 0.05
20		ML	52.6	NP	NP		
610							
25							
605							
30							
35							

Widener's Creek

II Research / Setup

1. - Previous work on site is mostly

1. Soil layer notes
 - a) surface depths
 - b) soil column

2. Seismic data

- a. Peak Velocity = 16,500/sec
- b. Intermittent gaps - repetitive velocities -

3. Site Geology

3. Field procedures

1. Scope - actually define well \therefore 3 phases @ 16k
2. 5' centers to define intersections - then 10'-20'
3. Review procedures for data reduction
 - a) Program
 - b) total time (if = n)
4. Equipment to be used (data desired)

IV Field Data requirements

A. Site conditions

1. Topography - less 11 topographs not 1
2. Lines long enough to satisfy B1
3. Rain etc -
4. Record anything that might influence data ^(signature)
5. Keep sitting panel

B. Data acquisition

1. Take all records
2. Try to maintain continuity - signature ^{and} / or picks
3. Occupy drill locations

III. Data reduction

A. What to expect.

V_1 1200

V_2 3000-4000 - closer to 4000 due to wet conditions

V_3 10000 feet

B. Reduce drill locations first.

1. Compare results - if any missing - try to
set constant correction factor

C. Reduce remaining data in similar fashion
trying as with acquisition, keeping consistent
(however if site conditions are expected to
change allow for this)

Keep in Widows CR File

INFORMATION PERTAINING TO
THE WIDOWS CREEK PROPOSED SCRUBBER
SLUDGE DISPOSAL PROJECT

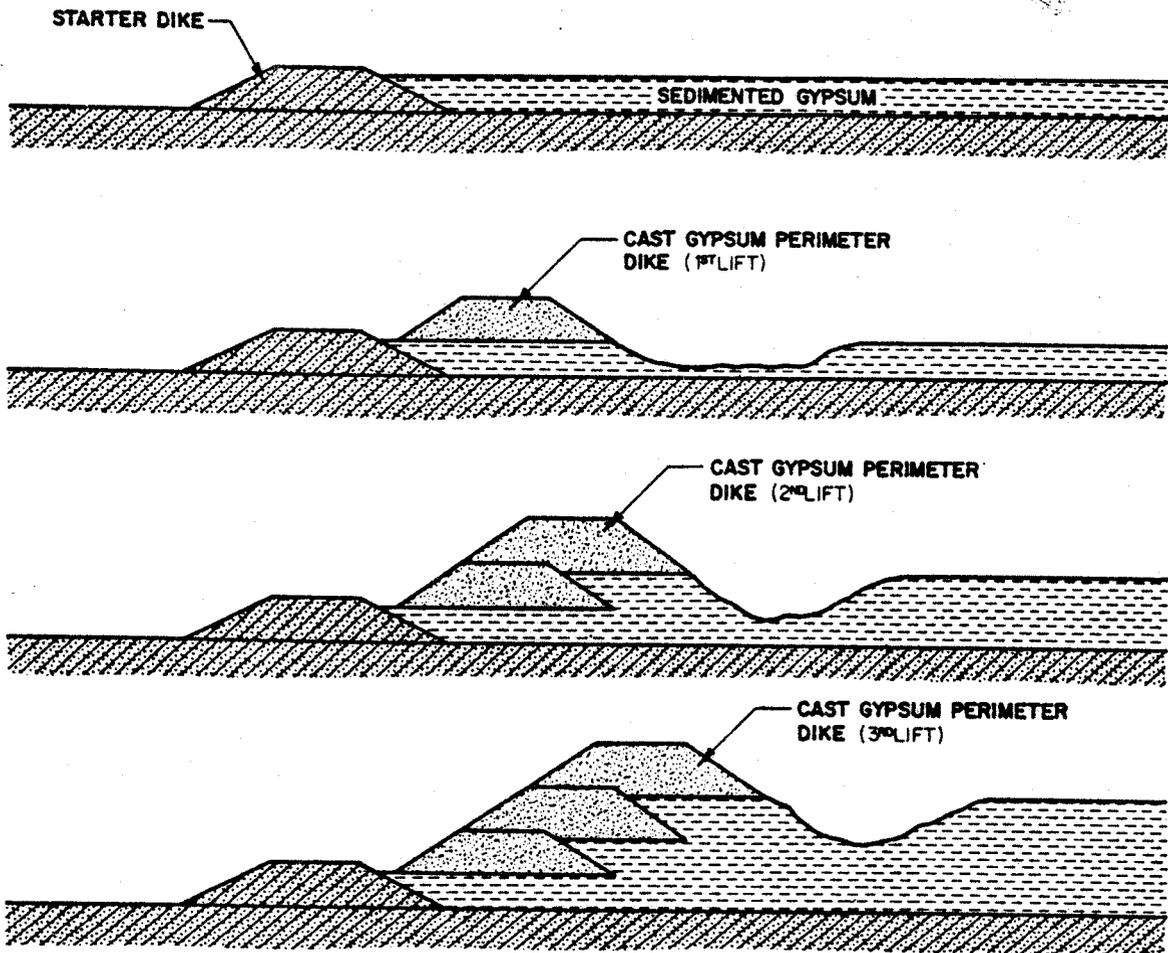
Hal, This
is the info packet
I talked to you about
Monday, if you need any
other info contact me.
D. Allen

General Information

The proposed wet stacking of the oxidized scrubber sludge is expected to commence operation sometime in December 1984. The disposal project will encompass approximately 200 acres and will proceed in two phases, that is, there will be two identical stacks.

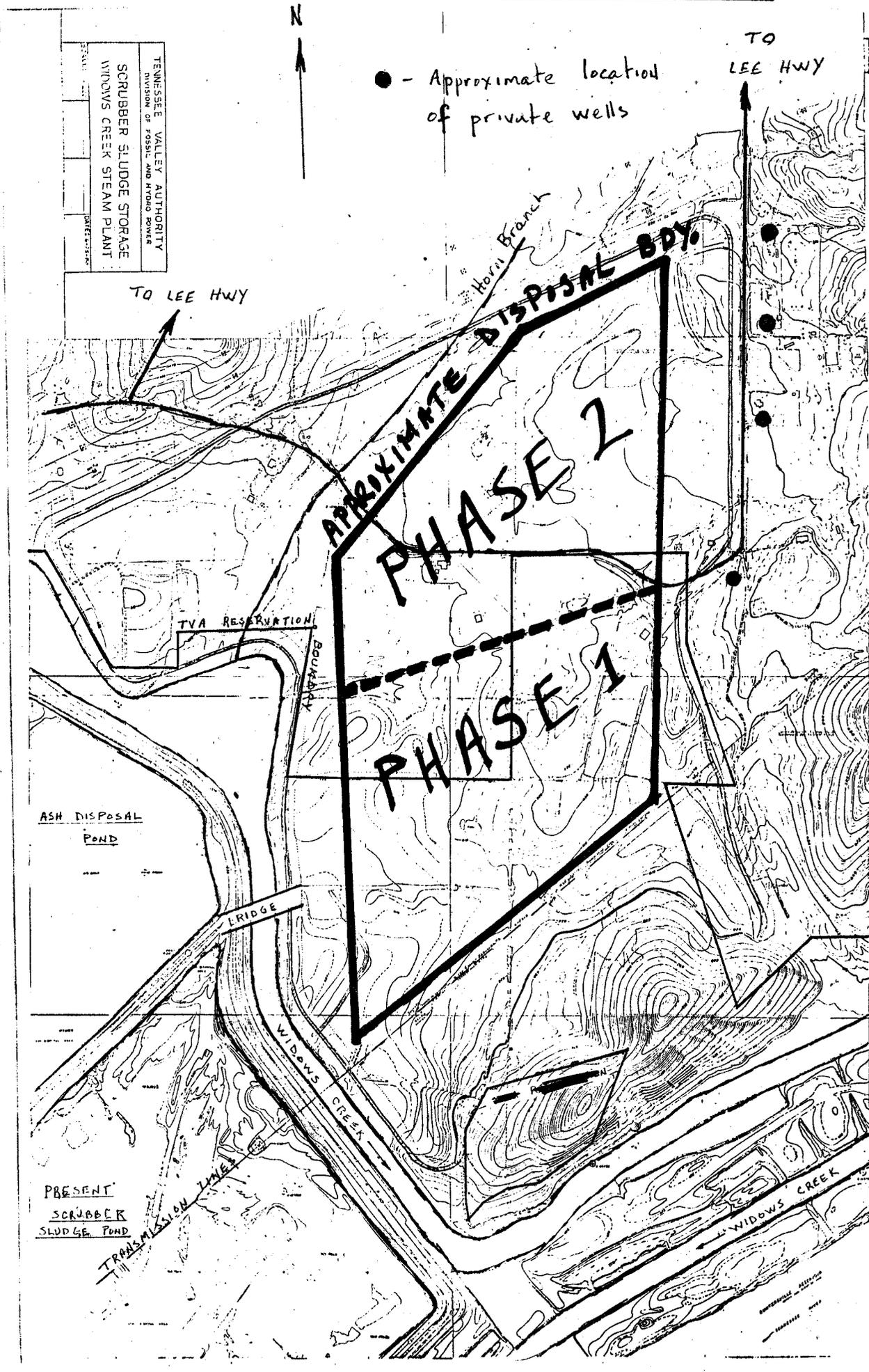
This information package includes design schematics, maps, soils reports, and other pertinent information to the project. In order the attachments are:

1. Schematic of wet stack construction.
2. A map depicting the location of the disposal facility, private wells, waterways of concern, etc.
3. A map showing the expected land acquisition needed to complete the project.
4. A map showing the location of recent TVA core borings in the area of concern.
5. A soils report prepared by Ardaman and Associates, Inc., on the area where the wet stacking pilot study has been proposed. (Approximately 3/4 miles to the west of the proposed large scale disposal facility.)
6. Seepage patterns to be expected with various soil conditions. Figure 16-7 best represents what we expect at Widows Creek Steam Plant.
7. RCRA extraction studies performed on scrubber sludge from the existing scrubber pond.



Upstream Method of Gypsum Stack Construction

OPERATION OVERVIEW



TENNESSEE VALLEY AUTHORITY
DIVISION OF FOSIL AND HYDRO POWER
SCRUBBER SLUDGE STORAGE
WIDOWS CREEK STEAM PLANT

● - Approximate location of private wells

TO LEE HWY

TO LEE HWY

APPROXIMATE DISPOSAL BDRY.
PHASE 2

PHASE 1

ASH DISPOSAL POND

RIDGE

WIDOWS CREEK

PRESENT SCRUBBER SLUDGE POND

TRANSMISSION LINE

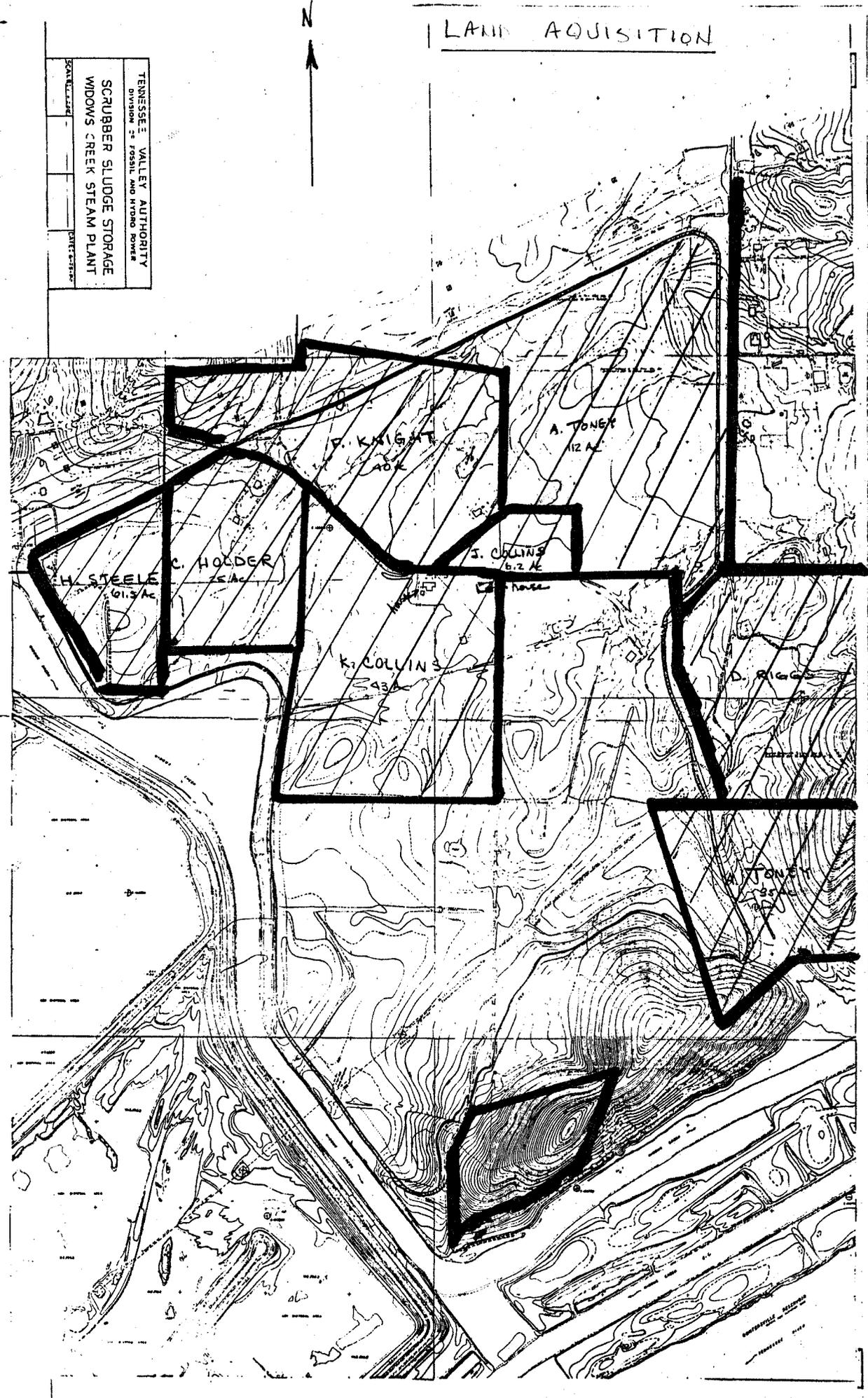
WIDOWS CREEK

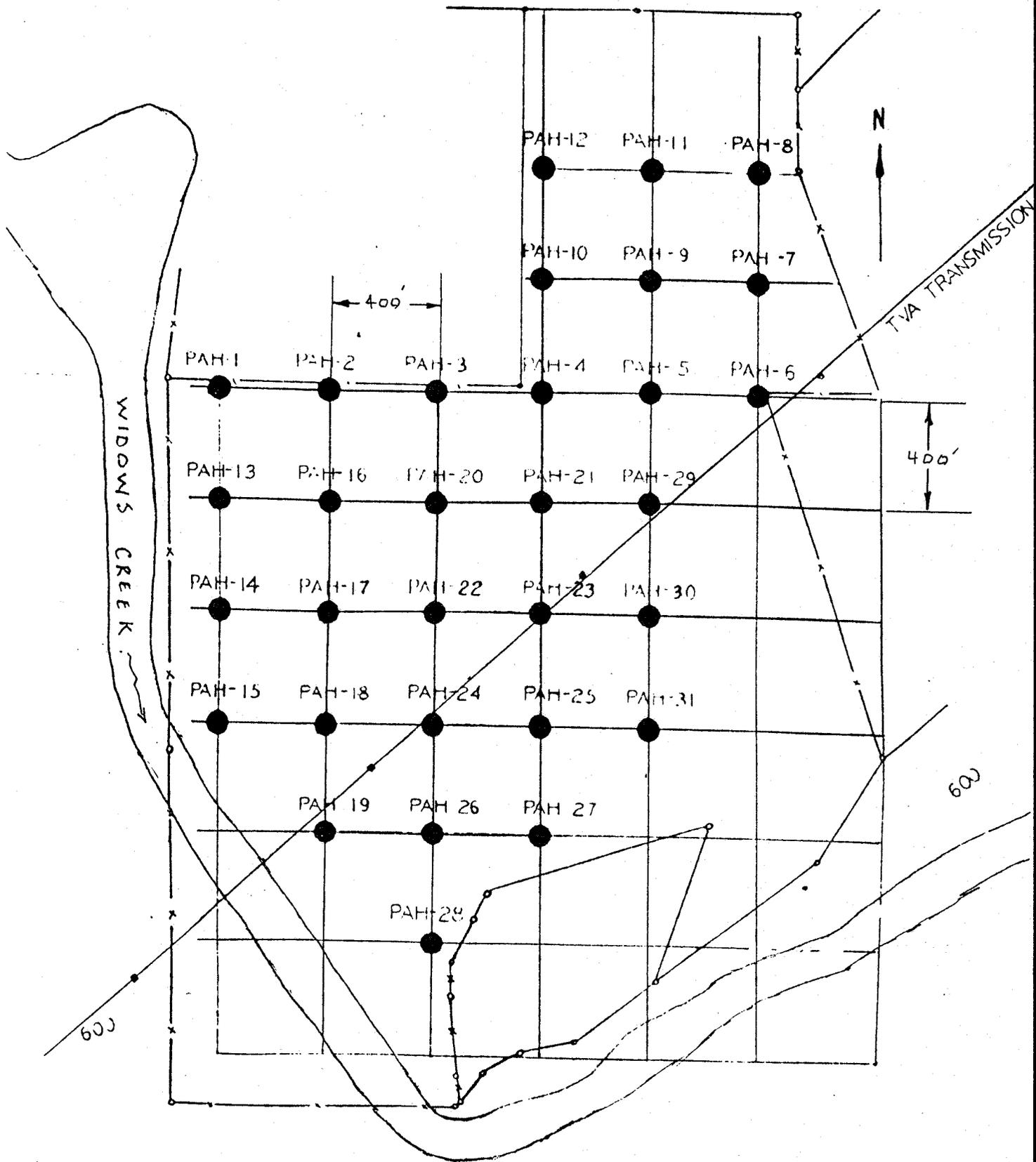
INTERMEDIATE SECTION
CONCRETE PIPE

LAND ACQUISITION



TENESSEE VALLEY AUTHORITY
DIVISION OF FOSSIL AND HYDRO POWER
SCRUBBER SLUDGE STORAGE
WIDOWS CREEK STEAM PLANT





These ~~core~~ ^{Artes} borings indicate depths to refusal in the range of 6-28 ft., AVE = 15 ft. Soils were predominantly highly plastic clay and silt (70%) and lean clay (30%). Based on index properties soil permeabilities were estimated at 10^{-6} - 10^{-8} cm/sec. This section ^{represents} ~~represents~~ about 75% of phase I.

SITE CONDITIONS

The proposed site of the disposal area is currently adjoined on two sides by existing dikes which are built 3 to 5 feet above adjacent ground, and on one side by an existing road. The proposed site is currently used as an equipment and materials storage area and is covered with gravel from an off-site borrow area.

A soils investigation consisting of two hollow-stem auger borings was performed in the disposal area on December 9 and 10, 1981 by the Tennessee Valley Authority (TVA). Based on this investigation, the site is characterized by approximately 5 feet of uncontrolled fill composed of rubble mixed with a slightly sandy lean clay, overlying 15 to 20 feet of fill composed of slightly sandy lean to fat clay. One undisturbed sample and one disturbed sample from the upper 5 feet of the profile indicated that the clay is characterized by: a natural moisture content of 31%; an in-place dry density of 86 lb/ft³; a fines content (i.e., percent silt and clay size material by dry weight) of 85 to 90%; liquid limits of 31 to 44%; and plasticity indices of 11 to 20%. One laboratory permeability test on an undisturbed sample from these soils indicated a relatively low coefficient of permeability, k , of 8.4×10^{-8} cm/sec.

Underlying the upper 5 feet of uncontrolled fill is 15 to 20 feet of relatively soft, slightly sandy lean to fat clays which are also reported as fill. These soils are characterized by a natural moisture content of 26%; an in-place dry density of 98 lb/ft³; a fines content of 75 to 95%; liquid limits of 32 to 52%; and plasticity indices of 13 to 26%. Two laboratory permeability tests on undisturbed samples yielded relatively low coefficients of permeability of 8.4×10^{-8} and 7.8×10^{-9} cm/sec. Underlying these soils is bedrock or an approximately 5-foot thick layer of residual sandy silt overlying bedrock.

At the time of the soils investigation, the groundwater level was reported at 1-foot below ground surface.

Overall, the results reported by the TVA soils investigation indicate that the disposal area is underlain by fill largely composed of slightly sandy lean to fat clays with rubble within the upper 5 feet. Laboratory permeability tests indicate relatively impervious foundation conditions ($k < 10^{-7}$ cm/sec), although the *in situ* coefficient of permeability may be greater since the fills were apparently randomly placed and also contain rubble. Borrow material used to construct the starter dike for the disposal area is scheduled to be obtained from within the disposal area. The high natural moisture content of the clays, the presence of rubble, and the high water table, however may make excavation and subsequent fill placement and compaction difficult.

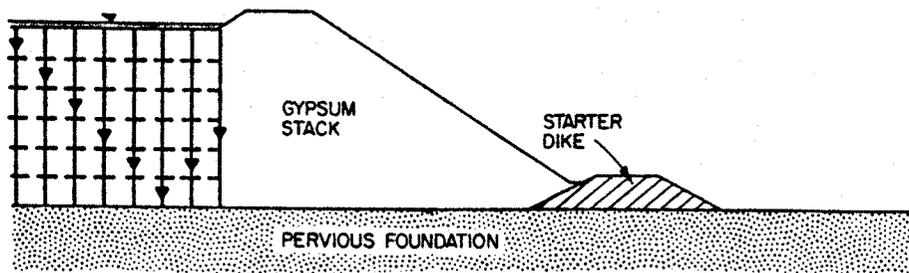


Figure 16-6. Seepage Pattern through a Gypsum Stack on a Pervious Foundation

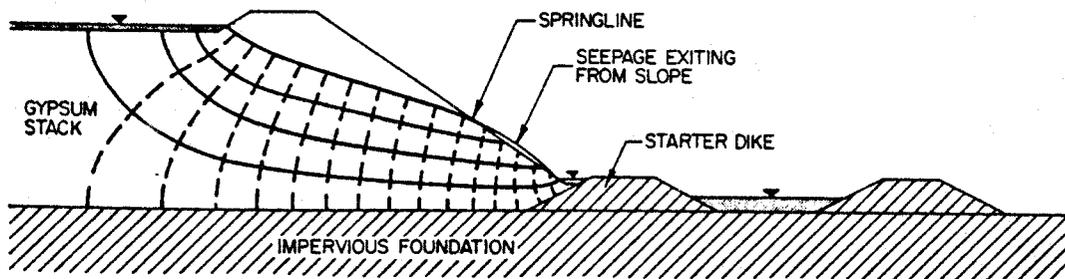
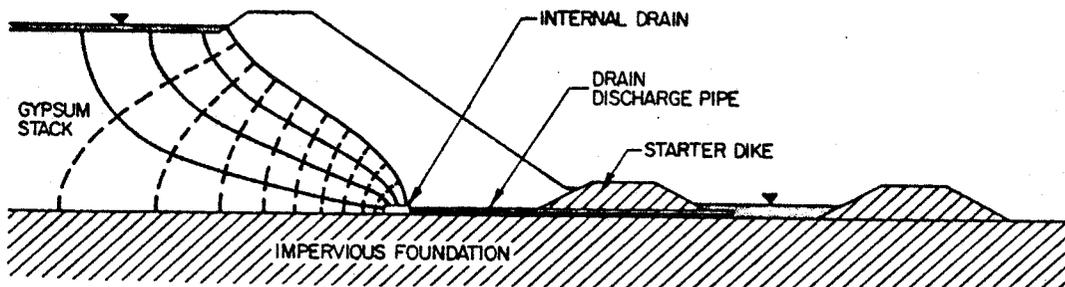


Figure 16-7. Seepage Pattern through a Gypsum Stack on an Impervious Foundation



Effect of Internal Drain on Seepage Pattern through a Gypsum Stack on an Impervious Foundation

CHEMICAL ANALYSES OF FGD SLUDGE EXTRACTS
AND INTERSTITIAL WATER FROM EXISTING SCRUBBER POND

	Concentration, mg/L	
	Pond core sludge extract ^a	Pond core sludge interstitial water ^b
Arsenic	0.004	0.090
Barium	2.7	0.64
Beryllium	<0.010	<0.010
Boron	15	20
Calcium	2,100	130
Cadmium	<0.001	0.001
Chromium	<0.005	<0.005
Copper	0.050	0.030
Iron	0.150	0.230
Lead	<0.010	0.015
Magnesium	19	2.8
Manganese	0.620	0.040
Mercury	<0.0002	<0.0002
Nickel	0.220	0.100
Selenium	0.014	0.034
Silver	0.040	0.030
Thallium	0.430	0.250
Zinc	0.030	0.020
Chloride	90	700
Sulfate	480	1,500

- a. EPA extraction procedure extract of sludge from a layer of pond sediment between 10 and 50 cm below the solid-liquid interface.
- b. Interstitial water physically extracted from the same sludge sample.

UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

TO : William M. McMaster, Chief, Data Services Branch, 350 EB-K

FROM : R. O. Barnett, Chief, Civil Engineering Support Branch, W9D224 C-K

DATE : OCT 14 1982

SUBJECT: WIDOWS CREEK STEAM PLANT - BORROW AREA FOR THE SCRUBBER SLUDGE POND
DIKE RAISING

- References:
1. Memorandum from H. S. Fox to M. N. Sprouse dated September 20, 1982 (DES 820921 007)
 2. Memorandum from G. L. Buchanan to Frank Van Meter dated August 6, 1979 (CDB 790806 015)

In response to a request for a top-of-rock map for the borrow area for the scrubber sludge pond at Widows Creek Steam Plant (reference 1), we request that the grid system previously utilized during a Widows Creek Steam Plant soils investigation in this area (reference 2) be reestablished. Thirty additional stations for a seismic refraction survey need to be located as shown on the attachment. These locations should be given an appropriate alpha-numeric designation. Additionally, we request that four random original soil borings be relocated. All location stakes should be marked with the appropriate grid coordinates and elevations. A table with all pertinent data should be transmitted to us upon completion of your work.

The attachment to this memorandum identifies the survey site so the Land Branch of the Division of Property and Services can obtain the required permits for access to private land tracts as requested in reference 1. The Land Branch should be aware that seismic survey activities will include the use of a 4-wheel-drive vehicle and small subsurface blasts that will create minimal noise and, depending on soil conditions, possibly a crater 2 feet deep and 3 feet in diameter. All craters will be backfilled.

By copy of this memorandum, we request that the Cultural Resources Program of the Division of Land and Forestry Resources assess the potential impact of the seismic survey operations, described above, upon the site (attachment).

Any questions regarding budgetary matters related to operations should be directed to T. F. Manseill of the Division of Fossil and Hydro Power at extension 3505 in Chattanooga.



William M. McMaster

WIDOWS CREEK STEAM PLANT - BORROW AREA FOR THE SCRUBBER SLUDGE POND
DIKE RAISING

If you have any questions concerning these requests, please contact
Bill Seay at extension 4775.

R. Lee Hunt
for R. O. Barnett

WCW

WMS

ROB:WCW:DDM

Attachment

cc (Attachment):

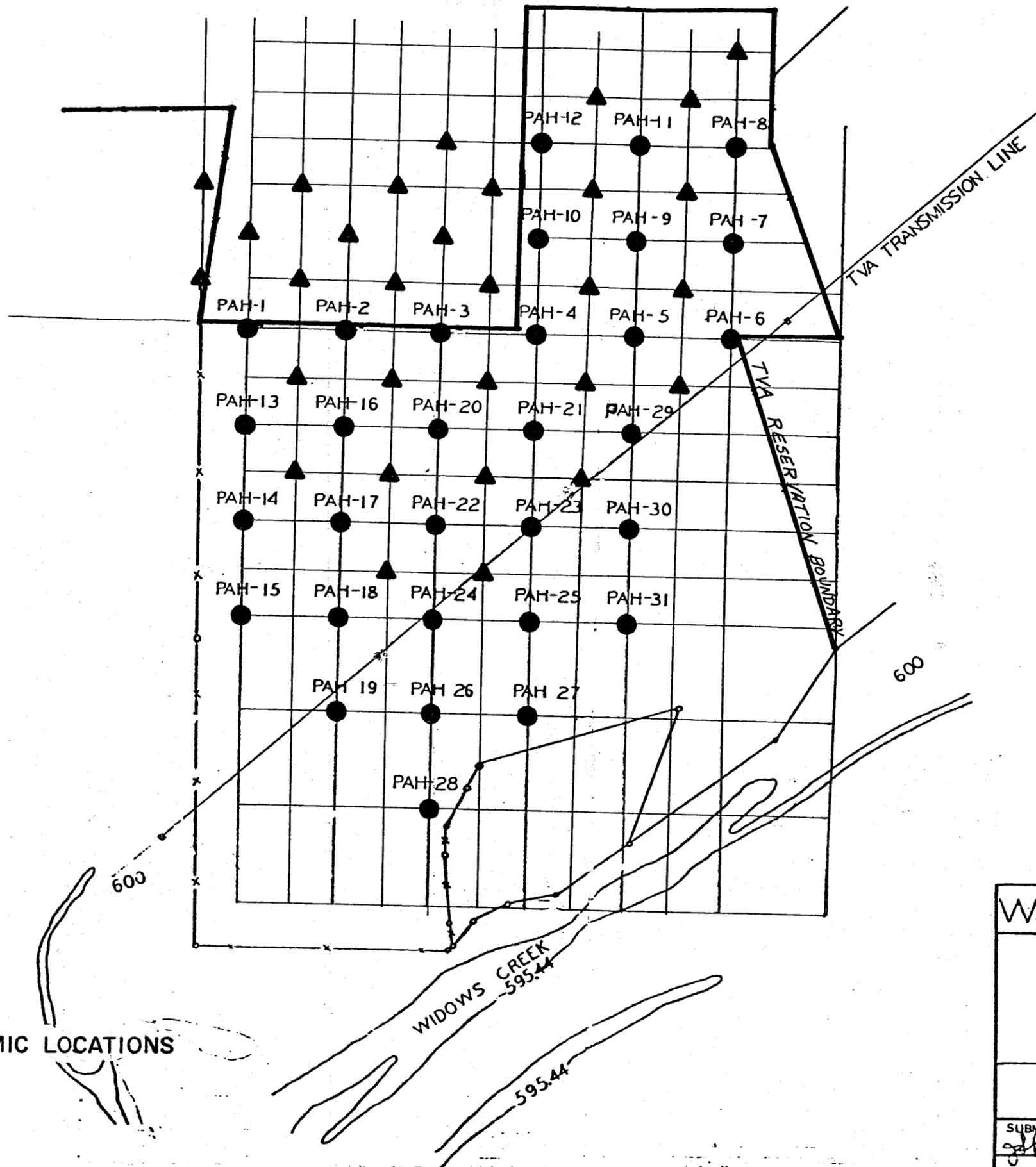
- C. L. Olive, Jr., 464 LB-C
- R. A. Painter, E5C80 C-K
- M. D. Ramsey, FOR B-N
- M. N. Sprouse, W11A9 C-K
- J. T. Thompson, 705 EB-C
- O. P. Thornton, 102 SPT-K

MNS:DDM -

cc (Attachment):

- MEDS, W5B63 C-K
- M. G. Msarsa, 268 401B-C

Principally Prepared By: Wade C. Whitaker, extension 4779



SYMBOLS

- - AUGER BORING
- ▲ - PROPOSED SEISMIC LOCATIONS

SCALE: 1" = 500'

WIDOWS CREEK STEAM PLANT					
ASH DIKE RAISING PLAN OF BORROW INVESTIGATION					
TENNESSEE VALLEY AUTHORITY MATERIALS ENGINEERING LABORATORY					
SUBMITTED <i>gab</i>	BY <i>NPM</i>	RECOMMENDED <i>WZAP</i>	APPROVED <i>Rin</i>		
KNOXVILLE	1-9-81	34	CS	3	604B1062R0

**WIDOWS CREEK
FOSSIL PLANT**

ASH POND

DREDGE

CELL

STABILITY

ANALYSIS

(using PCSTABL5M)

Widows Creek - Scrubber Sludge & Ash Pond Dikes (old & New)

COMPUTED: SBA DATE 4-24-'81

CHECKED: DATE

#	Soil Identification	Unit Weight (Pcf)		Shear strength						Remarks		
		γ_{MOIST}	γ_{SAT}	γ_{SUB}	Q			R				
					C (tsf)	ϕ (°)	C (tsf)	ϕ (°)	\bar{C} (tsf)		$\bar{\phi}$ (°)	
#1	Borrow Earthfill	118	122	60	1600	0.8	6	0.1	14	0	24	Compacted to 95% of max. dry density at opt. $\pm 3\%$ moisture.
#2	Controlled Earthfill	129	131	69	1900	0.95	10	0.55	20	0	31	In place - Scrubber sludge & New Ash Pond Dikes
#3	Uncontrolled Earthfill	119	123	61	1200	0.6	0	0.30	14	0	28	In place, old Ash Disposal Dike (units 7 & 8)
#4	Fly Ash	108	110	48	800	0.4	14	0.05	22	0	28	Hydraulically placed - Old Ash Disposal Dike
#5	Bottom Ash	117	122	60	2000	1.0	5	0.6	20	0	35	No Test Data - Properties estimated from tests on Bottom Ash from Kingston & Calbert S.P.
#6	In-situ Residuum (Foundation soil)	127	129	67	2000	1.0	7	0.45	16	0	31	Foundation soil under all dikes
#7	Fly Ash											Recommended soil Properties for Stability Analysis

FEP '841114 001

P W
 160 -9399,-22,-77,-22,-110,20,20,0,0
 0 150
 150 159,-30,9399,-129,0,31,0,0
 0/-2
 ARGUMENT ERROR
 0/-129,-30,-129/
 159,-30,9399,-30,-129,0,31,0,0
 0,RL

180 OF 35
 FEP '841114 001

RADBT3 REPLACED
 DBT3 IS A LOCAL FILE
 EADY.
 FTN
 READY.
 OLD,SLOPEZ
 READY.
 GET,TAPES RADBT3
 READY.
 RUN

chk JPHS

84/11/87. 13.03.31.
 PROGRAM SLOPEZ

104 WCF - RBAR TEST - RAISING ASH DIKE (SS-26,US-26) - "OVER EARTH"
 ERGF= .05 DEPTH OF ROCK= 48.0 FT)

THESE ARE THE INPUT DATA LINES

X1	Y1	X2	Y2	W	F2	F1	C2	C1
-9399.0	-48.0	9399.0	-48.0	-1000.0	31.0	100.0	0.0	9999.0
0.0	-48.0	9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
0.0	-38.0	100.0	-38.0	-129.0	28.0	31.0	0.0	0.0
100.0	-38.0	159.0	-38.0	-129.0	28.0	31.0	0.0	0.0
159.0	-38.0	9399.0	-38.0	-129.0	0.0	31.0	0.0	0.0
9399.0	-22.0	-77.0	-22.0	-110.0	20.0	28.0	0.0	0.0
-77.0	-22.0	14.0	-22.0	-110.0	35.0	28.0	0.0	0.0
-10.0	-38.0	14.0	-22.0	-123.0	28.0	28.0	0.0	0.0
14.0	-22.0	26.5	-15.0	-123.0	35.0	28.0	0.0	0.0
26.5	-15.0	100.0	-30.0	-123.0	20.0	28.0	0.0	0.0
-77.0	-22.0	-0.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-60.0	-14.0	-36.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-36.0	-14.0	21.0	-14.0	-122.0	24.0	35.0	0.0	0.0
21.0	-14.0	26.5	-15.0	-122.0	35.0	35.0	0.0	0.0
21.0	-14.0	30.0	-14.0	117.0	24.0	35.0	0.0	0.0
26.5	-15.0	30.0	-14.0	119.0	35.0	28.0	0.0	0.0
30.0	-14.0	30.0	-10.0	119.0	24.0	28.0	0.0	0.0
30.0	-10.0	68.0	-10.0	119.0	0.0	28.0	0.0	0.0
68.0	-10.0	107.0	-24.0	119.0	0.0	28.0	0.0	0.0
107.0	-24.0	124.0	-24.0	119.0	0.0	28.0	0.0	0.0
124.0	-24.0	159.0	-30.0	119.0	0.0	28.0	0.0	0.0
9399.0	-8.0	-24.0	-8.0	-100.0	0.0	20.0	0.0	0.0
-36.0	-14.0	-24.0	-8.0	-122.0	20.0	24.0	0.0	0.0
-24.0	-8.0	-16.0	-4.0	-122.0	0.0	24.0	0.0	0.0
-16.0	-4.0	21.0	-14.0	-122.0	24.0	24.0	0.0	0.0
-16.0	-4.0	-8.0	0.0	118.0	0.0	24.0	0.0	0.0
0.0	0.0	0.0	0.0	118.0	0.0	24.0	0.0	0.0
0.0	0.0	30.0	-10.0	118.0	0.0	24.0	0.0	0.0
9399.0	-4.0	-16.0	-4.0	-82.4	0.0	0.0	0.0	0.0

7= 5.0 Y7= -3.0 X6= -45.0 Y5= -48.0
 GRIDX= 20.0 GRIDY= 10.0 XMAX= 70.0 YMAX= 60.0

THE MAXIMUM F.S. TO BE PRINTED IS 0.00

THE MAXIMUM E.F.S. TO BE PRINTED IS 0.00

FEP '841114 001

TEST POINTS

THE MIN. FS= 1.59 EFS= 1.33 H(X)= 30.00 G(Y)= 30.00 R= 41.41

R @ FULL POOL

THE MIN. EFS= 1.33 FS= 1.59 H(X)= 30.00 G(Y)= 30.00 R= 41.41

SBU 43.507 UNITS.

RUN COMPLETE.

I=5

CI ACCEPTED..

OLD,RADBTS

READY.

S10 65,-13,15,-40

S20 80,0,130,50,10,10,10

S30 0,0

REP

READY.

FTN

READY.

OLD,SLOPE2

READY.

CAPE5=RADBTS

READY.

RUN

04/11/87. 13.07.45.

PROGRAM SLOPE2

H04 WCF - RBAR TEST - RAISING ASH DIKE (SS-26,US-26) - "OVER EARTH"
(ERGF= .05 DEPTH OF ROCK= 48.0 FT)

THESE ARE THE INPUT DATA LINES

X1	Y1	X2	Y2	W	F2	F1	C2	C1
-9399.0	-48.0	9399.0	-48.0	-1000.0	31.0	100.0	0.0	9999.0
-9399.0	-48.0	9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
-10.0	-38.0	100.0	-38.0	-129.0	28.0	31.0	0.0	0.0
100.0	-38.0	159.0	-38.0	-129.0	28.0	31.0	0.0	0.0
159.0	-38.0	9399.0	-38.0	-129.0	0.0	31.0	0.0	0.0
-9399.0	-22.0	-77.0	-22.0	-110.0	28.0	28.0	0.0	0.0
-77.0	-22.0	14.0	-22.0	-110.0	35.0	28.0	0.0	0.0
-10.0	-38.0	14.0	-22.0	-123.0	28.0	28.0	0.0	0.0
14.0	-22.0	26.5	-15.0	-123.0	35.0	28.0	0.0	0.0
26.5	-15.0	100.0	-38.0	-123.0	28.0	28.0	0.0	0.0
100.0	-22.0	-60.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-60.0	-14.0	-38.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-38.0	-14.0	21.0	-14.0	-122.0	24.0	35.0	0.0	0.0
21.0	-14.0	26.5	-15.0	-122.0	35.0	35.0	0.0	0.0
26.5	-14.0	90.0	-14.0	117.0	24.0	35.0	0.0	0.0
90.0	-15.0	90.0	-14.0	119.0	35.0	28.0	0.0	0.0
90.0	-14.0	90.0	-12.0	119.0	24.0	28.0	0.0	0.0
90.0	-10.0	40.0	-10.0	119.0	0.0	0.0	0.0	0.0

50.0	-10.0	107.0	-24.0	119.0	0.0	28.0	0.0	0.0
107.0	-24.0	124.0	-24.0	119.0	0.0	28.0	0.0	0.0
124.0	-24.0	159.0	-38.0	119.0	0.0	28.0	0.0	0.0
-9399.0	-8.0	-24.0	-8.0	-100.0	0.0	28.0	0.0	0.0
-36.0	-14.0	-24.0	-8.0	-122.0	28.0	24.0	0.0	0.0
-24.0	-8.0	-16.0	-4.0	-122.0	0.0	24.0	0.0	0.0
-16.0	-4.0	21.0	-14.0	-122.0	24.0	24.0	0.0	0.0
16.0	-4.0	-8.0	0.0	118.0	0.0	24.0	0.0	0.0
-8.0	0.0	8.0	0.0	118.0	0.0	24.0	0.0	0.0
8.0	0.0	38.0	-10.0	118.0	0.0	24.0	0.0	0.0
-9399.0	-4.0	-16.0	-4.0	-62.4	0.0	0.0	0.0	0.0

FEP '841114 001

XT= 65.0 YT= -13.0 XB= 15.0 YB= -40.0

GRIDX= 80.0 GRIDY= 0.0 XMAX= 130.0 YMAX= 50.0

INCX= 10 INCY= 10 INCR= 10

THE MAXIMUM F.S. TO BE PRINTED IS 0.00

THE MAXIMUM E.F.S. TO BE PRINTED IS 0.00

TEST POINTS

THE MIN. FS= 1.69 EFS= 1.44 H(X)= 100.00 G(Y)= 40.00 R= 63.52

R @ FULL POOL

MIN. EFS= 1.44 FS= 1.69 H(X)= 100.00 G(Y)= 40.00 R= 63.52

930 20.226 UNTS.

RUN COMPLETE.

OLD,RADBT3
READY.

510 121,-27,71,-40

520 100,-20,100,00,10,10,10

REP
READY.

FTN
READY.

OLD,SLOPE2
READY.

GET,TAPES=RADBT3
READY.

RUN

84/11/87. 13.11.84.
PROGRAM SLOPE2

104 WCF - RSAR TEST - RAISING ASH DIKE (S8-26,US-26) - "OVER EARTH"
(ERGF= .05 DEPTH OF ROCK= 48.0 FT)

THESE ARE THE INPUT DATA LINES

X1	Y1	X2	Y2	W	F2	F1	O2	O1
-9399.0	-40.0	9399.0	-48.0	-1000.0	31.0	100.0	0.0	9999.0
-9399.0	-48.0	9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
-10.0	-38.0	100.0	-38.0	-129.0	28.0	31.0	0.0	0.0

159.0	-38.0	9399.0	-38.0	-129.0	0.0	31.0	0.0	0.0
-9399.0	-22.0	-77.0	-22.0	-110.0	20.0	28.0	0.0	0.0
-77.0	-22.0	14.0	-22.0	-110.0	35.0	28.0	0.0	0.0
-18.0	-38.0	14.0	-22.0	-128.0	28.0	28.0	0.0	0.0
14.0	-22.0	26.5	-15.0	-123.0	35.0	28.0	0.0	0.0
26.5	-15.0	108.0	-38.0	-123.0	28.0	28.0	0.0	0.0
77.0	-22.0	-60.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-60.0	-14.0	-36.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-36.0	-14.0	21.0	-14.0	-122.0	24.0	35.0	0.0	0.0
21.0	-14.0	26.5	-15.0	-122.0	35.0	35.0	0.0	0.0
21.0	-14.0	30.0	-14.0	117.0	24.0	35.0	0.0	0.0
26.5	-15.0	30.0	-14.0	119.0	35.0	28.0	0.0	0.0
30.0	-14.0	38.0	-10.0	119.0	24.0	28.0	0.0	0.0
38.0	-10.0	68.0	-10.0	119.0	0.0	28.0	0.0	0.0
68.0	-10.0	107.0	-24.0	119.0	0.0	28.0	0.0	0.0
107.0	-24.0	124.0	-24.0	119.0	0.0	28.0	0.0	0.0
124.0	-24.0	159.0	-38.0	119.0	0.0	28.0	0.0	0.0
-9399.0	-8.0	-24.0	-8.0	-100.0	0.0	20.0	0.0	0.0
-36.0	-14.0	-24.0	-8.0	-122.0	20.0	24.0	0.0	0.0
-24.0	-8.0	-16.0	-4.0	-122.0	0.0	24.0	0.0	0.0
-16.0	-4.0	21.0	-14.0	-122.0	24.0	24.0	0.0	0.0
-16.0	-4.0	-8.0	0.0	118.0	0.0	24.0	0.0	0.0
-8.0	0.0	8.0	0.0	118.0	0.0	24.0	0.0	0.0
8.0	0.0	38.0	-10.0	118.0	0.0	24.0	0.0	0.0
-9399.0	-4.0	-16.0	-4.0	-62.4	0.0	0.0	0.0	0.0

FEP '841114 001

XT= 121.0 YT= -27.0 XB= 71.0 YB= -40.0

GRIDX= 130.0 GRIDY= -20.0 XMAX= 100.0 YMAX= 30.0

X= 10 INCY= 10 INCR= 10

THE MAXIMUM F.S. TO BE PRINTED IS 0.00

THE MAXIMUM E.F.S. TO BE PRINTED IS 0.00

TEST POINTS

THE MIN. FS= 1.56 EFS= 1.33 H(X)= 150.00 G(Y)= 10.00 R= 47.02

THE MIN. EFS= 1.33 FS= 1.56 H(X)= 150.00 G(Y)= 10.00 R= 47.02

55U 10.298 UNTS.

RUN COMPLETE.

-9399.0	-48.0	9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
9399.0	-48.0	9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
-18.0	-38.0	108.0	-38.0	-129.0	28.0	31.0	0.0	0.0
108.0	-38.0	108.0	-38.0	-129.0	28.0	31.0	0.0	0.0
139.0	-38.0	9399.0	-38.0	-129.0	0.0	31.0	0.0	0.0
9399.0	-22.0	-77.0	-22.0	-110.0	20.0	28.0	0.0	0.0
77.0	-22.0	14.0	-22.0	-110.0	35.0	28.0	0.0	0.0
14.0	-38.0	14.0	-22.0	-123.0	28.0	28.0	0.0	0.0
14.0	-22.0	26.5	-15.0	-123.0	35.0	28.0	0.0	0.0
26.5	-15.0	108.0	-38.0	-123.0	28.0	28.0	0.0	0.0
-77.0	-22.0	-60.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-60.0	-14.0	-36.0	-14.0	-122.0	20.0	35.0	0.0	0.0
-36.0	-14.0	21.0	-14.0	-122.0	24.0	35.0	0.0	0.0
21.0	-14.0	26.5	-15.0	-122.0	35.0	35.0	0.0	0.0
21.0	-14.0	39.0	-14.0	117.0	24.0	35.0	0.0	0.0
26.5	-15.0	39.0	-14.0	119.0	35.0	28.0	0.0	0.0
39.0	-14.0	39.0	-10.0	119.0	24.0	28.0	0.0	0.0
38.0	-10.0	68.0	-10.0	119.0	0.0	28.0	0.0	0.0
68.0	-10.0	107.0	-24.0	119.0	0.0	28.0	0.0	0.0
107.0	-24.0	124.0	-24.0	119.0	0.0	28.0	0.0	0.0
124.0	-24.0	159.0	-38.0	119.0	0.0	28.0	0.0	0.0
9399.0	-0.0	-24.0	-8.0	-100.0	0.0	20.0	0.0	0.0
-36.0	-14.0	-24.0	-8.0	-122.0	20.0	24.0	0.0	0.0
-24.0	-8.0	-16.0	-4.0	-122.0	0.0	24.0	0.0	0.0
-16.0	-4.0	21.0	-14.0	-122.0	24.0	24.0	0.0	0.0
-16.0	-4.0	-8.0	0.0	118.0	0.0	24.0	0.0	0.0
-8.0	0.0	8.0	0.0	118.0	0.0	24.0	0.0	0.0
8.0	0.0	38.0	-10.0	118.0	0.0	24.0	0.0	0.0
9399.0	-4.0	-16.0	-4.0	-62.4	0.0	0.0	0.0	0.0

FEP '841114 001 ¹⁸⁶¹

T= 37.0 YT= -11.0 XB= -13.0 YB= -40.0

GRIDX= 120.0 GRIDY= 80.0 XMAX= 170.0 YMAX= 130.0

INCX= 10 INCY= 10 INCR= 10

THE MAXIMUM F.S. TO BE PRINTED IS 0.00

THE MAXIMUM E.F.S. TO BE PRINTED IS 0.00

TEST POINTS

THE MIN. FS= 2.15 EFS= 1.72 H(X)= 130.00 G(Y)= 90.00 R= 137.31

R @ FULL POOL

THE MIN. EFS= 1.72 FS= 2.15 H(X)= 130.00 G(Y)= 90.00 R= 137.31

FOR SIDE TWO

THESE ARE THE INPUT DATA LINES

X1 Y1 X2 Y2 S FC F1 G2 C1

9399.0 -48.0 9399.0 -48.0 -129.0 28.0 31.0 0.0 0.0

FEP '84 1114 001

9399.0	-48.0	-9399.0	-48.0	-129.0	28.0	31.0	0.0	0.0
16.0	-38.0	-108.0	-38.0	-129.0	28.0	31.0	0.0	0.0
-108.0	-38.0	-159.0	-38.0	-129.0	28.0	31.0	0.0	0.0
-159.0	-38.0	-9399.0	-38.0	-129.0	0.0	31.0	0.0	0.0
9399.0	-22.0	77.0	-22.0	-119.0	28.0	28.0	0.0	0.0
77.0	-22.0	-14.0	-22.0	-119.0	35.0	28.0	0.0	0.0
16.0	-38.0	-14.0	-22.0	-123.0	28.0	28.0	0.0	0.0
0.0	-22.0	-26.5	-15.0	-123.0	35.0	28.0	0.0	0.0
-26.5	-15.0	-108.0	-38.0	-123.0	28.0	28.0	0.0	0.0
77.0	-22.0	60.0	-14.0	-122.0	28.0	35.0	0.0	0.0
60.0	-14.0	36.0	-14.0	-122.0	28.0	35.0	0.0	0.0
36.0	-14.0	-21.0	-14.0	-122.0	24.0	35.0	0.0	0.0
-21.0	-14.0	-26.5	-15.0	-122.0	35.0	35.0	0.0	0.0
-21.0	-14.0	-30.0	-14.0	117.0	24.0	35.0	0.0	0.0
-26.5	-15.0	-30.0	-14.0	119.0	35.0	28.0	0.0	0.0
-30.0	-14.0	-38.0	-10.0	119.0	24.0	28.0	0.0	0.0
-38.0	-10.0	-68.0	-10.0	119.0	0.0	28.0	0.0	0.0
-68.0	-10.0	-107.0	-24.0	119.0	0.0	28.0	0.0	0.0
-107.0	-24.0	-124.0	-24.0	119.0	0.0	28.0	0.0	0.0
-124.0	-24.0	-159.0	-38.0	119.0	0.0	28.0	0.0	0.0
9399.0	-8.0	24.0	-8.0	-108.0	0.0	28.0	0.0	0.0
36.0	-14.0	24.0	-8.0	-122.0	28.0	24.0	0.0	0.0
24.0	-8.0	16.0	-4.0	-122.0	0.0	24.0	0.0	0.0
16.0	-4.0	-21.0	-14.0	-122.0	24.0	24.0	0.0	0.0
16.0	-4.0	8.0	0.0	118.0	0.0	24.0	0.0	0.0
8.0	0.0	-8.0	0.0	118.0	0.0	24.0	0.0	0.0
-8.0	0.0	-38.0	-10.0	118.0	0.0	24.0	0.0	0.0
9399.0	-4.0	16.0	-4.0	-62.4	0.0	0.0	0.0	0.0

T= 35.0 YI= -15.0 XB= -15.0 YB= -40.0

IX= 40.0 GRIDY= 0.0 XMAX= 90.0 YMAX= 50.0

INX= 10 INY= 10 INCR= 10

THE MAXIMUM F.S. TO BE PRINTED IS 0.00

THE MAXIMUM E.F.S. TO BE PRINTED IS 0.00

TEST POINTS

THE MIN. FS= 2.50 EFS= 1.69 H(X)= 40.00 G(Y)= 50.00 R= 65.20

THE MIN. EFS= 1.69 FS= 2.50 H(X)= 40.00 G(Y)= 50.00 R= 65.20

SBU 46.747 UNITS.

RUN COMPLETE.

OLD,RABT3

READY.

620 40,40,90,90,10,10,10

BY.

FTN

READY.

OLD,CLOPEZ

READY.

GET,TAPE3-RABT3

READY.

PROFIL

WCF DREDGE CELL (18a OF 35, RBAR-Values)Wcf18a07.in

20 9

0.0 598.0 303.0 598.0 6
303.0 598.0 338.0 612.0 3
338.0 612.0 355.0 612.0 3
355.0 612.0 394.0 626.0 3
394.0 626.0 424.0 626.0 3
424.0 626.0 454.0 636.0 1
454.0 636.0 470.0 636.0 1
470.0 636.0 486.0 628.0 1
486.0 628.0 1300.0 628.0 7
486.0 628.0 498.0 622.0 1
498.0 622.0 522.0 622.0 5
522.0 622.0 539.0 614.0 5
539.0 614.0 1300.0 614.0 4
424.0 626.0 432.0 622.0 3
432.0 622.0 498.0 622.0 5
432.0 622.0 448.0 614.0 3
448.0 614.0 539.0 614.0 4
448.0 614.0 480.0 598.0 3
480.0 598.0 1300.0 598.0 6
303.0 598.0 480.0 598.0 6

SOIL

7

118. 122. 0. 24. 0. 0. 1
129. 131. 0. 31. 0. 0. 1
119. 123. 0. 28. 0. 0. 1
108. 110. 0. 28. 0. 0. 1
117. 122. 0. 35. 0. 0. 1
127. 129. 0. 31. 0. 0. 1
100. 100. 0. 31. 0. 0. 1

WATER

1 0.

7

0.0 598.0
303.0 598.0
354.0 598.0
435.5 620.2
441.0 622.0
478.0 632.0
1300.0 632.0

LIMITS

1 1

0.0 588.0 1300.0 588.0

CIRCLE

1 2

13 25

230. 330. 460. 800.

0. 5. 0. 0.

PROFIL

WCF DREDGE CELL (3:1 inside el 630, 10W7421 Sect B-B, RBAR-Values)31BB

28 12

0.0 630.0 175.7 630.0 7
175.7 630.0 178.7 632.0 5
178.7 632.0 186.2 632.0 5
186.2 632.0 227.0 645.6 5
227.0 645.6 243.0 646.4 5
243.0 646.4 286.2 632.0 5
286.2 632.0 291.2 632.0 5
291.2 632.0 298.4 635.6 1
298.4 635.6 324.4 636.9 1
324.4 636.9 352.4 626.4 1
352.4 626.4 431.6 600.0 3
431.6 600.0 700.0 600.0 6
186.2 632.0 286.2 632.0 5
171.2 627.0 175.7 630.0 5
171.2 627.0 281.2 627.0 7
281.2 627.0 291.2 632.0 1
0.0 616.0 237.2 616.0 4
237.2 616.0 249.2 622.0 5
249.2 622.0 271.2 622.0 5
271.2 622.0 281.2 627.0 1
271.2 622.0 329.2 622.0 5
329.2 622.0 336.4 625.6 3
336.4 625.6 352.4 626.4 3
237.2 616.0 317.2 616.0 3
317.2 616.0 329.2 622.0 3
0.0 600.0 285.2 600.0 6
285.2 600.0 317.2 616.0 3
285.2 600.0 431.6 600.0 6

SOIL

7

125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
90. 90. 100. 0. 0. 0. 1
120. 120. 0. 29. 0. 0. 1
125. 125. 200. 29. 0. 0. 1
90. 90. 100. 0. 0. 0. 1

WATER

1 0.

7

0.0 630.0
175.7 630.0
287.2 630.0
330.174 622.487
401.6 610.0
431.6 600.0
700.0 600.0

LIMITS

1 1

0.0 588.0 700.0 588.0

CIRCLE

1 2

19 25

90. 185. 230. 530.

0. 5. 0. 0.

PROFIL

WCF DREDGE CELL (inside el 630, 10W7421 Sect B-B, RBAR-Values)81BB

28 12

0.0 630.0 191.8 630.0 7
191.8 630.0 194.8 632.0 5
194.8 632.0 199.8 632.0 5
199.8 632.0 227.0 645.6 5
227.0 645.6 243.0 646.4 5
243.0 646.4 286.2 632.0 5
286.2 632.0 291.2 632.0 5
291.2 632.0 298.4 635.6 1
298.4 635.6 324.4 636.9 1
324.4 636.9 352.4 626.4 1
352.4 626.4 431.6 600.0 3
431.6 600.0 700.0 600.0 6
199.8 632.0 286.2 632.0 5
187.3 627.0 191.8 630.0 5
187.3 627.0 281.2 627.0 7
281.2 627.0 291.2 632.0 1
0.0 616.0 237.2 616.0 4
237.2 616.0 249.2 622.0 5
249.2 622.0 271.2 622.0 5
271.2 622.0 281.2 627.0 1
271.2 622.0 329.2 622.0 5
329.2 622.0 336.4 625.6 3
336.4 625.6 352.4 626.4 3
237.2 616.0 317.2 616.0 3
317.2 616.0 329.2 622.0 3
0.0 600.0 285.2 600.0 6
285.2 600.0 317.2 616.0 3
285.2 600.0 431.6 600.0 6

SOIL

7

125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
90. 90. 100. 0. 0. 0. 1
120. 120. 0. 29. 0. 0. 1
125. 125. 200. 29. 0. 0. 1
90. 90. 100. 0. 0. 0. 1

WATER

1 0.

7

0.0 630.0
191.8 630.0
287.2 630.0
330.174 622.487
401.6 610.0
431.6 600.0
700.0 600.0

LIMITS

1 1

0.0 588.0 700.0 588.0

CIRCLE

1 2

15 25

155. 225. 230. 530.

0. 5. 0. 0.

PROFIL

WCF DREDGE CELL (10W7421 Sect B-B, RBAR-Values)BB01

38 17

0.0 600.0 32.2 600.0 6
32.2 600.0 62.2 590.0 6
62.2 590.0 112.2 590.0 6
112.2 590.0 121.2 593.0 6
121.2 593.0 159.0 593.0 6
159.0 593.0 180.0 600.0 6
180.0 600.0 200.0 600.0 6
200.0 600.0 279.2 626.4 3
279.2 626.4 307.2 636.9 1
307.2 636.9 317.2 636.4 1
317.2 636.4 333.2 635.6 1
333.2 635.6 340.4 632.0 1
340.4 632.0 345.4 632.0 5
345.4 632.0 388.6 646.4 5
388.6 646.4 404.6 645.6 5
404.6 645.6 411.8 642.0 5
411.8 642.0 700.0 642.0 7
411.8 642.0 431.8 632.0 5
431.8 632.0 436.8 632.0 5
436.8 632.0 439.8 630.0 5
439.8 630.0 700.0 630.0 7
439.8 630.0 444.3 627.0 5
340.4 632.0 350.4 627.0 1
350.4 627.0 444.3 627.0 7
350.4 627.0 360.4 622.0 1
360.4 622.0 382.4 622.0 5
382.4 622.0 394.4 616.0 5
394.4 616.0 700.0 616.0 4
279.2 626.4 287.2 626.0 3
287.2 626.0 317.2 636.4 1
287.2 626.0 295.2 625.6 3
295.2 625.6 302.4 622.0 3
302.4 622.0 360.4 622.0 5
302.4 622.0 314.4 616.0 3
314.4 616.0 394.4 616.0 4
314.4 616.0 346.4 600.0 3
346.4 600.0 700.0 600.0 6
200.0 600.0 346.4 600.0 6

SOIL

7

118. 122. 0. 24. 0. 0. 1
129. 131. 0. 31. 0. 0. 1
119. 123. 0. 28. 0. 0. 1
108. 110. 0. 28. 0. 0. 1
117. 122. 0. 35. 0. 0. 1
127. 129. 0. 31. 0. 0. 1
100. 100. 0. 31. 0. 0. 1

WATER

1 0.

14

0.0 595.0
62.2 590.0
112.2 590.0
121.2 593.0
159.0 593.0
180.0 600.0
200.0 600.0
232.001 610.667

298.781 623.809

340.4 632.0

345.4 632.0

355.399 635.333

411.8 642.0

700.0 642.0

LIMITS

1 1

0.0 588.0 700.0 588.0

CIRCLE

1 2

20 25

110. 300. 310. 600.

0. 10. 0. 0.

PROFIL

WCF DREDGE CELL (10W7421 Sect B-B, RBAR-Values)BB21

38 17

0.0 600.0 32.2 600.0 6
32.2 600.0 62.2 590.0 6
62.2 590.0 112.2 590.0 6
112.2 590.0 121.2 593.0 6
121.2 593.0 159.0 593.0 6
159.0 593.0 180.0 600.0 6
180.0 600.0 200.0 600.0 6
200.0 600.0 279.2 626.4 3
279.2 626.4 307.2 636.9 1
307.2 636.9 317.2 636.4 1
317.2 636.4 333.2 635.6 1
333.2 635.6 340.4 632.0 1
340.4 632.0 345.4 632.0 5
345.4 632.0 388.6 646.4 5
388.6 646.4 404.6 645.6 5
404.6 645.6 411.8 642.0 5
411.8 642.0 700.0 642.0 7
411.8 642.0 431.8 632.0 5
431.8 632.0 436.8 632.0 5
436.8 632.0 439.8 630.0 5
439.8 630.0 700.0 630.0 7
439.8 630.0 444.3 630.0 5
340.4 632.0 350.4 627.0 1
350.4 627.0 444.3 627.0 7
350.4 627.0 360.4 622.0 1
360.4 622.0 382.4 622.0 5
382.4 622.0 394.4 616.0 5
394.4 616.0 700.0 616.0 4
279.2 626.4 287.2 626.0 3
287.2 626.0 317.2 636.4 1
287.2 626.0 295.2 625.6 3
295.2 625.6 302.4 622.0 3
302.4 622.0 360.4 622.0 5
302.4 622.0 314.4 616.0 3
314.4 616.0 394.4 616.0 4
314.4 616.0 346.4 600.0 3
346.4 600.0 700.0 600.0 6
200.0 600.0 346.4 600.0 6

SOIL

7

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125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
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120. 120. 0. 29. 0. 0. 1
125. 125. 200. 29. 0. 0. 1
90. 90. 300. 0. 0. 0. 1

WATER

1 0.

14

0.0 595.0
62.2 590.0
112.2 590.0
121.2 593.0
159.0 593.0
180.0 600.0
200.0 600.0
232.001 610.667

298.781 623.809

340.4 632.0

345.4 632.0

355.399 635.333

411.8 642.0

700.0 642.0

LIMITS

1 1

0.0 588.0 700.0 588.0

CIRCLE

1 2

21 25

335. 355. 390. 550.

0. 5. 0. 0.

PROFIL

WCF DREDGE CELL (10W7421 Sect B-B, RBAR-Values)BB31

39 17

0.0 600.0 32.2 600.0 6
32.2 600.0 62.2 590.0 6
62.2 590.0 112.2 590.0 6
112.2 590.0 121.2 593.0 6
121.2 593.0 159.0 593.0 6
159.0 593.0 180.0 600.0 6
180.0 600.0 200.0 600.0 6
200.0 600.0 279.2 626.4 3
279.2 626.4 307.2 636.9 1
307.2 636.9 317.2 636.4 1
317.2 636.4 333.2 635.6 1
333.2 635.6 340.4 632.0 1
340.4 632.0 345.4 632.0 5
345.4 632.0 388.6 646.4 5
388.6 646.4 404.6 645.6 5
404.6 645.6 415.4 642.0 5
415.4 642.0 700.0 642.0 7
415.4 642.0 445.4 632.0 5
445.4 632.0 452.9 632.0 5
452.8 632.0 455.9 630.0 5
455.9 630.0 700.0 630.0 7
455.9 630.0 460.4 627.0 5
345.4 632.0 445.8 632.0 5
340.4 632.0 350.4 627.0 1
350.4 627.0 460.4 627.0 7
350.4 627.0 360.4 622.0 1
360.4 622.0 382.4 622.0 5
382.4 622.0 394.4 616.0 5
394.4 616.0 700.0 616.0 4
279.2 626.4 287.2 626.0 3
287.2 626.0 317.2 636.4 1
287.2 626.0 295.2 625.6 3
295.2 625.6 302.4 622.0 3
302.4 622.0 360.4 622.0 5
302.4 622.0 314.4 616.0 3
314.4 616.0 394.4 616.0 4
314.4 616.0 346.4 600.0 3
346.4 600.0 700.0 600.0 6
200.0 600.0 346.4 600.0 6

SOIL

7

125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
90. 90. 100. 0. 0. 0. 1
120. 120. 0. 29. 0. 0. 1
125. 125. 200. 29. 0. 0. 1
90. 90. 100. 0. 0. 0. 1

WATER

1 0.

14

0.0 595.0
62.2 590.0
112.2 590.0
121.2 593.0
159.0 593.0
180.0 600.0
200.0 600.0

232.001 610.667
298.781 623.809
340.4 632.0
345.4 632.0
355.399 635.333
415.4 642.0
700.0 642.0

LIMITS

1 1
0.0 588.0 700.0 588.0

CIRCLE

1 2
21 25
200. 300. 345. 420.
0. 5. 0. 0.

PROFIL

WCF DREDGE CELL (10W7421 Sect B-B, RBAR-Values) Wcf_BB91.in

38 17

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32.2 600.0 62.2 590.0 6
62.2 590.0 112.2 590.0 6
112.2 590.0 121.2 593.0 6
121.2 593.0 159.0 593.0 6
159.0 593.0 180.0 600.0 6
180.0 600.0 200.0 600.0 6
200.0 600.0 279.2 626.4 3
279.2 626.4 307.2 636.9 1
307.2 636.9 317.2 636.4 1
317.2 636.4 333.2 635.6 1
333.2 635.6 340.4 632.0 1
340.4 632.0 345.4 632.0 5
345.4 632.0 388.6 646.4 5
388.6 646.4 404.6 645.6 5
404.6 645.6 411.8 642.0 5
411.8 642.0 700.0 642.0 7
411.8 642.0 431.8 632.0 5
431.8 632.0 436.8 632.0 5
436.8 632.0 439.8 630.0 5
439.8 630.0 700.0 630.0 7
439.8 630.0 444.3 627.0 5
340.4 632.0 350.4 627.0 1
350.4 627.0 444.3 627.0 7
350.4 627.0 360.4 622.0 1
360.4 622.0 382.4 622.0 5
382.4 622.0 394.4 616.0 5
394.4 616.0 700.0 616.0 4
279.2 626.4 287.2 626.0 3
287.2 626.0 317.2 636.4 1
287.2 626.0 295.2 625.6 3
295.2 625.6 302.4 622.0 3
302.4 622.0 360.4 622.0 5
302.4 622.0 314.4 616.0 3
314.4 616.0 394.4 616.0 4
314.4 616.0 346.4 600.0 3
346.4 600.0 700.0 600.0 6
200.0 600.0 346.4 600.0 6

SOIL

7

125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
125. 125. 500. 22. 0. 0. 1
90. 90. 100. 0. 0. 0. 1
120. 120. 0. 29. 0. 0. 1
125. 125. 200. 29. 0. 0. 1
90. 90. 100. 0. 0. 0. 1

WATER

1 0.

14

0.0 595.0
62.2 590.0
112.2 590.0
121.2 593.0
159.0 593.0
180.0 600.0
200.0 600.0
232.001 610.667

298.781 623.809
340.4 632.0
345.4 632.0
355.399 635.333
411.8 642.0
700.0 642.0

LIMITS

1 1

0.0 588.0 700.0 588.0

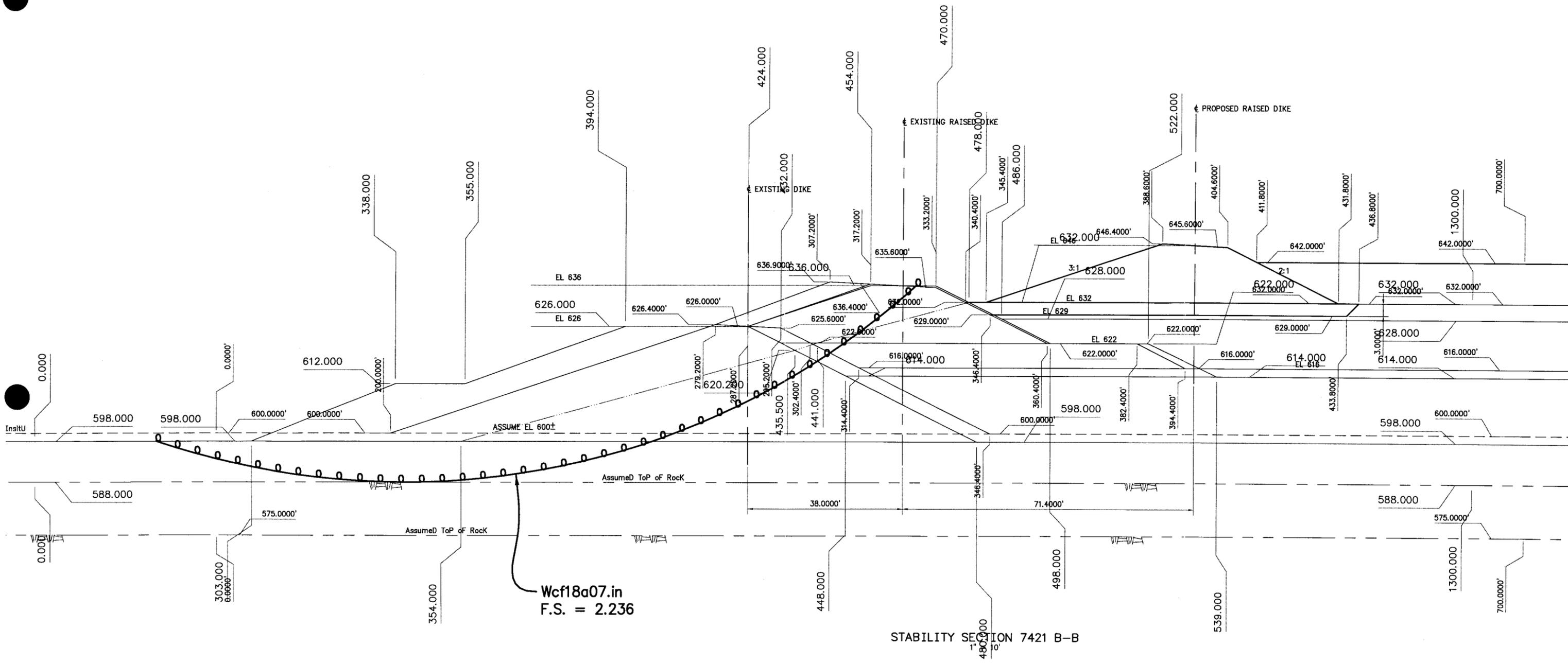
CIRCLE

1 2

20 25

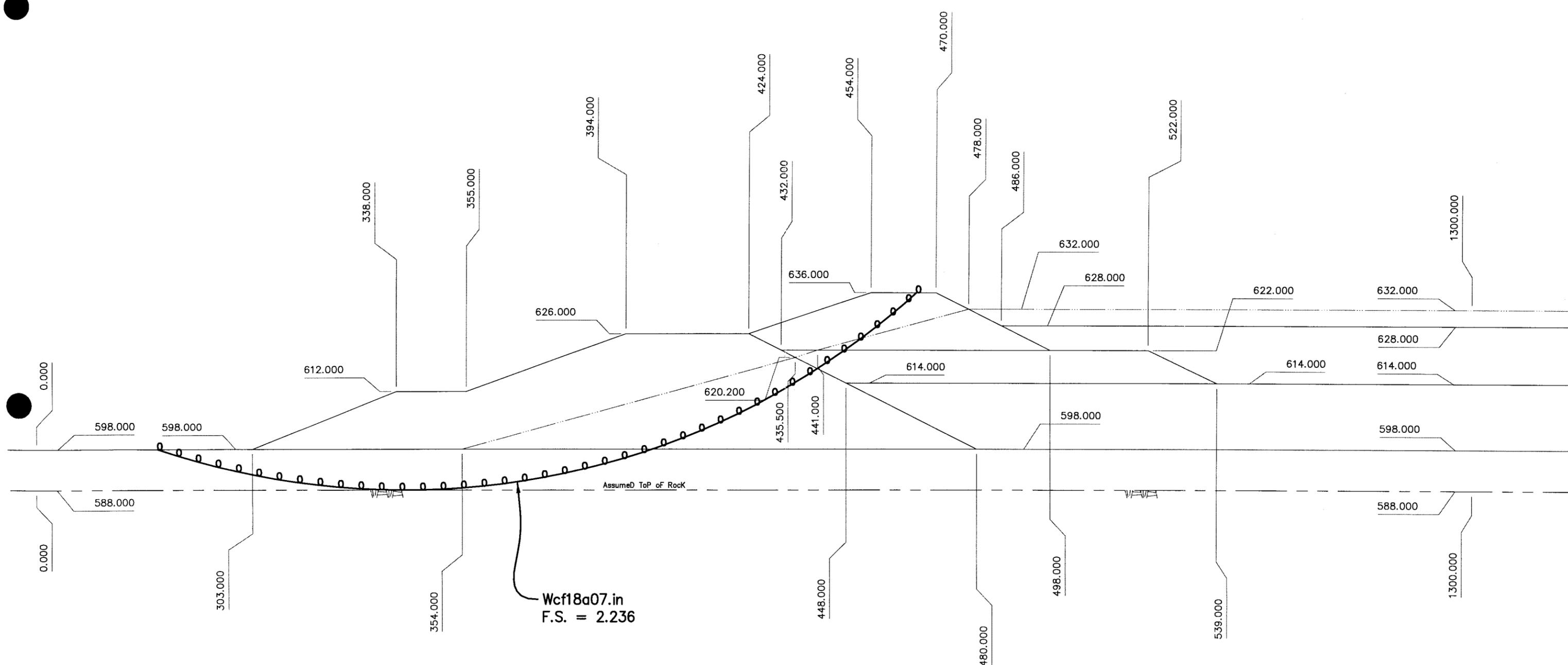
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0. 10. 0. 0.



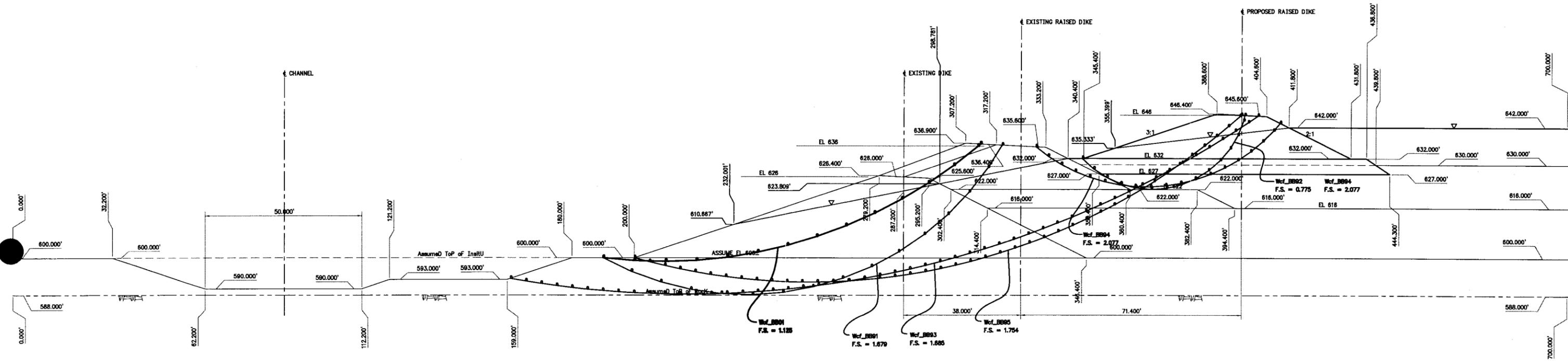
STABILITY SECTION 7421 B-B
 1" = 20'

18a of 35 T/D EL 636.
 STD6E
 STD4E
 1" = 20'

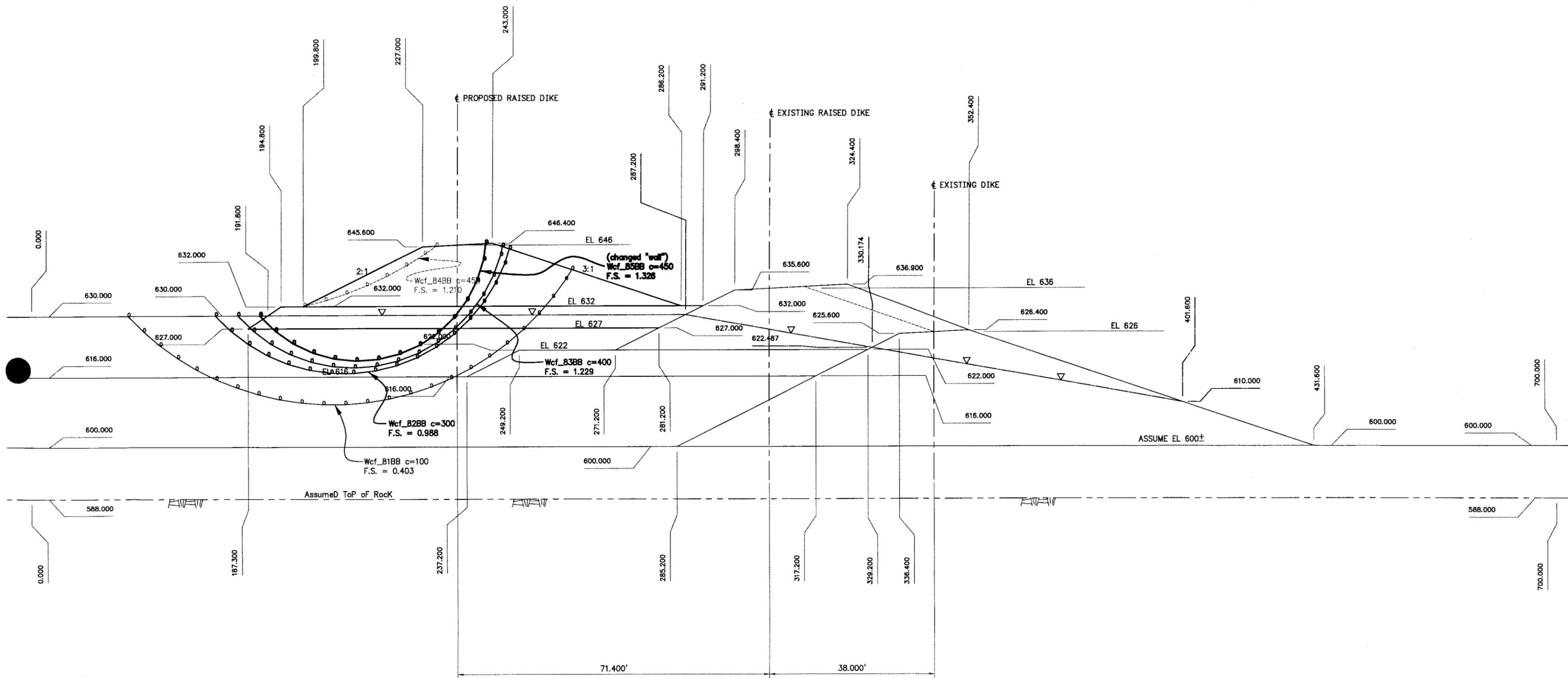


Wcf18a07.in
F.S. = 2.236

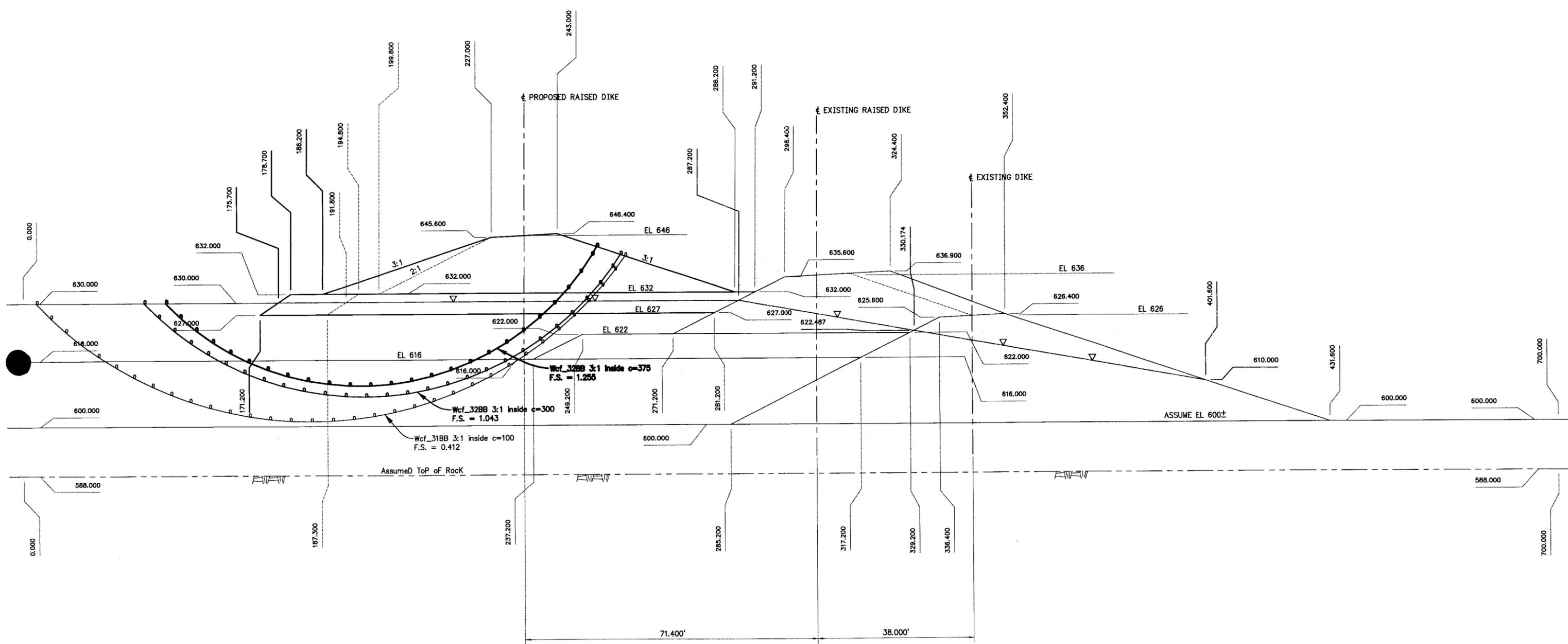
18a of 35 T/D EL 636.
STD6E
STD4E
1" = 20'



STABILITY SECTION 7421 B-B
1" = 10'



STABILITY SECTION 7421 B-B inside EL 630.0
 1" = 10'



STABILITY SECTION 7421 B-B inside EL 630.0
 1" = 10'

UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

CEB '82 1206 012

TO : R. O. Barnett, Chief, Civil Engineering Support Branch, W9D224 C-K

FROM : W. M. McMaster, Chief, Data Services Branch, 350 EB-K

DATE : December 2, 1982

SUBJECT: WIDOWS CREEK STEAM PLANT - BORROW AREA FOR THE SCRUBBER SLUDGE POND
DIKE RAISING

In reference to your memorandum to me dated October 21, 1982, attached is a tabulation listing the plant grid coordinates and elevations of thirty seismic stations at Widows Creek.

Richard D. Hulse
W. M. McMaster *W*

KWK:KYR
Attachment

- cc: H. S. Fox, 716 EB-C
- S. E. Griffith, 6411 EBR-C (Attachment)
- C. L. Olive, Jr., 464 LB-C
- R. A. Painter, E5C80 C-K
- M. D. Ramsey, FOR B-N
- M. N. Sprouse, W11A9 C-K
- O. P. Thornton, 102 SPT-K
- DSB-TR, 335 EB-K (Attachment)

Prepared by Kary W. Kaley

ROB
ROB:KMP --12/6/82
cc: MEDS, W5B63 C-K (Attachment)

CIVIL ENGINEERING BRANCH					
DEC 6 1982					
IN			OUT		
N	Date	Time		Date	Time
✓			ROB		✓
			KLW		
			JWM		
			TCC		
			WAE		
✓	8	11	RWA	8	11
✓	8	1	WMS	8	1
✓	7		RIH	8	8
<i>Cy</i>			RWIC		
			ROH		
			TAR		



1 December 1982

TENNESSEE VALLEY AUTHORITY
DATA SERVICES BRANCH
AND MAPPING SERVICES BRANCHWIDOWS CREEK STEAM PLANT
SEISMIC LOCATIONS
4TH ORDER(Field Books: ESS-3064 Pages 1-7
ES-815 Pages 13-14)

<u>Hole</u>	<u>Plant Grid Coordinates</u>	<u>Elevation (Feet)</u>
SLH-1	E 95+62.0 N 19+43.6	624.1
SLH-2	E 92+79.1 N 19+43.1	621.8
SLH-3	E 89+96.8 N 16+59.7	625.9
SLH-4	E 87+14.5 N 13+76.3	615.1
SLH-5	E 84+32.2 N 10+92.9	607.0
SLH-6	E 89+95.7 N 22+25.4	613.4
SLH-7	E 87+13.4 N 19+42.0	617.8
SLH-8	E 84+31.1 N 16+58.6	622.5
SLH-9	E 81+48.8 N 13+75.2	621.3
SLH-10	E 78+66.6 N 10+91.8	610.1
SLH-11	E 84+30.1 N 22+24.3	612.2

<u>Hole</u>	<u>Plant Grid Coordinates</u>	<u>Elevation (Feet)</u>
SLH-12	E 81+47.8 N 19+40.9	611.4
SLH-13	E 78+65.5 N 16+57.5	613.9
SLH-14	E 75+83.2 N 13+74.2	608.6
SLH-15	E 73+00.9 N 10+90.8	608.6
SLH-16	E 84+29.5 N 25+07.2	609.1
SLH-17	E 81+47.2 N 22+23.8	608.4
SLH-18	E 81+46.7 N 25+06.6	606.6
SLH-19	E 78+64.4 N 22+23.2	610.3
SLH-20	E 75+82.1 N 19+39.8	609.9
SLH-21	E 72+99.8 N 16+56.4	608.4
SLH-22	E 70+17.5 N 13+73.1	605.6
SLH-23	E 78+63.8 N 25+06.1	607.6
SLH-24	E 78+63.3 N 27+88.9	602.6
SLH-25	E 75+81.0 N 25+05.5	610.7
SLH-26	E 72+98.7 N 22+22.1	607.9
SLH-27	E 70+16.4 N 19+38.8	606.6
SLH-28	E 75+80.4 N 27+88.4	606.2

<u>Hole</u>	<u>Plant Grid Coordinates</u>	<u>Elevation (Feet)</u>
SLH-29	E 75+79.9 N 30+71.2	601.2
SLH-30	E 72+97.6 N 27+87.8	603.4

Widows Creek

Asst Dike Raising plan Borrow Invest.

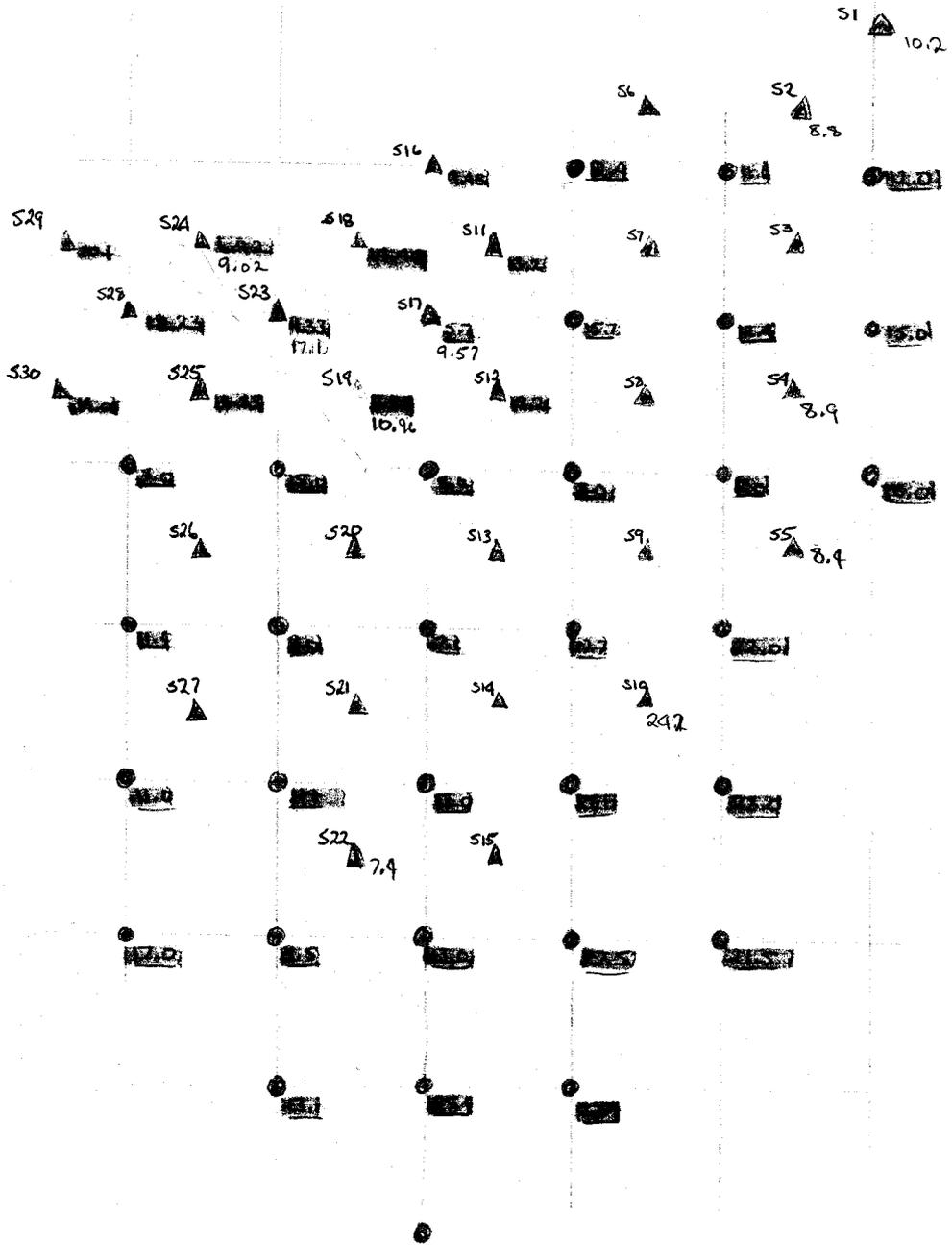
TOP of Rock

SEISMIC & AUGER BORING

COMPUTED 1/10 DATE 16 Nov 82

CHECKED _____ DATE _____

- ▲ Seismic T.R.
- AUGER BORINGS



-WMS

UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

TO : O. P. Thornton, Project Manager, Fossil Design Projects, 102 SPT-K

FROM : R. O. Barnett, Chief, Civil Engineering Support Branch, W9D224 C-K

DATE : JAN 11 1983

SUBJECT: WIDOWS CREEK STEAM PLANT - BORROW AREA FOR SCRUBBER SLUDGE POND DIKE
RAISING - TOP-OF-ROCK CONTOUR MAP

Reference: Memorandum from H. S. Fox to M. N. Sprouse dated September 20, 1982 (DES 820921 007)

On December 22, 1982, W. M. Seay of CEB hand carried the contour map requested in the reference memorandum to M. H. Miller of FDP for incorporation into a construction drawing to be issued by FDP. The map was at a scale of 1" = 100', contour interval of 2 feet, had 6 feet added to all contours and data points, and was contoured from both the soil boring and seismic refraction data.

During a meeting on December 20, 1982, between M. H. Miller and J.P.H. Stivers of FHP; R. J. Hunt, H. K. McLean, and W. M. Seay of CEB; and C. D. Loflin of CSB, caution was urged in utilizing the map to achieve an excavation with a final bottom configuration very much like the contour map but with some set soil thickness remaining. Due to the fairly broad (200+ feet) data centers and the saw-toothed character of the top-of-rock surface, there is some likelihood that rock between data points will occasionally be encountered higher than that indicated by the contour map. As such, the map should be used as only a guide to excavation, and the 6-foot elevation addition to the contours should provide sufficient buffer, thereby significantly reducing the likelihood of encountering rock.

As was also discussed, if we can assist CSB during excavation by providing additional seismic refraction, please contact us.

R. Joe Hunt
for R. O. Barnett

ROB:WMS:DDM
cc: MEDS, W5B63 C-K
M. N. Sprouse, W11A9 C-K

Principally Prepared By: W. M. Seay, Extension 4775



Note	962	Noted
Sprouse		
Bowen		
Burroughs		
Contrell		
Forner		
MEDS		

Attend Date
Other

Memorandum

TO : M. N. Sprouse, Manager of Engineering Design, W11A9 C-K

FROM : H. S. Fox, Director of Fossil and Hydro Power, 716 EB-C

DATE : SEP 20 1982

SUBJECT: WIDOWS CREEK STEAM PLANT - BORROW AREA FOR THE SCRUBBER SLUDGE POND DIKE RAISING

We have been informed by representatives of the Construction Services Branch (CSB) that rock has been encountered in the borrow area to the south of the transmission lines. As agreed in the meeting of June 17, 1982 between the Offices of Power and Natural Resources and the Division of Engineering Design, we will complete the top of rock map prior to removing any borrow from the site of the new scrubber sludge wet stacking area.

Because of the problems encountered by the construction forces, it may become necessary to begin borrow activities in the area north of the powerlines in a short period of time. Therefore, we request that the top of rock map for phase I of the disposal area be prepared and provided to CSB as soon as possible to avoid potential project delays.

This work should be charged to the existing accounts for preliminary studies for the new wet stacking area (Job Order No. 31401-J83). Any questions regarding this matter should be directed to T. F. Manseill at extension 3505 in Chattanooga.

By copy of this memorandum, we request the Land Branch to obtain the required permits for access to any private tracts. Further information will be forwarded to Wade Cowan informally to expedite the project.

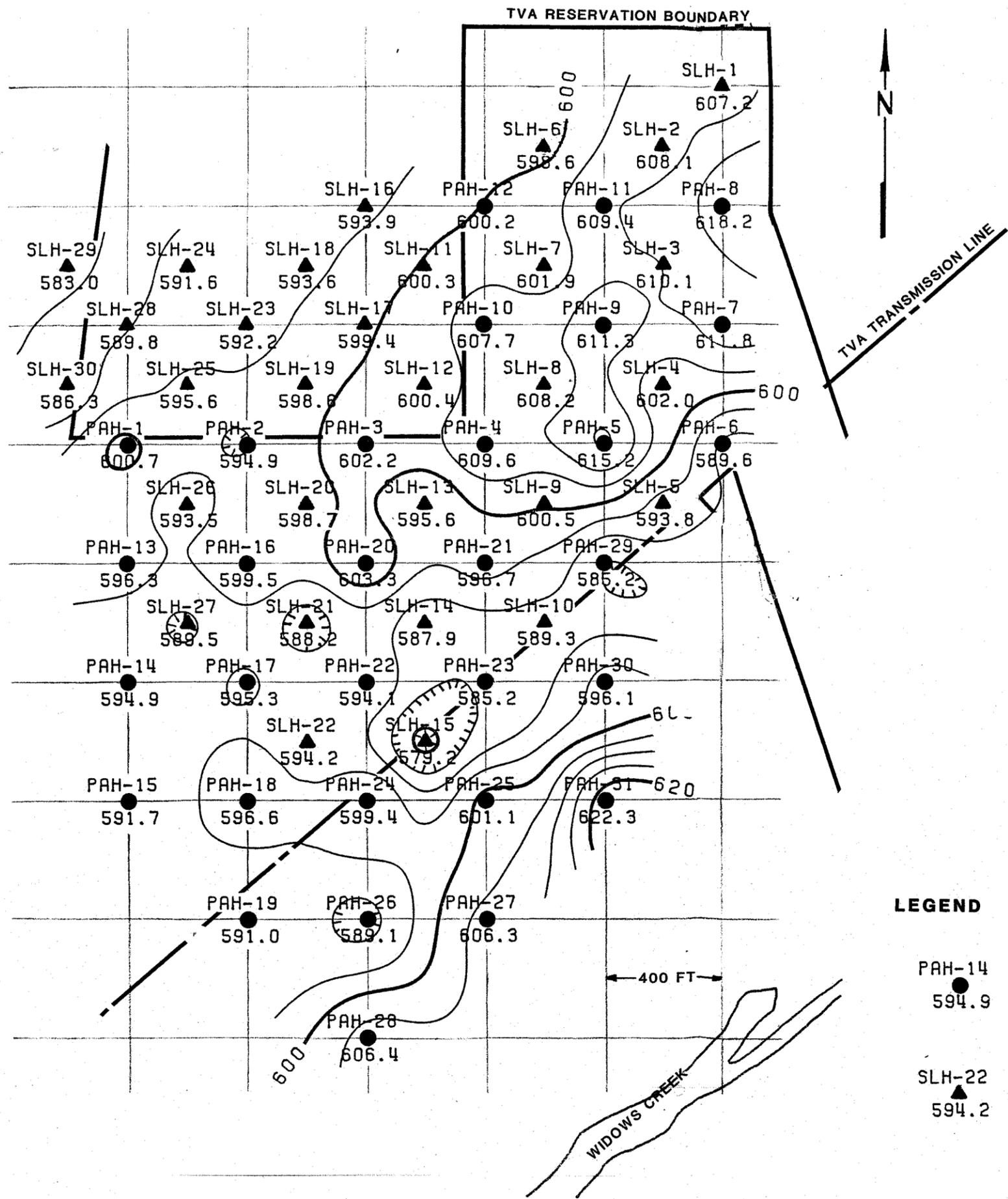
CIVIL ENGINEERING BRANCH		
SEP 29 1982		
IN		CCS:JTT;TFM:MLD
N	Date	Time
✓		
		cc: ARMS, 810 EB-C
		D. R. Gengozian, 115 LSB-K
		E. H. Mull, E7B24 C-K
		Gonro L. Olive, Jr., 464 LB-C
		Power Plant Superintendent, Widows Creek
		9/21/82 - RGD:JL
		cc: MEDS, W5B63 C-K
		O. P. Thornton, 102 SPT-K - Please handle.--MNS
		9/23/82 - OPT:DKP
		cc: R. O. Barnett, W9D224 C-K - Please provide top of rock map as soon as possible.
		J. E. Holladay, W2D224 C-K - Information only.
		cc: MEDS, W5B63 C-K

H. S. Fox
for H. S. Fox

Received					
SEP 23 '82					
ENVIRONMENTAL SCIENCE PROJECT					
N	Subj	Date	N	Supv	Date
2	SSJ			WAG	
✓	OPS			WAB	
3	JAB			RNR	
2	AREH			MFS	
1	JAK	2-31			
	RWJ			LJC	
				KLS	
	RED				
	JAF			BLH	
	DAK				
				FPSR	

FDP '82 0928 005



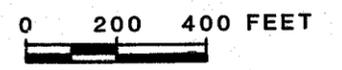


LEGEND

- 
PAH-14
 594.9
 SOIL BORING
 TOP-OF-ROCK ELEVATION

- 
SLH-22
 594.2
 SEISMIC REFRACTION STATION
 TOP-OF-ROCK ELEVATION

SCALE



CONTOUR INTERVAL IS 5 FEET

BORROW AREA FOR SCRUBBER
SLUDGE POND DIKE RAISING

**TOP-OF-ROCK
CONTOUR MAP**

WIDOWS CREEK STEAM PLANT
TENNESSEE VALLEY AUTHORITY
DIVISION OF ENGINEERING DESIGN

SUBMITTED	RECOMMENDED	APPROVED
KNOXVILLE	12-17-82	34 GE

Memorandum

TENNESSEE VALLEY AUTHORITY

M53 850717 959

TO : R. G. Domer, Director of Engineering Projects, W12A5 C-K

FROM : C. C. Schonhoff, Director of Fossil and Hydro Power, 716 EB-C

DATE : AUG 20 1985

SUBJECT: WIDOWS CREEK FOSSIL PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

Reference: Memorandum from Robert G. Spencer to Fossil Engineering Project Files dated June 3, 1985, with attachment on the above subject (B65 850603 002)

The status of the Nos. 2, 3, and 4 recommendations mentioned in your file note is as follows:

2. As discussed with Bill Martin, of your staff, the ditch along the toe of the dike will be cleaned and graded after completion of the units 7 and 8 ash sluice piping project.
3. Same as item 2.
4. Work to fill the two ponding areas is virtually complete.

As previously discussed, completion of items 2 and 3 (while construction of the ash sluice lines is underway) would be counterproductive; and work on these items will be performed promptly after the ash sluice line construction (at least in the vicinity of the ditch line) is finished. Also, we will observe the red water discharges after the two ponding areas between the dikes are filled and sloped to drain. This will hopefully alleviate water seeping through the ash dikes currently constructed. The attached sketch shows "before" and "after" red water discharge areas for your information. *(pipe?)*

Pipe thru Slurry Wall? Steve Poter - we agreed to this in the field - Steve remembered - C.K. will do and work for C. Schonhoff

PW:JTT:MSP:SRS
Attachment
cc: RIMS, 810 EB-C
C. A. McLaughlin, Widows Creek

8/22/85 - RGD:JL
cc (Attachment):
O. P. Thornton, W3D224 C-K - Please handle. - RGD

10
AUG 22 '85

ENGINEERING PROJECTS
DIRECTOR'S OFFICE

Note	Initials	Date
✓ Domer		
Centric		
Armstrong		
Downer		
Dikwith		
Holl		
RIMS		



UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

B65 '85 0603 002

TO : Fossil Engineering Project Files

FROM : Robert G. Spencer, Civil Engineer (Geology and Geotechnical Engineering Group), 161 LB-K

DATE : JUN 03 1985

SUBJECT: WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

- Reference: (1) Memorandum from Robert G. Spencer to Fossil Engineering Project Files dated January 16, 1985 (FEP 850116 002)
- (2) Memorandum from Robert G. Spencer to Fossil Engineering Project Files dated February 6, 1985 (FEP 850208 004)

On March 6, 1985, W. M. Martin and I (OE) inspected the units 7 and 8 ash disposal area dike as part of the bentonite slurry cutoff wall seepage monitoring program. We were accompanied by K. W. Burnett (OE) and M. S. Poteet (FHP). This was the fourth inspection made as part of this seepage monitoring program. The last inspection was made on January 18, 1985 (reference 2). See reference 1 for background information on this monitoring program.

General Observations

As with the last two inspections, this inspection focused on the segment of dike between cutoff wall station 25+50+ and the southwest corner of the copper pond. This is the only segment of the dike containing the slurry wall along which apparent seepage water was found. In general, seepage water was found in the same areas along this segment of dike as during previous inspections. Overall, the quantity of seepage appeared to be about the same as that observed during the last inspection. Specific findings for the areas are provided below. See reference 1 for a description of the overall drainage flow pattern for seepage from these areas. The water elevations in the ash and chemical ponds located in the vicinity of the slurry wall were approximately the same as during the last inspection (ash pond EL=618±, copper pond EL=627+, iron pond EL=623±).

Specific Findings

See attached copy of a portion of drawing 34-C-10W7465-01 for location of following areas.

Area 1 - Dike segment between units 1-6 sluice pipes (station 34+50+) and copper pond

The beginning point of visible seepage accumulation in the ditch was located opposite the copper pond 650+ feet (measured along the road from the units 1-6 ash sluice pipes). The quantity of accumulated flow collected along this 650-foot segment of ditch from seeps along the dike slope was estimated to be in the 100 to 200 gph range.

Fossil Engineering Project Files

JUN 03 1985

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

The major portion of this flow was accumulated along a 240+-foot segment of the ditch. The distance from the sluice pipes to the center of this 240-foot segment was 350+ feet. The estimated elevation of the uppermost seep points on the slope was 616+.

Area 2 - Ditch at units 1-6 ash sluice pipes crossing (opposite station 34+50+)

As with the previous inspections, these sluice pipes were still blocking the ditch, thereby creating a pool at this location. The accumulated flow along the ditch increases significantly at this location. The ditch flow just upstream of this location was estimated to be no more than 200 gph (from area 1), whereas 500+ gph was estimated to flow from this location. The ponding made it impossible to determine if the increase in flow was attributable to a leaking sluice pipe. The ditch elevation at this location is 611+. The elevation of the bottom of the cutoff wall opposite this location ranges from 600 to 605.

Area 3 - Seep opposite station 32+50+

Seepage on the dike slope was still present at this location. The quantity (estimated at 25+ to 50+ gph) of seepage produced by this seep appeared to have increased since the last inspection. The elevation of the seep was estimated to be 611+. The distance from the sluice pipe crossing to this seep was 250 feet+.

Area 3A- Dike segment between area 3 and area 4

Although no water was actually seeping at this time, some evidence of recent seepage was found at four locations along this segment of dike. Previous inspections made after the slurry wall was installed have not revealed any evidence of seepage along this dike segment. These four possible seeps were located at distances of 20, 60, 75, and 95 feet downstream of area 3. The elevation of these possible seeps was estimated at 611+ (2-3 feet above the ditch line). The bottom of the slurry wall opposite these locations is 602+.

Area 4 - Catch Basin opposite station 29+

The amount of flow (accumulated upstream seepage) from the ditch to the catch basin was estimated to be in the 500 to 600 gph range.

Fossil Engineering Project Files
JUN 03 1985

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE
 SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

Area 5 - Opposite station 25+50+

The storm sewer drainage from the area 4 catch basin outlets into a pool at this location. No water was found in the ditch along the top of the dike between this location and the catch basin. However, some seepage (estimated at 5-10 gph) was observed on the slope of the dike at this location. The estimated elevation of the highest point of any seepage was 607+. The total accumulated flow from this location was estimated to be approximately 1500 gph. As explained in reference 1, only a portion (say 600 gph) of this flow can be attributed to the unit 7 and 8 areas associated with the slurry wall.

Action on Reference 1 Recommendations

1. According to information provided to Bill Martin (OE) by Leon Massey (FHP), the recommended observation wells will not be installed.
2. The ditch along the toe of the dike has not been cleaned or graded to prevent ponding.
3. The storm drain system has not been maintained so that the flow can be inspected and evaluated.
4. No work has been done to prevent the ponding of storm water between the slurry wall and the copper pond.
5. According to Dennis Allen (FHP), no chemical analysis will be made on the seepage water near the copper pond. He does not feel that the analysis would be beneficial in determining the source of the seepage.

Note: According to Mr. Massey, WCF plant representatives have promised to pursue the necessary work to correct items 2 through 4.

Robert G. Spencer
 Robert G. Spencer

RJK
 CDTs
 LDJ
 REH

RGS:BSH
 Attachment
 cc (Attachment):
 R. O. Barnett, W9D224 C-K
 O. P. Thornton, W3D224 C-K

OPT:RGS:BSH - JUN 03 1985
 cc (Attachment):
 C. A. Chandley, W7C126 C-K
 R. G. Domer, W12A5 C-K

RGD:OPT:BSH JUN 03 1985
 cc (Attachment):
 RIMS, SL26 C-K
 C. C. Schonhoff, 716 EB-C*
 xc: R. O. Barnett, W9D224 C-K

*Please notify me when recommendation
 2 through 4 have been completed.

--RGD

UNITED STATES GOVERNMENT

Memorandum

WMM, Your copy MHM

TENNESSEE VALLEY AUTHORITY
M52 850321 910

TO : R. G. Domer, Director of Engineering Projects, W12A5 C-K
 FROM : C. C. Schonhoff, Director of Fossil and Hydro Power, 716 EB-C
 DATE : APR 10 1985
 SUBJECT: WIDOWS CREEK FOSSIL PLANT - ACTIVE ASH DISPOSAL AREA - BENTONITE SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

✓^D
 ✓ APR 11 1985
 ENGINEERING PROJECT DIRECTOR'S OFFICE

Noted	Noted
✓	Domer
	Conrell
	Arpentout
	Bowen
	Dilworth
	Hall
	RIMS

- References:
1. Your memorandum to me dated January 24, 1985, with attached memorandum from Robert G. Spencer to Fossil Engineering Projects Files (M01 850129 186) dated January 16, 1985, regarding the above subject (M01 850129 179) (LPEP 85 0124 002)
 2. Memorandum from Robert G. Spencer to Fossil Engineering Projects Files dated February 6, 1985, with attachment on the subject, "Widows Creek Steam Plant Units 7 And 8 - Ash Disposal Area - Bentonite Slurry Cutoff Wall Seepage Monitoring Program" (M01 850212 500)

Reference 2 makes six recommendations for evaluating the effectiveness of the Bentonite slurry cutoff wall at Widows Creek. Each recommendation is addressed below:

1. We agree to the usefulness of periodic inspection trips to determine the effectiveness of the cutoff wall. To prepare as-constructed drawings, \$50,000 was allotted to the Office of Engineering in the work order overclosure. Overruns on this account will not be permitted; therefore, care should be exercised in expending manpower and money in the monitoring program.
2. We do not plan to install observation wells at the present time but reserve this as an option for future study.
3. Upon completion of the units 7 and 8 ash sluice lines, the plant will clean out the storm sewers and grade the ditch to achieve free flow throughout the length of the ditch.
4. See No. 3 (above).
5. We are currently filling in one ponding area adjacent to the units 7 and 8 ash sluice lines and will also fill in the ponding area around the units 1-6 ash sluice lines. Both areas will be filled with bottom ash, capped with clay, and seeded. Surface drainage will be into the chemical ponds.



R. G. Damer
APR 10 1985

WIDOWS CREEK FOSSIL PLANT - ACTIVE ASH DISPOSAL AREA - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

- 6. Chemical analyses have previously been performed on the seepage water near the copper pond, and no evidence could be found to support the theory that it is leaking. Dennis Allen, of this division, is currently monitoring the pH at various points around the dike; however, no plans for additional testing are impending.

I wish to reiterate that overrunning a work order overclosure account is not permitted. If additional work, scope changes, or expenditures are needed beyond those already budgeted, regardless of their priority, a separate work order will be required. Any questions on this subject should be directed to M. S. Poteet at extension 3532 in Chattanooga.

Paul Wade
for C. C. Schonhoff

PW:JTT:MSP:SRS
cc: RIMS, 810 EB-C
C. A. McLaughlin, Widows Creek

B6C '85 0411 001

4/11/85 - RGD:JL
xc: RIMS, 640 CST2-C
O. P. Thornton, W3D224 C-K - Please handle.--RGD

What is status of expenditures?--RGD

FOSSIL ENERGY PROJECTS RECEIVED		
APR 12		
IN		OUT
11	12	Date
✓	12	APR 12
	SOJ	
	JAB	
1	BOA	
	RAB	
	JAF	
	DAK	
	HDF	
	WAG	
	WAB	
	DDG	
	RNR	
	REI	

UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

FEP '850208 004

TO : Fossil Engineering Project Files

FROM : Robert G. Spencer, Civil Engineer (Geology and Geotechnical Engineering Group), 161 LB-K

DATE : February 6, 1985

SUBJECT: WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

Reference: Memorandum from Robert G. Spencer to Fossil Engineering Project Files dated January 16, 1985 (FEP 850116 002).

On January 18, 1985, W. M. Martin, Syed Ahmed, and I (OE) inspected the units 7 and 8 ash disposal area dike as part of the bentonite slurry cutoff wall seepage monitoring program. We were accompanied by M. H. Miller and R. S. Harris (OE), and Dennis L. Allen (FHP). This was the third inspection made as part of this seepage monitoring program. The last inspection was made on December 17, 1984 (reference). See reference for background information on this monitoring program.

General Observations

As with the December 1984 inspection, this inspection focused on the segment of dike between cutoff wall station 25+50[±] and the southwest corner of the copper pond. This is the only segment of the dike containing the slurry wall along which apparent seepage water has been found. The seepage water was found in the same areas along this segment of dike as during the December inspection. The quantity of seepage in some of the areas appeared to have decreased somewhat since the December inspection. Specific findings for the areas are provided below. See reference for a description of the overall drainage flow pattern for seepage from these areas. The water elevations in the ash and chemical ponds located in the vicinity of the slurry wall were approximately the same as during the December inspection.

Specific Findings

See attached copy of a portion of drawing 34-C-10W7465-01 for location of following areas.

Area 1 - Dike segment between units 1-6 sluice pipes (station 34+50[±]) and copper pond

The beginning point of visible seepage accumulation in ditch was located opposite the copper pond 650[±] feet (measured along the road) from the units 1-6 ash sluice pipes. The quantity of accumulated flow collected along this 650-foot segment of ditch from seeps along the dike slope was estimated to be at least 100 gph.



Fossil Engineering Project Files
February 6, 1985

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

The major portion of this flow was accumulated along a 240+-foot segment of the ditch. The distance from the sluice pipes to the center of this 240-foot segment was 350+ feet. The estimated elevation of the uppermost seep points on the slope was 616+.

Area 2 - Ditch at units 1-6 ash sluice pipes crossing (opposite station 34+ 50+)

As with the December 1984 inspection, these sluice pipes were still blocking the ditch, thereby creating a pool at this location. The accumulated flow along the ditch increases significantly at this location. The estimated ditch flow just upstream of this location was at least 100 gph (from area 1), whereas at least 500 gph was estimated to flow from this location. The ponding made it impossible to determine if the increase in flow was attributable to a leaking sluice pipe. The ditch elevation at this location is 611+. The elevation of the bottom of the cutoff wall opposite this location ranges from 600 to 605.

Area 3 - Seep opposite station 32+50+

An isolated seep on the dike slope was still present at this location. However, this seep makes an insignificant contribution to the accumulated flow in ditch at this location. The elevation of the seep was estimated to be 611+. The distance from the sluice pipe crossing to this seep was 250 feet+.

Area 4 - Catch Basin opposite station 29+

The amount of flow (accumulated upstream seepage) from the ditch to the catch basin was estimated to be at least 500 gph.

Area 5 - Opposite station 25+50+

The storm sewer drainage from the area 4 catch basin outlets into a pool at this location. No water was found in the ditch along the toe of the dike between this location and the catch basin. However, one small seep was observed on the slope of the dike at this location. This seep makes an insignificant contribution to the amount of accumulated flow at this location. The estimated elevation of the seep was 607+. The total accumulated flow at this location was estimated to be at least 1500 gph. See reference for further discussion on sources of this flow.

Fossil Engineering Project Files
February 6, 1985

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - ASH DISPOSAL AREA - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

Discussion

No conclusions or recommendations beyond those made in the reference are offered at this time. However, we must continue to endorse and attempt to implement the recommendations made in the reference. These recommendations were discussed with Dennis Allen during this inspection. Mr. Allen agreed to pursue recommendation No. 6 (see reference) which involves making a chemical analysis on some of the seepage water at the above areas.

Robert G. Spencer
Robert G. Spencer

BCD
RJK
COT
MHM
REH

RGS:CFM

Attachment

cc (Attachment):

R. O. Barnett, W9D224 C-K

O. P. Thornton, 102 SPT-K

OPT OPT:RGS:CFM -- 2/6/85

cc (Attachment):

C. A. Chandley, W7C126 C-K

R. G. Domer, W11A6 C-K

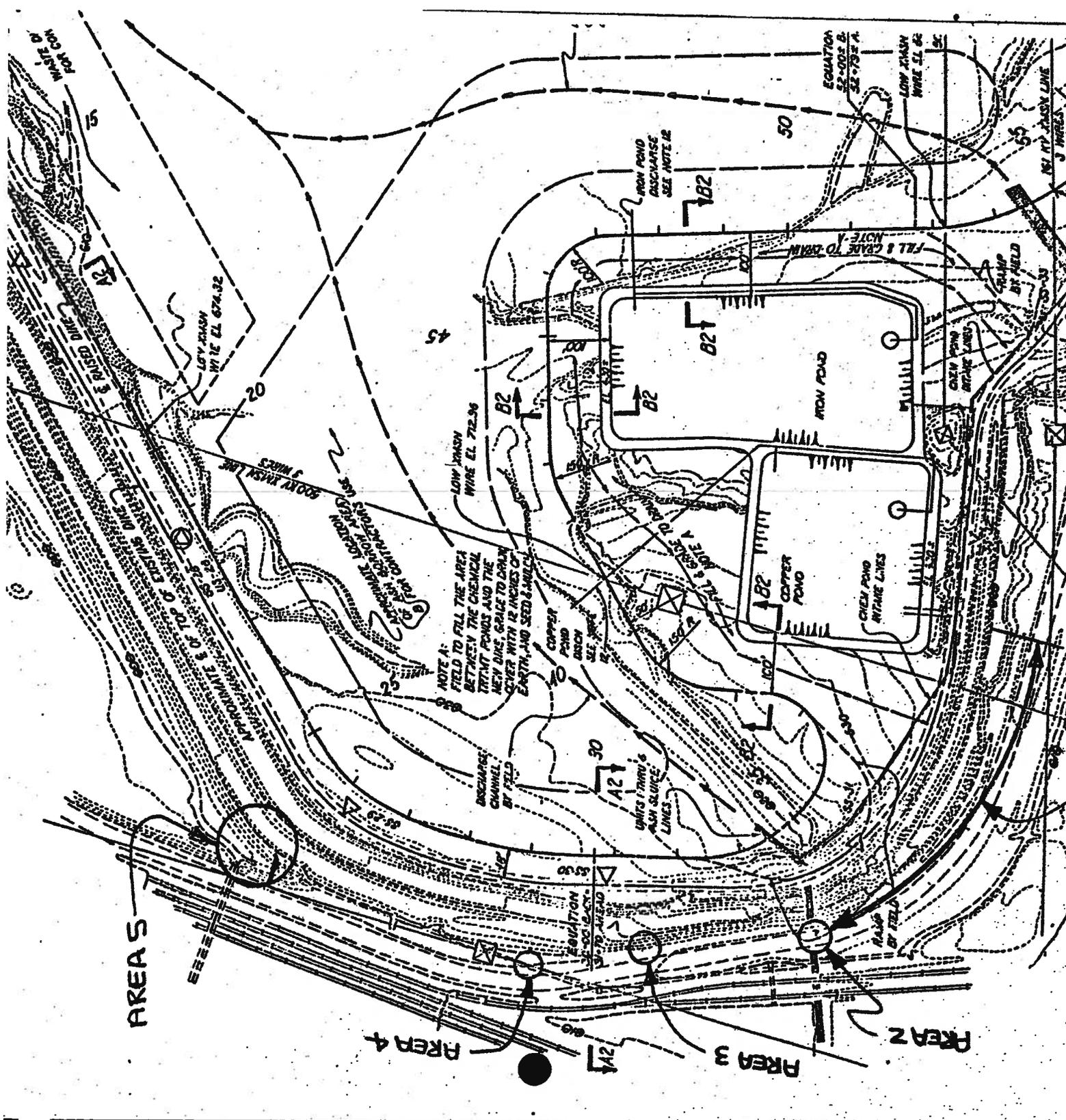
RGD:OPT:BSH -- 2/6/85

cc (Attachment):

MEDS, W5B63 C-K

C. C. Schonhoff, 716 EB-C

xc: R. O. Barnett, W9D224 C-K



UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

FEP '84 1107 003

TO : R. E. Harris, Civil Project Engineer, Fossil Engineering Projects,
338 SPT-K

FROM : J. P. Hillier Stivers, Civil Engineer, Fossil Engineering Projects,
337 SPT-K

DATE : NOV 07 1984

SUBJECT: WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - AREA DIKE RAISING - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM

On September 28, 1984, R. G. Spencer, Geology and Geotechnical Engineering Group, W. M. Martin, FEP, and I inspected the units 7 and 8 area dike seepage at Widows Creek Steam Plant. The approximate pond elevation at the time of this inspection was 618. Our findings are listed below (see attached drawing 34-C-10W7465R3 for station references.)

Area 1. Opposite station 35+00_± to station 36+50_± (radially, i.e., opposite the southwest corner of the copper pond)

This area has several small red water seeps, and water is accumulated in small ponds along the ditch line with no visible running water with ditch. Also, an area approximately 150 feet long has fairly steady but very slight amount of seeping water.

Area 2. Opposite station 34+00_± to station 35+00_± (units 1-6 ash sluice pipe crossing)

This is the first point along the ditch line where running water (roughly 5 gal/hr) in the ditch was observed. It was difficult to determine if the water was coming from an accumulation of the seepage only or was coming from another source. The sluice lines of units 1-6 block the ditch, making it difficult to get a clear picture of the seepage situation at this point.

Area 3. Opposite station 32+50_± to station 34+00_±

This area has a small amount of seepage with no appreciable change in the amount of running water in the ditch line between stations 34+00_± and 32+50_±. Somewhere in the vicinity of station 29 to 30_±, the accumulated ditch flow disappears. The water probably seeps into the underground storm sewer.

Area 4. Opposite station 25+50_± to station 26+50_±

The seepage in this area has now reduced (since the August 15 inspection) so that spots on the slope of the original dike are only damp with no running water. Opposite approximate station 26+50, the storm sewer outlets into an open ditch with an estimated discharge of 15 to 20 gal/hr and runs over a small bed of crushed limestone, then enters a swampy area.



2

R. E. Harris

NOV 07 1984

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - AREA DIKE RAISING - BENTONITE SLURRY CUTOFF WALL

Area 5. Opposite station 22+00+ to station 23+00+.

This area shows the dike slope to be damp and soft in spots with no running water visible.

Area 6. Opposite station 13+00+ to 22+00+

This area is slightly damp in spots along the toe of the dike. We could not determine if the dampness was from seepage or from the swamp adjacent to the dike.

Area 7. Opposite station 12+00+ to station 13+00+

The toe of the dike in this area was damp in spots.

In addition to inspecting for seepage, we walked the top of the finished earth dike. The surface was cracked with the cracks ranging from very small cracks to cracks that were at least 1-1/2 inches wide and at least 12 inches deep.

While at the site, we recommended to Jerry DeAtley and Steve Bailey of CSB that the top few inches of the raised dike be plowed and recompacted according to specifications prior to applying the crushed stone surfacing. On October 11, 1984, Steve Bailey informed us that the top of the dike had been prepared as we had recommended.

A follow-up dike seepage inspection should be made this November.

J. P. Hillier Stivers
J. P. Hillier Stivers

CET
wmm
MMH
LID
REA
RCM
DPT

JPHS:EFS
Attachment
cc (Attachment):
O. P. Thornton, 102 SPT-K
NOV 07 1984
OPT:EFS -
cc (Attachment):
R. G. Domer, W11A6 C-K
MEDS, W5B63 C-K

Principally Prepared By: J. P. Hillier Stivers, Extension 7072

S64296.01

UNITED STATES GOVERNMENT

Memorandum

TENNESSEE VALLEY AUTHORITY

TO : R. E. Harris, Civil Project Engineer, Fossil Engineering Projects,
338 SPT-K

FROM : J. P. Hillier Stivers, Civil Engineer, Fossil Engineering Projects,
337 SPT-K

DATE :

SUBJECT: WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - AREA DIKE RAISING - BENTONITE
SLURRY CUTOFF WALL SEEPAGE MONITORING PROGRAM RGS

On September 28, 1984, R. G. Spencer, Geology and Geotechnical Engineering Group, W. M. Martin, FEP, and I inspected the units 7 and 8 area dike ~~raising and~~ seepage at Widows Creek Steam Plant. Our findings are listed below (see drawing 34-C-10W7465R3, for station references.)

Area 1. Opposite station 35+00 \pm to station 36+50 \pm (radially, i.e., opposite the southwest corner of the copper pond)

This area has several small red water seeps, and water is accumulated in small ponds along the ditch line with no visible running water. ^{in the ditch} Also, an area approximately 150 feet long has fairly steady but very slight amount of seeping water.

Area 2. Opposite station 34+00 \pm (units 1-6 ash sluice pipe crossing)

This is the first ^{hr.} point along the ditch line where running water (roughly 5 gal/min) in the ditch was observed. It was difficult to determine if the water was coming from an accumulation of the seepage only or was coming from another source. The sluice lines of units 1-6 block the ditch, making it difficult to get a clear picture of the seepage ^{situation at this point.}

Area 3. Opposite station 32+50 \pm to station 34+00 \pm

This area has a small amount of seepage with no appreciable change in the amount of running water observed at 34+00 \pm in the ditch line. Somewhere in the vicinity of station 29 to 30 \pm , the accumulated ditch flow disappears. The water probably seeps into the underground storm sewer.

Area 4. Opposite station 25+50 \pm to station 26+50 \pm

The seepage in ^{spots on} this area has now reduced (since the ^{are} August 15 inspection) until the slope of the original dike is damp only with no running water. Opposite approximate station 26+50, the storm sewer outlets into an open ditch with an estimated 15 to 20 gal/hr and runs over a small bed of crushed limestone, then ^{discharge of} enters a swampy area.

Area 5. Opposite station 22+00 \pm to station 23+00 \pm

This area shows dike slope to be damp ~~wet~~ and soft in spots with no running water visible.



R. E. Harris

WIDOWS CREEK STEAM PLANT UNITS 7 AND 8 - AREA DIKE RAISING - BENTONITE
SLURRY CUTOFF WALL

Area 6. Opposite station 13+00 ± to 22+00 ±

This area is slightly damp in spots along the toe of the dike. We could not determine if the dampness was from seepage or from the swamp adjacent to the dike.

Area 7. Opposite station 12+00 ± to station 13+00 ±

The toe of the dike in this area was damp *in spots,*

In addition to inspecting for seepage, we walked the top of the finished *earth* dike. The surface was cracked with the cracks ranging from very small cracks to cracks that were at least 1-1/2 inches wide and at least 12 inches deep.

While at the site, we recommended to Jerry DeAlley and Steve Bailey of CSB that the top few inches of the raised dike be plowed and recompacted according to specifications prior to applying the crushed stone surfacing.

On October 11, 1984, Steve Bailey informed us that the top of the dike had been prepared as we had recommended. The pond approximate elevation at the time of this inspection was elevation 618. ~~The plant was beginning to use this pond again, and when the elevation reaches 621.5 (an elevation which will furnish makeup water into the limestone waste pond), A follow-up inspection should be made to observe and evaluate effect of the higher water elevation on~~ *the dike seepage.*

some time in November

J. P. Hillier Stivers

JPH:EFS *Attachment*
cc: O. P. Thornton, 102 SPT-K

OPT:EFS *Attachments*
cc: R. O. Barnett, W9D224 C-K
R. G. Domer, W11A6 C-K
MEDS, W5B63 C-K

Principally Prepared By: J. P. Hillier Stivers, Extension 7072

S64296.01

FOR	NAME	DATE
	ADDRESS	Chatta <input type="checkbox"/> Knox <input type="checkbox"/> M.S. <input type="checkbox"/>

Fold here for return

ROOM	NAME	EXTENSION
	ADDRESS	Chatta <input type="checkbox"/> Knox <input type="checkbox"/> M.S. <input type="checkbox"/>

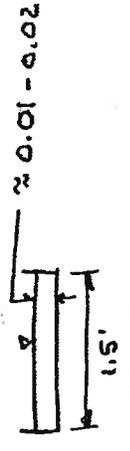
Misc. Clerk

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| <input type="checkbox"/> Per Your Request | <input type="checkbox"/> Comment | <input type="checkbox"/> Note and Return | <input type="checkbox"/> Approval | <input type="checkbox"/> Call Me |
| <input checked="" type="checkbox"/> Information | <input type="checkbox"/> Handle | <input type="checkbox"/> Distribute | <input type="checkbox"/> Signature | <input type="checkbox"/> See Me |
| <input type="checkbox"/> Per Conversation | <input type="checkbox"/> Prepare Reply | <input type="checkbox"/> Circulate | <input type="checkbox"/> Destroy | <input type="checkbox"/> File |

TVA 45B (OS-2-74) INTEROFFICE MAILING SLIP

Reference: See Memo from Bob Spencer to FEP files dated 1/16/85 for locations / Areas

Area 1 (Just upstream of Units 1-6 Sluice Pipe X'ing - Sta 35±)



Flow across upstream sluice pipe

checked flow by homemade 90° V-Notch Weir



depth of flow = 0.08'

Some water bypassing Weir

$$Q \approx 2.5 H^{2.5} = 2.5 (0.08)^{2.5} = 0.0045 \text{ CFS} = \underline{\underline{120 \text{ gph}}}$$

Area 2 (AT Sluice Pipe X'ing) - Sta 35±

Units 1-6

Measured flow just downstream of sluice pipe X'ing

using 90° V-Notch weir \Rightarrow depth of flow = 0.16'

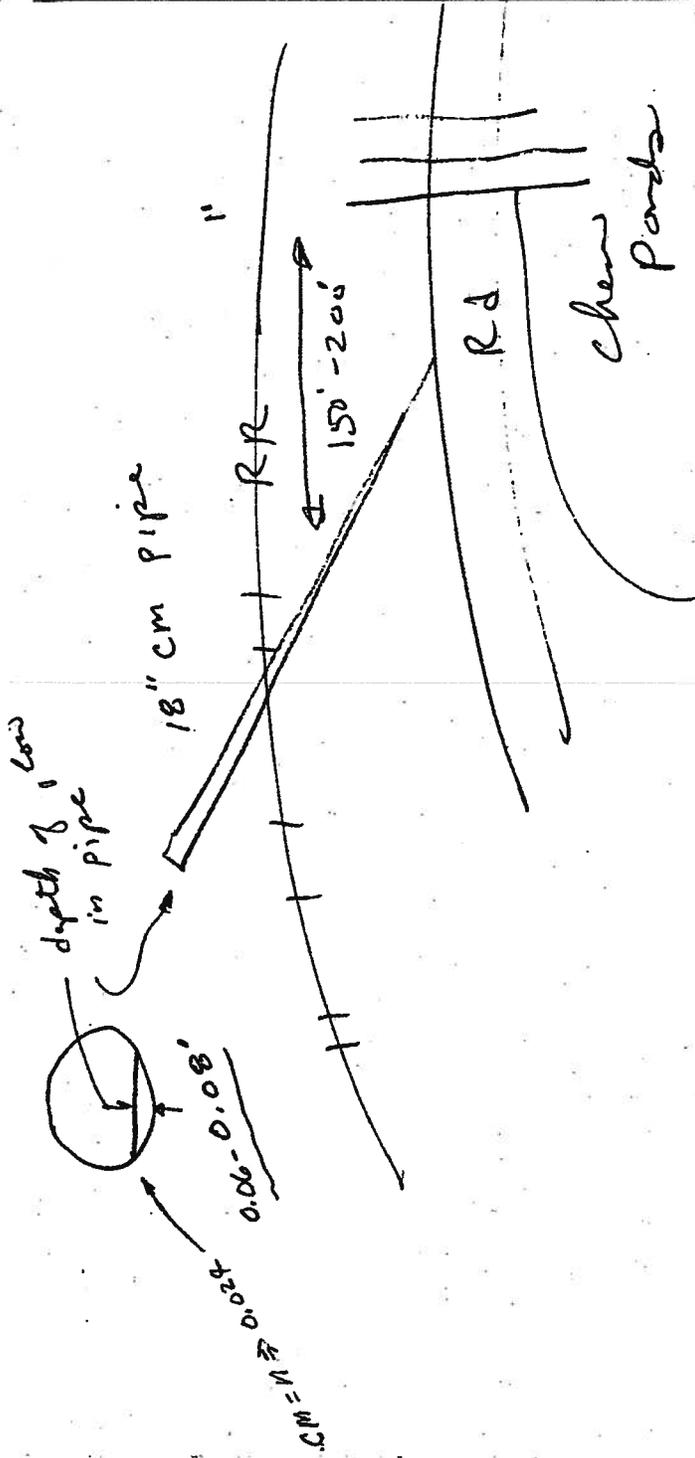
$$Q \approx 2.5 H^{2.5} = 2.5 (0.16)^{2.5} = 0.0256 \text{ CFS} = \underline{\underline{690 \text{ gph}}}$$

Some water bypassing Weir

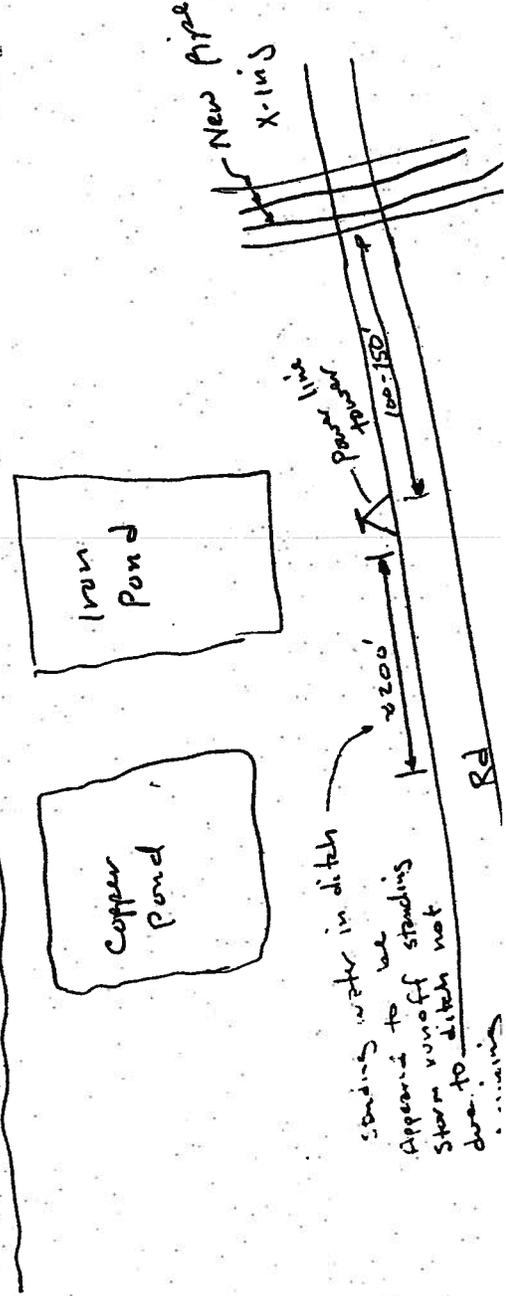
Area 5 (opposite Sta 25+50±)

Using 90° V-Notch weir \Rightarrow depth = 0.20'

large amount of water bypassing Weir



Sluce pipe
X arts



standing water in ditch
Appears to be
Storm runoff standing
due to ditch not
draining

NAME _____ DATE _____

FOR ADDRESS _____ M. S. No. _____

NAME (Richard Hodges) EXTENSION _____

FOR ADDRESS Widows Creek M. S. No. _____

C. Paul Jones 2325 Refer to
 Wilson Harris Morris 4460
 from Water Systems Department

June 1 62 1981	W. J. Elee.
Tip casing	Depth 1.0.5.
5T1 626.0	- 2.64
5T4 626.0	30.0
5-9 622.0	20.8
1-7 606.8	11.0
6-1 626.0	14.3
6-2 630.0	13.5
6-3 680.0	31.4
6-4 683.0	22.2
6-5 629.0	22.5
6-8 686.0	13.8
6-11 689.0	31.9
6-12 606.5	606.5
596.0	596.0
601.2	601.2
605.8	605.8
606.0	606.0
617.3	617.3
602.1	602.1
599.4	599.4

1) Two or maybe - re possible pond location.

2) A lot is unknown about past heat.

a) Were former spillways discharge pipes
left in place? plugged? not plugged?

b) why didn't slurry trench excavation
hit discharge pipes?

1) ~~Are~~ the proposed (50) outfall collection pond the most desirable solution? (probably)

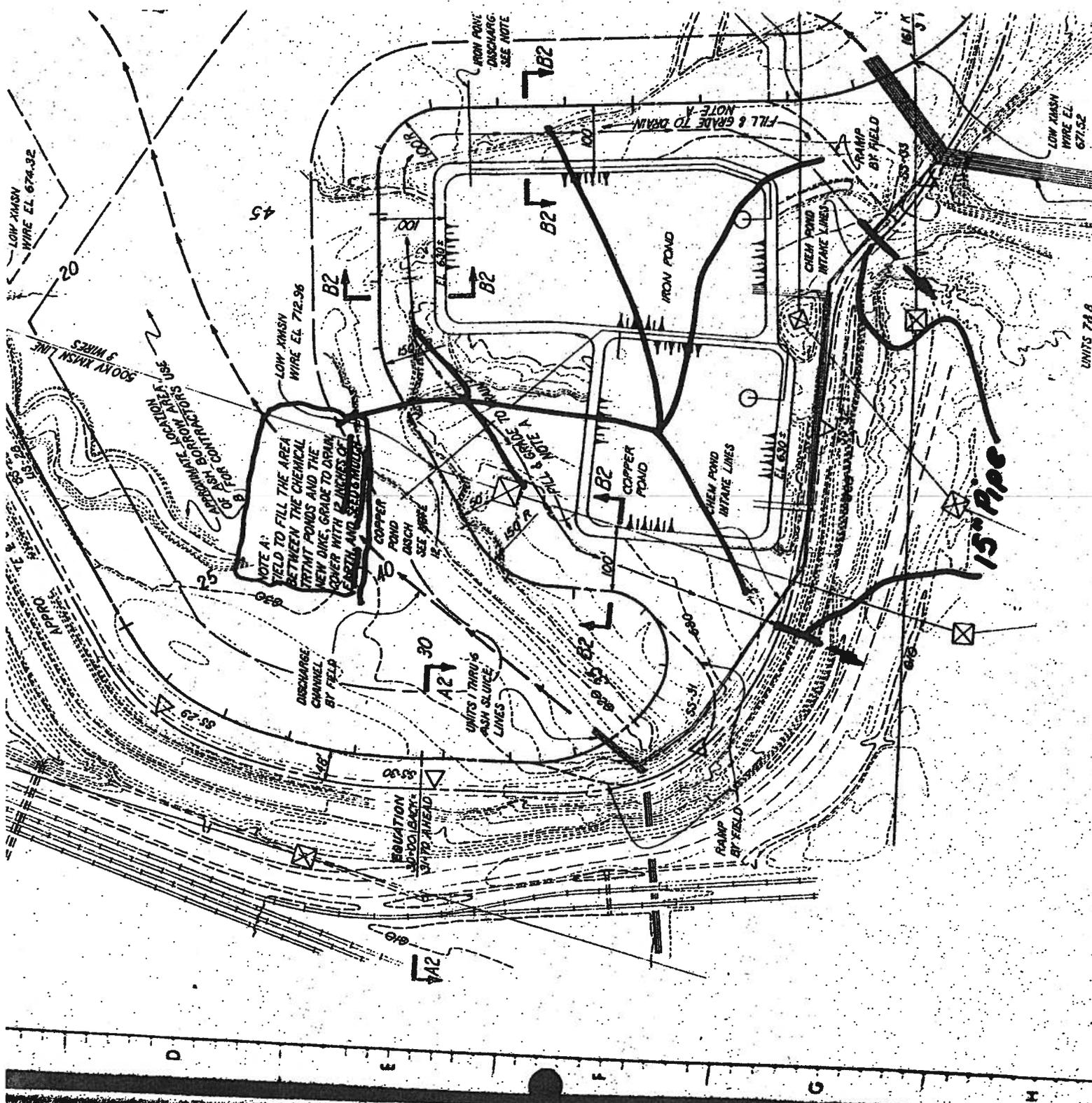
a) What is the depth of clay in this area?

b) Will a pond liner be required or desirable?

2) Is a sumps, ~~and~~ pumps on the north side of RR tracks a desirable and feasible alternative to (1)

a) How will pumps discharge across RR tracks

b) What will it discharge into?
(1) Excit pond?
(?) New pond?



LOW XMASY WIRE EL. 674.32

APPROXIMATE LOCATION FOR CONTACTS USE 30 FT XMASY WIRE EL. 674.32

NOTE A: FIELD TO FILL THE AREA BETWEEN THE CHEMICAL TREAT POND AND THE NEW DIKE. GRADE TO DRAIN COVER WITH 12 INCHES OF GRAVEL AND SUBSTRATE.

NOTE B: DISCHARGE CHANNEL BY FIELD

NOTE C: UNITS 1 THRU 6 ASH SLUDGE LINES

DISCHARGE CHANNEL BY FIELD

EVAPORATION 30-40 LBS. WATER AHEAD

UNIT 1 THRU 6 ASH SLUDGE LINES

DISCHARGE CHANNEL BY FIELD

45

B2

30

A2

A2

A2

A2

A2

A2

A2

A2

100

100

100

100

100

100

100

100

100

100

100

100

100

100

100

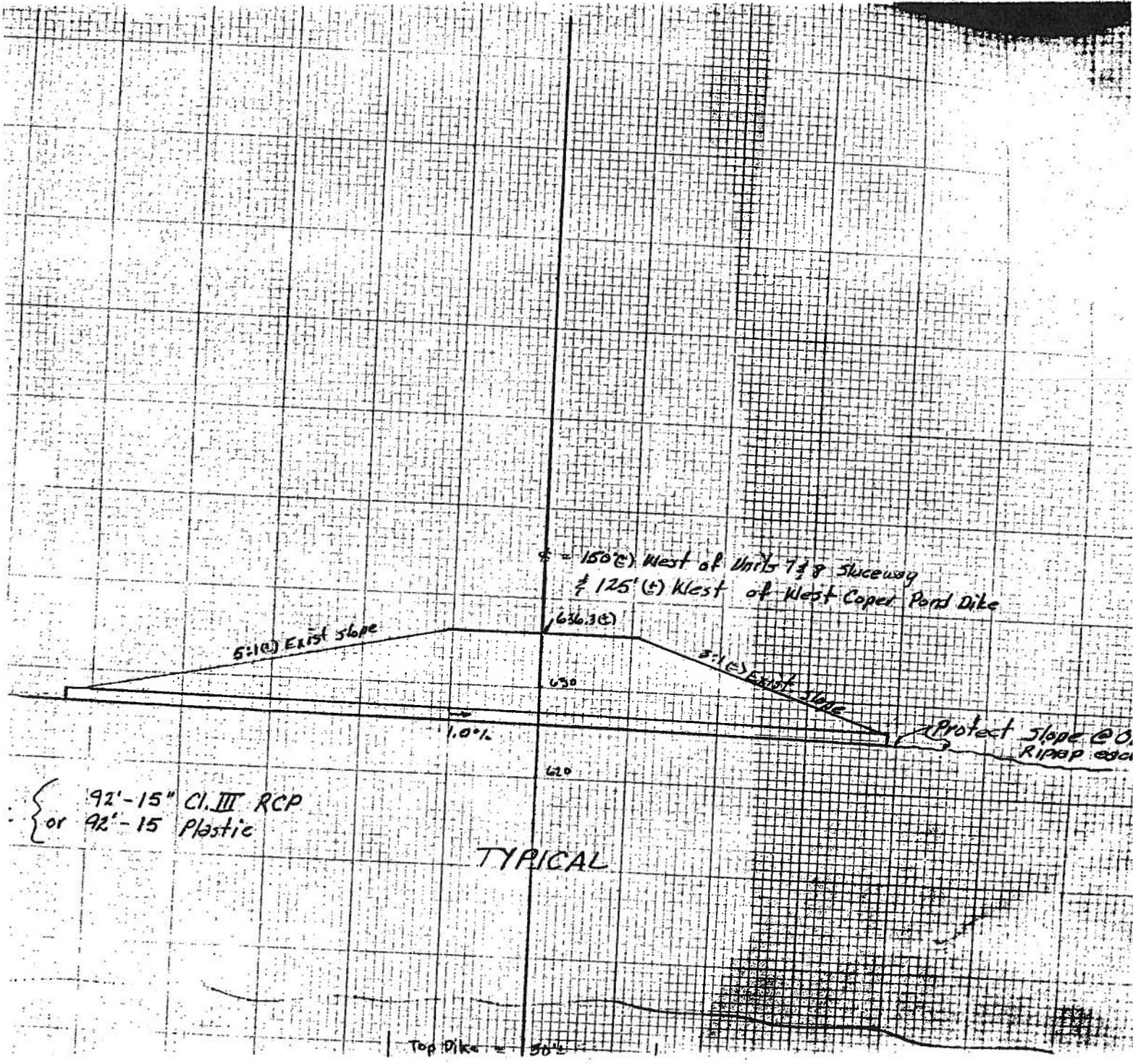
100

FILL & GRADE TO DRAIN

15" Pipe

LOW XMASY WIRE EL. 671.52

UNITS 7 & 8



5:1(1) Exist slope

5:1(1) Exist slope

636.3 (E)

630

620

1.0%

Protect slope @ 0.
 Riprap 2300

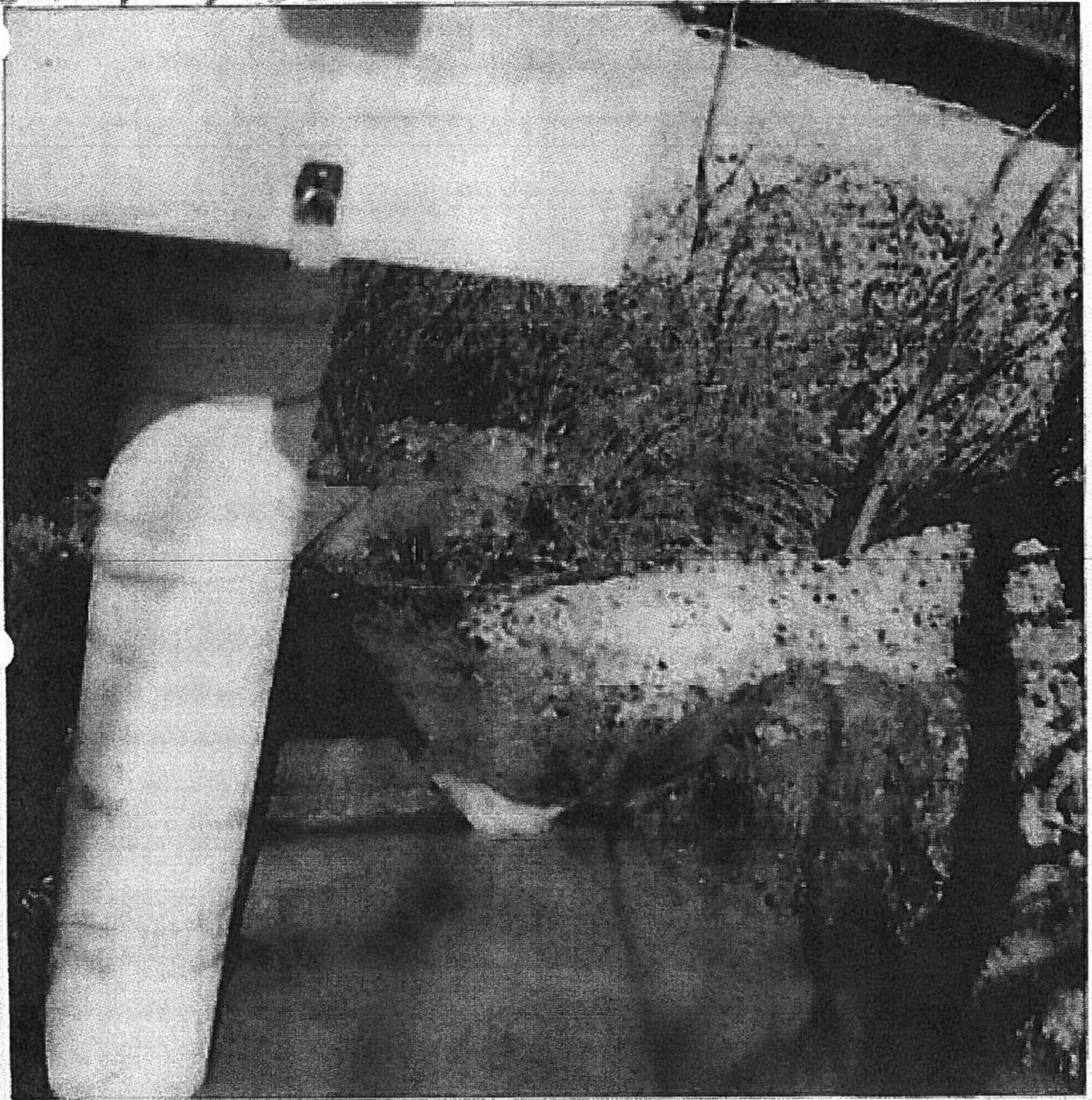
{ 92'-15" CI. III RCP
 or 92'-15 Plastic

TYPICAL

Top Dike = 30'

WCF Red H2O

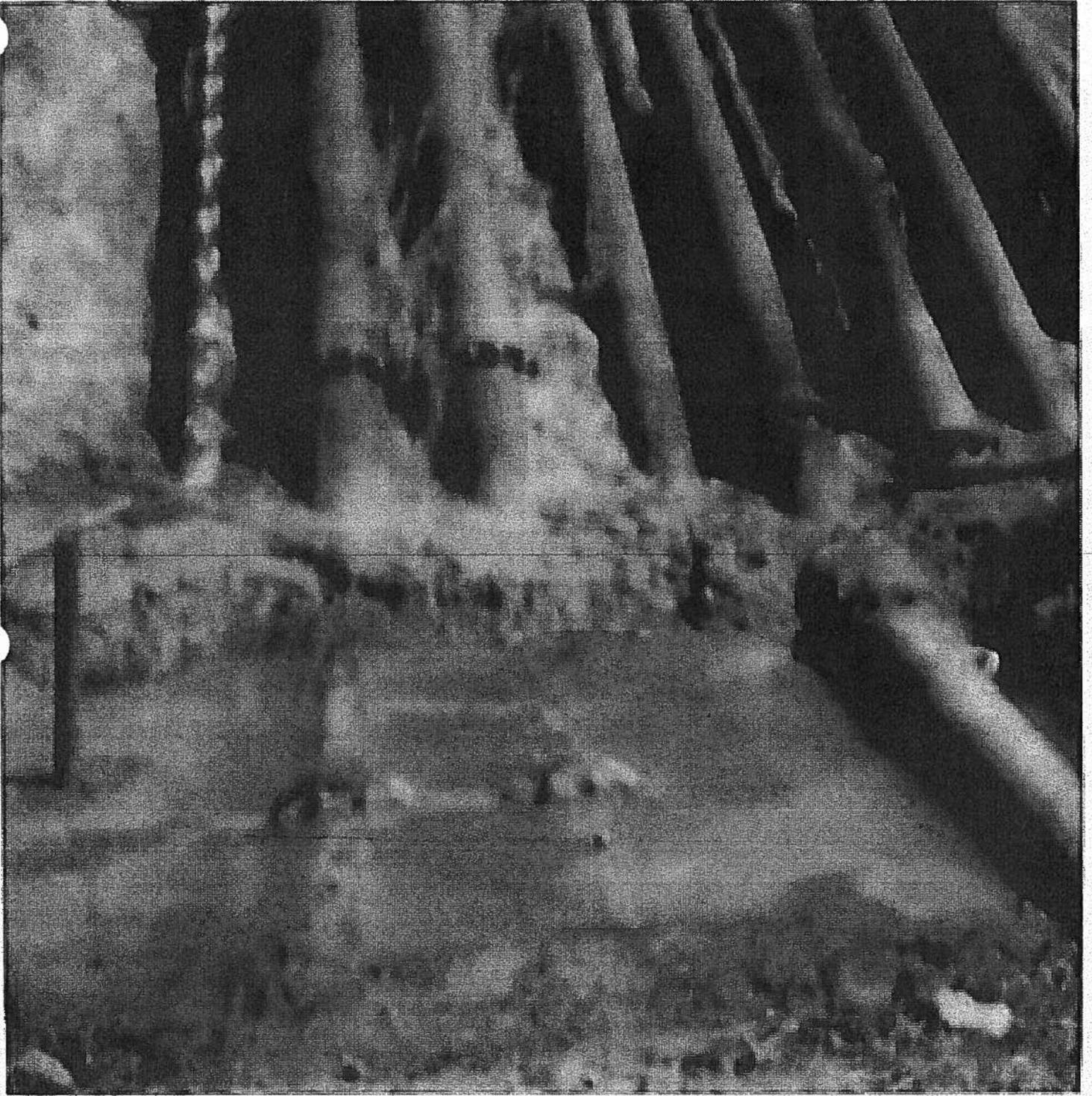
3/6/85



6 ph monitor

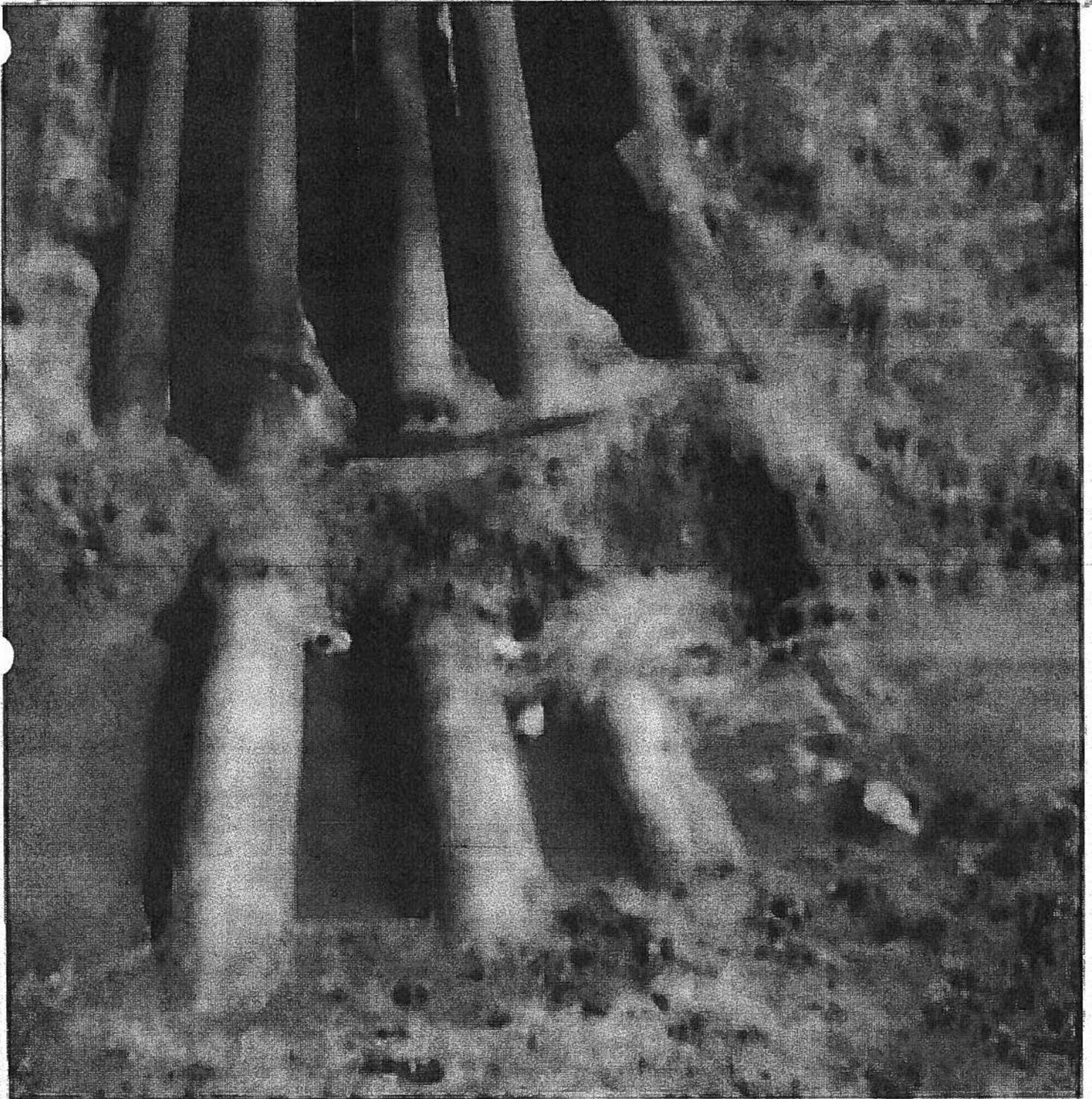
1

WCF 3-6-85 Red Hrd



2

WCF Red H₂O (Units 1-6) 3/6/85



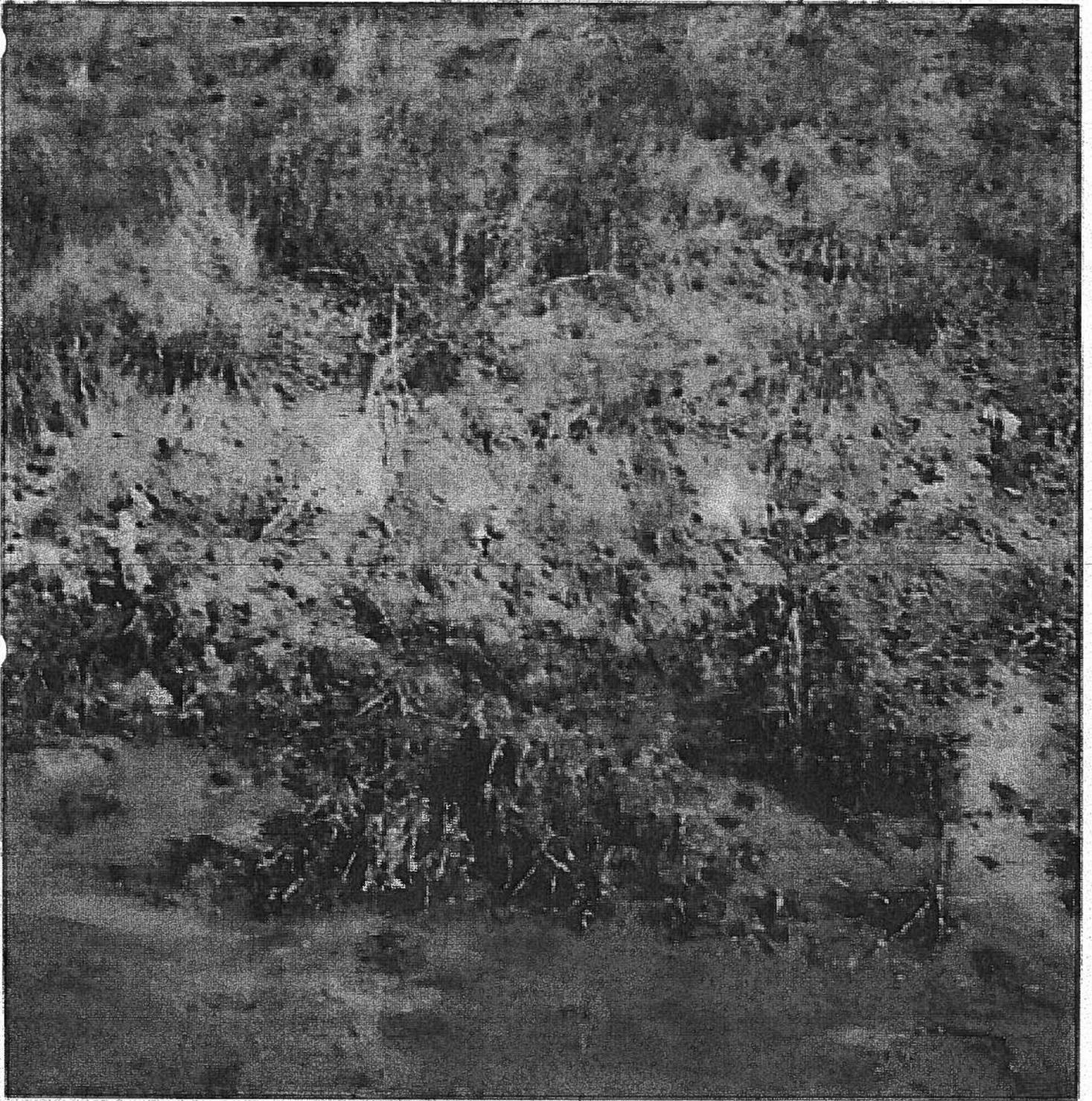
13

WCF - Red H₂O 3/6/85



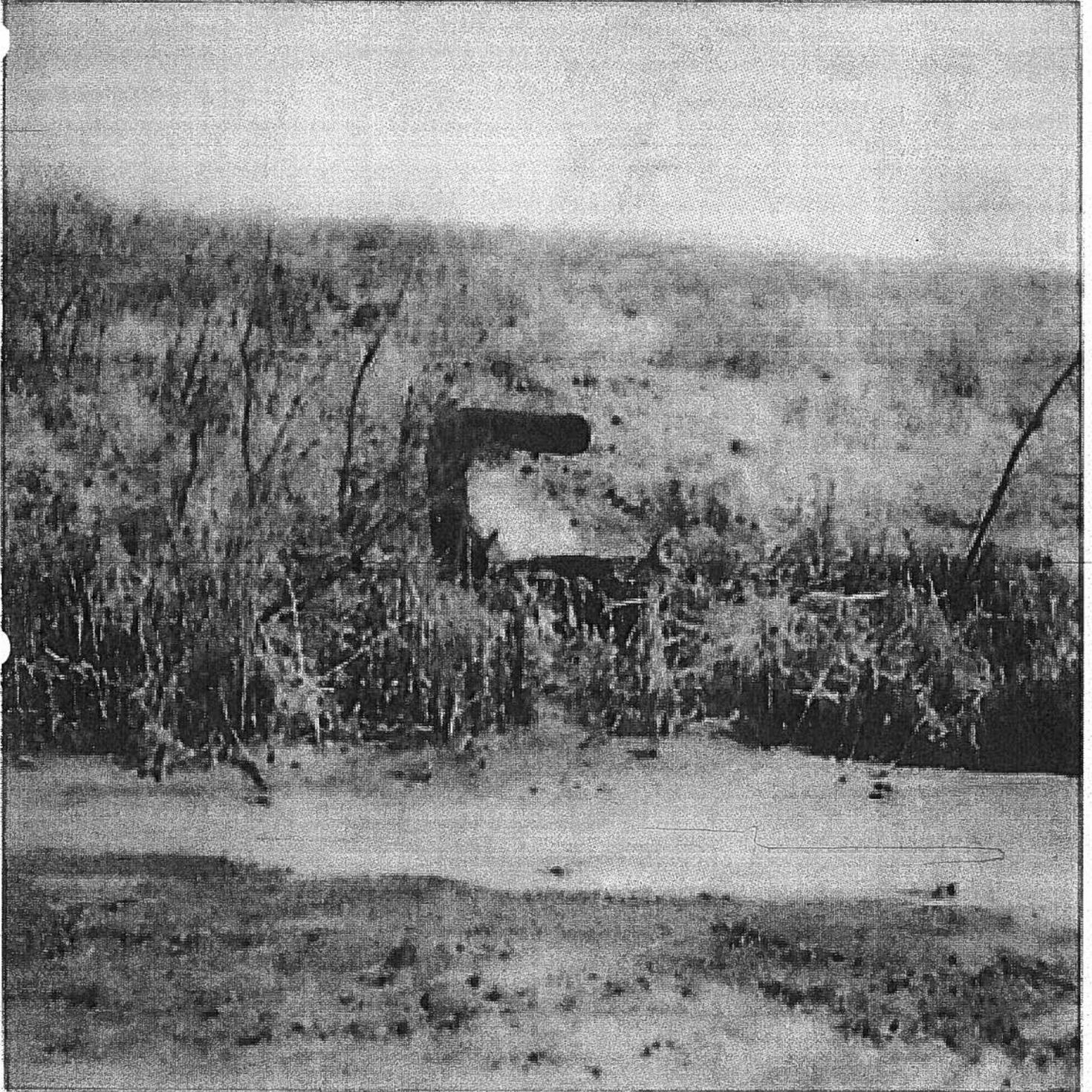
6

WCF - Red H₂O 3/6/95



7

WCF Red H2O 3/6/85-



41

WCF - Red A₂O 3/6/85



BANK @ AREA 5

10

WCF - Red H2O

3/6/85-



Weir By Spencer

B

Red H₂O WCF 3/6/85



9 Looking @ overflow
@ AREA 5

WCF-Red H₂O 3/6/85



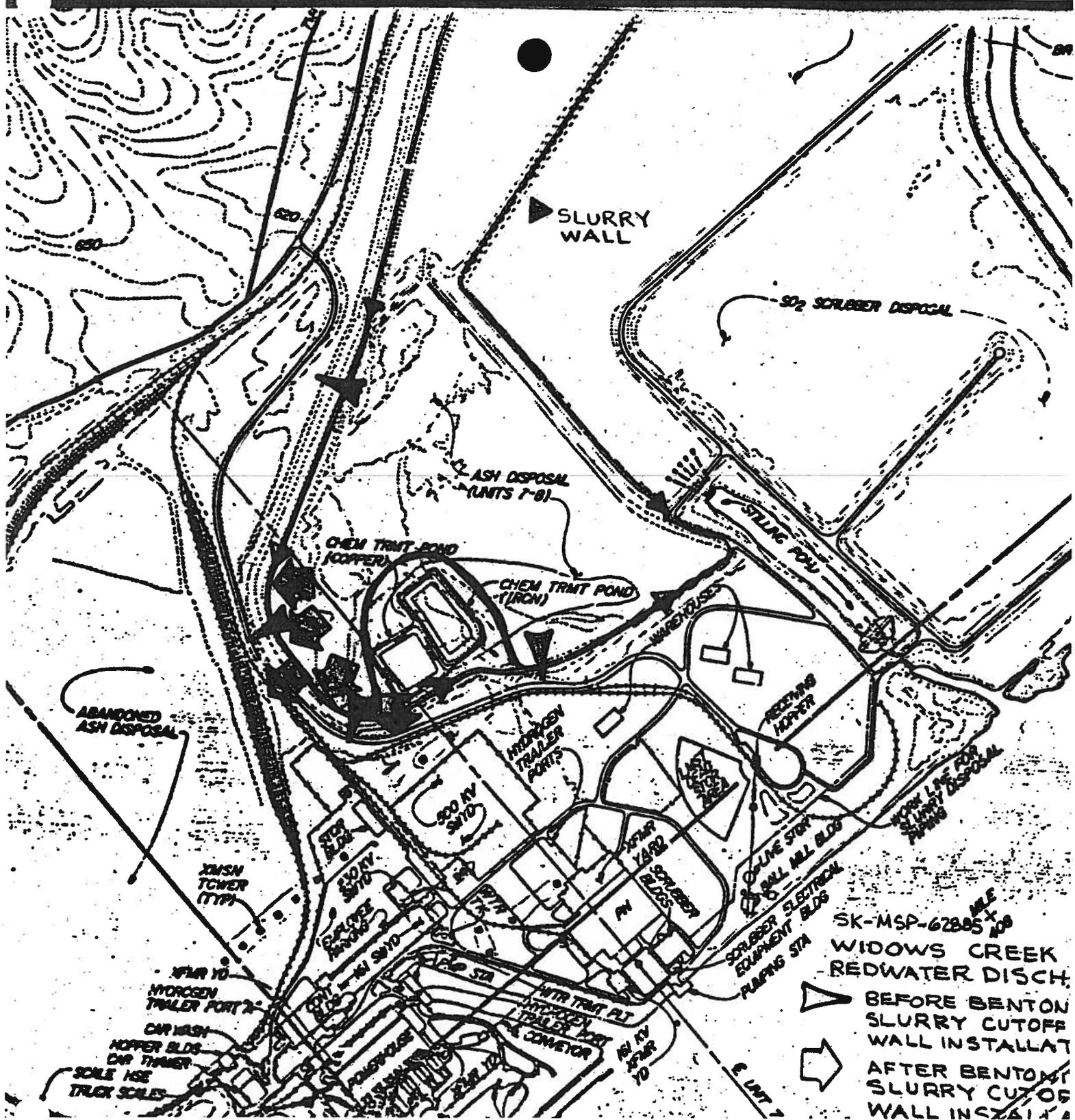
Tilted up Catch Basin

5

WCF-Red water 5/6/85



4



ADEM

ALABAMA DEPARTMENT OF ENVIRONMENTAL MANAGEMENT



George C. Wallace
Governor

1751 Federal Drive
Montgomery, AL
36130
205.271-7700

October 15, 1984

Mr. Martin Rivers
Director of Environmental Quality
Tennessee Valley Authority
Knoxville, TN 37902

Field Offices:

P.O. Box 953
Decatur, AL
35602
205.353-1713

Dear Mr. Rivers:

Re: Widows Creek Steam Plant
Stevenson, Alabama
NPDES No. AL0003875

Unit 806, Building 8
725 Odamoor Circle
Birmingham, AL
35209
205.942-6168

A review of our files has revealed the following permit violations on Outfall Numbers 018 and 019 at your facility:

Outfall No.: 018

October 3, 1984	pH 4.7 s.u.
September 26, 1984	pH 4.3 s.u.
September 19, 1984	pH 4.4 s.u.
September 5, 1984	pH 5.6 s.u.
July 10, 1984	pH 5.7 s.u.
July 5, 1984	pH 5.2 s.u.

Outfall No.: 019

September 26, 1984	pH 4.9 s.u.
May 24, 1984	pH 4.7 s.u.

It is our understanding that these violations occurred because the waster did not have enough contact time with the limestone dikes prior to discharge.

Further, previous correspondence from your facility has indicated that other methods for achieving discharge limits are being considered.

RECEIVED

OCT 17 1984

ENVIRONMENTAL
COMPLIANCE BRANCH

10/31/84
F 11/10/85

Your facility will be required to submit to this office within 90 days of the date of this communication plans and specifications for treating the pH of these wastewater discharges (Outfall 018 and 019) to the permit limits. ✓

If you have any questions, please feel free to call.

Sincerely,

Treana J. Givens
Treana J. Givens, Engineer
Industrial Branch
Water Division

TJG:bjp

cc: Mr. Mike Hines ✓
Mr. Carl A. McLaughlin

WIDOWS CREEK

Ponded Fly Ash (Ash Pond)

Scrubber Gypsum

Bottom Ash - From Pond



WIDOWS CREEK

Ponded Fly Ash (Ash Pond)

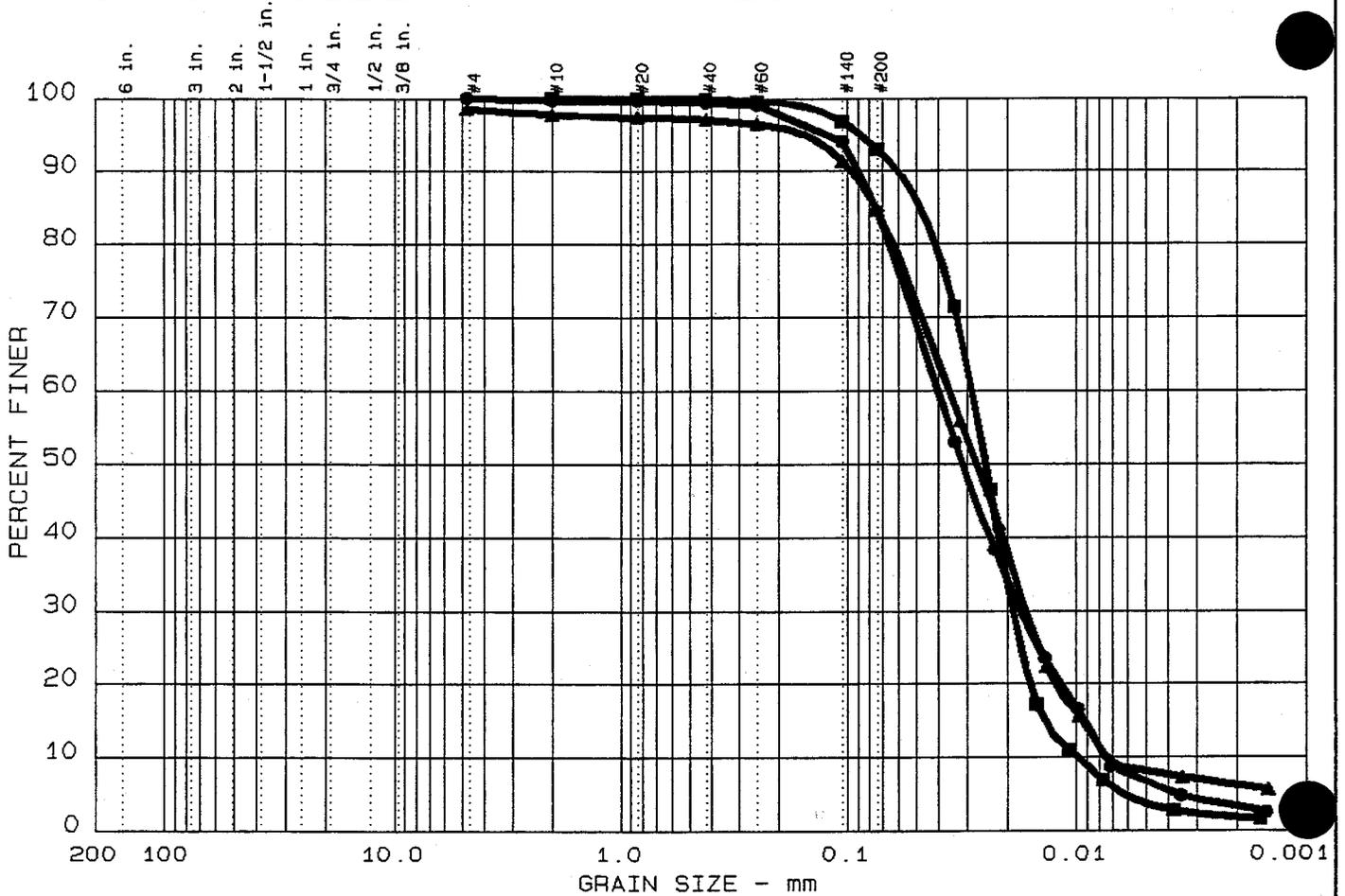
Grain Size Distribution Test Report
Moisture-Density Relationship (Standard Proctor)
Moisture-Density Relationship (Modified Proctor)
Consolidation Test Report
Hydraulic Conductivity - Falling Head (2 Pages)
Triaxial Compression Test (2 Pages)
Direct Shear Test
California Bearing Ratio
Resilient Modulus (Standard Proctor) (9 Pages)
Resilient Modulus (Modified Proctor) (9 Pages)



**TVA - WIDOWS CREEK
PONDED FLY ASH (ASH POND)**

Description	Test Method	Property	Sample 1	Sample 2	Sample 3
Grain Size	ASTM D 422	Percent Retained on the #4 Sieve	0.0	1.5	0.0
		Percent Passing the #200 Sieve	84.5	84.6	92.9
		Percent Passing the 0.005 mm Sieve	6.7	8.2	3.6
Atterberg Limits	ASTM D 4318	Liquid Limit	NL	NL	NL
		Plastic Limit	NP	NP	NP
		Plasticity Index	N/A	N/A	N/A
Specific Gravity	ASTM D 854	Specific Gravity at 20°C	2.38	2.40	2.22
Classification	ASTM D 2487	Unified Soil Classification System (USCS)	ML	ML	ML
	AASHTO M 145	AASHTO Classification	A-4(0.0)	A-4(0.0)	A-4(0.0)
Composite Sample					
Moisture-Density Relations (Standard Effort)	ASTM D 698	Maximum Dry Density, pcf	67.0		
		Optimum Moisture Content, %	39.8		
Moisture-Density Relations (Modified Effort)	ASTM D 1557	Maximum Dry Density, pcf	73.5		
		Optimum Moisture Content, %	27.8		
Consolidation	ASTM D2435	Compression Index C_c	Result	Dry Density, pcf	Moisture Content, %
			0.12	64.6	38.5
Hydraulic Conductivity	ASTM D 5084	Hydraulic Conductivity, cm/sec	1.8E-4	64.5	38.1
Triaxial Shear Strength Consolidated-Undrained (CU)	ASTM D4767	Effective Stress, Cohesion, c' , ksf	1.85	64.4	38.3
		Effective Stress, Internal Friction Angle, ϕ' , degrees	25.5		
		Total Stress, Cohesion, c , ksf	1.94	64.4	38.3
Direct Shear Strength	ASTM D 3080	Total Stress, Internal Friction Angle, ϕ , degrees	21.5		
		Cohesion, c , ksf	1.70	63.6	40.0
California Bearing Ratio	ASTM D 1883	Internal Friction Angle, ϕ , degrees	31.2		
		CBR, %	3	66.1	35.7
Resilient Modulus (Standard Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	2,384	63.2	38.2
Resilient Modulus (Modified Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	5,500	66.8	27.8
Soil Resistivity	AASHTO T 288	Minimum Resistivity, Ohm-cm	1,400		
pH of Soil	AASHTO T 289	pH	9.2		
Water Soluble Sulfate Ion	AASHTO T 290	Sulfate Ion Content, mg/kg	1060		
Water Soluble Chloride Ion	AASHTO T 290	Chloride Ion Content, mg/kg	<10		

GRAIN SIZE DISTRIBUTION TEST REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY
● 15	0.0	0.0	15.5	77.8	6.7
▲ 16	0.0	1.5	13.9	76.4	8.2
■ 17	0.0	0.0	7.1	89.3	3.6

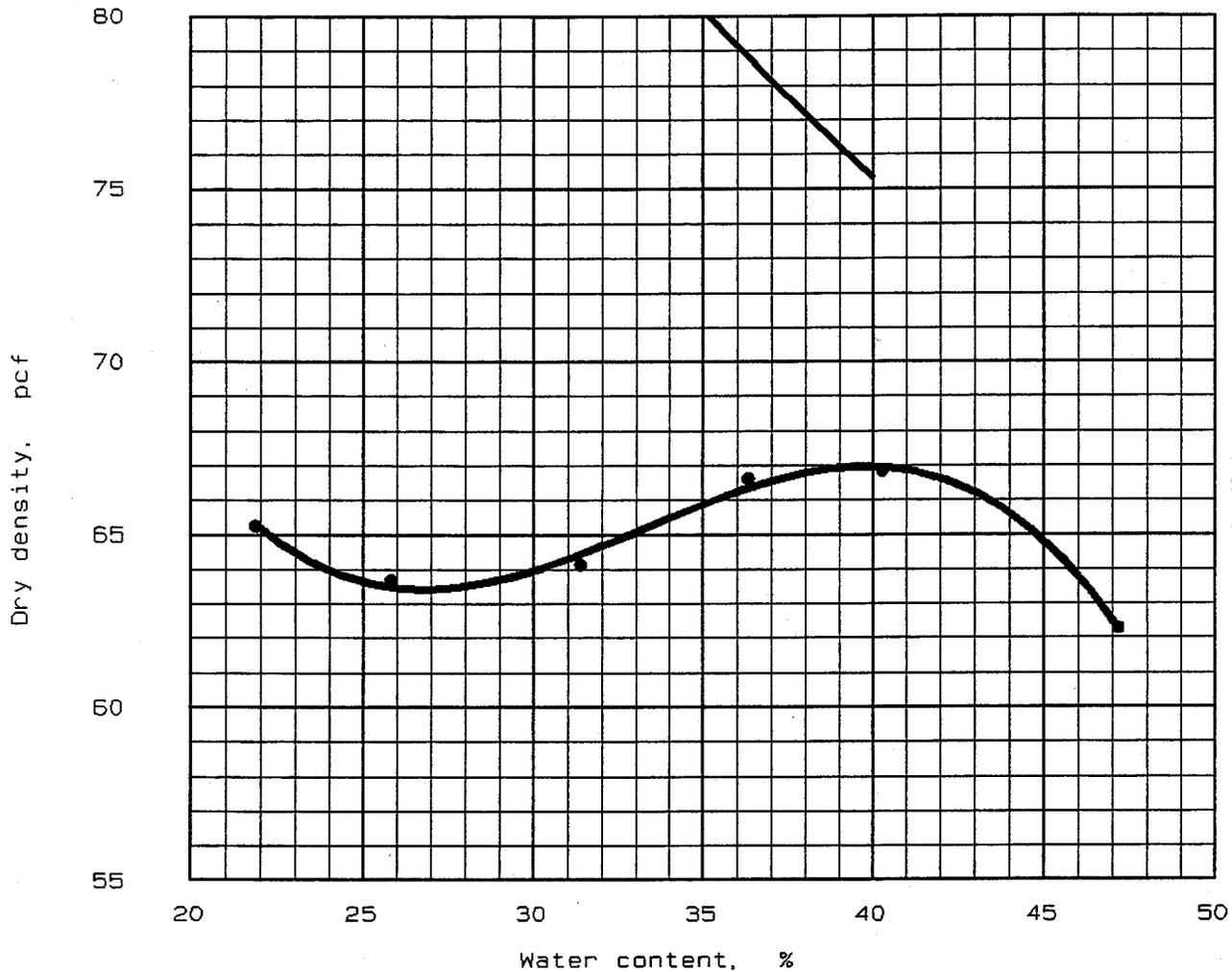
	LL	PI	D ₈₅	D ₆₀	D ₅₀	D ₃₀	D ₁₅	D ₁₀	C _c	C _u
●	NL	NP	0.07		0.03	0.017	0.0092	0.0075	1.00	5.3
▲	NL	NP	0.07		0.03	0.017	0.0094	0.0074	1.03	4.9
■	NL	NP			0.02	0.019	0.0138	0.0097	1.28	2.9

MATERIAL DESCRIPTION	USCS	AASHTO
● Ash Pond	ML	A-4 (0.0)
▲ Ash Pond	ML	A-4 (0.0)
■ Ash Pond	ML	A-4 (0.0)

Project No.: 5810860101
 Project: TVA - Widows Creek
 ● Location: Poned Fly Ash A & B
 ▲ Location: Poned Fly Ash C & D
 ■ Location: Poned Fly Ash E & F
 Date: July 18, 1995

Remarks:
 Tested by: JCR
 Reviewed by: HS

MOISTURE-DENSITY RELATIONSHIP



"Standard" Proctor, ASTM D 698, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
	ML	A-4 (0.0)	60.3 %	2.33	NL	NP	0.5 %	87.3 %

TEST RESULTS	MATERIAL DESCRIPTION
--------------	----------------------

Optimum moisture = 39.8 %
Maximum dry density = 67.0 pcf

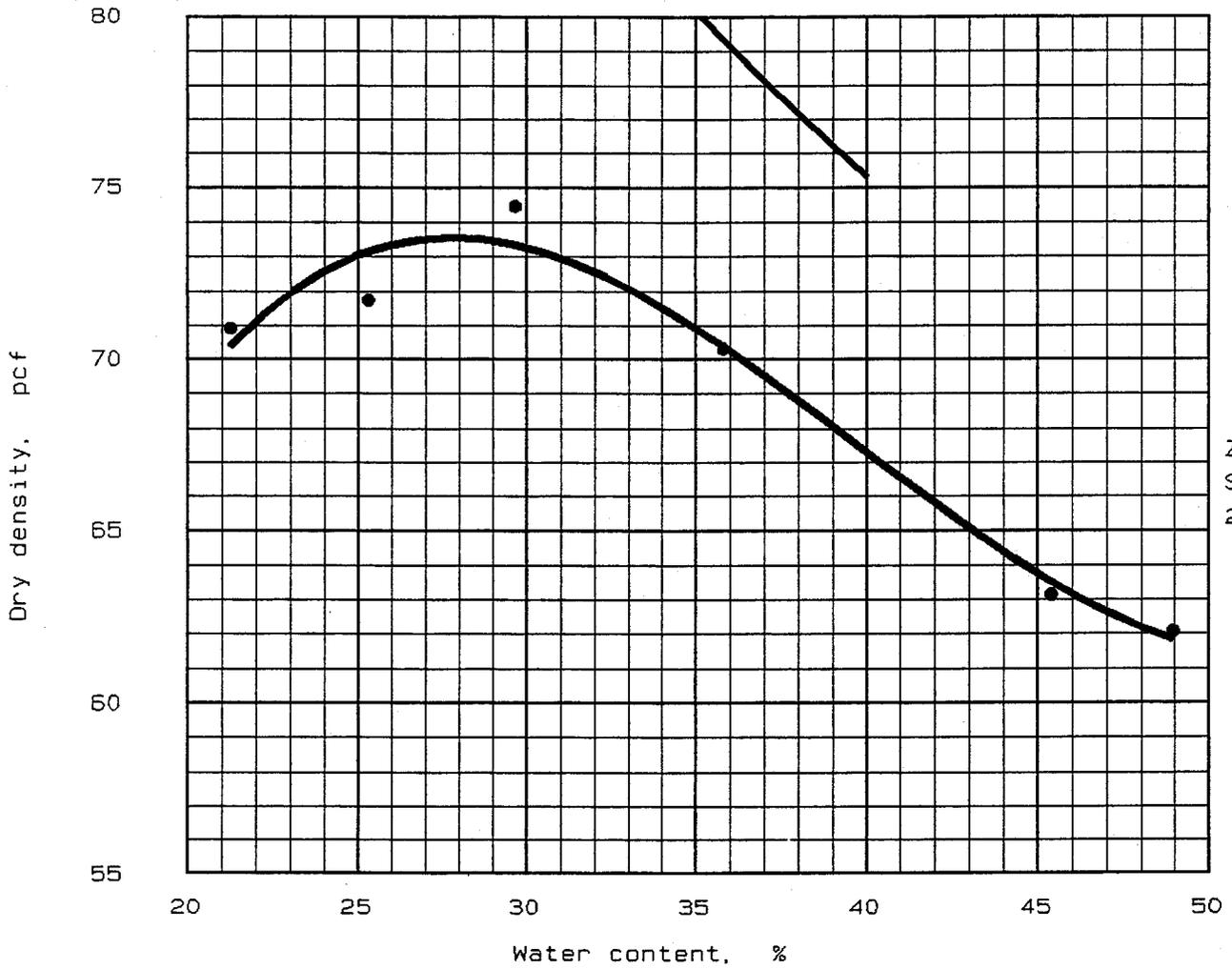
Project No.: 5810860101
Project: TVA - Widows Creek
Location: Poned Fly Ash
Ash Pond
Date: July 25, 1995

Remarks:
Tested by: *JCR*
Reviewed by: *PCB*

MOISTURE-DENSITY RELATIONSHIP
LAW ENGINEERING, INC.

Figure No. _____

MOISTURE-DENSITY RELATIONSHIP



ZAV for
Sp.G. =
2.33

"Modified" Proctor, ASTM D 1557, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
	ML	A-4 (0.0)	60.3 %	2.33	NL	NP	0.5 %	87.3 %

TEST RESULTS	MATERIAL DESCRIPTION
--------------	----------------------

Optimum moisture = 27.8 %
Maximum dry density = 73.5 pcf

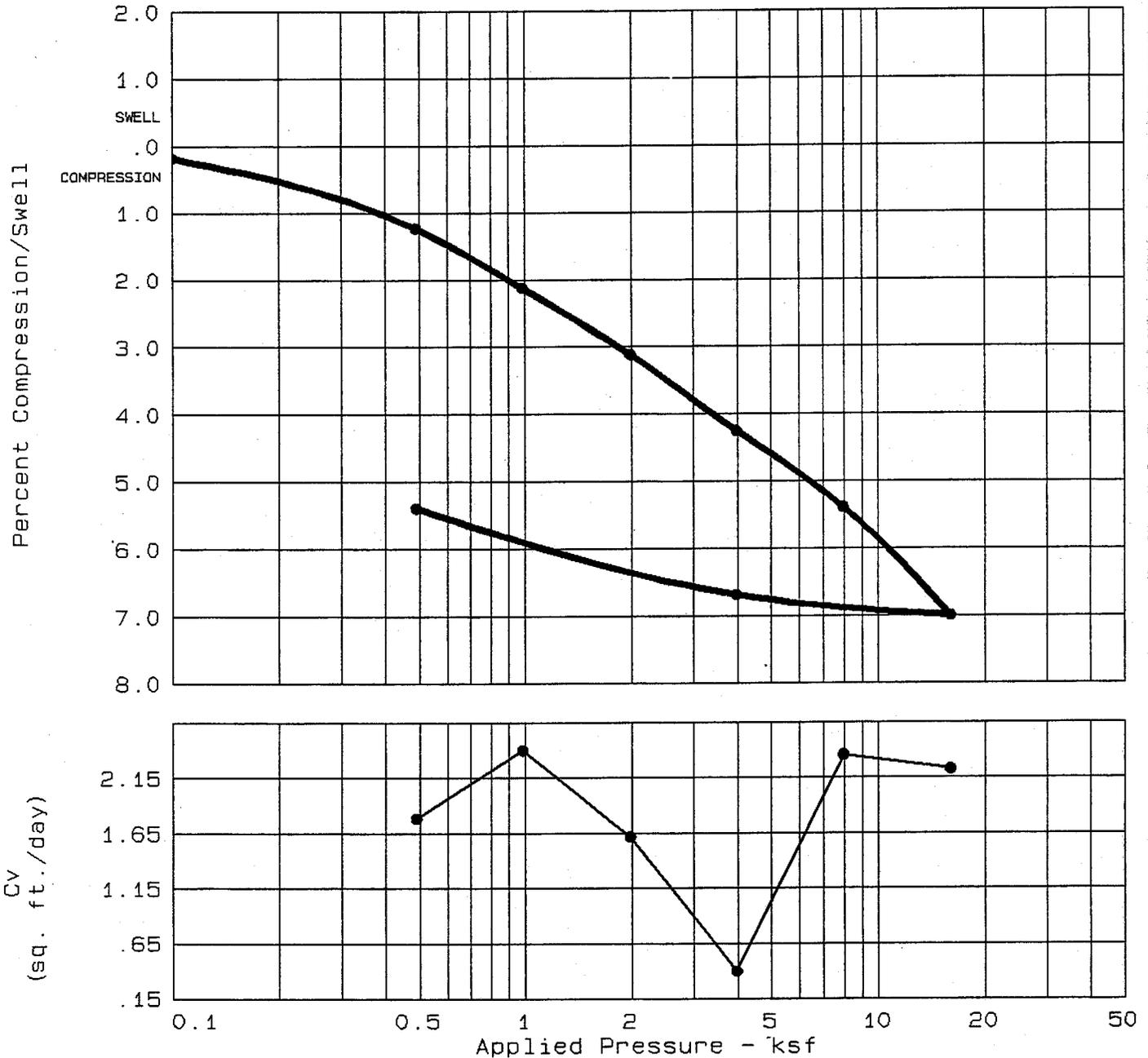
Project No.: 5810860101
Project: TVA - Widows Creek
Location: Poned Fly Ash
Ash Pond
Date: July 25, 1995

Remarks:
Tested by: *JCR*
Reviewed by: *RUB*

MOISTURE-DENSITY RELATIONSHIP
LAW ENGINEERING, INC.

Figure No. _____

CONSOLIDATION TEST REPORT



Natural Saturation	Natural Moisture	Dry Density	LL	PI	Sp. Gr.	Precons. press.	C _c	e ₀
71.6 %	38.5	64.6	NL	NP	2.332	8.00	0.12	1.2530

TEST RESULTS	MATERIAL DESCRIPTION
Compression Index = 0.12 Project No.: 5810860101 Project: TVA - Widows Creek Location: Poned Fly Ash Ash Pond Date: August 22, 1995	Class: ML, A-4(0.0) Remarks: Tested by: <i>ASK</i> Reviewed by: <i>MS</i>
CONSOLIDATION TEST REPORT LAW ENGINEERING, INC.	Fig. No. _____

HYDRAULIC CONDUCTIVITY

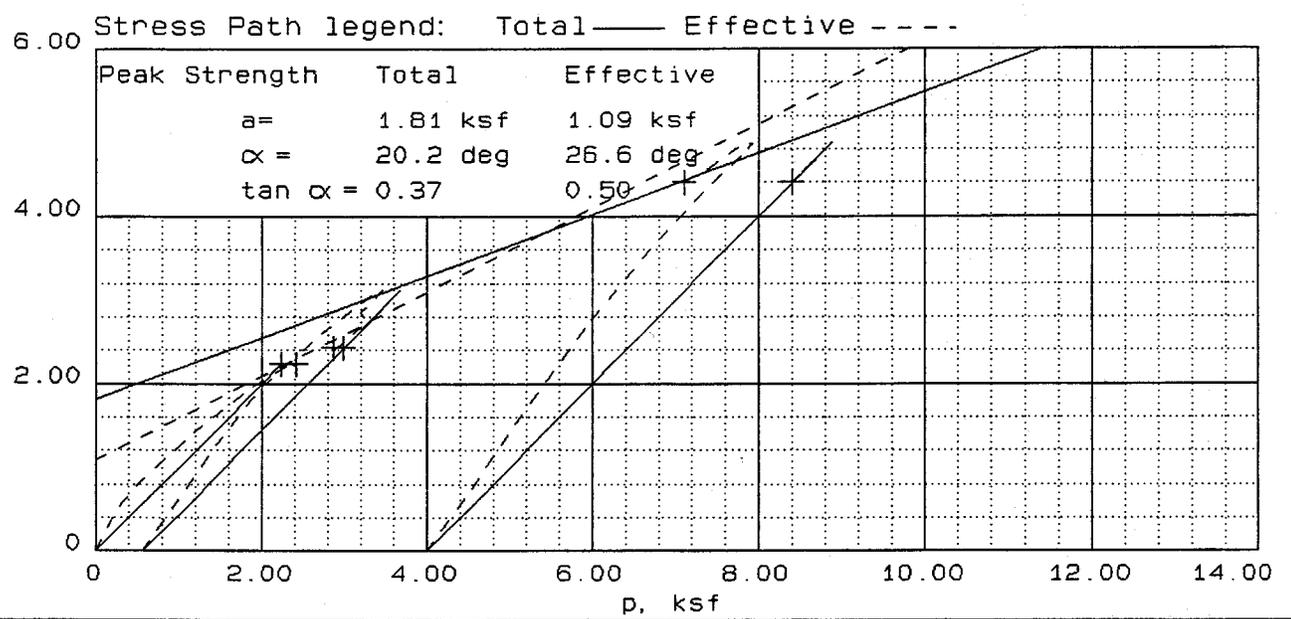
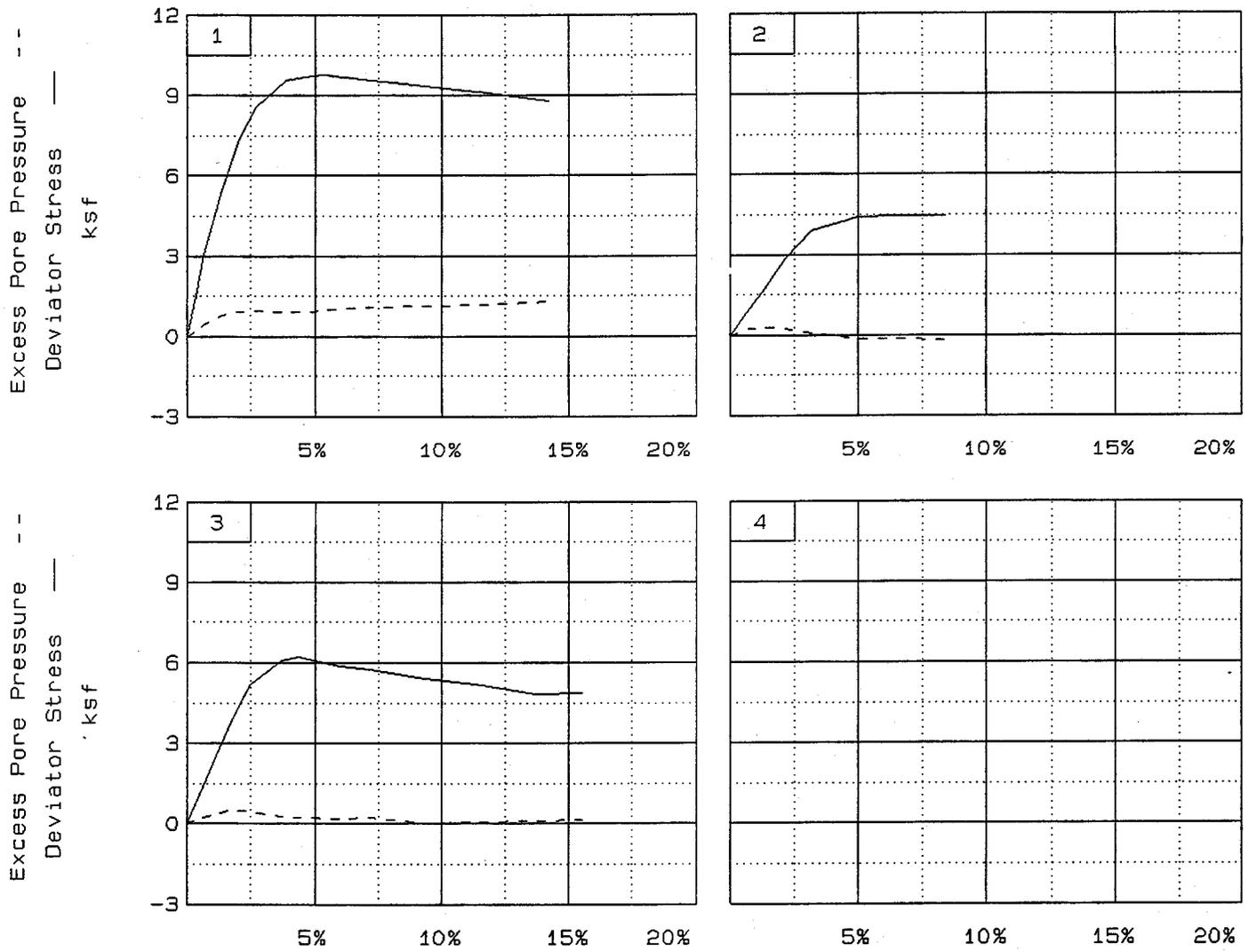


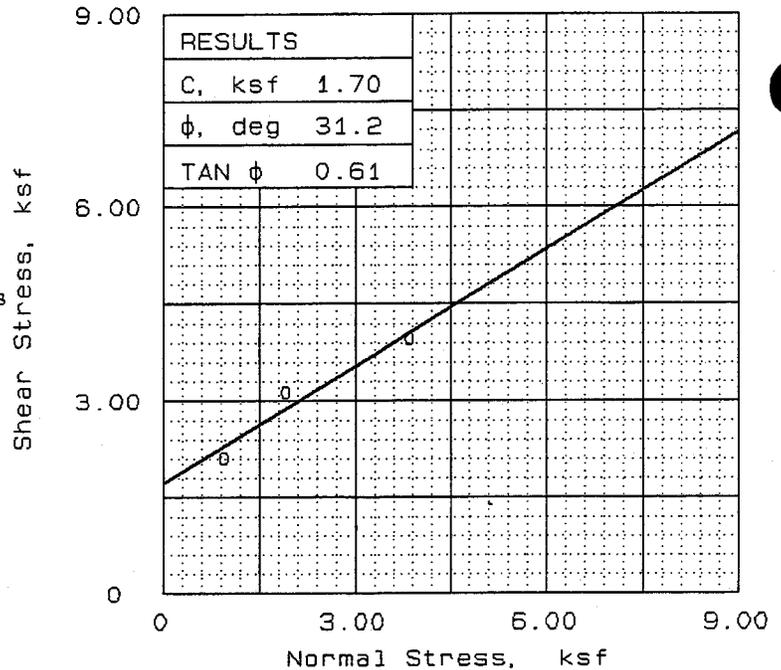
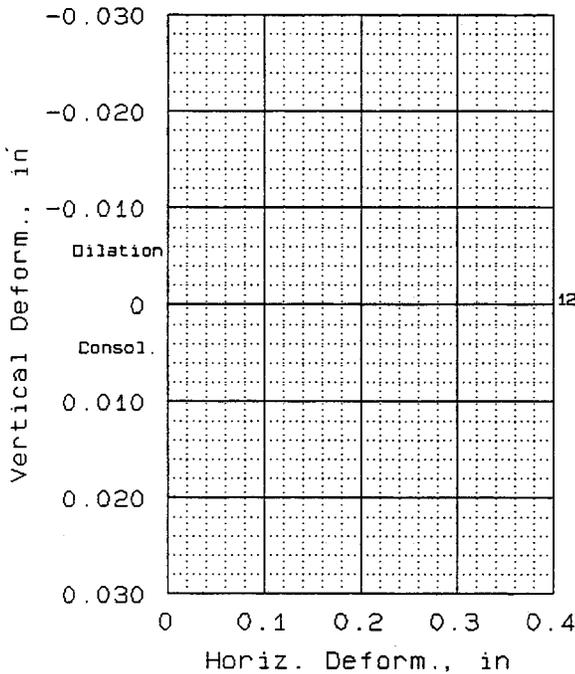
Project No. **5810860101**
Project Name **TVA - Widows Creek**
Material (Source) **Ponded Fly Ash**
(Ash Pond)

Tested By **HEJ**
Test Date **07/22/95**
Reviewed By **RLB**
Review Date **09/06/95**

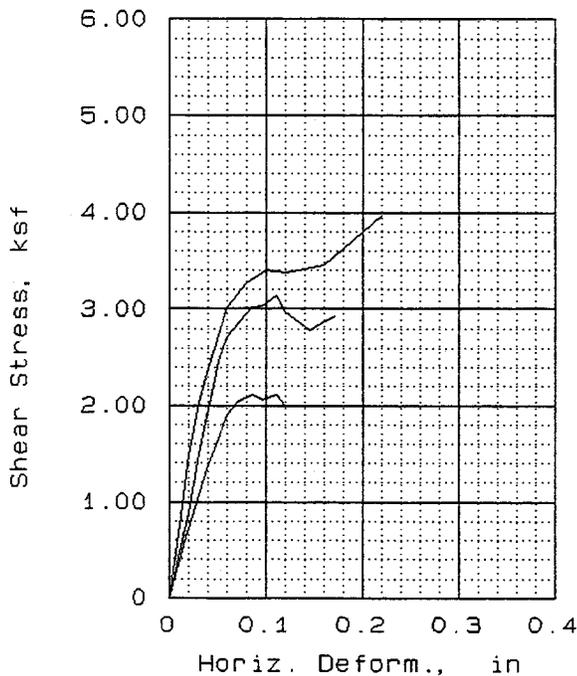
ASTM D5084 - Falling Head

Sample Type:	<i>Remolded</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	<i>38.1</i>
Wet Unit Weight, pcf:	<i>89.0</i>
Dry Unit Weight, pcf:	<i>64.5</i>
Compaction, %:	<i>96.2</i>
Hydraulic Conductivity, cm/sec. @20 °C:	<i>1.8E-04</i>





RESULTS	
C, ksf	1.70
ϕ , deg	31.2
TAN ϕ	0.61



SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	40.0	39.7	40.3
	DRY DENSITY, pcf	64.3	64.3	62.1
	SATURATION, %	73.7	73.3	69.9
	VOID RATIO	1.264	1.262	1.342
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
AT TEST	WATER CONTENT, %	40.0	39.7	40.3
	DRY DENSITY, pcf	64.3	64.3	62.1
	SATURATION, %	73.7	73.3	69.9
	VOID RATIO	1.264	1.262	1.342
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
NORMAL STRESS, ksf		0.97	1.94	3.88
MAX. SHEAR, ksf		2.12	3.14	3.96
STRAIN RATE, %/min.		0.500	0.500	0.500
ULT. SHEAR, ksf				

SAMPLE DATA
 SAMPLE TYPE: Remolded
 DESCRIPTION:
 LL= NL PL= NP PI=
 SPECIFIC GRAVITY= 2.33
 REMARKS: Tested by: *H*

Reviewed by: *RUB*

FIG. NO.

CLIENT:

PROJECT: TVA - Widows Creek

SAMPLE LOCATION: Poned Fly Ash
 East Cell

PROJ. NO.: 5810860101 DATE: 9/6/95

DIRECT SHEAR TEST

LAW ENGINEERING, INC.

PERMEABILITY TEST - FALLING HEAD (ASTM D5084 - 90)

Job Number 5810860101

Project Name TVA - Widows Creek

Material (Source) Pondered Fly Ash
(Ash Pond)

Tested By HEJ

Test Date 07/22/95

Reviewed By RLB

Review Date 09/06/95

Sample Data

Length, in	Diameter, in		Pan No.	
Location 1	6.000	Location 1	2.830	Dry Soil+Pan, grams 638.78
Location 2	6.000	Location 2	2.830	Pan Weight, grams 0.00
Location 3	6.000	Location 3	2.830	
Average	6.000	Average	2.830	Moisture Content, % 38.1
		Wet Soil + Tare, grams	882.06	Wet Unit Wt, pcf 89.0
		Tare Weight, grams	0.00	Dry Unit Wt, pcf 64.5

Chamber Pressure, psi 37
Back Pressure, psi 23
Confining Pressure, psi 14

Date	Date	Time	Time	Time	Division	H ₀	H _f	k	Temp	k
Start	Finish	Start	Finish	(sec)	Start	(cm)	(cm)	cm/sec	(°C)	cm/sec
				245	50.0	169.13	119.13	1.8E-04	21	1.8E-04
				246	50.0	169.13	119.13	1.8E-04	21	1.8E-04
				247	50.0	169.13	119.13	1.8E-04	21	1.8E-04

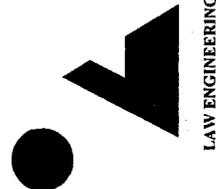
No. of Trial	Sample Type	Max. Density (pcf)	Compaction %	Sample Orientation
3	Remolded	67.0	96.2	Vertical

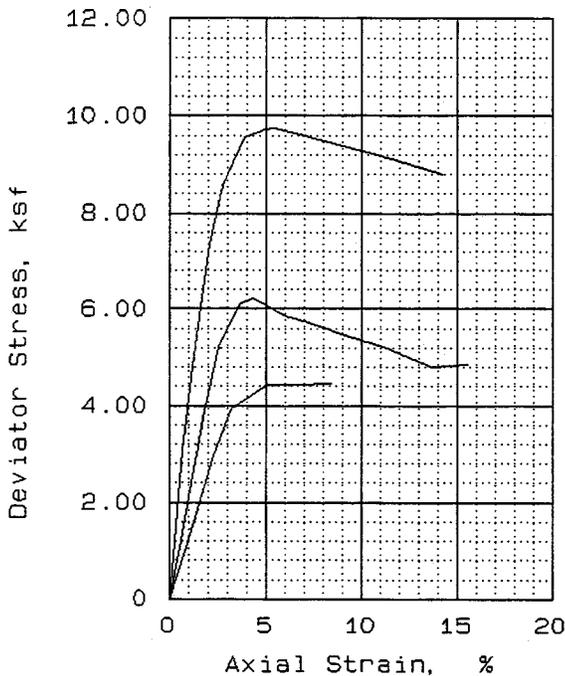
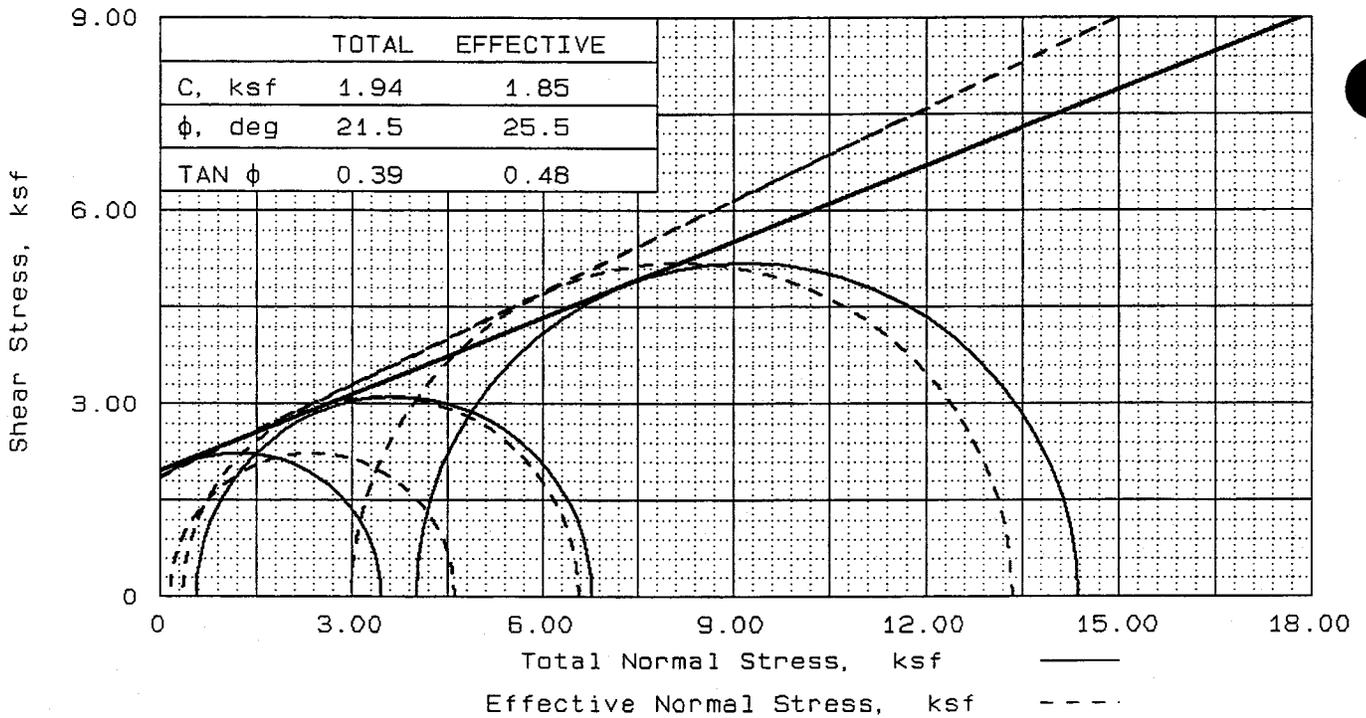
Avg. k at 20 °C 1.8E-04 cm/sec

a = area of burette in cm²
L = length of sample in cm
A = area of sample in cm²

H₀ = initial head in cm
H_f = final head in cm
t = time in seconds

a = 0.34 cm²
A = 40.582 cm²
L = 15.24 cm





SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	38.4	38.5	38.1
	DRY DENSITY, pcf	64.4	64.3	64.5
	SATURATION, %	71.0	70.9	70.7
	VOID RATIO	1.260	1.264	1.256
	DIAMETER, in	2.83	2.83	2.83
	HEIGHT, in	6.00	6.00	6.00
AT TEST	WATER CONTENT, %	27.3	22.7	24.2
	DRY DENSITY, pcf	88.9	95.2	93.0
	SATURATION, %	100.0	100.0	100.0
	VOID RATIO	0.636	0.529	0.564
	DIAMETER, in	2.42	2.33	2.36
	HEIGHT, in	5.93	5.98	6.00
BACK PRESSURE, ksf		3.38	4.26	3.56
CELL PRESSURE, ksf		7.39	3.27	4.12
FAILURE STRESS, ksf		10.36	4.46	6.22
PORE PRESSURE, ksf		4.39	3.11	3.77
STRAIN RATE, %/min.		0.100	0.100	0.100
ULTIMATE STRESS, ksf				
PORE PRESSURE, ksf				
$\bar{\sigma}_1$ FAILURE, ksf		13.36	4.62	6.57
$\bar{\sigma}_3$ FAILURE, ksf		3	0.16	0.35

TYPE OF TEST:
 CU with pore pressures
 SAMPLE TYPE: Remolded
 DESCRIPTION:

LL= NL PL= NP PI=
 SPECIFIC GRAVITY= 2.33
 REMARKS: Tested by: *HD*

Reviewed by: *RUP*

FIG. NO.

CLIENT:

PROJECT: TVA - Widows Creek

SAMPLE LOCATION: Poned Fly Ash
 Ash Pond

PROJ. NO.: 5810860101 DATE: August 30, 1995

TRIAxIAL COMPRESSION TEST

LAW ENGINEERING, INC.

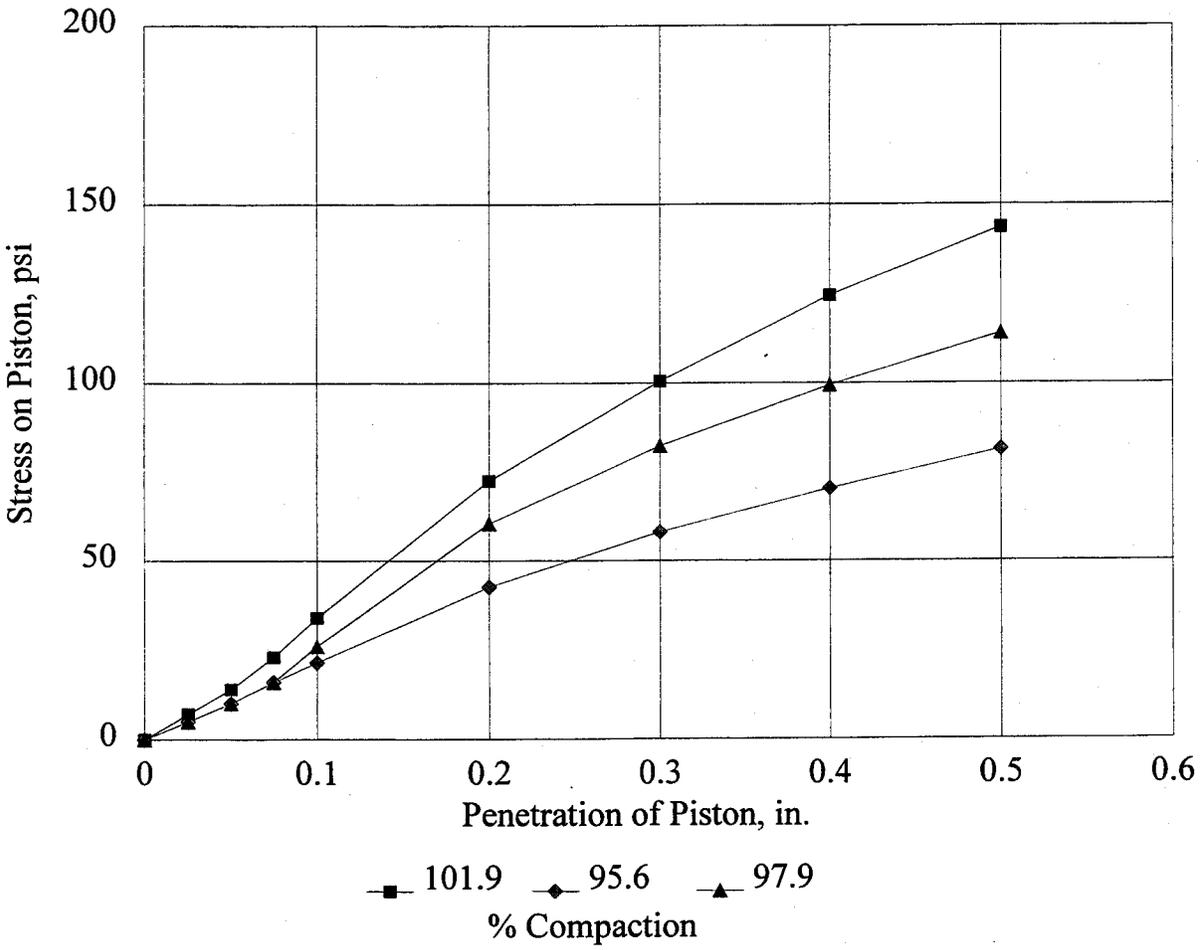
California Bearing Ratio
(ASTM D1883-92)



Project No. 5810860101
 Project Name TVA - Widows Creek
 Material (Source) Ponded Fly Ash (Ash Pond)

Tested By EM
 Test Date 08/18/95
 Reviewed By RLB
 Review Date 08/23/95

Compaction, %	101.9	95.6	97.9
Before Soak Dry Density, pcf	68.4	64.2	65.7
Before Soak Moisture Content,	36.8	35.0	35.4
After Soak Dry Density, pcf	66.9	62.8	64.1
After Soak Moisture Content, %	51.3	53.3	52.0
CBR @ 0.1 in.	3.4	2.2	2.6
CBR @ 0.2 in.	4.8	2.8	4.0



LABORATORY MATERIAL HANDLING AND TESTING
 LABORATORY MATERIAL TEST DATA
 RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
 MATERIALS AND SUBGRADE SOILS
 LAB DATA SHEET T46 - RECOMPACTED SAMPLES

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
 SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | |
|-----|---|---|-------------------|
| 1. | MATERIAL SOURCE: | <u>Widows Creek</u> | |
| 2. | MATERIAL DESCRIPTION: | <u>Ponded fly Ash (Ash Pond)</u> | |
| 3. | REMODELING TARGETS: | <u>95% Standard Dry Density at Optimum Moisture Content</u> | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | <u>2</u> |
| 5. | TEST INFORMATION | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | <u>15</u> |
| 6. | SPECIMEN INFO.: | | |
| | SPECIMEN DIAM., inch | | |
| | TOP | | <u>2.86</u> |
| | MIDDLE | | <u>2.85</u> |
| | BOTTOM | | <u>2.85</u> |
| | AVERAGE | | <u>2.85</u> |
| | MEMBRANE THICKNESS (1), inch | | <u>0.01</u> |
| | MEMBRANE THICKNESS (2), inch | | <u>0.01</u> |
| | NET DIAM., inch | | <u>2.83</u> |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | <u>6.14</u> |
| | HEIGHT OF CAP AND BASE, inch | | <u>0.00</u> |
| | INITIAL LENGTH, L ₀ , inch | | <u>6.14</u> |
| | INITIAL AREA, A ₀ , in ² | | <u>6.29</u> |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | <u>38.60</u> |
| 7. | SOIL SPECIMEN WEIGHT: | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>1077.00</u> |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>190.90</u> |
| | WEIGHT OF WET SOIL USED, grams | | <u>886.10</u> |
| 8. | SOIL PROPERTIES.: | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | <u>N/A</u> |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | <u>N/A</u> |
| | or | | |
| | OPTIMUM MOISTURE CONTENT, % | | <u>39.8</u> |
| | MAX. DRY DENSITY, pcf | | <u>67.0</u> |
| | 95 % MAX. DRY DENSITY, pcf | | <u>63.7</u> |
| 9. | SPECIMEN PROPERTIES: | | |
| | COMPACTION MOISTURE CONTENT, % | | <u>38.2</u> |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | <u>38.2</u> |
| | COMPACTION DRY DENSITY, γ _d pcf | | <u>63.2</u> |
| 10. | QUICK SHEAR TEST | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | <u>Y</u> |
| | TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | <u>23.5</u> |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | <u>Y</u> |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | |
| | (a) CODE | <u>0</u> | <u>0</u> |
| | (b) NOTE | <u>0</u> | <u>0</u> |
| 12. | TEST DATE | | <u>08-24-1995</u> |

GENERAL REMARKS:

SUBMITTED BY, DATE

RJ Baubler 9/10/95
 LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 MATERIAL SOURCE: Widows Creek
 MATERIAL DESCRIPTION: Ponded fly Ash (Ash Pond)
 REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 MATERIAL TYPE: 2
 TEST DATE: 08-24-1995
 RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cydic}	c ₁	P _{max}	P _{cydic}	P _{contact}	S _{max}	S _{cydic}	S _{contact}	H ₁	H ₂	H _{avg}	ε _r	M _r
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION														
SEQUENCE 1	6.0	2.0	1	12.3	11.0	1.3	2.0	1.8	0.2	0.00303	0.00284	0.00293	0.00048	3,660
			2	12.3	10.9	1.3	1.9	1.7	0.2	0.00303	0.00284	0.00294	0.00048	3,636
			3	12.3	11.0	1.3	2.0	1.7	0.2	0.00303	0.00283	0.00293	0.00048	3,647
			4	12.3	11.0	1.3	2.0	1.7	0.2	0.00303	0.00284	0.00293	0.00048	3,651
			5	12.3	11.0	1.3	2.0	1.7	0.2	0.00304	0.00284	0.00294	0.00048	3,649
	COLUMN AVERAGE			12.3	11.0	1.3	2.0	1.7	0.2	0.00303	0.00284	0.00294	0.00048	3,649
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00000	0.00000	0.00000	9

Source: Widows Creek		Description: Ponded fly Ash (Ash Pond)										95% Standard Dry Density at Optimum Moisture Content		
SEQUENCE 2	6.0	4.0	1	25.0	22.6	2.4	4.0	3.6	0.4	0.00627	0.00599	0.00613	0.00100	3,594
			2	25.0	22.6	2.4	4.0	3.6	0.4	0.00628	0.00600	0.00614	0.00100	3,589
			3	25.0	22.6	2.4	4.0	3.6	0.4	0.00627	0.00598	0.00613	0.00100	3,598
			4	25.0	22.9	2.1	4.0	3.6	0.3	0.00632	0.00602	0.00617	0.00101	3,620
			5	25.1	22.7	2.4	4.0	3.6	0.4	0.00628	0.00600	0.00614	0.00100	3,608
	COLUMN AVERAGE			25.0	22.7	2.3	4.0	3.6	0.4	0.00629	0.00600	0.00614	0.00100	3,602
	STANDARD DEV.			0.0	0.1	0.1	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	12
SEQUENCE 3	6.0	6.0	1	36.7	33.1	3.6	5.8	5.3	0.6	0.00972	0.00935	0.00954	0.00155	3,387
			2	36.7	33.1	3.6	5.8	5.3	0.6	0.00972	0.00935	0.00953	0.00155	3,389
			3	36.8	33.2	3.6	5.8	5.3	0.6	0.00974	0.00934	0.00954	0.00155	3,391
			4	36.8	33.2	3.6	5.9	5.3	0.6	0.00971	0.00935	0.00953	0.00155	3,402
			5	36.8	33.2	3.6	5.9	5.3	0.6	0.00974	0.00935	0.00954	0.00156	3,398
	COLUMN AVERAGE			36.8	33.2	3.6	5.8	5.3	0.6	0.00972	0.00935	0.00954	0.00155	3,394
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	6
SEQUENCE 4	6.0	8.0	1	49.5	44.6	4.8	7.9	7.1	0.8	0.01331	0.01288	0.01309	0.00213	3,324
			2	49.5	44.6	4.8	7.9	7.1	0.8	0.01328	0.01288	0.01308	0.00213	3,328
			3	49.5	44.6	4.8	7.9	7.1	0.8	0.01332	0.01285	0.01309	0.00213	3,328
			4	49.5	44.6	4.8	7.9	7.1	0.8	0.01327	0.01287	0.01307	0.00213	3,331
			5	49.4	44.6	4.8	7.9	7.1	0.8	0.01329	0.01286	0.01307	0.00213	3,327
	COLUMN AVERAGE			49.5	44.6	4.8	7.9	7.1	0.8	0.01329	0.01287	0.01308	0.00213	3,328
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	2

Source:	Widows Creek	Description:	Ponded fly Ash (Ash Pond)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 8	4.0	6.0	1	36.9	33.3	3.6	5.9	5.3	0.6	0.01337	0.01300	0.01319	0.00215	2,464
			2	37.0	33.3	3.6	5.9	5.3	0.6	0.01339	0.01295	0.01317	0.00215	2,469
			3	36.9	33.3	3.6	5.9	5.3	0.6	0.01339	0.01294	0.01316	0.00215	2,468
			4	36.9	33.3	3.6	5.9	5.3	0.6	0.01340	0.01298	0.01319	0.00215	2,462
			5	37.0	33.4	3.6	5.9	5.3	0.6	0.01341	0.01297	0.01319	0.00215	2,467
	COLUMN AVERAGE		36.9	33.3	3.6	5.9	5.3	0.6	0.01339	0.01297	0.01318	0.00215	2,466	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	3	
SEQUENCE 9	4.0	8.0	1	49.7	44.8	4.9	7.9	7.1	0.8	0.01713	0.01664	0.01689	0.00275	2,589
			2	49.8	44.9	4.8	7.9	7.1	0.8	0.01713	0.01664	0.01689	0.00275	2,596
			3	49.7	44.9	4.9	7.9	7.1	0.8	0.01710	0.01665	0.01688	0.00275	2,594
			4	49.7	44.8	4.9	7.9	7.1	0.8	0.01713	0.01662	0.01688	0.00275	2,591
			5	49.7	44.8	4.9	7.9	7.1	0.8	0.01709	0.01665	0.01687	0.00275	2,590
	COLUMN AVERAGE		49.7	44.9	4.9	7.9	7.1	0.8	0.01711	0.01664	0.01688	0.00275	2,592	
	STANDARD DEV.		0.0	0.1	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	3	
SEQUENCE 10	4.0	10.0	1	62.5	56.4	6.1	9.9	9.0	1.0	0.02048	0.01999	0.02024	0.00330	2,718
			2	62.5	56.4	6.1	9.9	9.0	1.0	0.02049	0.01998	0.02023	0.00330	2,719
			3	62.7	56.5	6.1	10.0	9.0	1.0	0.02046	0.01995	0.02021	0.00329	2,729
			4	62.8	56.7	6.1	10.0	9.0	1.0	0.02047	0.01998	0.02023	0.00330	2,732
			5	62.8	56.8	6.1	10.0	9.0	1.0	0.02047	0.01998	0.02023	0.00330	2,737
	COLUMN AVERAGE		62.6	56.5	6.1	10.0	9.0	1.0	0.02047	0.01998	0.02023	0.00330	2,727	
	STANDARD DEV.		0.2	0.2	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	8	

Source:	Widows Creek	Description:	Ponded fly Ash (Ash Pond)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 11	2.0	2.0	1	13.1	11.0	2.1	2.1	1.8	0.3	0.09527	0.00504	0.00515	0.00084	2,088
			2	13.1	11.0	2.1	2.1	1.7	0.3	0.00528	0.00507	0.00518	0.00084	2,066
			3	13.2	11.1	2.1	2.1	1.8	0.3	0.00525	0.00507	0.00516	0.00084	2,093
			4	13.1	11.0	2.1	2.1	1.8	0.3	0.00527	0.00505	0.00516	0.00084	2,080
			5	13.2	11.1	2.1	2.1	1.8	0.3	0.00529	0.00505	0.00517	0.00084	2,093
				13.1	11.0	2.1	2.1	1.8	0.3	0.00527	0.00506	0.00516	0.00084	2,084
				0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00002	0.00001	0.00000	11
SEQUENCE 12	2.0	4.0	1	24.5	22.1	2.4	2.4	3.5	0.4	0.01212	0.01178	0.01195	0.00195	1,805
			2	24.6	22.1	2.4	2.4	3.5	0.4	0.01210	0.01181	0.01196	0.00195	1,807
			3	24.6	22.2	2.4	2.4	3.5	0.4	0.01213	0.01180	0.01196	0.00195	1,808
			4	24.6	22.1	2.4	2.4	3.5	0.4	0.01212	0.01182	0.01197	0.00195	1,805
			5	24.6	22.2	2.4	2.4	3.5	0.4	0.01212	0.01179	0.01196	0.00195	1,814
				24.6	22.2	2.4	2.4	3.5	0.4	0.01212	0.01180	0.01196	0.00195	1,808
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	4
SEQUENCE 13	2.0	6.0	1	37.7	34.1	3.7	3.7	5.4	0.6	0.01783	0.01740	0.01762	0.00287	1,887
			2	37.5	33.9	3.6	3.6	5.4	0.6	0.01784	0.01741	0.01762	0.00287	1,875
			3	37.5	33.8	3.6	3.6	5.4	0.6	0.01782	0.01739	0.01761	0.00287	1,875
			4	37.6	33.9	3.6	3.6	5.4	0.6	0.01781	0.01742	0.01762	0.00287	1,879
			5	37.5	33.9	3.6	3.6	5.4	0.6	0.01781	0.01742	0.01762	0.00287	1,877
				37.6	33.9	3.6	3.6	5.4	0.6	0.01782	0.01741	0.01762	0.00287	1,879
				0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	5

Source:	Widows Creek	Description:	Ponded fly Ash (Ash Pond)	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 14	2.0	8.0	1	50.6	45.7	4.9	8.0	7.3	0.8	0.02171	0.02126	0.02149	0.00350	2,072
			2	50.5	45.6	4.9	8.0	7.2	0.8	0.02169	0.02127	0.02148	0.00350	2,071
			3	50.5	45.6	4.9	8.0	7.3	0.8	0.02172	0.02125	0.02149	0.00350	2,072
			4	50.5	45.6	4.9	8.0	7.3	0.8	0.02168	0.02125	0.02147	0.00350	2,073
			5	50.4	45.5	4.9	8.0	7.2	0.8	0.02170	0.02124	0.02147	0.00350	2,068
			COLUMN AVERAGE	50.5	45.6	4.9	8.0	7.3	0.8	0.02170	0.02126	0.02148	0.00350	2,071
			STANDARD DEV.	0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	2
SEQUENCE 15	2.0	10.0	1	63.3	57.1	6.1	10.1	9.1	1.0	0.02545	0.02491	0.02518	0.00410	2,213
			2	63.2	57.1	6.2	10.1	9.1	1.0	0.02543	0.02490	0.02517	0.00410	2,212
			3	63.3	57.2	6.2	10.1	9.1	1.0	0.02544	0.02489	0.02516	0.00410	2,217
			4	63.4	57.2	6.1	10.1	9.1	1.0	0.02542	0.02490	0.02516	0.00410	2,219
			5	63.4	57.2	6.2	10.1	9.1	1.0	0.02543	0.02488	0.02515	0.00410	2,219
			COLUMN AVERAGE	63.3	57.2	6.2	10.1	9.1	1.0	0.02543	0.02489	0.02516	0.00410	2,216
			STANDARD DEV.	0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	3

SUBMITTED BY, DATE

R. P. Buchanan 9/10/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Ponded fly Ash (Ash Pond)
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 08-24-1995

$$M_R = K1 (S_C)^{K2} (1+S_3)^{K5}$$

K1 = 1,026
 K2 = -0.02608
 K5 = 0.63430
 R² = 0.92

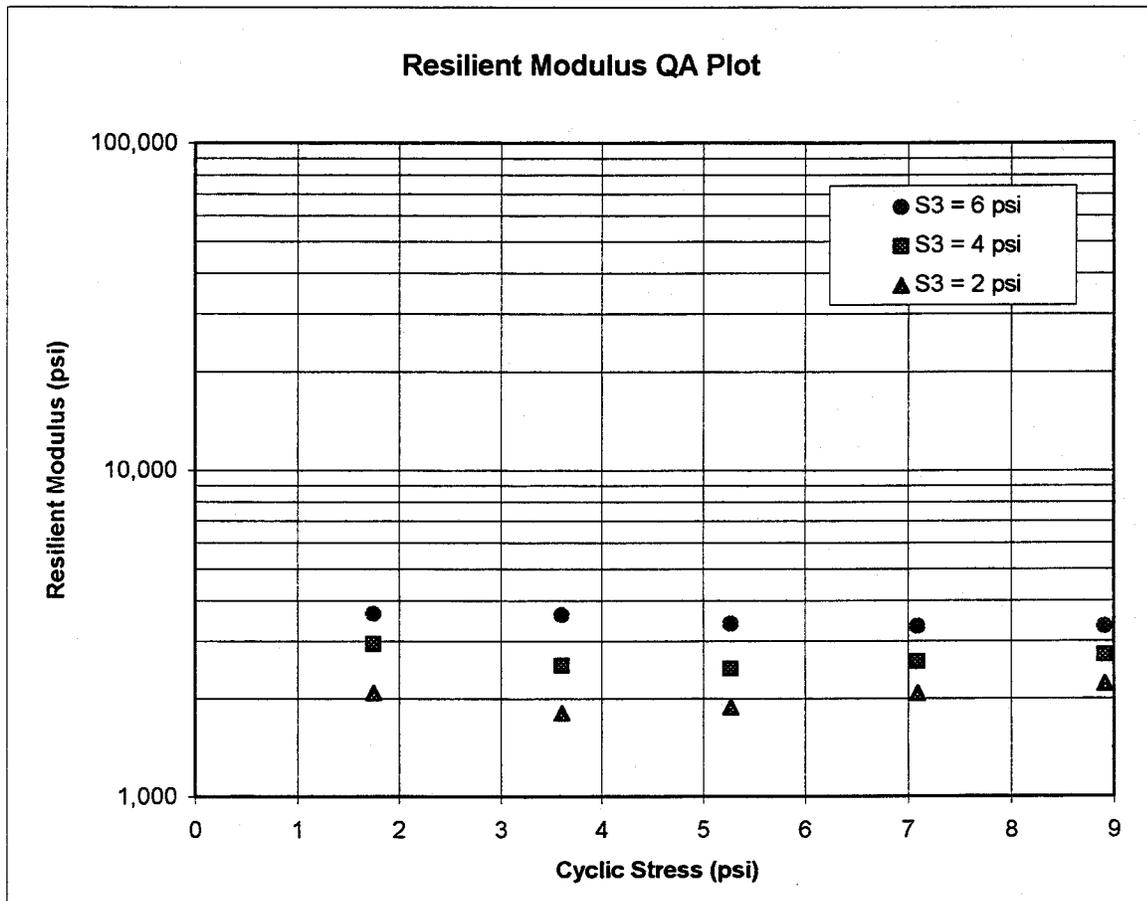
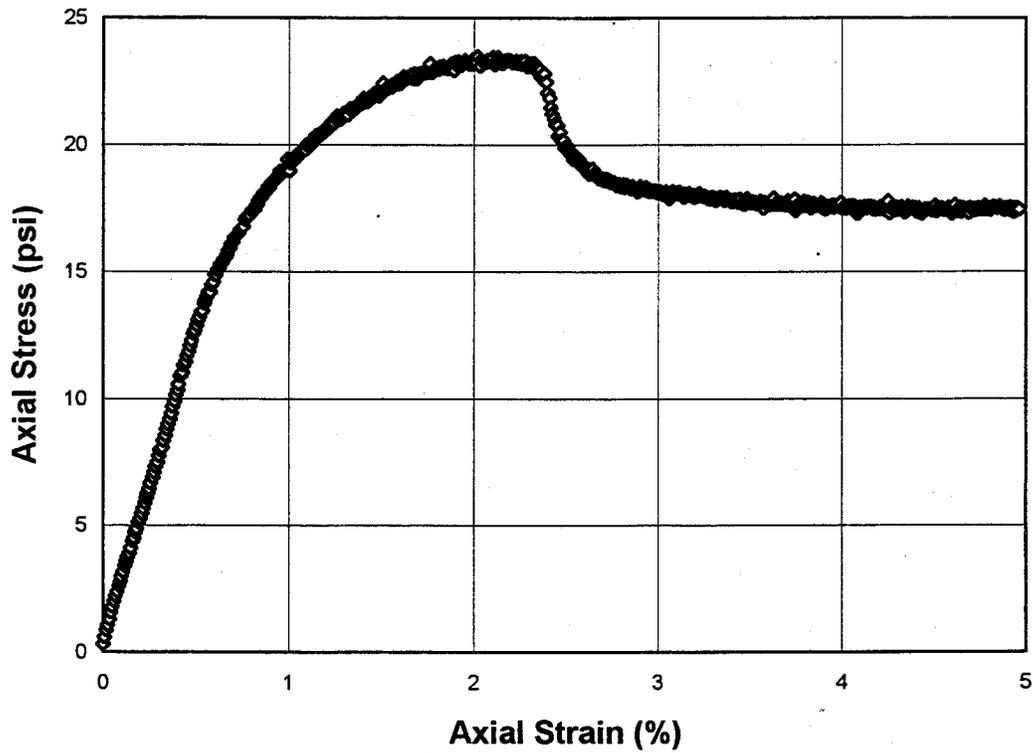


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. *MATERIAL SOURCE:* Widows Creek
2. *MATERIAL DESCRIPTION:* Ponded fly Ash (Ash Pond)
3. *REMODELING TARGETS:* 95% Standard Dry Density at Optimum Moisture Content
4. *MATERIAL TYPE* 2
5. *TEST DATE* 08-24-1995



LABORATORY MATERIAL HANDLING AND TESTING
LABORATORY MATERIAL TEST DATA
RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
MATERIALS AND SUBGRADE SOILS
LAB DATA SHEET T46 - RECOMPACTED SAMPLES

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST:

LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | |
|-----|---|--|------------|
| 1. | MATERIAL SOURCE: | <u>Widows Creek</u> | |
| 2. | MATERIAL DESCRIPTION: | <u>Ponded Fly Ash (Ash Pond)</u> | |
| 3. | REMOLDING TARGETS: | 95% Modified Dry Density at Optimum Moisture Content | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | 2 |
| 5. | TEST INFORMATION | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | N |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | N |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | 15 |
| 6. | SPECIMEN INFO.: | | |
| | SPECIMEN DIAM., inch | | |
| | TOP | | 2.86 |
| | MIDDLE | | 2.87 |
| | BOTTOM | | 2.87 |
| | AVERAGE | | 2.87 |
| | MEMBRANE THICKNESS (1), inch | | 0.01 |
| | MEMBRANE THICKNESS (2), inch | | 0.01 |
| | NET DIAM., inch | | 2.84 |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | 6.20 |
| | HEIGHT OF CAP AND BASE, inch | | 0.00 |
| | INITIAL LENGTH, L ₀ , inch | | 6.20 |
| | INITIAL AREA, A ₀ , in ² | | 6.35 |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | 39.32 |
| 7. | SOIL SPECIMEN WEIGHT: | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | 882.29 |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | 0.00 |
| | WEIGHT OF WET SOIL USED, grams | | 882.29 |
| 8. | SOIL PROPERTIES.: | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | N/A |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | N/A |
| | or | | |
| | OPTIMUM MOISTURE CONTENT, % | | 27.8 |
| | MAX. DRY DENSITY, pcf | | 73.5 |
| | 95 % MAX. DRY DENSITY, pcf | | 69.8 |
| 9. | SPECIMEN PROPERTIES: | | |
| | COMPACTION MOISTURE CONTENT, % | | 27.8 |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | 27.8 |
| | COMPACTION DRY DENSITY, γ _d pcf | | 66.8 |
| 10. | QUICK SHEAR TEST | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | Y |
| | TRIAxIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | 39.5 |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | Y |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | |
| | (a) CODE | 0 0 0 0 0 0 | |
| | (b) NOTE | | |
| 12. | TEST DATE | | 09-15-1995 |

GENERAL REMARKS:

SUBMITTED BY, DATE

RJ Baulman 9/10/95
LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101

1. MATERIAL SOURCE: Widows Creek
2. MATERIAL DESCRIPTION: Pondered Fly Ash (Ash Pond)
3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
4. MATERIAL TYPE: 2
5. TEST DATE: 09-15-1995
6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	C ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε	psi
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION	-----													
SEQUENCE 1	6.0	2.0	95	12.6	11.3	1.3	2.0	1.8	0.2	0.00222	0.00230	0.00226	0.00036	4,884
			96	12.6	11.3	1.3	2.0	1.8	0.2	0.00221	0.00230	0.00226	0.00036	4,871
			97	12.6	11.3	1.3	2.0	1.8	0.2	0.00221	0.00230	0.00226	0.00036	4,902
			98	12.6	11.3	1.3	2.0	1.8	0.2	0.00222	0.00231	0.00226	0.00036	4,890
			100	12.6	11.3	1.3	2.0	1.8	0.2	0.00221	0.00230	0.00225	0.00036	4,897

	COLUMN AVERAGE													
	12.6	11.3	1.3	2.0	1.8	1.3	2.0	1.8	0.2	0.00221	0.00230	0.00226	0.00036	4,889

	STANDARD DEV.													
	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00000	0.00000	0.00000	12

Source:	Widows Creek	Description:	Ponded Fly Ash (Ash Pond)	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 2	6.0	4.0	95	25.5	23.1	2.4	4.0	3.6	0.4	0.00453	0.00465	0.00459	0.00074	4,920	
			96	25.5	23.1	2.4	4.0	3.6	0.4	0.00453	0.00466	0.00459	0.00074	4,921	
			97	25.4	23.0	2.4	4.0	3.6	0.4	0.00453	0.00466	0.00460	0.00074	4,893	
			98	25.4	23.0	2.4	4.0	3.6	0.4	0.00452	0.00466	0.00459	0.00074	4,893	
			100	25.5	23.1	2.4	4.0	3.6	0.4	0.00453	0.00466	0.00460	0.00074	4,907	
			COLUMN AVERAGE		25.5	23.1	2.4	4.0	3.6	0.4	0.00453	0.00466	0.00459	0.00074	4,907
			STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00000	0.00000	14
	SEQUENCE 3	6.0	6.0	95	37.5	33.9	3.6	5.9	5.3	0.6	0.00723	0.00745	0.00734	0.00118	4,503
				96	37.5	33.9	3.6	5.9	5.3	0.6	0.00724	0.00743	0.00734	0.00118	4,510
				97	37.5	33.9	3.6	5.9	5.3	0.6	0.00724	0.00743	0.00733	0.00118	4,512
			98	37.6	33.9	3.6	5.9	5.3	0.6	0.00726	0.00743	0.00734	0.00119	4,511	
			100	37.5	33.8	3.6	5.9	5.3	0.6	0.00721	0.00742	0.00731	0.00118	4,515	
			COLUMN AVERAGE		37.5	33.9	3.6	5.9	5.3	0.6	0.00724	0.00743	0.00733	0.00118	4,510
			STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	5
SEQUENCE 4		6.0	8.0	95	50.0	45.1	4.9	7.9	7.1	0.8	0.00998	0.01025	0.01011	0.00163	4,351
				96	50.1	45.2	4.9	7.9	7.1	0.8	0.00999	0.01025	0.01012	0.00163	4,363
				97	50.0	45.1	4.9	7.9	7.1	0.8	0.00996	0.01024	0.01010	0.00163	4,361
			98	49.9	45.0	4.9	7.9	7.1	0.8	0.00999	0.01024	0.01012	0.00163	4,344	
			100	50.1	45.2	4.9	7.9	7.1	0.8	0.01000	0.01025	0.01012	0.00163	4,363	
			COLUMN AVERAGE		50.0	45.1	4.9	7.9	7.1	0.8	0.00998	0.01024	0.01011	0.00163	4,357
			STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	8

Source:	Widows Creek	Description:	Ponded Fly Ash (Ash Pond)	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 5	6.0	10.0	95	63.2	57.0	6.2	10.0	9.0	1.0	0.01256	0.01290	0.01273	0.00205	4,376	
			96	63.2	57.1	6.1	10.0	9.0	1.0	0.01257	0.01289	0.01273	0.00205	4,378	
			97	63.1	57.0	6.2	10.0	9.0	1.0	0.01258	0.01290	0.01274	0.00206	4,365	
			98	63.1	56.9	6.2	9.9	9.0	1.0	0.01257	0.01290	0.01274	0.00206	4,363	
			100	63.1	56.9	6.2	9.9	9.0	1.0	0.01257	0.01290	0.01273	0.00206	4,363	
			COLUMN AVERAGE		63.2	57.0	6.2	10.0	9.0	1.0	0.01257	0.01289	0.01273	0.00206	4,369
			STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	7
	SEQUENCE 6	4.0	2.0	95	12.9	11.2	1.7	2.0	1.8	0.3	0.00261	0.00267	0.00264	0.00043	4,142
				96	12.9	11.2	1.7	2.0	1.8	0.3	0.00262	0.00267	0.00265	0.00043	4,125
				97	12.9	11.2	1.7	2.0	1.8	0.3	0.00264	0.00268	0.00266	0.00043	4,114
			98	12.9	11.2	1.7	2.0	1.8	0.3	0.00263	0.00268	0.00266	0.00043	4,112	
			100	13.0	11.3	1.7	2.0	1.8	0.3	0.00263	0.00267	0.00265	0.00043	4,158	
		COLUMN AVERAGE		12.9	11.2	1.7	2.0	1.8	0.3	0.00262	0.00268	0.00265	0.00043	4,130	
		STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	20	
SEQUENCE 7	4.0	4.0	95	24.6	22.2	2.4	3.9	3.5	0.4	0.00597	0.00609	0.00603	0.00097	3,593	
			96	24.7	22.3	2.4	3.9	3.5	0.4	0.00596	0.00610	0.00603	0.00097	3,604	
			97	24.7	22.3	2.4	3.9	3.5	0.4	0.00596	0.00611	0.00603	0.00097	3,607	
			98	24.6	22.2	2.4	3.9	3.5	0.4	0.00594	0.00609	0.00602	0.00097	3,599	
			100	24.7	22.3	2.4	3.9	3.5	0.4	0.00596	0.00609	0.00603	0.00097	3,606	
		COLUMN AVERAGE		24.6	22.2	2.4	3.9	3.5	0.4	0.00596	0.00609	0.00603	0.00097	3,602	
		STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	6	

Source:	Widows Creek	Description:	Ponded Fly Ash (Ash Pond)	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 8	4.0	6.0	95	37.0	33.4	3.6	5.8	5.3	0.6	0.00934	0.00951	0.00943	0.00152	3,454	
			96	36.9	33.3	3.7	5.8	5.2	0.6	0.00931	0.00952	0.00942	0.00152	3,450	
			97	37.0	33.4	3.6	5.8	5.3	0.6	0.00931	0.00954	0.00942	0.00152	3,455	
			98	37.0	33.4	3.6	5.8	5.3	0.6	0.00934	0.00953	0.00943	0.00152	3,454	
			100	36.9	33.3	3.6	5.8	5.2	0.6	0.00932	0.00952	0.00942	0.00152	3,451	
			COLUMN AVERAGE		37.0	33.3	3.6	5.8	5.3	0.6	0.00932	0.00952	0.00942	0.00152	3,453
			STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	2
	SEQUENCE 9	4.0	8.0	95	49.2	44.4	4.8	7.7	7.0	0.8	0.01223	0.01251	0.01237	0.00200	3,499
				96	49.1	44.3	4.8	7.7	7.0	0.8	0.01224	0.01253	0.01239	0.00200	3,488
				97	49.0	44.2	4.8	7.7	7.0	0.8	0.01225	0.01253	0.01239	0.00200	3,485
			98	49.1	44.3	4.8	7.7	7.0	0.8	0.01221	0.01250	0.01236	0.00199	3,497	
			100	49.0	44.2	4.8	7.7	7.0	0.8	0.01223	0.01252	0.01237	0.00200	3,488	
			COLUMN AVERAGE		49.1	44.3	4.8	7.7	7.0	0.8	0.01223	0.01252	0.01238	0.00200	3,491
			STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	6
SEQUENCE 10		4.0	10.0	95	62.4	56.4	6.0	9.8	8.9	0.9	0.01473	0.01505	0.01489	0.00240	3,697
				96	62.4	56.3	6.0	9.8	8.9	1.0	0.01474	0.01504	0.01489	0.00240	3,693
				97	62.4	56.4	6.1	9.8	8.9	1.0	0.01474	0.01504	0.01489	0.00240	3,696
			98	62.5	56.4	6.1	9.8	8.9	1.0	0.01476	0.01507	0.01492	0.00241	3,690	
			100	62.3	56.2	6.0	9.8	8.9	0.9	0.01471	0.01506	0.01488	0.00240	3,689	
			COLUMN AVERAGE		62.4	56.3	6.0	9.8	8.9	1.0	0.01474	0.01505	0.01489	0.00240	3,693
			STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00001	0.00000	4

Source:	Widows Creek	Description:	Ponded Fly Ash (Ash Pond)	95% Modified Dry Density at Optimum Moisture Content										
SEQUENCE 11	2.0	95	13.6	11.5	2.1	2.1	1.8	0.3	0.00262	0.00270	0.00266	0.00043	4,215	
		96	13.5	11.4	2.1	2.1	1.8	0.3	0.00262	0.00271	0.00267	0.00043	4,186	
		97	13.5	11.5	2.1	2.1	1.8	0.3	0.00262	0.00271	0.00267	0.00043	4,196	
		98	13.5	11.4	2.1	2.1	1.8	0.3	0.00263	0.00271	0.00267	0.00043	4,158	
		100	13.5	11.4	2.1	2.1	1.8	0.3	0.00263	0.00269	0.00266	0.00043	4,189	
		COLUMN AVERAGE		13.5	11.4	2.1	2.1	1.8	0.3	0.00263	0.00270	0.00266	0.00043	4,189
		STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	0.00000	21
	SEQUENCE 12	2.0	95	24.3	21.9	2.4	3.8	3.4	0.4	0.00600	0.00612	0.00606	0.00098	3,522
			96	24.2	21.8	2.4	3.8	3.4	0.4	0.00600	0.00614	0.00607	0.00098	3,509
			97	24.2	21.8	2.4	3.8	3.4	0.4	0.00598	0.00614	0.00606	0.00098	3,513
		98	24.1	21.7	2.4	3.8	3.4	0.4	0.00599	0.00613	0.00606	0.00098	3,495	
		100	24.2	21.7	2.4	3.8	3.4	0.4	0.00600	0.00614	0.00607	0.00098	3,496	
		COLUMN AVERAGE		24.2	21.8	2.4	3.8	3.4	0.4	0.00600	0.00613	0.00606	0.00098	3,507
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	0.00000	12	
SEQUENCE 13	2.0	95	37.8	34.2	3.6	6.0	5.4	0.6	0.00707	0.00722	0.00714	0.00115	4,680	
		96	37.9	34.3	3.6	6.0	5.4	0.6	0.00702	0.00720	0.00711	0.00115	4,709	
		97	37.9	34.3	3.6	6.0	5.4	0.6	0.00706	0.00722	0.00714	0.00115	4,693	
		98	37.9	34.3	3.6	6.0	5.4	0.6	0.00702	0.00719	0.00710	0.00115	4,712	
		100	37.9	34.3	3.6	6.0	5.4	0.6	0.00705	0.00721	0.00713	0.00115	4,692	
		COLUMN AVERAGE		37.9	34.3	3.6	6.0	5.4	0.6	0.00704	0.00721	0.00713	0.00115	4,697
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00002	0.00000	0.00000	13	

Source:	Widows Creek	Description:	Ponded Fly Ash (Ash Pond)	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 14	2.0	8.0	95	50.8	45.9	4.9	8.0	7.2	0.8	0.00897	0.00920	0.00908	0.00147	4,933	
			96	50.8	46.0	4.8	8.0	7.2	0.8	0.00899	0.00919	0.00909	0.00147	4,937	
			97	50.8	45.9	4.9	8.0	7.2	0.8	0.00899	0.00919	0.00909	0.00147	4,930	
			98	50.8	45.9	4.9	8.0	7.2	0.8	0.00899	0.00921	0.00910	0.00147	4,924	
			100	50.9	46.0	4.9	8.0	7.2	0.8	0.00899	0.00921	0.00910	0.00147	4,934	
				50.8	45.9	4.9	8.0	7.2	0.8	0.00899	0.00920	0.00909	0.00147	4,931	
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	5	
SEQUENCE 15	2.0	10.0	95	63.5	57.4	6.1	10.0	9.0	1.0	0.01066	0.01089	0.01077	0.00174	5,197	
			96	63.6	57.5	6.1	10.0	9.1	1.0	0.01063	0.01085	0.01074	0.00173	5,226	
			97	63.6	57.5	6.1	10.0	9.1	1.0	0.01065	0.01088	0.01076	0.00174	5,215	
			98	63.6	57.5	6.1	10.0	9.1	1.0	0.01065	0.01088	0.01076	0.00174	5,216	
			100	63.6	57.5	6.1	10.0	9.1	1.0	0.01060	0.01086	0.01073	0.00173	5,228	
				63.6	57.5	6.1	10.0	9.1	1.0	0.01064	0.01087	0.01075	0.00174	5,217	
				0.1	0.1	0.0	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	12	

SUBMITTED BY, DATE

R. J. Sandhu 9/10/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Ponded Fly Ash (Ash Pond)
 3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 09-15-1995

$$M_R = K_1 (S_C)^{K_2} (1+S_3)^{K_5}$$

$$K_1 = \underline{\quad 3,283 \quad}$$

$$K_2 = \underline{\quad -0.01625 \quad}$$

$$K_5 = \underline{\quad 0.38843 \quad}$$

$$R^2 = \underline{\quad 0.89 \quad}$$

Resilient Modulus QA Plot

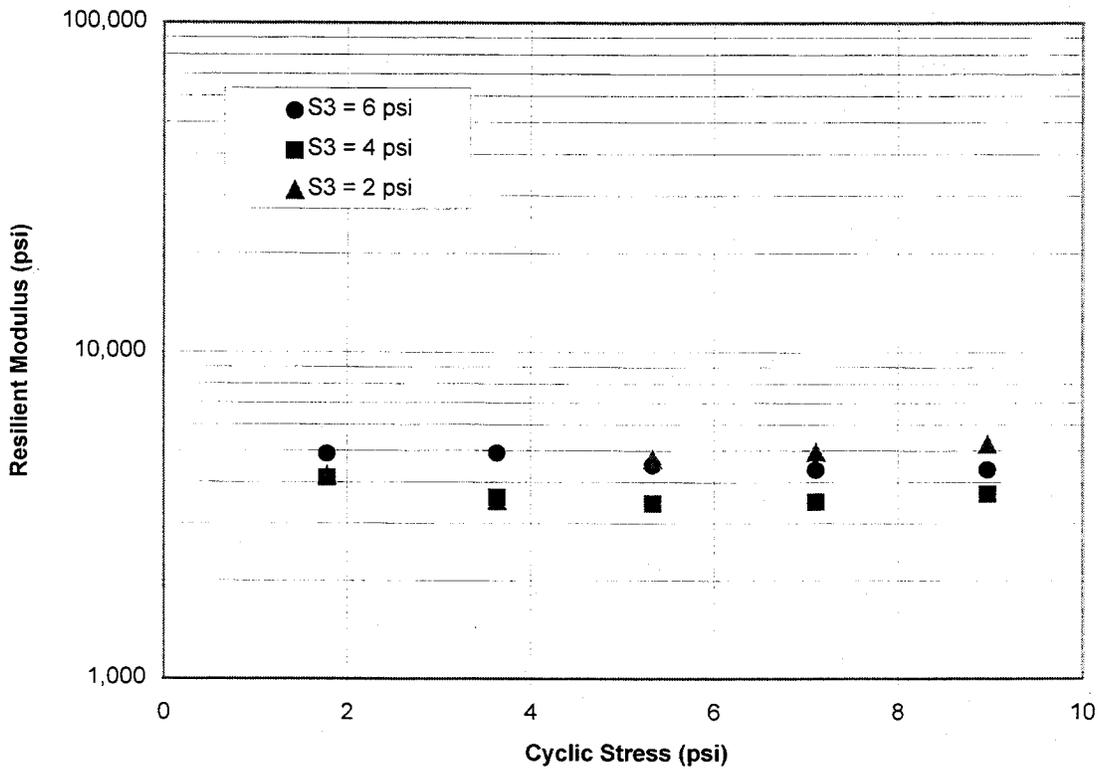
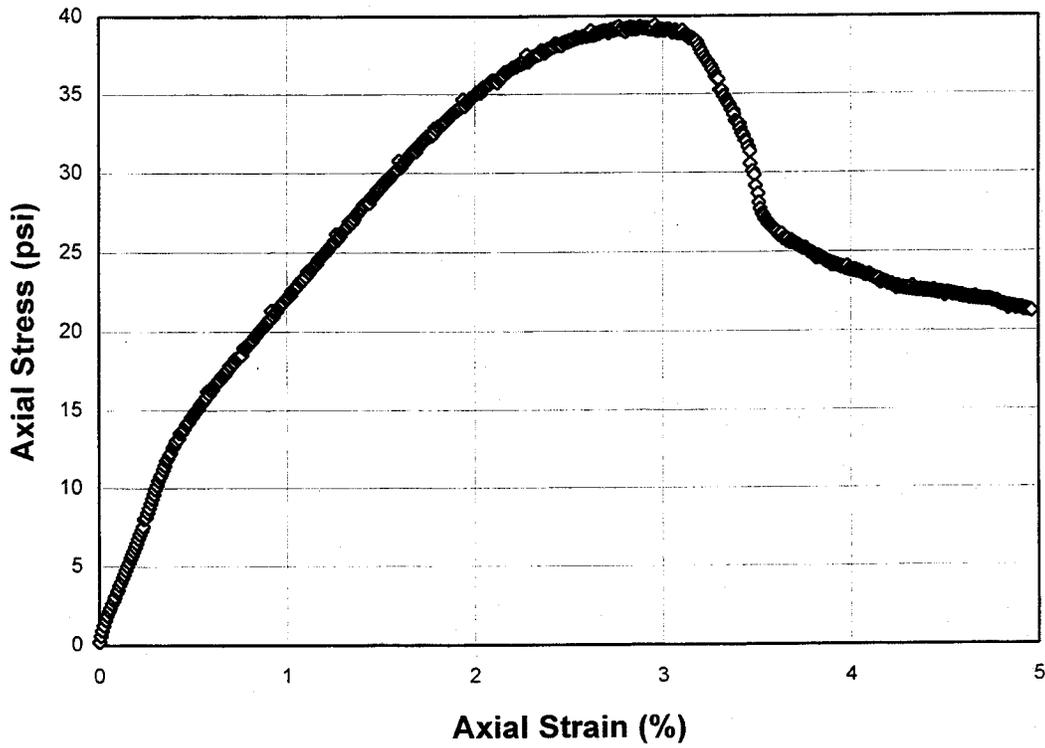


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. *MATERIAL SOURCE:* Widows Creek
2. *MATERIAL DESCRIPTION:* Ponded Fly Ash (Ash Pond)
3. *REMODELING TARGETS:* 95% Modified Dry Density at Optimum Moisture Content
4. *MATERIAL TYPE* 2
5. *TEST DATE* 09-15-1995





WIDOWS CREEK

Scrubber Gypsum

Grain Size Distribution Test Report (**Not Performed**)

Moisture-Density Relationship (Standard Proctor)

Moisture-Density Relationship (Modified Proctor)

Consolidation Test Report

Hydraulic Conductivity - Falling Head (2 Pages)

Triaxial Compression Test (2 Pages)

Direct Shear Test

California Bearing Ratio

Resilient Modulus (Standard Proctor) (9 Pages)

Resilient Modulus (Modified Proctor) (9 Pages)



**TVA - WIDOWS CREEK
SCRUBBER GYPSUM**

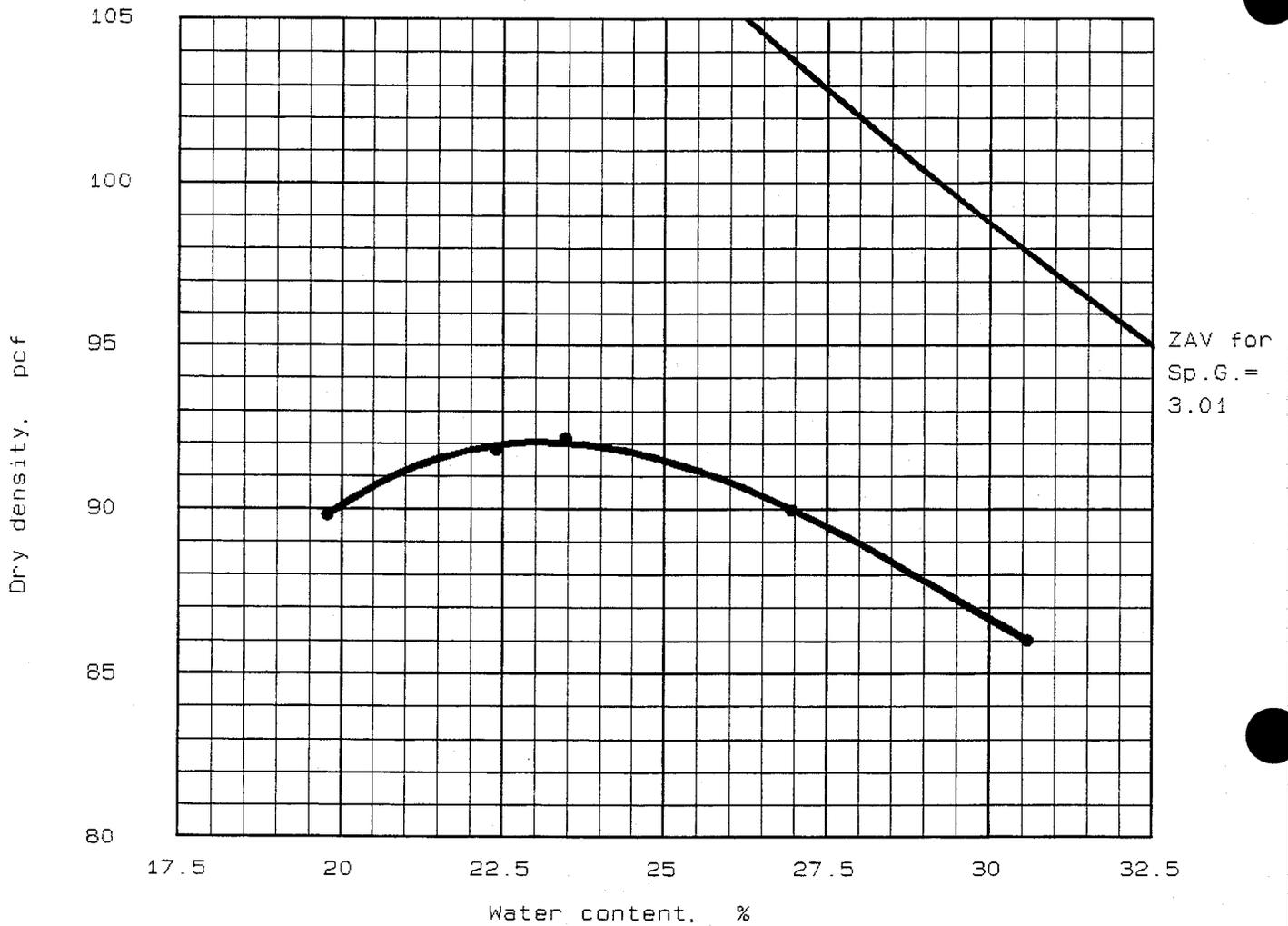
Description	Test Method	Property	Sample 1	Sample 2	Sample 3
Grain Size	ASTM D 422	Percent Retained on the #4 Sieve Percent Passing the #200 Sieve Percent Passing the 0.005 mm Sieve	see note 1 see note 1 see note 1	see note 1 see note 1 see note 1	see note 1 see note 1 see note 1
Atterberg Limits	ASTM D 4318	Liquid Limit Plastic Limit Plasticity Index	NL NP N/A	NL NP N/A	NL NP N/A
Specific Gravity	ASTM D 854	Specific Gravity at 20°C		3.01 (see note 2)	
Classification	ASTM D 2487 AASHTO M 145	Unified Soil Classification System (USCS) AASHTO Classification	see note 3 see note 3	see note 3 see note 3	see note 3 see note 3
Composite Sample					
Moisture-Density Relations (Standard Effort)	ASTM D 698	Maximum Dry Density, pcf Optimum Moisture Content, %	92.0 23.1		
Moisture-Density Relations (Modified Effort)	ASTM D 1557	Maximum Dry Density, pcf Optimum Moisture Content, %	99.9 19.4		
Consolidation	ASTM D2435	Compression Index C_c	Result	Dry Density, pcf	Moisture Content, %
			0.07	84.5	25.8
Hydraulic Conductivity	ASTM D 5084	Hydraulic Conductivity, cm/sec	3.9E-4	87.2	22.2
Triaxial Shear Strength Consolidated-Undrained (CU)	ASTM D4767	Effective Stress, Cohesion, c' , ksf	0.00	87.2	22.9
		Effective Stress, Internal Friction Angle, ϕ' , degrees	37.8		
		Total Stress, Cohesion, c , ksf Total Stress, Internal Friction Angle, ϕ , degrees	3.01 33.1	87.2	22.9
Direct Shear Strength	ASTM D 3080	Cohesion, c , ksf Internal Friction Angle, ϕ , degrees	0.55 28.9	83.0	25.4
California Bearing Ratio	ASTM D 1883	CBR, %	15	87.5	23.0
Resilient Modulus (Standard Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	12,513	85.7	24.7
Resilient Modulus (Modified Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	13,079	90.2	24.3
Soil Resistivity	AASHTO T 288	Minimum Resistivity, Ohm-cm	1,200		
pH of Soil	AASHTO T 289	pH	6.7		
Water Soluble Sulfate Ion	AASHTO T 290	Sulfate Ion Content, mg/kg	3050		
Water Soluble Chloride Ion	AASHTO T 290	Chloride Ion Content, mg/kg	130		

Note 1: Material observed to chrystalize/set-up upon wetting. Test could not be performed.

Note 2: A test was performed on a composite sample from the 3 independant samples.

Note 3: A classification could not be performed without the ASTM D 422 results.

MOISTURE-DENSITY RELATIONSHIP



"Standard" Proctor, ASTM D 698, Method A

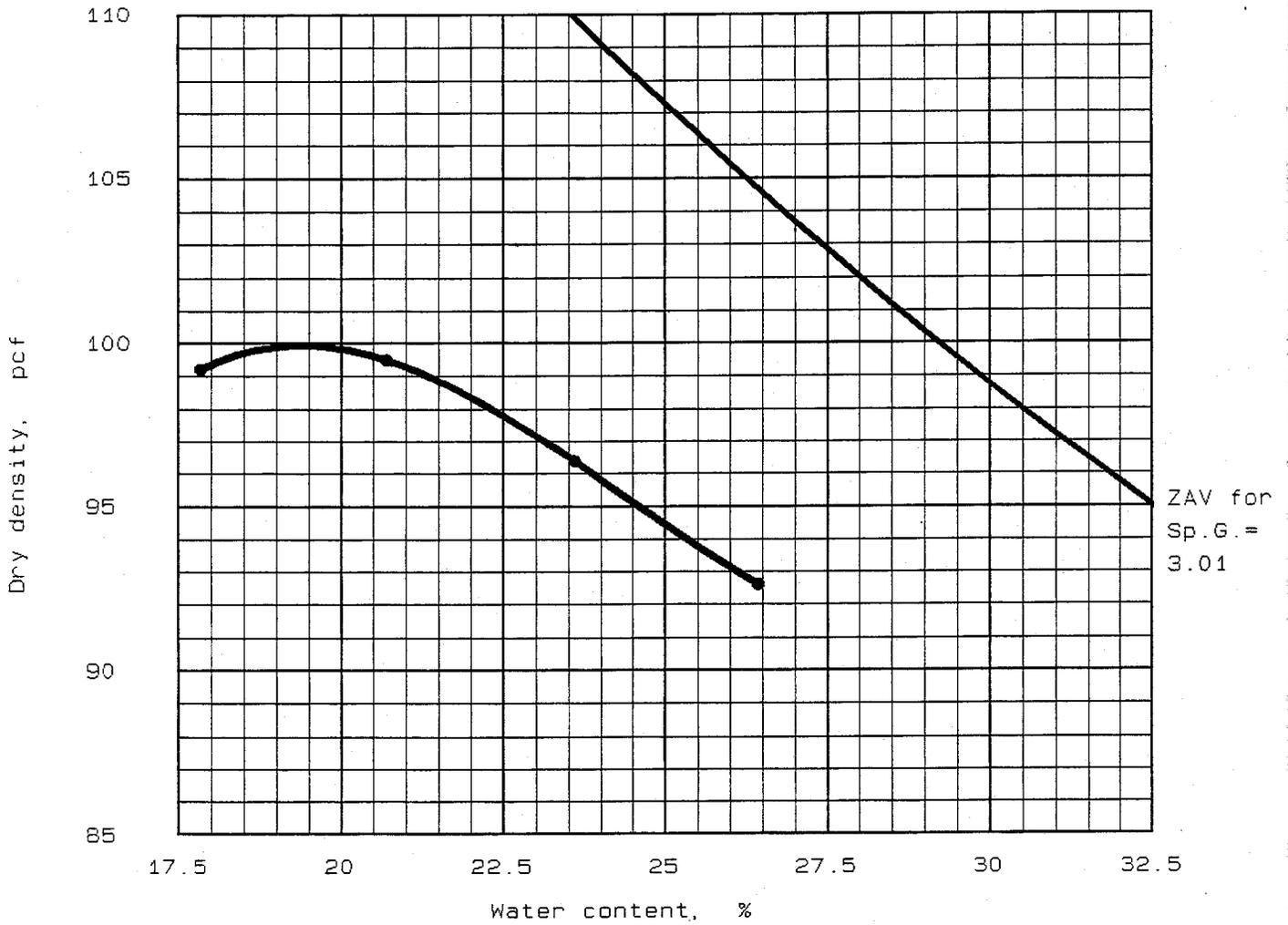
Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
				3.01	NL			

TEST RESULTS	MATERIAL DESCRIPTION
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Optimum moisture = 23.1 % Maximum dry density = 92.0 pcf	Gypsum
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Project No.: 5810860101 Project: TVA - Widows Creek Location: Scrubber Gypsum Date: September 26, 1995	Remarks: Tested by: <i>CS</i> Reviewed by: <i>HS</i>
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MOISTURE-DENSITY RELATIONSHIP

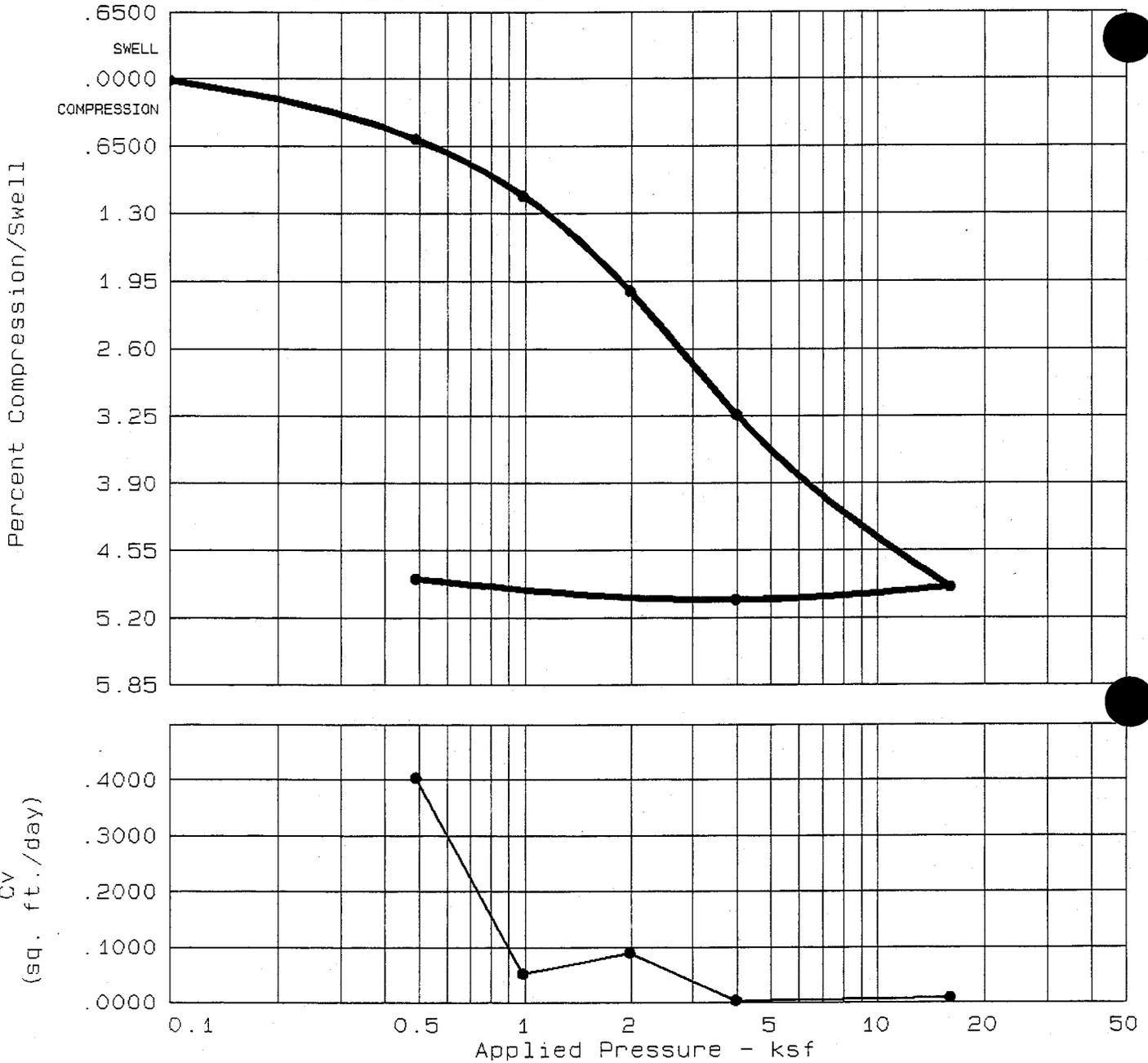


"Modified" Proctor, ASTM D 1557, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
				3.01	NL	NP		

TEST RESULTS	MATERIAL DESCRIPTION
Optimum moisture = 19.4 % Maximum dry density = 99.9 pcf	Gypsum
Project No.: 5810860101 Project: TVA -Widows Creek Location: Scrubber Gypsum Date: September 26, 1995	Remarks: Tested by: <i>CS</i> Reviewed by: <i>H</i>
MOISTURE-DENSITY RELATIONSHIP LAW ENGINEERING, INC.	Figure No. _____

CONSOLIDATION TEST REPORT



Natural Saturation	Natural Moisture	Dry Density	LL	PI	Sp. Gr.	Precons. press.	Cc	e ₀
63.5 %	25.8	84.5	NL	NP	3.010	1.93	0.07	1.2220

TEST RESULTS	MATERIAL DESCRIPTION
Compression Index = 0.07	
Project No.: 5910860101 Project: TVA - Widows Creek Location: Scrubber Gypsum Date: 9/28/95	Remarks: Tested by: <i>AdK</i> Reviewed by: <i>HS</i>
CONSOLIDATION TEST REPORT LAW ENGINEERING, INC.	Fig. No. _____

HYDRAULIC CONDUCTIVITY



LAW ENGINEERING

Project No. *5810860101*
Project Name *TVA -Widows Creek*
Boring No. *Scrubber Gypsum*
Sample No. *Bag*
Sample Depth
Sample Description *Gypsum*

Tested By *HEJ*
Test Date *10/09/95*
Reviewed By *RLB*
Review Date *10/19/95*

ASTM D5084 - Falling Head

Sample Type:	<i>Bag</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	<i>22.2</i>
Wet Unit Weight, pcf:	<i>106.5</i>
Dry Unit Weight, pcf:	<i>87.2</i>
Compaction, %:	<i>94.7</i>
Hydraulic Conductivity, cm/sec. @20 °C:	<i>3.9E-04</i>

PERMEABILITY TEST - FALLING HEAD (ASTM D5084 - 90)



LAW ENGINEERING

Job Number 5810860101 Tested By HEJ
 Project Name TVA - Widows Creek Test Date 10/09/95
 Boring No. Scrubber Gypsum Reviewed By RLB
 Sample No. Bag Review Date 10/19/95
 Sample Depth _____
 Sample Description Gypsum

Chamber Pressure, psi 49
 Back Pressure, psi 35
 Confining Pressure, psi 14

Sample Data

Length, in	Diameter, in		Pan No.		AB-30
	Location 1	Location 2	Dry Soil+Pan, grams	Pan Weight, grams	
Location 1	6.000	2.830	2.830	947.13	
Location 2	6.000	2.830	2.830	83.66	
Location 3	6.000	2.830			
Average	6.000	2.830	2.830	22.2	
		Wet Soil + Tare, grams	1054.96	Wet Unit Wt, pcf	106.5
		Tare Weight, grams	0.00	Dry Unit Wt, pcf	87.2

Date	Date	Time	Time	Time	Division	H ₀	H _r	k	Temp	k
Start	Finish	Start	Finish	(sec)	Start	(cm)	(cm)	cm/sec	(°C)	cm/sec
				242	50.0	93.94	43.94	4.0E-04	21	3.9E-04
				242	50.0	93.94	43.94	4.0E-04	21	3.9E-04
				243	50.0	93.94	43.94	4.0E-04	21	3.9E-04

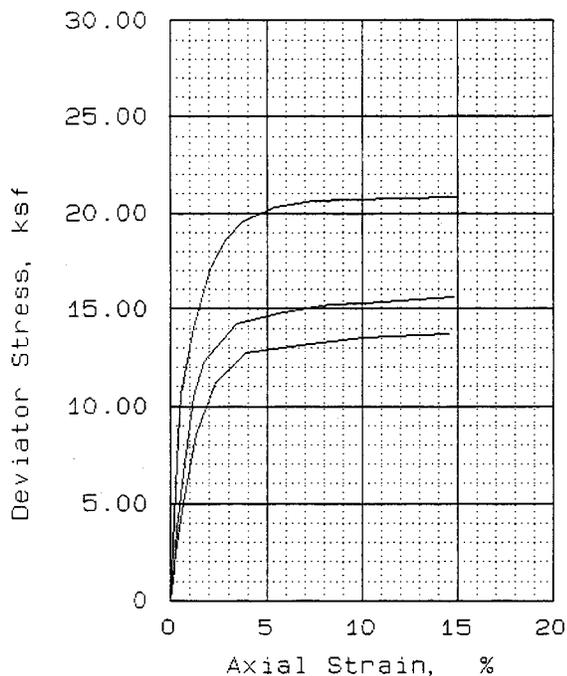
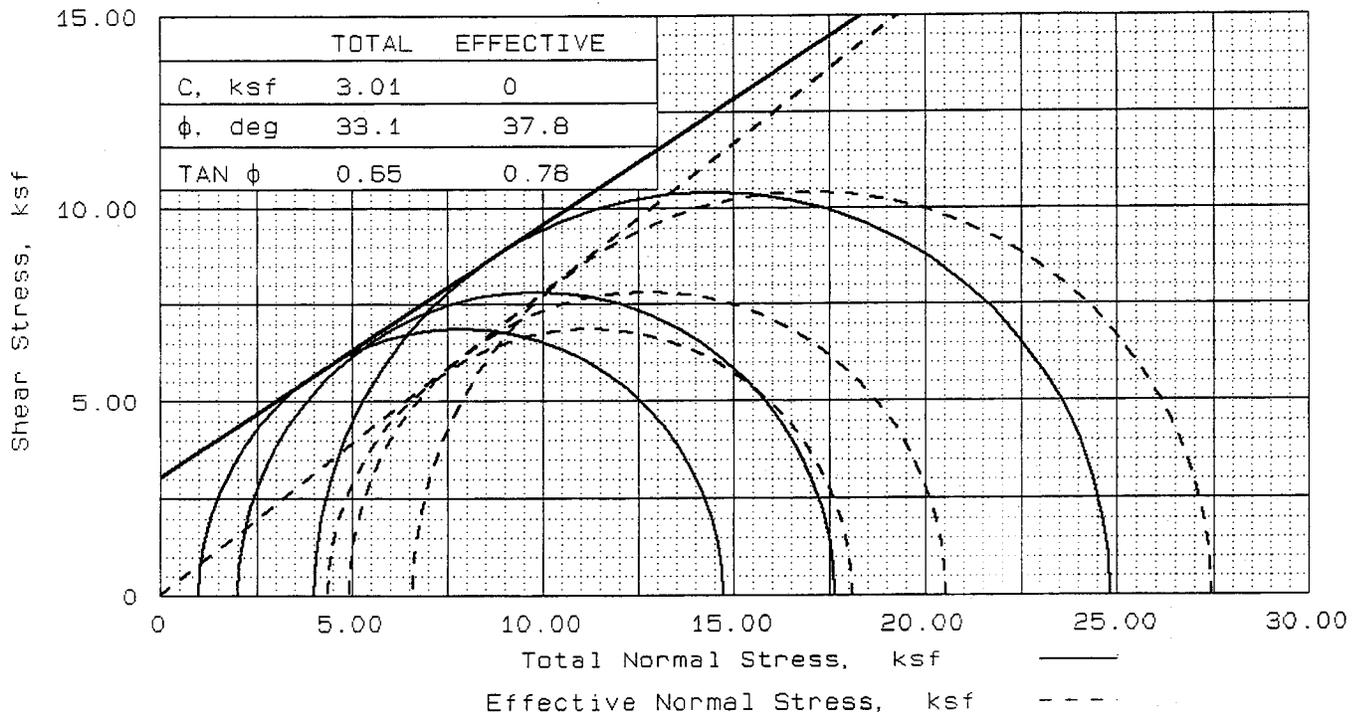
No. of Trials	Sample Type	Max. Densit (pcf)	Compaction %	Sample Orientation
3	Bag	92	94.7	Vertical

Avg. k at 20 °C 3.9E-04 cm/sec

a = 0.34 cm²
 A = 40.582 cm²
 L = 15.24 cm

H₀ = initial head in cm
 H_r = final head in cm
 t = time in seconds

a = area of burette in cm²
 L = length of sample in cm
 A = area of sample in cm²



SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	23.5	22.2	23.1
	DRY DENSITY, pcf	87.2	87.2	87.2
	SATURATION, %	61.2	57.7	60.1
	VOID RATIO	1.155	1.156	1.155
	DIAMETER, in	2.83	2.83	2.83
	HEIGHT, in	6.00	6.00	6.00
AT TEST	WATER CONTENT, %	38.0	37.5	37.0
	DRY DENSITY, pcf	87.7	88.3	88.9
	SATURATION, %	100.0	100.0	100.0
	VOID RATIO	1.143	1.128	1.113
	DIAMETER, in	2.83	2.82	2.81
	HEIGHT, in	5.98	5.95	5.96
BACK PRESSURE, ksf	5.00	5.08	5.01	
CELL PRESSURE, ksf	6.00	7.08	9.01	
FAILURE STRESS, ksf	13.73	15.64	20.83	
PORE PRESSURE, ksf	1.63	2.17	2.42	
STRAIN RATE, %/min.	0.100	0.100	0.100	
ULTIMATE STRESS, ksf				
PORE PRESSURE, ksf				
$\bar{\sigma}_1$ FAILURE, ksf	18.09	20.55	27.42	
$\bar{\sigma}_3$ FAILURE, ksf	4.37	4.91	6.59	

TYPE OF TEST:
CU with pore pressures
SAMPLE TYPE: Remolded
DESCRIPTION: Gypsum

LL= NL PL= NP PI=
SPECIFIC GRAVITY= 3.01
REMARKS: Tested by: *AD*

Reviewed by: *RUB*

FIG. NO.

CLIENT: TVA

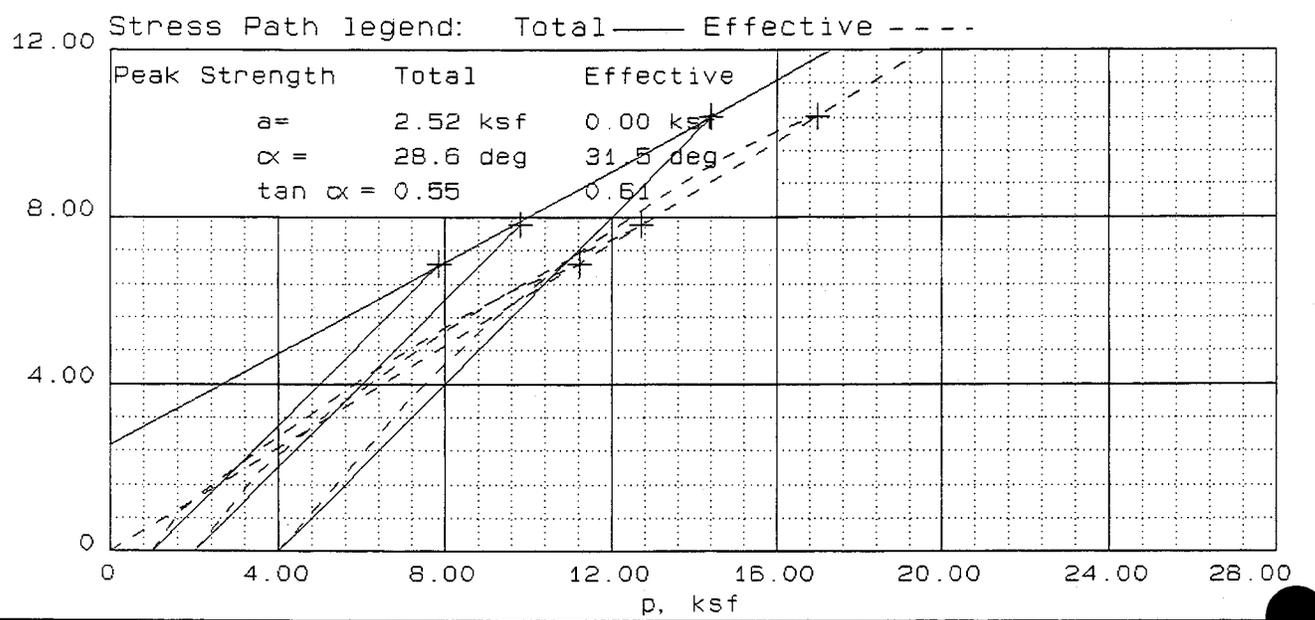
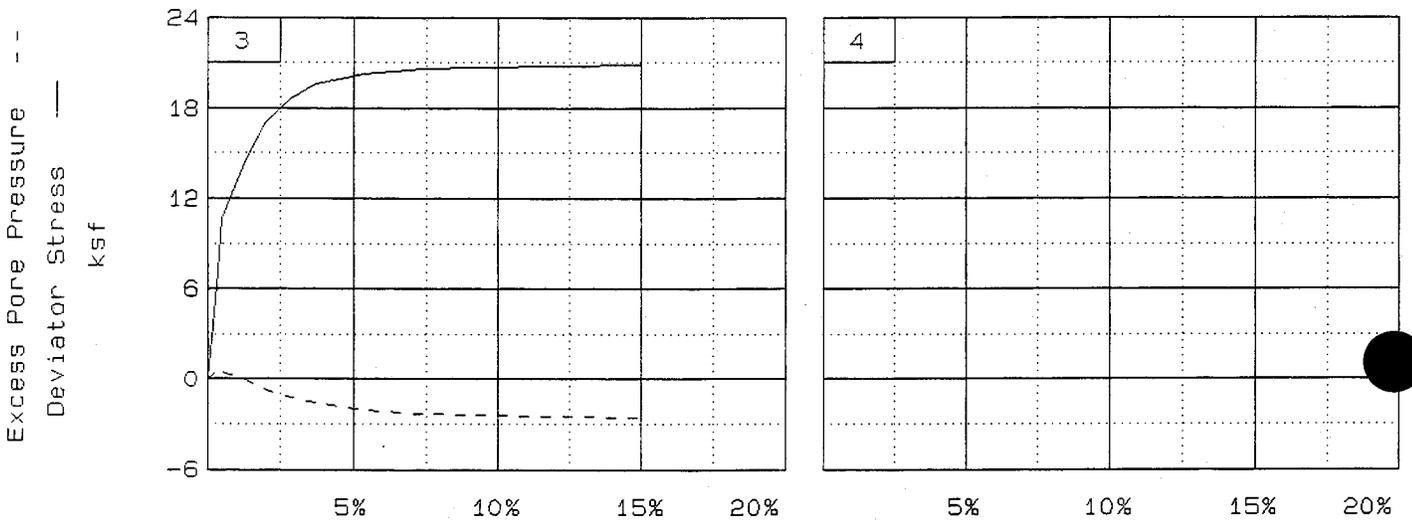
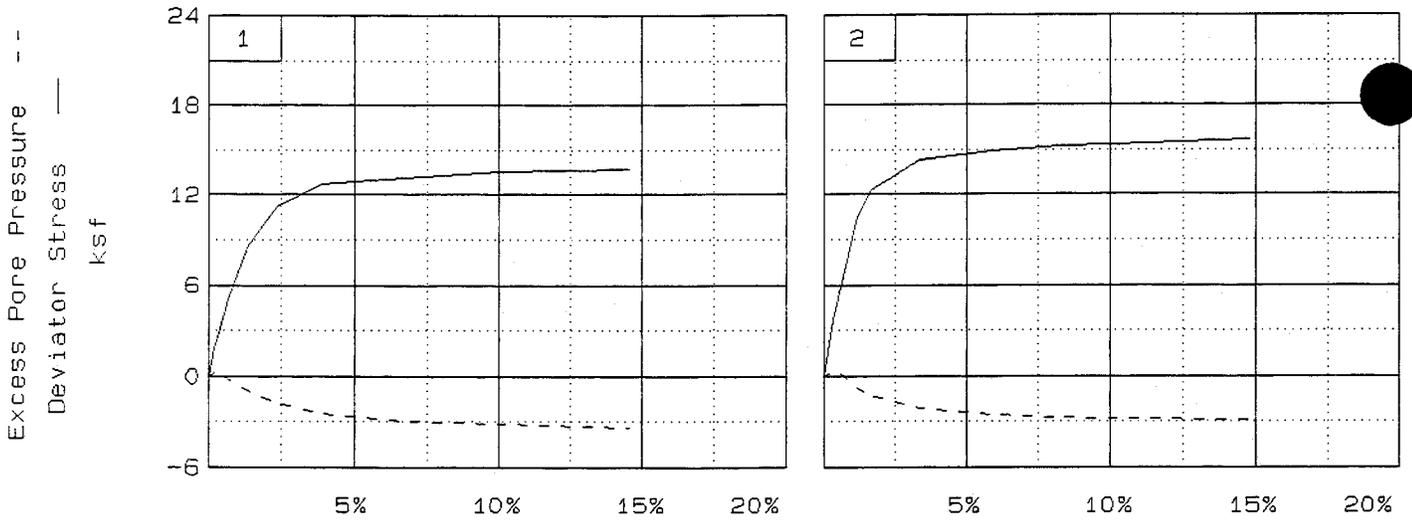
PROJECT: TVA-Widows Creek

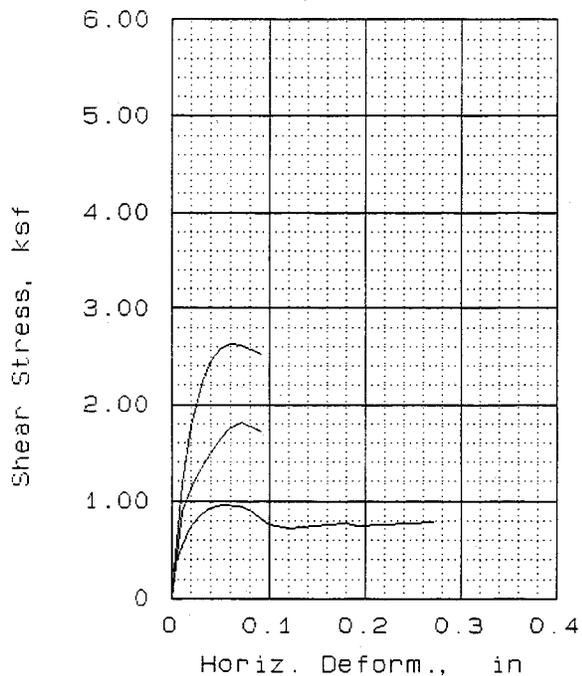
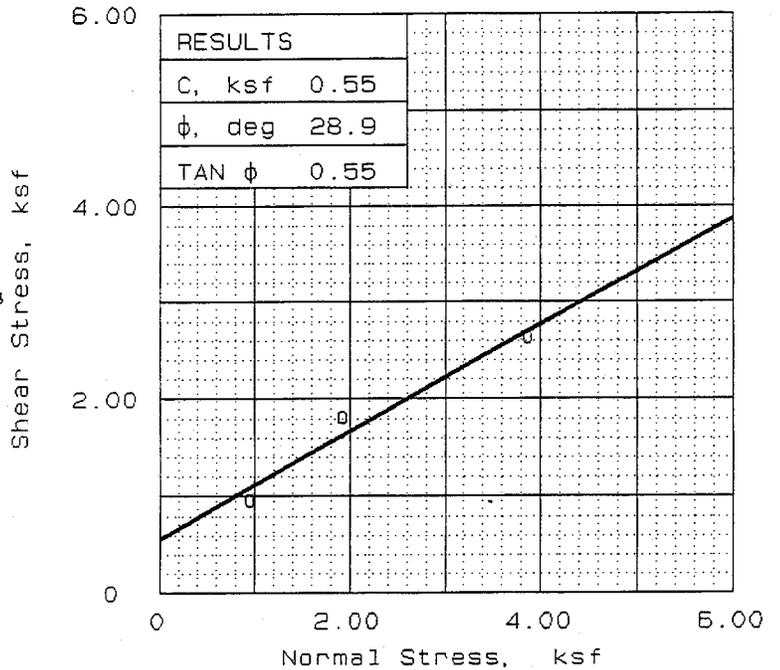
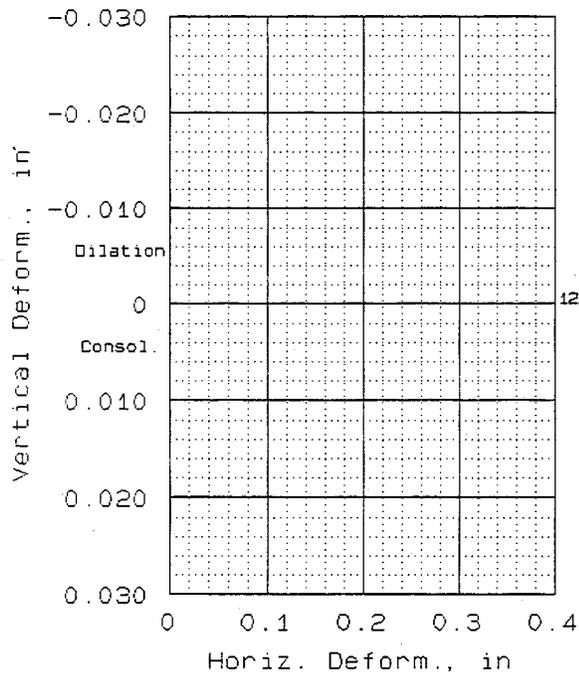
SAMPLE LOCATION: Scrubber Gypsum

PROJ. NO.: 5810860101 DATE: 10/23/95

TRIAXIAL COMPRESSION TEST

LAW ENGINEERING, INC.





SAMPLE NO.		1	2	3
INITIAL	WATER CONTENT, %	25.4	25.8	25.0
	DRY DENSITY, pcf	82.4	82.1	84.6
	SATURATION, %	66.8	67.3	69.3
	VOID RATIO	1.007	1.016	0.955
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
AT TEST	WATER CONTENT, %	25.4	25.8	25.0
	DRY DENSITY, pcf	82.4	82.1	84.6
	SATURATION, %	66.8	67.3	69.3
	VOID RATIO	1.007	1.016	0.955
	DIAMETER, in	2.50	2.50	2.50
	HEIGHT, in	0.81	0.81	0.81
NORMAL STRESS, ksf		0.97	1.94	3.88
MAX. SHEAR, ksf		0.96	1.81	2.63
STRAIN RATE, %/min.		0.500	0.500	0.500
ULT. SHEAR, ksf				

SAMPLE DATA
 SAMPLE TYPE: Remolded
 DESCRIPTION:
 LL= NL PL= NP PI=
 SPECIFIC GRAVITY= 3.01
 REMARKS: Tested by: *AS*
 Reviewed by: *RLB*
 FIG. NO.

CLIENT:
 PROJECT: TVA - Widows Creek
 SAMPLE LOCATION: Scrubber Gypsum
 PROJ. NO.: 5810860101 DATE: 10/11/95
 DIRECT SHEAR TEST
LAW ENGINEERING, INC.

California Bearing Ratio

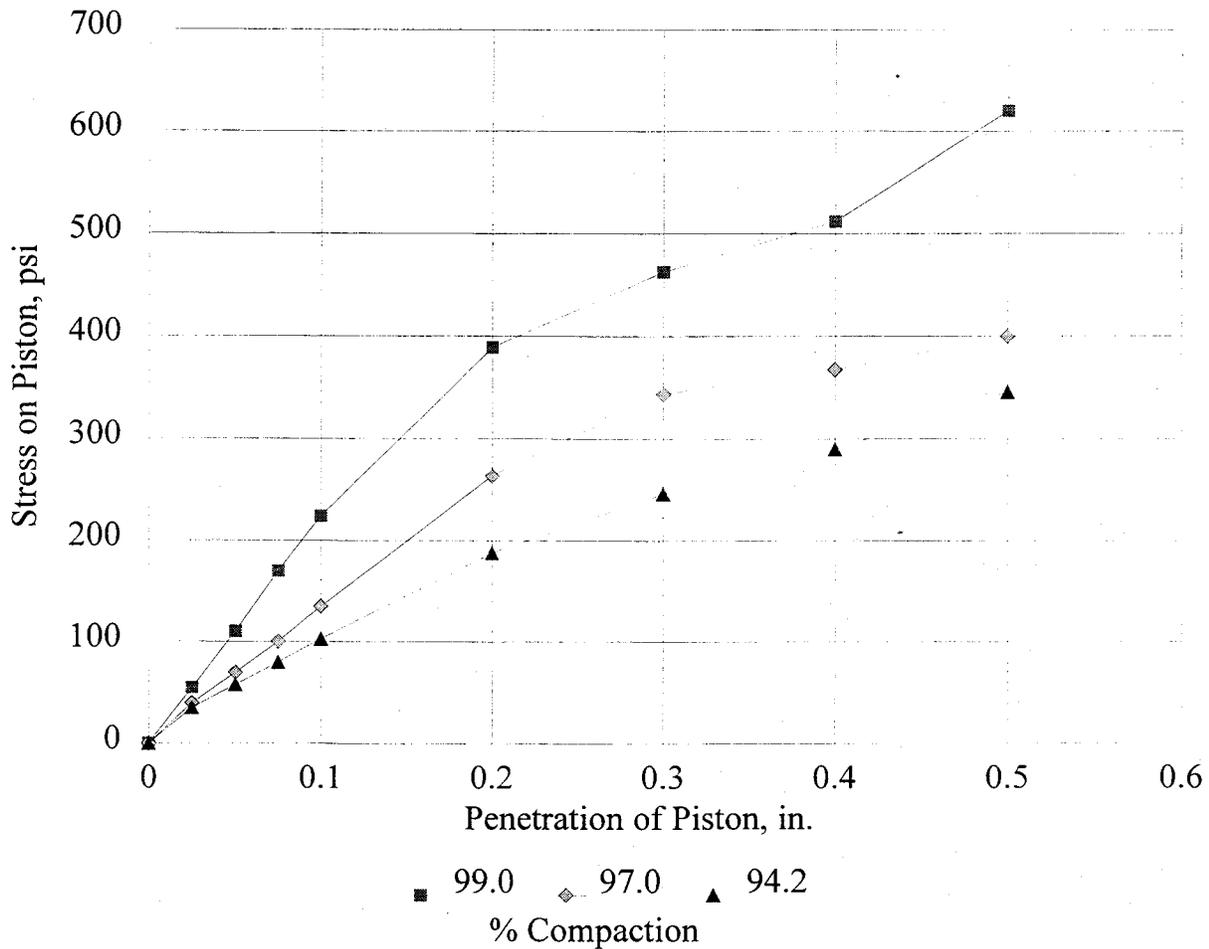
(ASTM D1883-92)



Project No. 5810860101
 Project Name TVA - Widows Creek
 Material (Source) Gypsum

Tested By EM
 Test Date 10/09/95
 Reviewed By RLB
 Review Date 10/10/95

Compaction, %	99.0	97.0	94.2
Before Soak Dry Density, pcf	91.3	89.4	86.9
Before Soak Moisture Content,	24.7	23.3	22.6
After Soak Dry Density, pcf	91.2	89.3	86.7
After Soak Moisture Content, %	31.2	31.6	32.0
CBR @ 0.1 in.	22.4	13.5	10.3
CBR @ 0.2 in.	26.0	17.6	12.5



LABORATORY MATERIAL HANDLING AND TESTING
 LABORATORY MATERIAL TEST DATA
 RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
 MATERIALS AND SUBGRADE SOILS
 LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
 SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | |
|-----|---|---|-------------------|
| 1. | MATERIAL SOURCE: | <u>Widows Creek</u> | |
| 2. | MATERIAL DESCRIPTION: | <u>Gypsum</u> | |
| 3. | REMODELING TARGETS: | <u>95% Standard Dry Density at Optimum Moisture Content</u> | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | <u>2</u> |
| 5. | TEST INFORMATION | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | <u>15</u> |
| 6. | SPECIMEN INFO.: | | |
| | SPECIMEN DIAM., inch | | |
| | TOP | | <u>2.85</u> |
| | MIDDLE | | <u>2.85</u> |
| | BOTTOM | | <u>2.85</u> |
| | AVERAGE | | <u>2.85</u> |
| | MEMBRANE THICKNESS (1), inch | | <u>0.01</u> |
| | MEMBRANE THICKNESS (2), inch | | <u>0.01</u> |
| | NET DIAM., inch | | <u>2.83</u> |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | <u>6.03</u> |
| | HEIGHT OF CAP AND BASE, inch | | <u>0.00</u> |
| | INITIAL LENGTH, L ₀ , inch | | <u>6.03</u> |
| | INITIAL AREA, A ₀ , in ² | | <u>6.29</u> |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | <u>37.92</u> |
| 7. | SOIL SPECIMEN WEIGHT: | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>1065.33</u> |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>0.00</u> |
| | WEIGHT OF WET SOIL USED, grams | | <u>1065.33</u> |
| 8. | SOIL PROPERTIES.: | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | <u>N/A</u> |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | <u>N/A</u> |
| | or | | |
| | OPTIMUM MOISTURE CONTENT, % | | <u>23.1</u> |
| | MAX. DRY DENSITY, pcf | | <u>92.2</u> |
| | 95 % MAX. DRY DENSITY, pcf | | <u>87.6</u> |
| 9. | SPECIMEN PROPERTIES: | | |
| | COMPACTION MOISTURE CONTENT, % | | <u>24.7</u> |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | <u>24.7</u> |
| | COMPACTION DRY DENSITY, γ _d pcf | | <u>85.7</u> |
| 10. | QUICK SHEAR TEST | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | <u>Y</u> |
| | TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | <u>37.4</u> |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | <u>Y</u> |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | |
| | (a) CODE | <u>0</u> | <u>0</u> |
| | (b) NOTE | <u>0</u> | <u>0</u> |
| 12. | TEST DATE | | <u>10-05-1995</u> |

GENERAL REMARKS: _____

SUBMITTED BY, DATE

Richard P. Brennan 10/18/95
 LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 MATERIAL SOURCE: Widows Creek
 MATERIAL DESCRIPTION: Gypsum
 REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 MATERIAL TYPE: 2
 TEST DATE: 10-05-1995
 RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	C ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε _r	M _r
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION														
SEQUENCE 1	6.0	2.0	95	12.6	11.4	1.3	2.0	1.8	0.2	0.00083	0.00088	0.00085	0.00014	12,771
			96	12.6	11.4	1.3	2.0	1.8	0.2	0.00086	0.00087	0.00086	0.00014	12,667
			97	12.6	11.4	1.3	2.0	1.8	0.2	0.00084	0.00088	0.00086	0.00014	12,677
			98	12.7	11.5	1.2	2.0	1.8	0.2	0.00084	0.00089	0.00086	0.00014	12,777
			100	12.7	11.5	1.3	2.0	1.8	0.2	0.00083	0.00089	0.00086	0.00014	12,804
	COLUMN AVERAGE			12.7	11.4	1.3	2.0	1.8	0.2	0.00084	0.00088	0.00086	0.00014	12,739
	STANDARD DEV.			0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	63

Source: Widows Creek		Description: Gypsum										95% Standard Dry Density at Optimum Moisture Content			
SEQUENCE 2	6.0	4.0	95	25.1	22.7	2.4	4.0	3.6	0.4	0.00147	0.00162	0.00154	0.00026	14,130	
			96	25.2	22.8	2.4	4.0	3.6	0.4	0.00147	0.00162	0.00155	0.00026	14,133	
			97	25.2	22.8	2.4	4.0	3.6	0.4	0.00146	0.00162	0.00154	0.00026	14,197	
			98	25.2	22.8	2.4	4.0	3.6	0.4	0.00147	0.00163	0.00155	0.00026	14,111	
			100	25.1	22.7	2.4	4.0	3.6	0.4	0.00144	0.00162	0.00153	0.00025	14,217	
	COLUMN AVERAGE		25.2	22.8	2.4	4.0	3.6	0.4	0.00146	0.00162	0.00154	0.00026	14,158		
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	46		
SEQUENCE 3	6.0	6.0	95	37.7	34.1	3.6	6.0	5.4	0.6	0.00208	0.00235	0.00221	0.00037	14,756	
			96	37.7	34.1	3.6	6.0	5.4	0.6	0.00210	0.00234	0.00222	0.00037	14,711	
			97	37.7	34.1	3.6	6.0	5.4	0.6	0.00208	0.00235	0.00221	0.00037	14,773	
			98	37.7	34.1	3.6	6.0	5.4	0.6	0.00207	0.00235	0.00221	0.00037	14,823	
			100	37.7	34.1	3.6	6.0	5.4	0.6	0.00208	0.00233	0.00221	0.00037	14,803	
	COLUMN AVERAGE		37.7	34.1	3.6	6.0	5.4	0.6	0.00208	0.00234	0.00221	0.00037	14,773		
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	43		
SEQUENCE 4	6.0	8.0	95	50.2	45.3	4.9	8.0	7.2	0.8	0.00268	0.00310	0.00289	0.00048	15,026	
			96	50.2	45.3	4.9	8.0	7.2	0.8	0.00270	0.00308	0.00289	0.00048	15,059	
			97	50.2	45.3	4.9	8.0	7.2	0.8	0.00269	0.00309	0.00289	0.00048	15,051	
			98	50.2	45.3	4.9	8.0	7.2	0.8	0.00270	0.00308	0.00289	0.00048	15,036	
			100	50.2	45.3	4.9	8.0	7.2	0.8	0.00268	0.00308	0.00288	0.00048	15,082	
	COLUMN AVERAGE		50.2	45.3	4.9	8.0	7.2	0.8	0.00269	0.00309	0.00289	0.00048	15,051		
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	22		

Source: Widows Creek		Description: Gypsum										95% Standard Dry Density at Optimum Moisture Content				
SEQUENCE 8	4.0	6.0	95	37.6	34.0	3.7	6.0	5.4	0.6	0.00222	0.00251	0.00237	0.00039	13,773		
			96	37.6	34.0	3.6	6.0	5.4	0.6	0.00222	0.00252	0.00237	0.00039	13,766		
			97	37.7	34.0	3.6	6.0	5.4	0.6	0.00223	0.00251	0.00237	0.00039	13,773		
			98	37.6	34.0	3.6	6.0	5.4	0.6	0.00223	0.00252	0.00238	0.00039	13,707		
			100	37.6	34.0	3.6	6.0	5.4	0.6	0.00223	0.00253	0.00238	0.00039	13,698		
				37.6	34.0	3.6	6.0	5.4	0.6	0.00223	0.00252	0.00237	0.00039	13,743		
			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	37			
SEQUENCE 9	4.0	8.0	95	50.3	45.5	4.9	8.0	7.2	0.8	0.00290	0.00330	0.00310	0.00051	14,090		
			96	50.4	45.5	4.8	8.0	7.2	0.8	0.00290	0.00329	0.00310	0.00051	14,115		
			97	50.4	45.5	4.9	8.0	7.2	0.8	0.00288	0.00329	0.00309	0.00051	14,145		
			98	50.3	45.4	4.9	8.0	7.2	0.8	0.00289	0.00328	0.00308	0.00051	14,133		
			100	50.3	45.5	4.9	8.0	7.2	0.8	0.00291	0.00330	0.00310	0.00051	14,055		
				50.3	45.5	4.9	8.0	7.2	0.8	0.00290	0.00329	0.00309	0.00051	14,108		
			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	36			
SEQUENCE 10	4.0	10.0	95	63.1	57.0	6.1	10.0	9.1	1.0	0.00359	0.00407	0.00383	0.00063	14,281		
			96	63.1	56.9	6.1	10.0	9.1	1.0	0.00359	0.00408	0.00383	0.00064	14,243		
			97	62.9	56.8	6.1	10.0	9.0	1.0	0.00359	0.00408	0.00384	0.00064	14,207		
			98	63.0	56.9	6.1	10.0	9.0	1.0	0.00359	0.00408	0.00384	0.00064	14,223		
			100	62.9	56.8	6.1	10.0	9.0	1.0	0.00359	0.00407	0.00383	0.00063	14,239		
				63.0	56.9	6.1	10.0	9.0	1.0	0.00359	0.00408	0.00383	0.00064	14,239		
			0.1	0.1	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	28			

Source: Widows Creek		Description: Gypsum										95% Standard Dry Density at Optimum Moisture Content									
SEQUENCE 11	2.0	2.0	95	13.3	11.2	2.1	2.1	2.1	1.8	0.3	0.00094	0.00102	0.00098	0.00016	10,985						
			96	13.3	11.2	2.1	2.1	2.1	1.8	0.3	0.00092	0.00101	0.00097	0.00016	11,113						
			97	13.3	11.2	2.1	2.1	2.1	1.8	0.3	0.00093	0.00100	0.00096	0.00016	11,127						
			98	13.2	11.1	2.1	2.1	2.1	1.8	0.3	0.00094	0.00101	0.00098	0.00016	10,957						
			100	13.3	11.2	2.1	2.1	2.1	1.8	0.3	0.00093	0.00099	0.00096	0.00016	11,259						
	COLUMN AVERAGE		13.3	11.2	2.1	2.1	2.1	1.8	0.3	0.00093	0.00101	0.00097	0.00016	11,088							
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	122							
SEQUENCE 12	2.0	4.0	95	25.1	22.7	2.4	4.0	4.0	3.6	0.4	0.00183	0.00203	0.00193	0.00032	11,268						
			96	25.2	22.8	2.4	4.0	4.0	3.6	0.4	0.00183	0.00203	0.00193	0.00032	11,368						
			97	25.2	22.8	2.4	4.0	4.0	3.6	0.4	0.00181	0.00203	0.00192	0.00032	11,387						
			98	25.1	22.7	2.4	4.0	4.0	3.6	0.4	0.00185	0.00203	0.00194	0.00032	11,268						
			100	25.2	22.8	2.4	4.0	4.0	3.6	0.4	0.00184	0.00203	0.00193	0.00032	11,305						
	COLUMN AVERAGE		25.2	22.8	2.4	4.0	4.0	3.6	0.4	0.00183	0.00203	0.00193	0.00032	11,319							
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	56							
SEQUENCE 13	2.0	6.0	95	37.6	33.9	3.6	6.0	6.0	5.4	0.6	0.00260	0.00291	0.00275	0.00046	11,821						
			96	37.6	34.0	3.6	6.0	6.0	5.4	0.6	0.00259	0.00292	0.00276	0.00046	11,829						
			97	37.6	34.0	3.6	6.0	6.0	5.4	0.6	0.00259	0.00293	0.00276	0.00046	11,837						
			98	37.6	34.0	3.6	6.0	6.0	5.4	0.6	0.00259	0.00293	0.00276	0.00046	11,808						
			100	37.5	33.9	3.6	6.0	6.0	5.4	0.6	0.00257	0.00294	0.00275	0.00046	11,806						
	COLUMN AVERAGE		37.6	34.0	3.6	6.0	6.0	5.4	0.6	0.00259	0.00292	0.00276	0.00046	11,820							
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	13							

Source: Widows Creek		Description: Gypsum										95% Standard Dry Density at Optimum Moisture Content				
SEQUENCE 14	2.0	8.0	95	50.4	45.5	4.9	8.0	7.2	0.8	0.00334	0.00377	0.00356	0.00059	12,267		
			96	50.4	45.5	4.9	8.0	7.2	0.8	0.00336	0.00376	0.00356	0.00059	12,284		
			97	50.4	45.6	4.8	8.0	7.3	0.8	0.00334	0.00376	0.00355	0.00059	12,319		
			98	50.4	45.5	4.9	8.0	7.2	0.8	0.00334	0.00376	0.00355	0.00059	12,293		
			100	50.4	45.5	4.8	8.0	7.2	0.8	0.00334	0.00375	0.00355	0.00059	12,322		
	COLUMN AVERAGE			50.4	45.5	4.9	8.0	7.2	0.8	0.00334	0.00376	0.00355	0.00059	12,297		
	STANDARD DEV.			0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	23		
SEQUENCE 15	2.0	10.0	95	63.0	56.9	6.1	10.0	9.1	1.0	0.00411	0.00464	0.00437	0.00073	12,491		
			96	63.1	57.0	6.1	10.0	9.1	1.0	0.00414	0.00463	0.00439	0.00073	12,473		
			97	63.1	57.0	6.1	10.0	9.1	1.0	0.00414	0.00465	0.00439	0.00073	12,455		
			98	63.1	56.9	6.1	10.0	9.1	1.0	0.00414	0.00463	0.00438	0.00073	12,461		
			100	63.1	57.0	6.1	10.0	9.1	1.0	0.00414	0.00465	0.00440	0.00073	12,435		
	COLUMN AVERAGE			63.1	57.0	6.1	10.0	9.1	1.0	0.00413	0.00464	0.00439	0.00073	12,463		
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	21		

SUBMITTED BY, DATE

Richard J. Bludman 10/18/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Gypsum
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 10-05-1995

$$M_R = K_1 (S_C)^{K_2} (1+S_3)^{K_5}$$

$$K_1 = \underline{\underline{7,937}}$$

$$K_2 = \underline{\underline{0.08949}}$$

$$K_5 = \underline{\underline{0.23891}}$$

$$R^2 = \underline{\underline{0.97}}$$

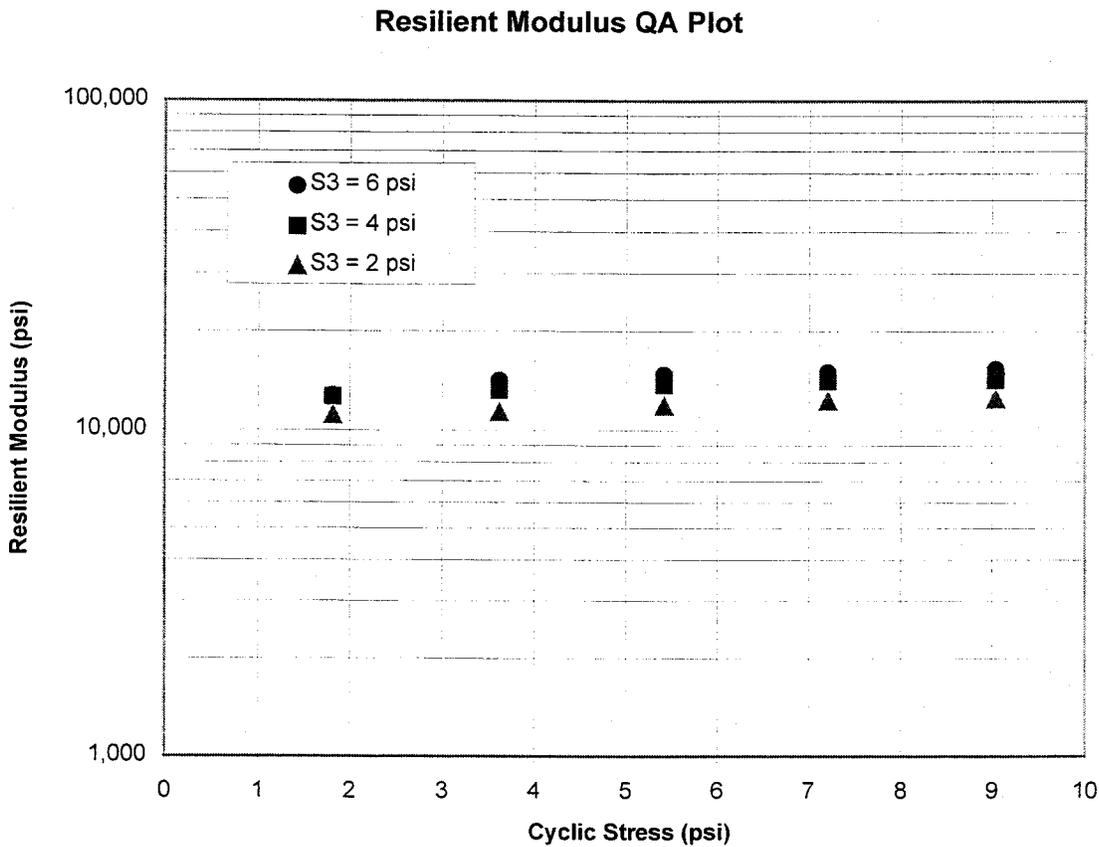
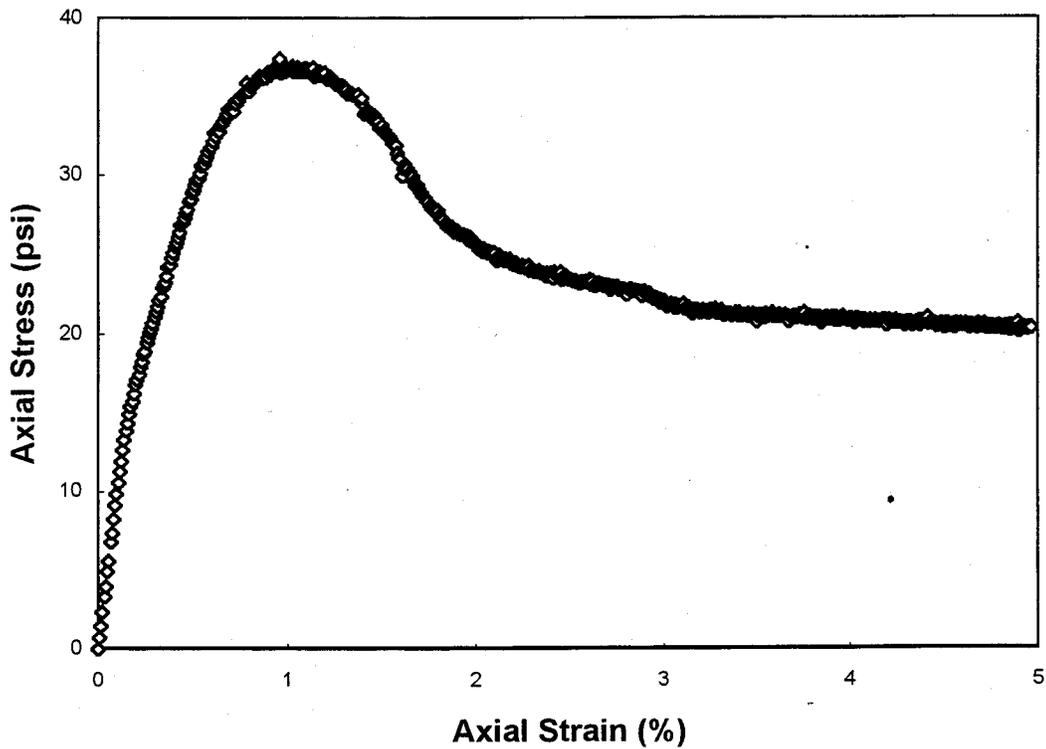


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME:	<u>TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study</u>
LAW PROJECT NO.:	<u>5810860101</u>
1. MATERIAL SOURCE:	<u>Widows Creek</u>
2. MATERIAL DESCRIPTION:	<u>Gypsum</u>
3. REMOLDING TARGETS:	<u>95% Standard Dry Density at Optimum Moisture Content</u>
4. MATERIAL TYPE	<u>2</u>
5. TEST DATE	<u>10-05-1995</u>



LABORATORY MATERIAL HANDLING AND TESTING
 LABORATORY MATERIAL TEST DATA
 RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
 MATERIALS AND SUBGRADE SOILS
 LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
 SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST:

LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

1.	MATERIAL SOURCE:	<u>Widows Creek</u>	
2.	MATERIAL DESCRIPTION:	<u>Gypsum</u>	
3.	REMOLDING TARGETS:	<u>95% Modified Dry Density at Optimum Moisture Content</u>	
4.	MATERIAL TYPE (Type 1 or Type 2)		2
5.	TEST INFORMATION		
	PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO)		N
	TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO)		N
	TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15)		15
6.	SPECIMEN INFO.:		
	SPECIMEN DIAM., inch		
	TOP		2.86
	MIDDLE		2.86
	BOTTOM		2.86
	AVERAGE		2.86
	MEMBRANE THICKNESS (1), inch		0.01
	MEMBRANE THICKNESS (2), inch		0.01
	NET DIAM., inch		2.83
	HEIGHT OF SPECIMEN, CAP AND BASE, inch		6.05
	HEIGHT OF CAP AND BASE, inch		0.00
	INITIAL LENGTH, L ₀ , inch		6.05
	INITIAL AREA, A ₀ , in ²		6.29
	INITIAL VOLUME A ₀ L ₀ , in ³		38.05
7.	SOIL SPECIMEN WEIGHT:		
	INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams		1121.10
	FINAL WEIGHT OF CONTAINER AND WET SOIL, grams		0.00
	WEIGHT OF WET SOIL USED, grams		1121.10
8.	SOIL PROPERTIES.:		
	IN SITU MOISTURE CONTENT (NUCLEAR), %		N/A
	IN SITU WET DENSITY (NUCLEAR), pcf		N/A
	or		
	OPTIMUM MOISTURE CONTENT, %		19.4
	MAX. DRY DENSITY, pcf		99.9
	95 % MAX. DRY DENSITY, pcf		94.9
9.	SPECIMEN PROPERTIES:		
	COMPACTION MOISTURE CONTENT, %		24.3
	MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, %		24.3
	COMPACTION DRY DENSITY, γ _d pcf		90.2
10.	QUICK SHEAR TEST		
	STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO)		Y
	TRIAxIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi		53.9
	SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO)		Y
11.	COMMENTS (Section 10.4 of Protocol P46)		
	(a) CODE	0	0
	(b) NOTE	0	0
12.	TEST DATE		10-05-1995

GENERAL REMARKS:

SUBMITTED BY, DATE

Richard J. Blum 10/18/95
 LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek Gypsum
 2. MATERIAL DESCRIPTION: Gypsum
 3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 10-05-1995
 6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	c ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε _r	M _r
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION														
SEQUENCE 1	6.0	2.0	95	12.6	11.4	1.3	2.0	1.8	0.2	0.00078	0.00074	0.00076	0.00013	14,381
			96	12.7	11.4	1.3	2.0	1.8	0.2	0.00077	0.00076	0.00076	0.00013	14,326
			97	12.7	11.5	1.3	2.0	1.8	0.2	0.00078	0.00076	0.00077	0.00013	14,283
			98	12.7	11.4	1.3	2.0	1.8	0.2	0.00077	0.00076	0.00076	0.00013	14,334
			100	12.7	11.4	1.3	2.0	1.8	0.2	0.00078	0.00075	0.00077	0.00013	14,314
	COLUMN AVERAGE			12.7	11.4	1.3	2.0	1.8	0.2	0.00078	0.00075	0.00076	0.00013	14,328
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	35

Source:	Widows Creek	Description:	Gypsum	95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 2	6.0	4.0	95	25.1	22.7	2.4	4.0	3.6	0.4	0.00153	0.00141	0.00147	0.00024	14,842	
			96	25.2	22.9	2.3	4.0	3.6	0.4	0.00153	0.00140	0.00146	0.00024	14,985	
			97	25.2	22.8	2.4	4.0	3.6	0.4	0.00153	0.00141	0.00147	0.00024	14,921	
			98	25.2	22.8	2.4	4.0	3.6	0.4	0.00153	0.00141	0.00147	0.00024	14,887	
			100	25.1	22.7	2.4	4.0	3.6	0.4	0.00151	0.00139	0.00145	0.00024	15,018	
			COLUMN AVERAGE		25.1	22.8	2.4	4.0	3.6	0.4	0.00152	0.00141	0.00146	0.00024	14,931
			STANDARD DEV.		0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	71
	SEQUENCE 3	6.0	6.0	95	37.8	34.1	3.6	6.0	5.4	0.6	0.00223	0.00206	0.00214	0.00035	15,305
				96	37.8	34.2	3.7	6.0	5.4	0.6	0.00223	0.00205	0.00214	0.00035	15,341
				97	37.8	34.1	3.6	6.0	5.4	0.6	0.00223	0.00205	0.00214	0.00035	15,330
			98	37.8	34.2	3.6	6.0	5.4	0.6	0.00224	0.00205	0.00214	0.00035	15,305	
			100	37.8	34.1	3.6	6.0	5.4	0.6	0.00224	0.00205	0.00214	0.00035	15,288	
		COLUMN AVERAGE		37.8	34.2	3.6	6.0	5.4	0.6	0.00223	0.00205	0.00214	0.00035	15,314	
		STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	22	
SEQUENCE 4	6.0	8.0	95	50.4	45.5	4.9	8.0	7.2	0.8	0.00291	0.00270	0.00280	0.00046	15,601	
			96	50.3	45.4	4.9	8.0	7.2	0.8	0.00292	0.00271	0.00281	0.00047	15,499	
			97	50.3	45.4	4.9	8.0	7.2	0.8	0.00290	0.00271	0.00280	0.00046	15,571	
			98	50.3	45.4	4.9	8.0	7.2	0.8	0.00291	0.00269	0.00280	0.00046	15,566	
			100	50.3	45.5	4.8	8.0	7.2	0.8	0.00293	0.00269	0.00281	0.00046	15,543	
		COLUMN AVERAGE		50.3	45.4	4.9	8.0	7.2	0.8	0.00291	0.00270	0.00281	0.00046	15,556	
		STANDARD DEV.		0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	38	

Source: Widows Creek		Description: Gypsum										95% Modified Dry Density at Optimum Moisture Content				
SEQUENCE 5	6.0	10.0	95	63.1	57.1	6.1	10.0	9.1	1.0	0.00362	0.00332	0.00347	0.00057	15,783		
			96	63.1	57.0	6.1	10.0	9.1	1.0	0.00361	0.00330	0.00345	0.00057	15,858		
			97	63.0	56.9	6.1	10.0	9.0	1.0	0.00362	0.00330	0.00346	0.00057	15,805		
			98	63.2	57.0	6.1	10.0	9.1	1.0	0.00360	0.00332	0.00346	0.00057	15,830		
			100	63.1	57.0	6.1	10.0	9.1	1.0	0.00361	0.00333	0.00347	0.00057	15,778		
	COLUMN AVERAGE			63.1	57.0	6.1	10.0	9.1	1.0	0.00361	0.00331	0.00346	0.00057	15,811		
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	33		
SEQUENCE 6	4.0	2.0	95	13.0	11.4	1.6	2.1	1.8	0.3	0.00079	0.00081	0.00080	0.00013	13,578		
			96	12.9	11.3	1.6	2.1	1.8	0.3	0.00080	0.00081	0.00080	0.00013	13,495		
			97	13.0	11.3	1.7	2.1	1.8	0.3	0.00081	0.00081	0.00081	0.00013	13,457		
			98	12.9	11.3	1.7	2.1	1.8	0.3	0.00079	0.00080	0.00080	0.00013	13,532		
			100	13.2	11.6	1.6	2.1	1.8	0.3	0.00081	0.00082	0.00082	0.00014	13,587		
	COLUMN AVERAGE			13.0	11.4	1.7	2.1	1.8	0.3	0.00080	0.00081	0.00081	0.00013	13,530		
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	55		
SEQUENCE 7	4.0	4.0	95	25.3	22.9	2.4	4.0	3.6	0.4	0.00162	0.00154	0.00158	0.00026	13,901		
			96	25.3	22.9	2.4	4.0	3.6	0.4	0.00164	0.00154	0.00159	0.00026	13,822		
			97	25.3	22.9	2.4	4.0	3.6	0.4	0.00162	0.00153	0.00158	0.00026	13,966		
			98	25.3	22.9	2.4	4.0	3.6	0.4	0.00162	0.00153	0.00158	0.00026	13,942		
			100	25.3	22.9	2.4	4.0	3.6	0.4	0.00162	0.00155	0.00159	0.00026	13,859		
	COLUMN AVERAGE			25.3	22.9	2.4	4.0	3.6	0.4	0.00163	0.00154	0.00158	0.00026	13,898		
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	59		

Source: Widows Creek		Description: Gypsum										95% Modified Dry Density at Optimum Moisture Content									
SEQUENCE 8	4.0	6.0	95	37.7	34.1	3.6	6.0	5.4	0.6	0.00240	0.00223	0.00232	0.00038	14,146							
			96	37.7	34.1	3.6	6.0	5.4	0.6	0.00241	0.00223	0.00232	0.00038	14,116							
			97	37.8	34.2	3.6	6.0	5.4	0.6	0.00239	0.00222	0.00231	0.00038	14,220							
			98	37.7	34.1	3.6	6.0	5.4	0.6	0.00240	0.00223	0.00232	0.00038	14,147							
			100	37.7	34.1	3.6	6.0	5.4	0.6	0.00240	0.00222	0.00231	0.00038	14,187							
	COLUMN AVERAGE			37.7	34.1	3.6	6.0	5.4	0.6	0.00240	0.00223	0.00231	0.00038	14,163							
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	41							
SEQUENCE 9	4.0	8.0	95	50.4	45.6	4.9	8.0	7.2	0.8	0.00312	0.00292	0.00302	0.00050	14,505							
			96	50.5	45.6	4.9	8.0	7.2	0.8	0.00314	0.00292	0.00303	0.00050	14,463							
			97	50.4	45.5	4.9	8.0	7.2	0.8	0.00312	0.00292	0.00302	0.00050	14,485							
			98	50.4	45.6	4.9	8.0	7.2	0.8	0.00314	0.00293	0.00303	0.00050	14,421							
			100	50.3	45.4	4.9	8.0	7.2	0.8	0.00313	0.00290	0.00302	0.00050	14,465							
	COLUMN AVERAGE			50.4	45.5	4.9	8.0	7.2	0.8	0.00313	0.00292	0.00302	0.00050	14,468							
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	31							
SEQUENCE 10	4.0	10.0	95	63.2	57.1	6.1	10.0	9.1	1.0	0.00388	0.00363	0.00375	0.00062	14,598							
			96	63.2	57.1	6.1	10.0	9.1	1.0	0.00387	0.00363	0.00375	0.00062	14,634							
			97	63.2	57.1	6.1	10.0	9.1	1.0	0.00387	0.00363	0.00375	0.00062	14,626							
			98	63.2	57.1	6.1	10.0	9.1	1.0	0.00387	0.00363	0.00375	0.00062	14,620							
			100	63.1	57.0	6.1	10.0	9.0	1.0	0.00388	0.00363	0.00375	0.00062	14,577							
	COLUMN AVERAGE			63.2	57.1	6.1	10.0	9.1	1.0	0.00387	0.00363	0.00375	0.00062	14,611							
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00000	0.00000	0.00000	0.00000	23							

Source: Widows Creek		Description: Gypsum										95% Modified Dry Density at Optimum Moisture Content				
SEQUENCE 11	2.0	2.0	95	13.3	11.3	2.1	2.1	1.8	0.3	0.00089	0.00095	0.00092	0.00015	11,756		
			96	13.3	11.3	2.0	2.1	1.8	0.3	0.00089	0.00096	0.00092	0.00015	11,735		
			97	13.4	11.4	2.0	2.1	1.8	0.3	0.00091	0.00094	0.00093	0.00015	11,822		
			98	13.4	11.3	2.1	2.1	1.8	0.3	0.00090	0.00094	0.00092	0.00015	11,815		
			100	13.4	11.3	2.1	2.1	1.8	0.3	0.00090	0.00094	0.00092	0.00015	11,796		
	COLUMN AVERAGE		13.4	11.3	2.1	2.1	1.8	0.3	0.00090	0.00095	0.00092	0.00015	11,785			
	STANDARD DEV.		0.0	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	38			
SEQUENCE 12	2.0	4.0	95	25.1	22.8	2.4	4.0	3.6	0.4	0.00189	0.00184	0.00186	0.00031	11,740		
			96	25.2	22.8	2.4	4.0	3.6	0.4	0.00189	0.00184	0.00187	0.00031	11,756		
			97	25.2	22.8	2.4	4.0	3.6	0.4	0.00188	0.00185	0.00186	0.00031	11,755		
			98	25.1	22.8	2.4	4.0	3.6	0.4	0.00187	0.00185	0.00186	0.00031	11,780		
			100	25.2	22.8	2.4	4.0	3.6	0.4	0.00190	0.00184	0.00187	0.00031	11,743		
	COLUMN AVERAGE		25.2	22.8	2.4	4.0	3.6	0.4	0.00188	0.00184	0.00186	0.00031	11,755			
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00000	0.00000	16			
SEQUENCE 13	2.0	6.0	95	37.6	34.0	3.6	6.0	5.4	0.6	0.00275	0.00263	0.00269	0.00044	12,134		
			96	37.6	34.0	3.6	6.0	5.4	0.6	0.00277	0.00263	0.00270	0.00045	12,104		
			97	37.6	34.0	3.6	6.0	5.4	0.6	0.00276	0.00262	0.00269	0.00044	12,153		
			98	37.8	34.2	3.6	6.0	5.4	0.6	0.00277	0.00262	0.00270	0.00045	12,159		
			100	37.5	33.9	3.6	6.0	5.4	0.6	0.00277	0.00262	0.00269	0.00045	12,087		
	COLUMN AVERAGE		37.6	34.0	3.6	6.0	5.4	0.6	0.00276	0.00262	0.00269	0.00045	12,128			
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	31			

Source: Widows Creek		Description: Gypsum										95% Modified Dry Density at Optimum Moisture Content			
SEQUENCE 14	2.0	8.0	95	50.5	45.6	4.9	8.0	7.3	0.8	0.00358	0.00338	0.00348	0.00058	12,593	
			96	50.6	45.7	4.9	8.0	7.3	0.8	0.00360	0.00338	0.00349	0.00058	12,580	
			97	50.5	45.6	4.9	8.0	7.2	0.8	0.00358	0.00340	0.00349	0.00058	12,561	
			98	50.5	45.6	4.9	8.0	7.2	0.8	0.00359	0.00340	0.00349	0.00058	12,541	
			100	50.4	45.5	4.9	8.0	7.2	0.8	0.00356	0.00338	0.00347	0.00057	12,592	
				50.5	45.6	4.9	8.0	7.2	0.8	0.00358	0.00339	0.00348	0.00058	12,574	
			0.1	0.1	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	22	
SEQUENCE 15	2.0	10.0	95	63.2	57.1	6.1	10.0	9.1	1.0	0.00441	0.00419	0.00430	0.00071	12,746	
			96	63.2	57.1	6.1	10.0	9.1	1.0	0.00442	0.00421	0.00432	0.00071	12,693	
			97	63.2	57.1	6.1	10.0	9.1	1.0	0.00442	0.00420	0.00431	0.00071	12,737	
			98	63.2	57.1	6.1	10.0	9.1	1.0	0.00442	0.00419	0.00430	0.00071	12,753	
			100	63.2	57.0	6.1	10.0	9.1	1.0	0.00441	0.00420	0.00430	0.00071	12,726	
				63.2	57.1	6.1	10.0	9.1	1.0	0.00442	0.00420	0.00431	0.00071	12,731	
			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	24	

SUBMITTED BY, DATE

Richard P. Sanderson 10/18/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Gypsum
 3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 10-05-1995

$$M_R = K1 (S_C)^{K2} (1+S_3)^{K5}$$

K1 = 8,454
 K2 = 0.05337
 K5 = 0.26140
 R² = 0.99

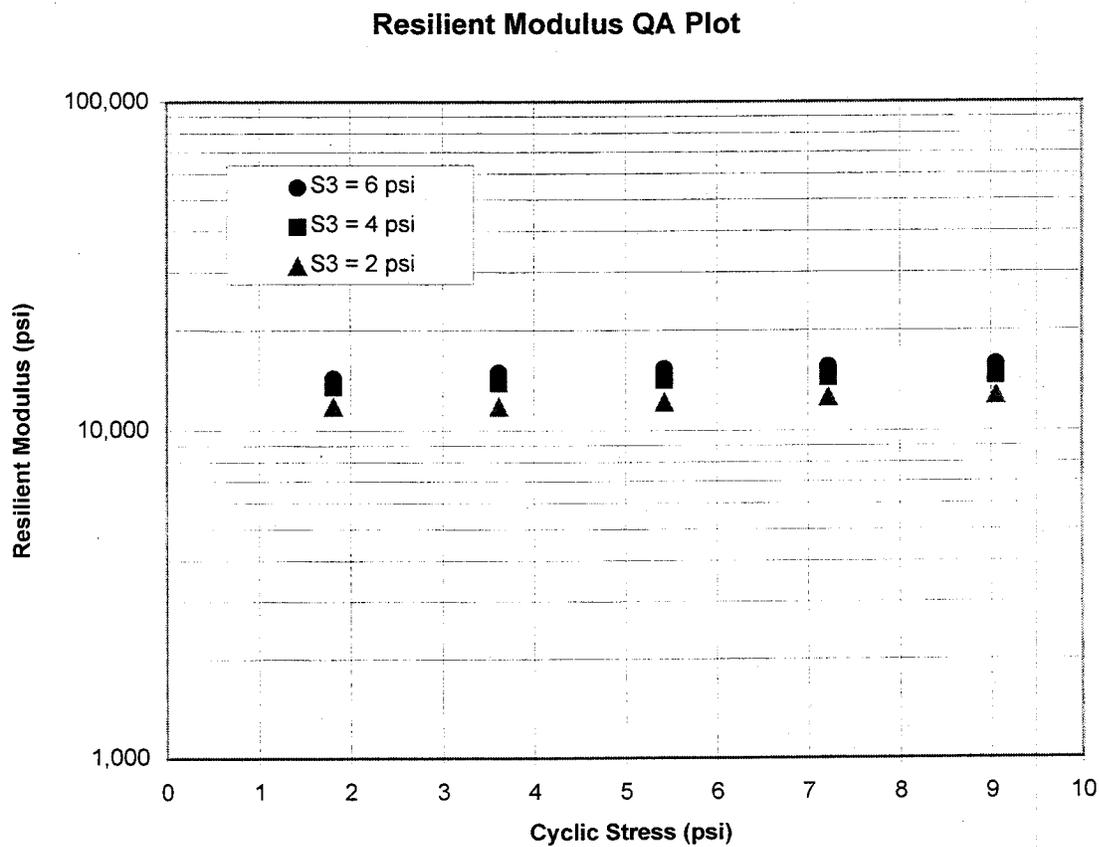
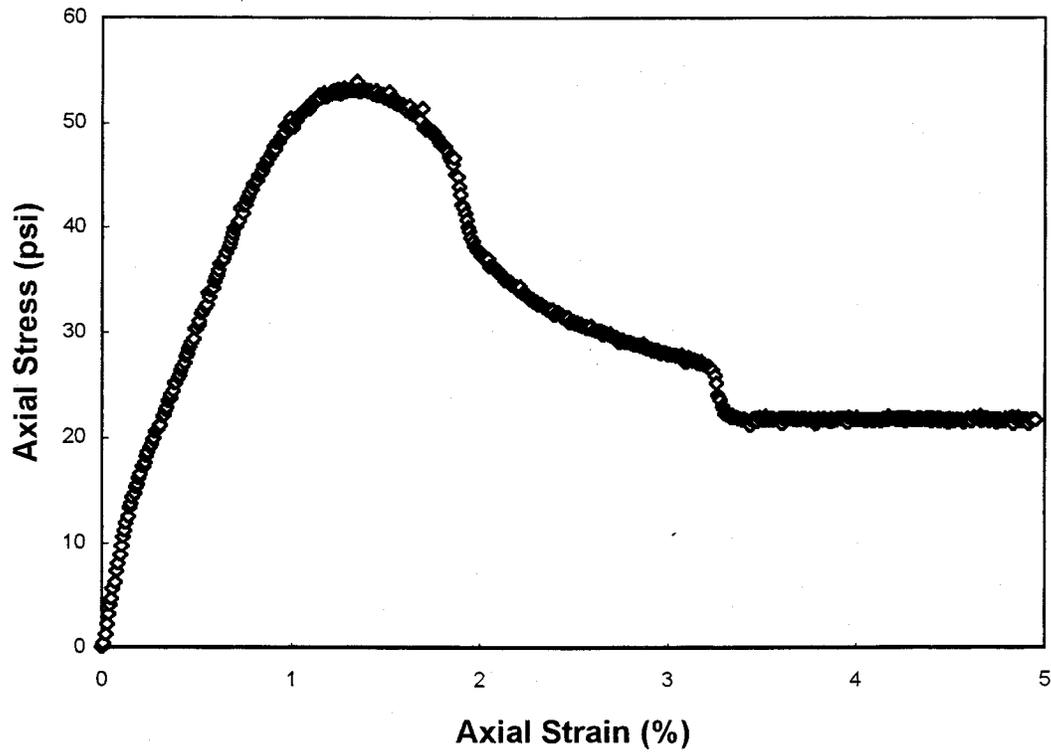


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. MATERIAL SOURCE: Widows Creek
2. MATERIAL DESCRIPTION: Gypsum
3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
4. MATERIAL TYPE: 2
5. TEST DATE: 10-05-1995



WIDOWS CREEK

Bottom Ash - From Pond

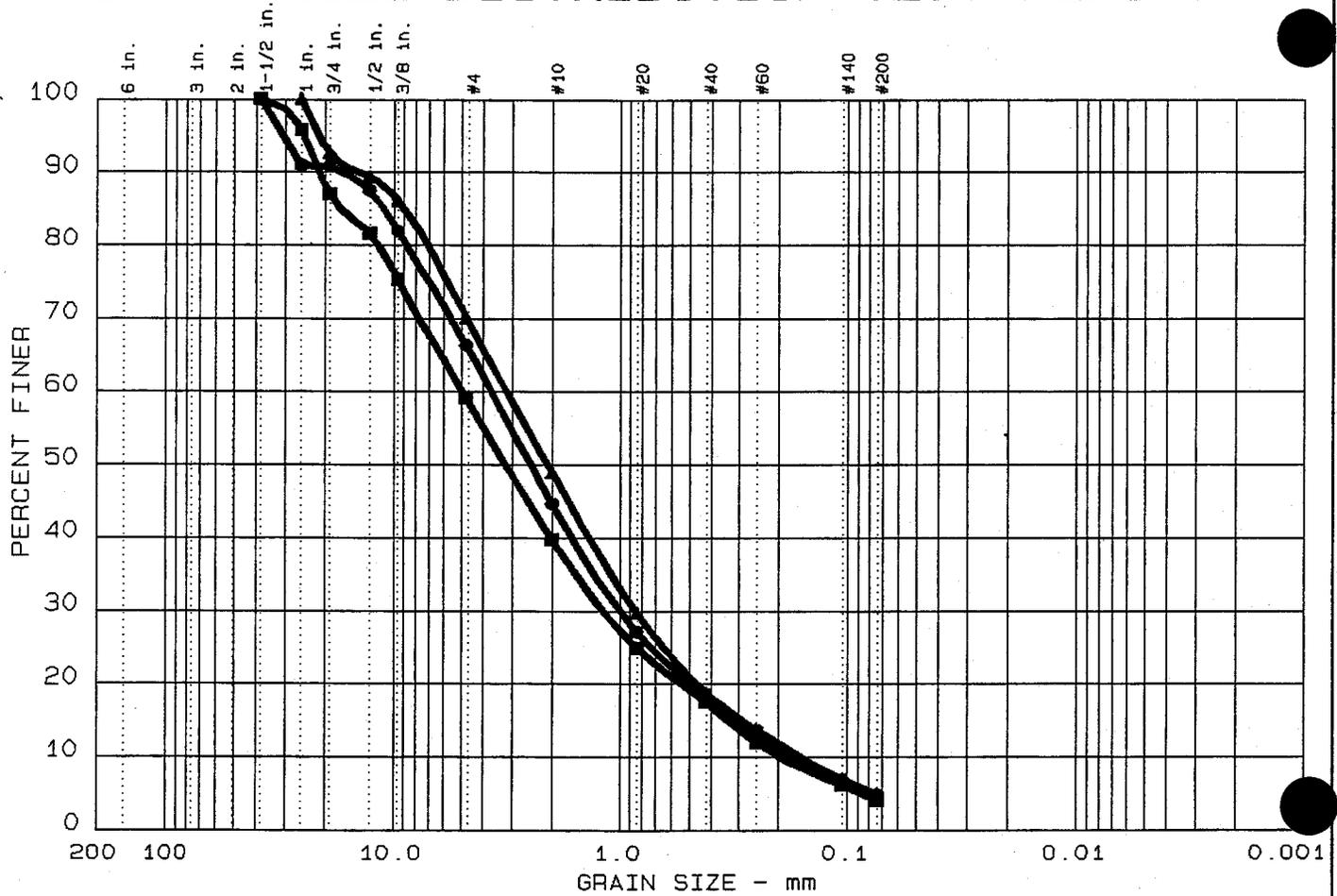
Grain Size Distribution Test Report
Moisture-Density Relationship (Standard Proctor)
Moisture-Density Relationship (Modified Proctor)
Relative Density Test
Hydraulic Conductivity - Constant Head (2 Pages)
California Bearing Ratio
Resilient Modulus (Standard Proctor) (9 Pages)
Resilient Modulus (Modified Proctor) (9 Pages)



**TVA - WIDOWS CREEK
BOTTOM ASH - FROM POND**

Description	Test Method	Property	Sample 1	Sample 2	Sample 3
Grain Size	ASTM D 422	Percent Retained on the #4 Sieve Percent Passing the #200 Sieve	33.7 4.8	29.9 4.1	40.9 4.5
Atterberg Limits	ASTM D 4318	Liquid Limit Plastic Limit Plasticity Index	NL NP N/A	NL NP N/A	NL NP N/A
Specific Gravity	ASTM D 854	Specific Gravity at 20°C	2.74	2.60	2.67
Classification	ASTM D 2487 AASHTO M 145	Unified Soil Classification System (USCS) AASHTO Classification	SW A-1-a	SW A-1-a	SW A-1-a
Composite Sample					
Moisture-Density Relations (Standard Effort)	ASTM D 698	Maximum Dry Density, pcf Optimum Moisture Content, %	106.2 17.6		
Moisture-Density Relations (Modified Effort)	ASTM D 1557	Maximum Dry Density, pcf Optimum Moisture Content, %	120.8 15.8		
Relative Density	ASTM D 4254 ASTM D 4253	Minimum Dry Density, pcf Maximum Dry Density (Dry Method), pcf	83.0 103.3		
Hydraulic Conductivity	ASTM D 2434	Hydraulic Conductivity, cm/sec	Result	Dry Density, pcf	Moisture Content, %
			3.4E-2	90.8	0.0
Angle of Repose	LAW TP6	Angle of Repose, degrees	29.0	83.0	0.0
California Bearing Ratio	ASTM D 1883	CBR, %	30	95.2	16.4
Resilient Modulus (Standard Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	7,379	104.5	12.0
Resilient Modulus (Modified Compactive Effort)	SHRP P46	Resilient Modulus at 4psi axial stress and 4psi confining pressure	4,788	117.1	11.2
Soil Resistivity	AASHTO T 288	Minimum Resistivity, Ohm-cm	3,100		
pH of Soil	AASHTO T 289	pH	8.0		
Water Soluble Sulfate Ion	AASHTO T 290	Sulfate Ion Content, mg/kg	4070		
Water Soluble Chloride Ion	AASHTO T 290	Chloride Ion Content, mg/kg	130		

GRAIN SIZE DISTRIBUTION TEST REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY
● 20	0.0	33.7	61.5	4.8	
▲ 19	0.0	29.9	66.0	4.1	
■ 18	0.0	40.9	54.6	4.5	

	LL	PI	D ₈₅	D ₆₀	D ₅₀	D ₃₀	D ₁₅	D ₁₀	C _c	C _u
●	NL	NP	10.96	3.67	2.48	0.989	0.2884	0.1567	1.70	23.4
▲	NL	NP	8.91	3.16	2.09	0.851	0.3090	0.1841	1.24	17.2
■	NL	NP	16.98	4.95	3.20	1.175	0.3311	0.1972	1.41	25.1

MATERIAL DESCRIPTION		USCS	AASHTO
●		SW	A-1-a
▲		SW	A-1-a
■		SW	A-1-a

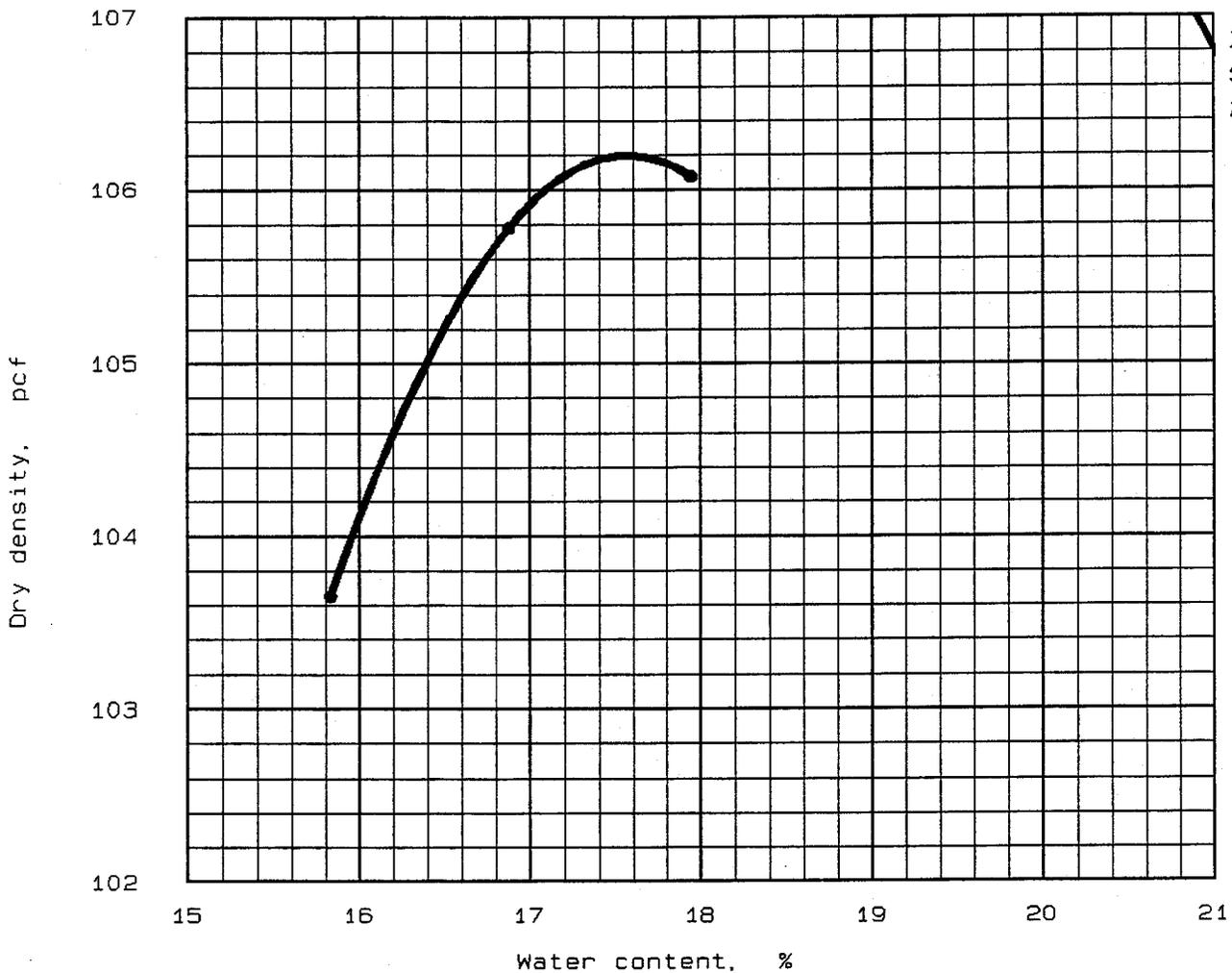
Project No.: 5810860101
 Project: TVA - Widows Creek
 ● Location: Bottom Ash A & B
 ▲ Location: Bottom Ash C & D
 ■ Location: Bottom Ash E & F
 Date: July 18, 1995

Remarks:
 Tested by: *JCR*
 Reviewed by: *HS*

GRAIN SIZE DISTRIBUTION TEST REPORT
LAW ENGINEERING, INC.

Figure No.

MOISTURE-DENSITY RELATIONSHIP



ZAV for
Sp.G. =
2.67

"Standard" Proctor, ASTM D 698, Method A

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No. 4	% < No. 200
	USCS	AASHTO						
	SW	A-1-a	3.55 %	2.67	NL	NP	34.8 %	4.47 %

TEST RESULTS	MATERIAL DESCRIPTION
--------------	----------------------

Optimum moisture = 17.6 %
Maximum dry density = 106.2 pcf

Project No.: 5810860101
Project: TVA - Widows Creek
Location: Bottom Ash

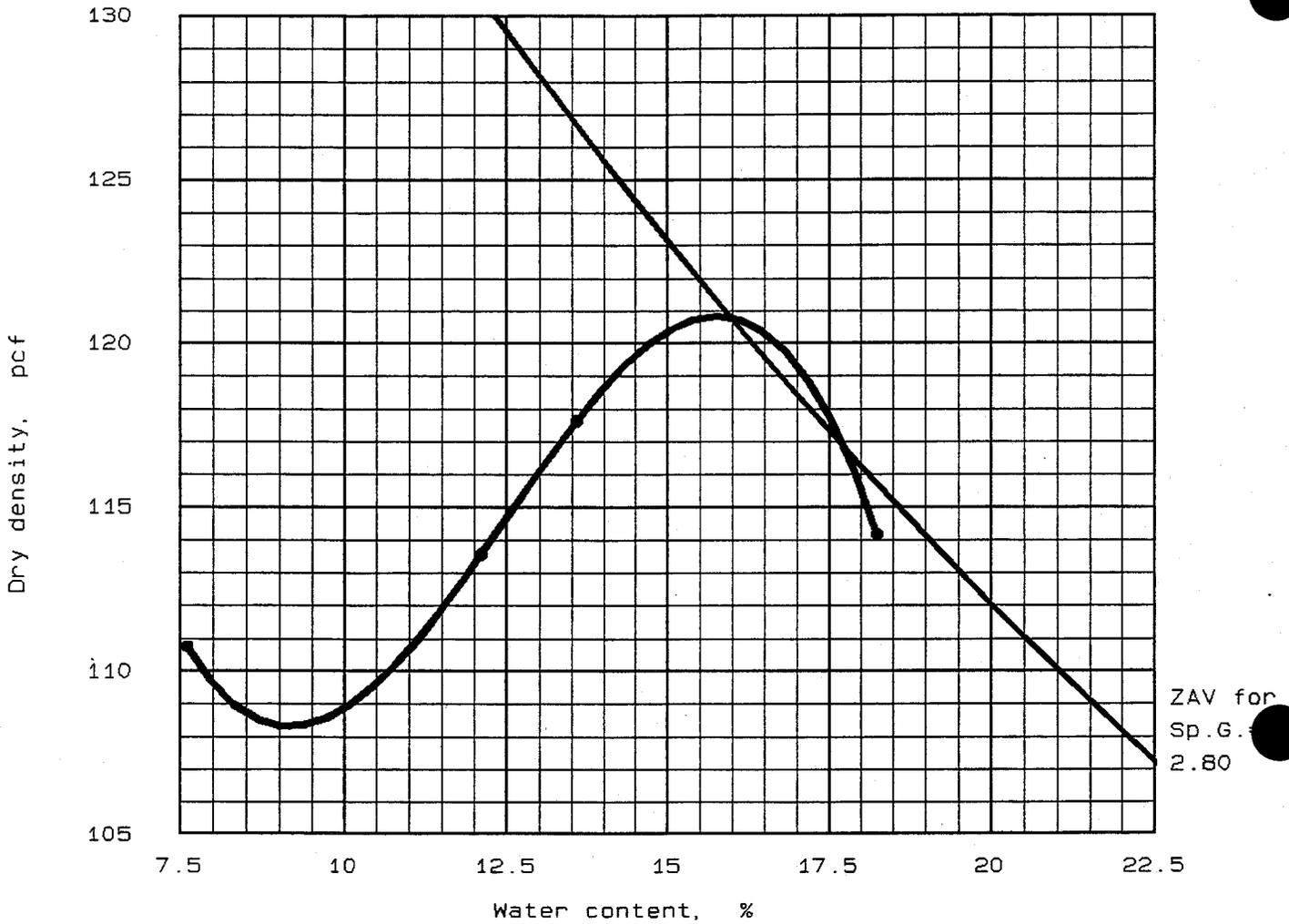
Date: July 25, 1995

Remarks:
Tested by: *JCN*
Reviewed by: *RUB*

MOISTURE-DENSITY RELATIONSHIP
LAW ENGINEERING, INC.

Figure No. _____

MOISTURE-DENSITY RELATIONSHIP



"Modified" Proctor, ASTM D 1557, Method A

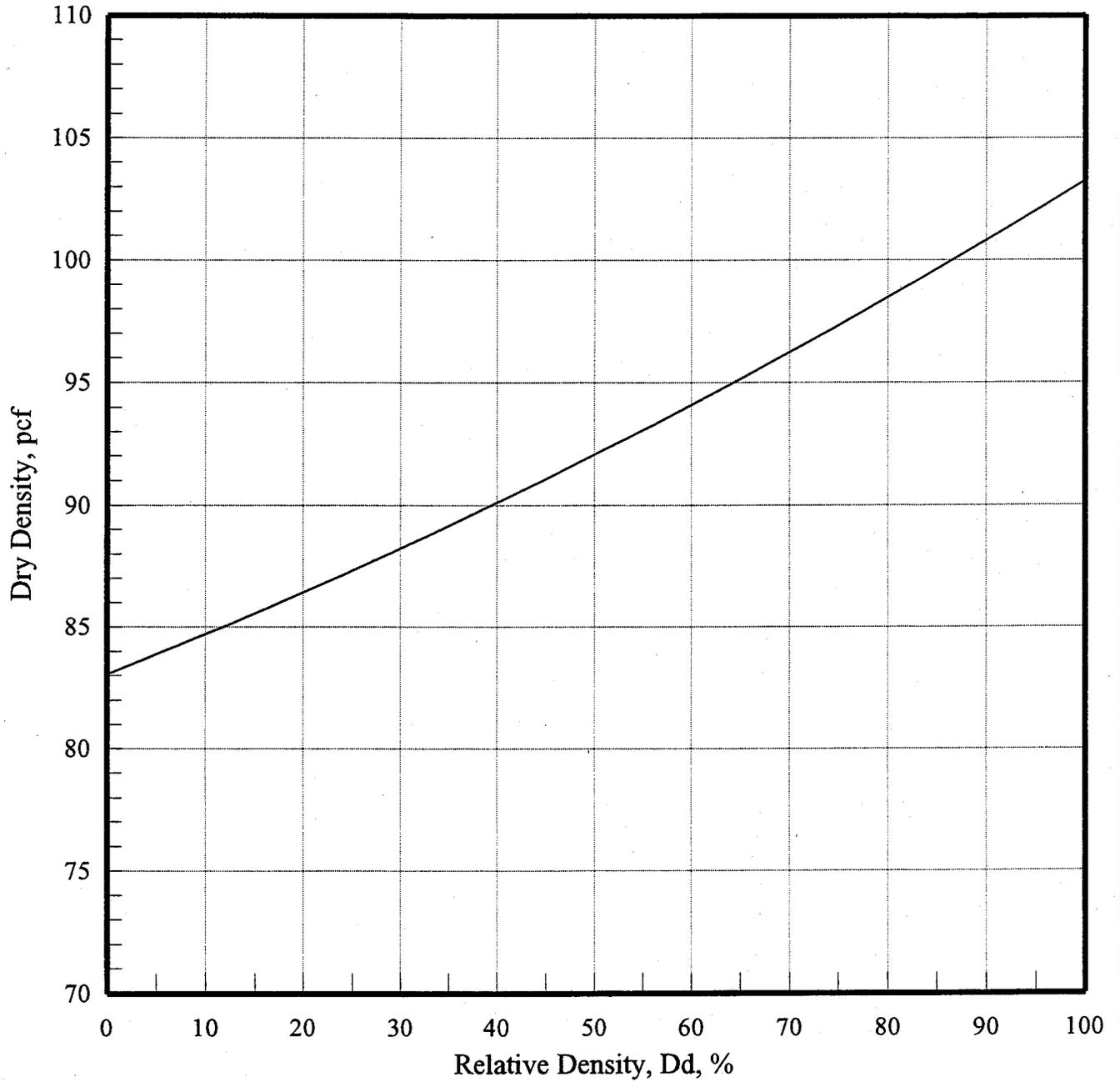
Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > No.4	% < No.200
	USCS	AASHTO						
	SW	A-1-a	3.55 %	2.67	NL	NP	34.8 %	4.47 %

TEST RESULTS	MATERIAL DESCRIPTION
Optimum moisture = 15.8 % Maximum dry density = 120.8 pcf	
Project No.: 5810860101 Project: TVA - Widows Creek Location: Bottom Ash Date: July 25, 1995	Remarks: Tested by: <i>JCR</i> Reviewed by: <i>RUB</i>
MOISTURE-DENSITY RELATIONSHIP LAW ENGINEERING, INC.	Figure No. _____

Relative Density Test

TVA - Widows Creek, Bottom Ash

Law Project No. 5810860101



HYDRAULIC CONDUCTIVITY



Project No. **5810860101**
Project Name **TVA - Widows Creek**
Material **Bottom Ash**

Tested By **JCR**
Test Date **08/17/95**
Reviewed By **RLB**
Review Date **09/06/95**

ASTM D2434-68 Constant Head Permeability

Sample Type:	<i>Remolded</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	<i>0.0</i>
Wet Unit Weight, pcf:	<i>90.8</i>
Dry Unit Weight, pcf:	<i>90.8</i>
Compaction, %:	<i>85.5</i>
Hydraulic Conductivity, cm/sec. @20° C:	3.4E-02

PERMEABILITY TEST - Constant Head
(ASTM D2434 - 68)



Project No. 5810860101
 Project Name TVA - Widows Creek
 Material Bottom Ash

Tested By JCR
 Test Date 08/17/95
 Reviewed By RLB
 Review Date 09/06/95

Sample Data

Length, in		Diameter, in		Pan No.	
Location 1	5.636	Location 1	2.858	Wet Soil + Pan, grams	857.45
Location 2	5.513	Location 2	2.875	Dry Soil+Pan, grams	857.45
Location3	5.577	Location 3	2.868	Pan Weight, grams	0.00
Average	5.575	Average	2.867	Moisture Content, %	0.0
Sample wet weight, grams			857.45	Wet Unit Wt, pcf	90.8
Membrane, Cap weight, grams			0.00	Dry Unit Wt, pcf	90.8

Time (sec)	Q (cm ³)	H (cm)	k (cm/sec)	Temp ° C	k (cm/sec at 20° C)	i (cm/cm)
600	325.00	5.08	3.6E-02	20.0	3.6E-02	0.36
1200	610.00	5.08	3.4E-02	20.0	3.4E-02	0.36

No. of Trials	Sample Type	Max. Density (pcf)	Compaction %	Sample Orientation
2	Remolded	106.2	85.5	Vertical

L = length of sample in cm
 A = area of sample in cm²

H = constant head in cm
 t = time in seconds

A = $\frac{41.65}{14.161}$ cm²
 L = $\frac{41.65}{14.161}$ cm

Avg. k at 20° C 3.4E-02 cm/sec

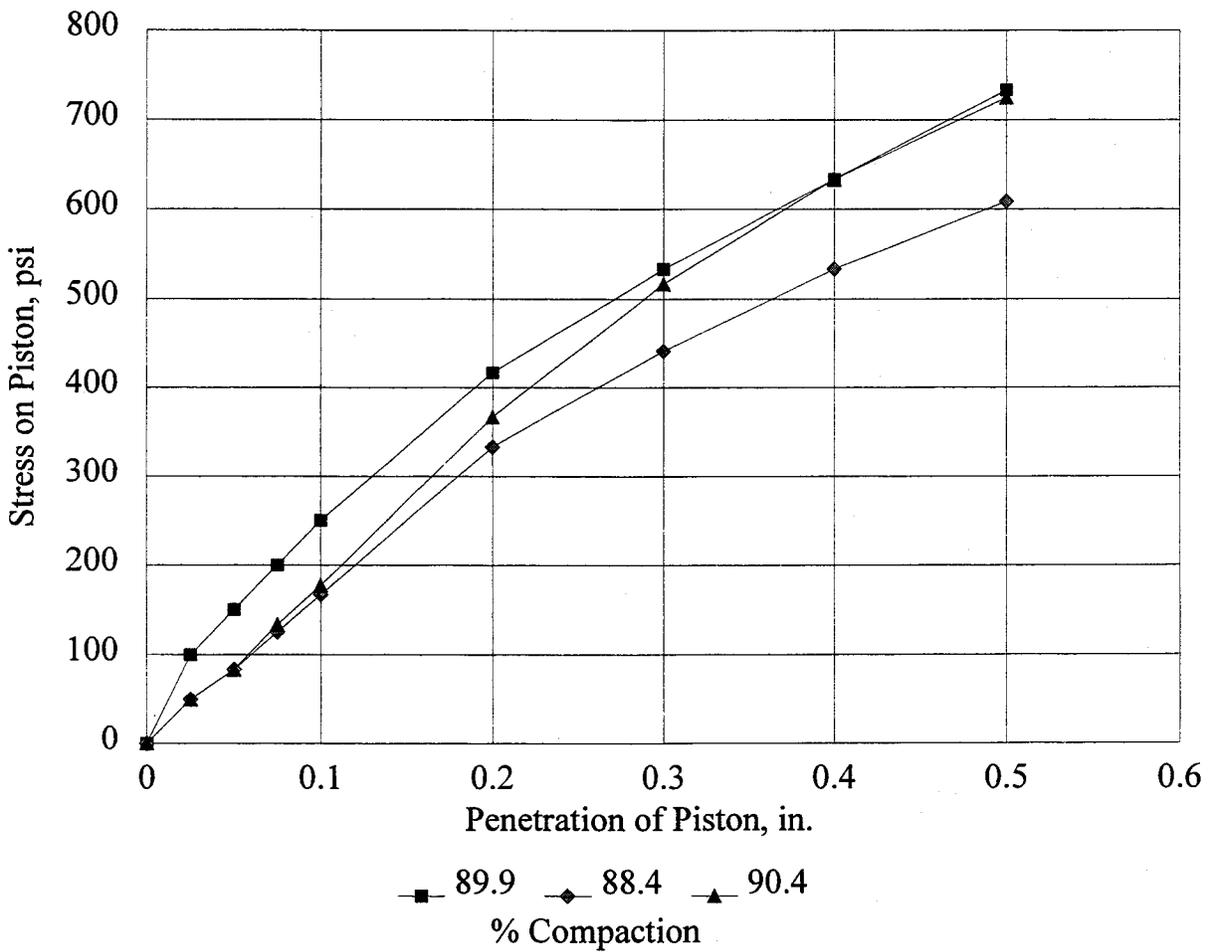
California Bearing Ratio
(ASTM D1883-92)



Project No. 5810860101
Project Name TVA - Widows Creek
Material (Source) Bottom Ash

Tested By EM
Test Date 08/18/95
Reviewed By RLB
Review Date 08/23/95

Compaction, %	89.9	88.4	90.4
Before Soak Dry Density, pcf	95.5	94.0	96.1
Before Soak Moisture Content,	15.7	16.6	16.9
After Soak Dry Density, pcf	96.5	94.3	96.5
After Soak Moisture Content, %	17.9	18.9	18.2
CBR @ 0.1 in.	25.0	16.7	17.7
CBR @ 0.2 in.	27.8	22.2	24.4



LABORATORY MATERIAL HANDLING AND TESTING
 LABORATORY MATERIAL TEST DATA
 RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
 MATERIALS AND SUBGRADE SOILS
 LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
 SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | |
|-----|---|---|------------|
| 1. | MATERIAL SOURCE: | <u>Widows Creek</u> | |
| 2. | MATERIAL DESCRIPTION: | <u>Bottom Ash</u> | |
| 3. | REMOLDING TARGETS: | <u>95% Standard Dry Density at Optimum Moisture Content</u> | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | 2 |
| 5. | TEST INFORMATION | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | N |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | N |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | 15 |
| 6. | SPECIMEN INFO.: | | |
| | SPECIMEN DIAM., inch | | |
| | TOP | | 2.86 |
| | MIDDLE | | 2.86 |
| | BOTTOM | | 2.87 |
| | AVERAGE | | 2.86 |
| | MEMBRANE THICKNESS (1), inch | | 0.01 |
| | MEMBRANE THICKNESS (2), inch | | 0.01 |
| | NET DIAM., inch | | 2.84 |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | 6.06 |
| | HEIGHT OF CAP AND BASE, inch | | 0.00 |
| | INITIAL LENGTH, L ₀ , inch | | 6.06 |
| | INITIAL AREA, A ₀ , in ² | | 6.32 |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | 38.28 |
| 7. | SOIL SPECIMEN WEIGHT: | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | 1580.50 |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | 403.90 |
| | WEIGHT OF WET SOIL USED, grams | | 1176.60 |
| 8. | SOIL PROPERTIES.: | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | N/A |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | N/A |
| | or | | |
| | OPTIMUM MOISTURE CONTENT, % | | 17.6 |
| | MAX. DRY DENSITY, pcf | | 106.2 |
| | 95 % MAX. DRY DENSITY, pcf | | 100.9 |
| 9. | SPECIMEN PROPERTIES: | | |
| | COMPACTION MOISTURE CONTENT, % | | 12.0 |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | 12.0 |
| | COMPACTION DRY DENSITY, γ _d pcf | | 104.5 |
| 10. | QUICK SHEAR TEST | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | Y |
| | TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | 36.0 |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | Y |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | |
| | (a) CODE | 0 | 0 |
| | (b) NOTE | 0 | 0 |
| 12. | TEST DATE | | 08-23-1995 |

GENERAL REMARKS:

SUBMITTED BY, DATE

R.P. Boush 9/10/95
 LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Bottom Ash
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 08-23-1995
 6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	c ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε _r	M _r
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION	-----													
SEQUENCE 1	6.0	2.0	1	12.8	11.5	1.3	2.0	1.8	0.2	0.00108	0.00125	0.00116	0.00019	9,514
			2	12.9	11.6	1.3	2.0	1.8	0.2	0.00107	0.00125	0.00116	0.00019	9,614
			3	12.8	11.5	1.3	2.0	1.8	0.2	0.00107	0.00125	0.00116	0.00019	9,488
			4	12.8	11.5	1.3	2.0	1.8	0.2	0.00107	0.00125	0.00116	0.00019	9,510
			5	12.9	11.6	1.3	2.0	1.8	0.2	0.00109	0.00126	0.00117	0.00019	9,477
COLUMN AVERAGE				12.8	11.6	1.3	2.0	1.8	0.2	0.00108	0.00125	0.00116	0.00019	9,521
STANDARD DEV.				0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	55

Source: Widows Creek		Description: Bottom Ash										95% Standard Dry Density at Optimum Moisture Content									
SEQUENCE 2	6.0	4.0	1	25.5	23.1	2.4	4.0	3.7	0.4	0.00185	0.00210	0.00198	0.00033	11,215							
			2	25.4	23.0	2.4	4.0	3.6	0.4	0.00185	0.00210	0.00198	0.00033	11,170							
			3	25.5	23.1	2.4	4.0	3.7	0.4	0.00185	0.00208	0.00197	0.00032	11,280							
			4	25.5	23.1	2.4	4.0	3.7	0.4	0.00185	0.00210	0.00198	0.00033	11,223							
			5	25.4	23.0	2.4	4.0	3.6	0.4	0.00185	0.00208	0.00197	0.00032	11,246							
			25.5	23.1	2.4	4.0	3.7	0.4	0.00185	0.00209	0.00197	0.00033	11,227								
			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00001	40								
SEQUENCE 3	6.0	6.0	1	38.0	34.3	3.6	6.0	5.4	0.6	0.00269	0.00298	0.00284	0.00047	11,618							
			2	37.9	34.3	3.6	6.0	5.4	0.6	0.00270	0.00297	0.00284	0.00047	11,615							
			3	37.9	34.3	3.6	6.0	5.4	0.6	0.00269	0.00297	0.00283	0.00047	11,619							
			4	37.9	34.3	3.6	6.0	5.4	0.6	0.00270	0.00296	0.00283	0.00047	11,626							
			5	37.9	34.3	3.6	6.0	5.4	0.6	0.00270	0.00298	0.00284	0.00047	11,586							
			37.9	34.3	3.6	6.0	5.4	0.6	0.00270	0.00297	0.00283	0.00047	11,613								
			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	16								
SEQUENCE 4	6.0	8.0	1	50.8	45.9	4.9	8.0	7.3	0.8	0.00357	0.00387	0.00372	0.00061	11,843							
			2	50.8	45.9	4.9	8.0	7.3	0.8	0.00358	0.00387	0.00372	0.00061	11,846							
			3	50.8	45.9	4.9	8.0	7.3	0.8	0.00357	0.00388	0.00373	0.00061	11,820							
			4	50.9	46.0	4.9	8.1	7.3	0.8	0.00356	0.00388	0.00372	0.00061	11,849							
			5	50.8	45.9	4.9	8.0	7.3	0.8	0.00357	0.00389	0.00373	0.00062	11,821							
			50.8	45.9	4.9	8.0	7.3	0.8	0.00357	0.00388	0.00372	0.00061	11,836								
			0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	14								

Source: Widows Creek Description: Bottom Ash 95% Standard Dry Density at Optimum Moisture Content

SEQUENCE 5	6.0	10.0	1	63.6	57.5	6.1	10.1	9.1	1.0	0.00439	0.00475	0.00457	0.00075	12,071
			2	63.5	57.4	6.1	10.1	9.1	1.0	0.00440	0.00475	0.00458	0.00076	12,038
			3	63.6	57.5	6.1	10.1	9.1	1.0	0.00441	0.00476	0.00458	0.00076	12,034
			4	63.6	57.4	6.1	10.1	9.1	1.0	0.00440	0.00475	0.00458	0.00076	12,038
			5	63.6	57.5	6.1	10.1	9.1	1.0	0.00441	0.00475	0.00458	0.00076	12,031
	COLUMN AVERAGE			63.6	57.5	6.1	10.1	9.1	1.0	0.00440	0.00475	0.00458	0.00076	12,042
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00000	0.00000	16
SEQUENCE 6	4.0	2.0	1	13.0	11.4	1.6	2.1	1.8	0.3	0.00140	0.00157	0.00148	0.00024	7,377
			2	13.0	11.4	1.7	2.1	1.8	0.3	0.00139	0.00156	0.00147	0.00024	7,408
			3	13.0	11.4	1.6	2.1	1.8	0.3	0.00141	0.00157	0.00149	0.00025	7,356
			4	13.0	11.3	1.6	2.1	1.8	0.3	0.00139	0.00156	0.00147	0.00024	7,387
			5	13.0	11.3	1.6	2.1	1.8	0.3	0.00139	0.00156	0.00147	0.00024	7,361
	COLUMN AVERAGE			13.0	11.4	1.6	2.1	1.8	0.3	0.00139	0.00156	0.00148	0.00024	7,382
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	19
SEQUENCE 7	4.0	4.0	1	25.6	23.3	2.3	4.1	3.7	0.4	0.00269	0.00294	0.00281	0.00046	7,948
			2	25.6	23.3	2.4	4.1	3.7	0.4	0.00267	0.00294	0.00281	0.00046	7,956
			3	25.6	23.3	2.4	4.1	3.7	0.4	0.00266	0.00294	0.00280	0.00046	7,988
			4	25.7	23.3	2.4	4.1	3.7	0.4	0.00267	0.00294	0.00281	0.00046	7,971
			5	25.6	23.2	2.4	4.1	3.7	0.4	0.00267	0.00294	0.00281	0.00046	7,945
	COLUMN AVERAGE			25.6	23.3	2.4	4.1	3.7	0.4	0.00267	0.00294	0.00281	0.00046	7,962
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	18

Source:	Widows Creek	Description:	Bottom Ash	95% Standard Dry Density at Optimum Moisture Content										
SEQUENCE 8	4.0	6.0	1	38.1	34.5	3.6	6.0	5.5	0.6	0.00364	0.00394	0.00379	0.00063	8,740
			2	38.0	34.4	3.6	6.0	5.5	0.6	0.00363	0.00393	0.00378	0.00062	8,742
			3	38.2	34.6	3.6	6.0	5.5	0.6	0.00364	0.00394	0.00379	0.00062	8,763
			4	38.2	34.6	3.6	6.1	5.5	0.6	0.00364	0.00394	0.00379	0.00062	8,771
			5	38.2	34.6	3.6	6.0	5.5	0.6	0.00363	0.00394	0.00379	0.00062	8,769
				38.1	34.6	3.6	6.0	5.5	0.6	0.00364	0.00394	0.00379	0.00062	8,757
				0.1	0.1	0.0	0.0	0.0	0.0	0.00000	0.00000	0.00000	0.00000	15
SEQUENCE 9	4.0	8.0	1	50.9	46.1	4.9	8.1	7.3	0.8	0.00450	0.00484	0.00467	0.00077	9,466
			2	50.9	46.1	4.9	8.1	7.3	0.8	0.00450	0.00482	0.00466	0.00077	9,479
			3	50.9	46.1	4.8	8.1	7.3	0.8	0.00450	0.00482	0.00466	0.00077	9,483
			4	50.8	46.0	4.8	8.0	7.3	0.8	0.00450	0.00482	0.00466	0.00077	9,470
			5	50.9	46.1	4.9	8.1	7.3	0.8	0.00451	0.00482	0.00467	0.00077	9,473
				50.9	46.0	4.9	8.1	7.3	0.8	0.00450	0.00483	0.00466	0.00077	9,474
				0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	7
SEQUENCE 10	4.0	10.0	1	63.8	57.7	6.1	10.1	9.1	1.0	0.00545	0.00578	0.00562	0.00093	9,857
			2	63.8	57.7	6.1	10.1	9.1	1.0	0.00545	0.00578	0.00561	0.00093	9,864
			3	63.9	57.7	6.1	10.1	9.1	1.0	0.00546	0.00579	0.00563	0.00093	9,853
			4	64.0	57.9	6.1	10.1	9.2	1.0	0.00544	0.00578	0.00561	0.00093	9,895
			5	63.9	57.8	6.1	10.1	9.2	1.0	0.00544	0.00578	0.00561	0.00093	9,889
				63.9	57.8	6.1	10.1	9.1	1.0	0.00545	0.00578	0.00562	0.00093	9,872
				0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	19

Source: Widows Creek Description: Bottom Ash 95% Standard Dry Density at Optimum Moisture Content

SEQUENCE 11	2.0	2.0	1	13.2	11.1	2.0	2.1	1.8	0.3	0.00201	0.00217	0.00209	0.00034	5,118
			2	13.2	11.2	2.0	2.1	1.8	0.3	0.00200	0.00218	0.00209	0.00035	5,139
			3	13.3	11.3	2.0	2.1	1.8	0.3	0.00202	0.00219	0.00210	0.00035	5,151
			4	13.3	11.2	2.0	2.1	1.8	0.3	0.00201	0.00218	0.00209	0.00035	5,153
			5	13.3	11.3	2.0	2.1	1.8	0.3	0.00202	0.00219	0.00210	0.00035	5,160
	COLUMN AVERAGE		13.3	11.2	2.0	2.1	1.8	0.3	0.00201	0.00218	0.00210	0.00035	5,144	
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	17	
SEQUENCE 12	2.0	4.0	1	25.6	23.3	2.3	4.1	3.7	0.4	0.00379	0.00407	0.00393	0.00065	5,685
			2	25.6	23.2	2.4	4.1	3.7	0.4	0.00378	0.00406	0.00392	0.00065	5,692
			3	25.5	23.2	2.3	4.0	3.7	0.4	0.00378	0.00406	0.00392	0.00065	5,688
			4	25.5	23.2	2.3	4.0	3.7	0.4	0.00378	0.00406	0.00392	0.00065	5,677
			5	25.5	23.2	2.4	4.0	3.7	0.4	0.00379	0.00407	0.00393	0.00065	5,664
	COLUMN AVERAGE		25.6	23.2	2.3	4.0	3.7	0.4	0.00378	0.00406	0.00392	0.00065	5,681	
	STANDARD DEV.		0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00001	0.00000	11	
SEQUENCE 13	2.0	6.0	1	38.4	34.8	3.6	6.1	5.5	0.6	0.00492	0.00519	0.00505	0.00083	6,616
			2	38.3	34.7	3.6	6.1	5.5	0.6	0.00492	0.00520	0.00506	0.00083	6,589
			3	38.4	34.8	3.6	6.1	5.5	0.6	0.00492	0.00519	0.00506	0.00083	6,611
			4	38.3	34.7	3.6	6.1	5.5	0.6	0.00492	0.00518	0.00505	0.00083	6,593
			5	38.2	34.6	3.6	6.0	5.5	0.6	0.00492	0.00518	0.00505	0.00083	6,578
	COLUMN AVERAGE		38.3	34.7	3.6	6.1	5.5	0.6	0.00492	0.00519	0.00505	0.00083	6,597	
	STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	16	

Source: Widows Creek		Description: Bottom Ash										95% Standard Dry Density at Optimum Moisture Content				
SEQUENCE 14	2.0	8.0	1	50.8	46.0	4.8	8.0	7.3	0.8	0.00606	0.00633	0.00620	0.00102	7,128		
			2	50.8	46.0	4.8	8.0	7.3	0.8	0.00605	0.00632	0.00618	0.00102	7,142		
			3	50.8	46.0	4.8	8.0	7.3	0.8	0.00606	0.00632	0.00619	0.00102	7,135		
			4	50.8	46.1	4.8	8.1	7.3	0.8	0.00605	0.00633	0.00619	0.00102	7,142		
			5	50.9	46.1	4.8	8.1	7.3	0.8	0.00606	0.00633	0.00620	0.00102	7,136		
				50.8	46.0	4.8	8.0	7.3	0.8	0.00606	0.00633	0.00619	0.00102	7,136		
			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	6			
SEQUENCE 15	2.0	10.0	1	63.8	57.7	6.1	10.1	9.1	1.0	0.00719	0.00748	0.00734	0.00121	7,547		
			2	63.8	57.8	6.1	10.1	9.1	1.0	0.00720	0.00747	0.00733	0.00121	7,558		
			3	63.8	57.7	6.1	10.1	9.1	1.0	0.00719	0.00748	0.00734	0.00121	7,549		
			4	63.9	57.8	6.1	10.1	9.2	1.0	0.00719	0.00747	0.00733	0.00121	7,569		
			5	63.9	57.8	6.1	10.1	9.2	1.0	0.00719	0.00748	0.00734	0.00121	7,565		
				63.8	57.8	6.1	10.1	9.1	1.0	0.00719	0.00748	0.00733	0.00121	7,558		
			0.0	0.1	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00000	0.00000	10			

SUBMITTED BY, DATE

R. J. Schudman 9/10/95

LABORATORY MANAGER

FIGURE 1 - Logarithmic Plot of Resilient Modulus (M_R) vs Cyclic Stress (S_C)

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Bottom Ash
 3. REMOLDING TARGETS: 95% Standard Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 08-23-1995

$$M_R = K_1 (S_C)^{K_2} (1+S_3)^{K_5}$$

K1 = 2,258
 K2 = 0.19103
 K5 = 0.66319
 R² = 0.98

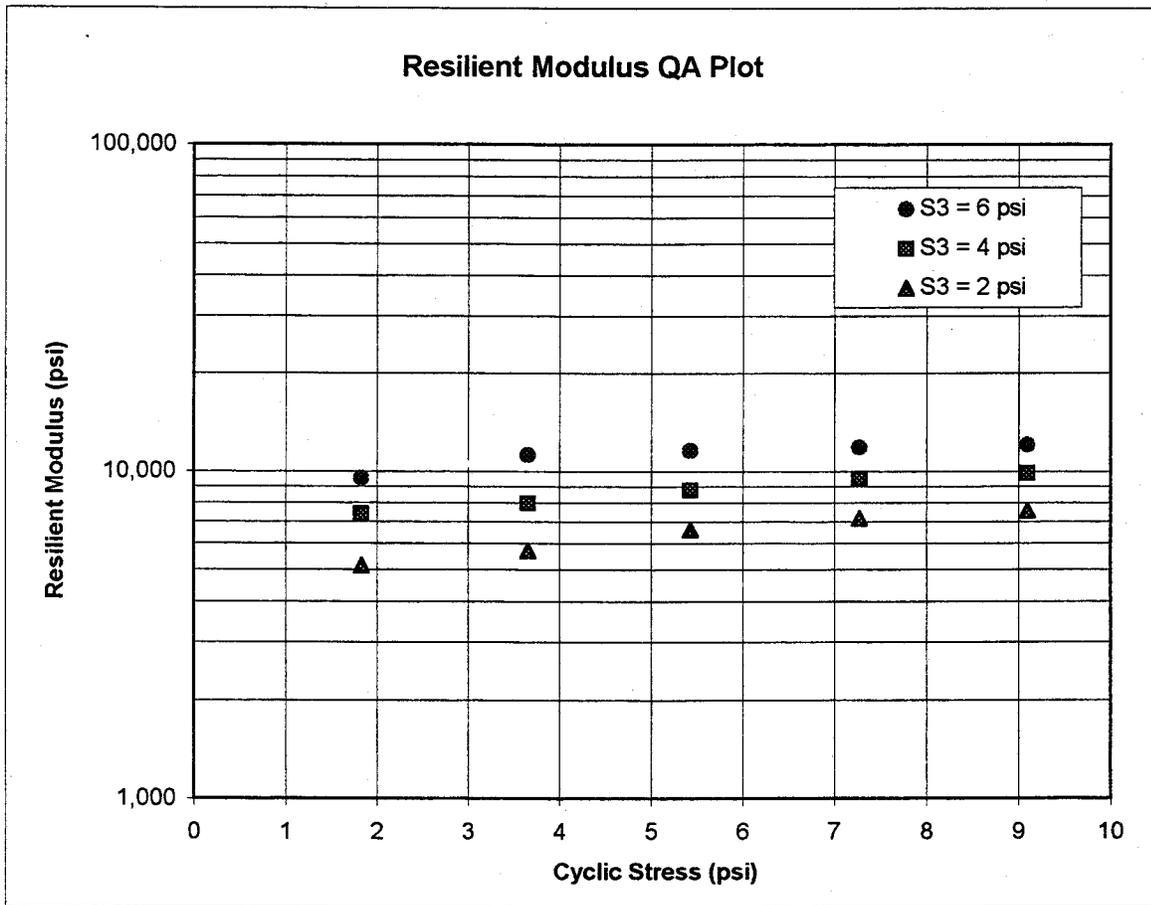
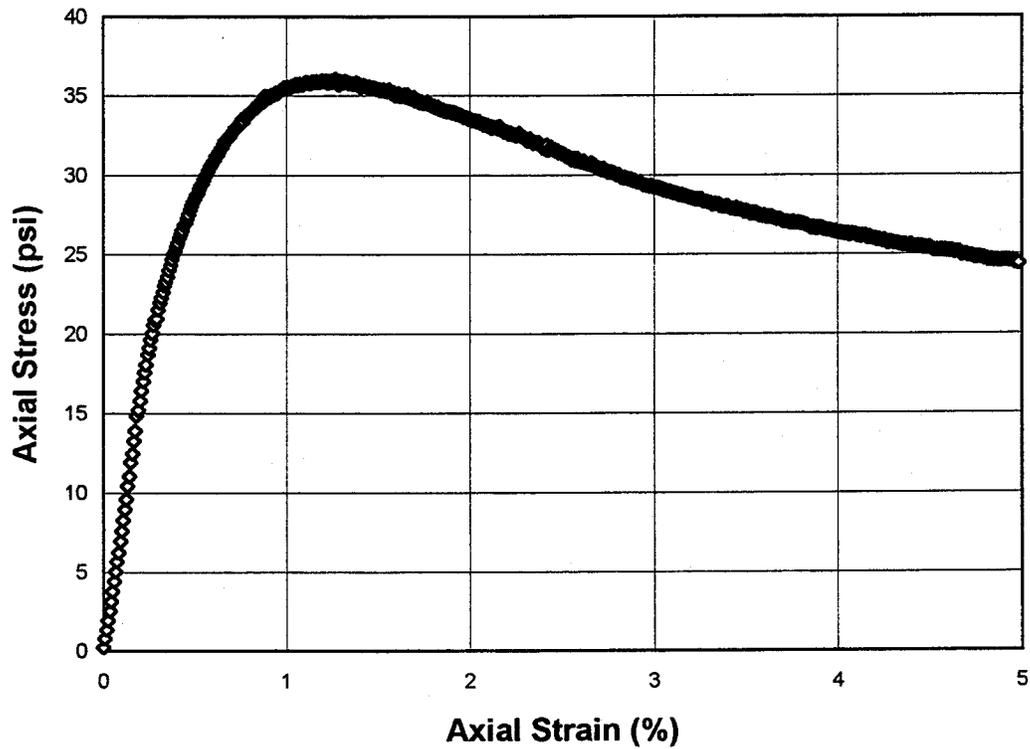


FIGURE 2 - Quick Shear Stress vs Strain

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
LAW PROJECT NO.: 5810860101
1. *MATERIAL SOURCE:* Widows Creek
2. *MATERIAL DESCRIPTION:* Bottom Ash
3. *REMOLDING TARGETS:* 95% Standard Dry Density at Optimum Moisture Content
4. *MATERIAL TYPE* 2
5. *TEST DATE* 08-23-1995



LABORATORY MATERIAL HANDLING AND TESTING
 LABORATORY MATERIAL TEST DATA
 RESILIENT MODULUS OF UNBOUND GRANULAR BASE/SUBBASE
 MATERIALS AND SUBGRADE SOILS
 LAB DATA SHEET T46 - RECOMPACTED SAMPLES

SHEET NO 1 OF 2

UNBOUND GRANULAR BASE/SUBBASE LAYERS AND SUBGRADE SOILS
 SHRP TEST DESIGNATION UG07, SS07/SHRP PROTOCOL P46

LABORATORY PERFORMING TEST: LAW ENGINEERING, INC. - ATLANTA, GEORGIA

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study

LAW PROJECT NO.: 5810860101

- | | | | |
|-----|---|---|-------------------|
| 1. | MATERIAL SOURCE: | <u>Widows Creek</u> | |
| 2. | MATERIAL DESCRIPTION: | <u>Bottom Ash</u> | |
| 3. | REMOLDING TARGETS: | <u>95% Modified Dry Density at Optimum Moisture Content</u> | |
| 4. | MATERIAL TYPE (Type 1 or Type 2) | | <u>2</u> |
| 5. | TEST INFORMATION | | |
| | PRECONDITIONING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - GREATER THAN 5% PERM. STRAIN? (Y = YES OR N = NO) | | <u>N</u> |
| | TESTING - NUMBER OF LOAD SEQUENCES COMPLETED (0 - 15) | | <u>15</u> |
| 6. | SPECIMEN INFO.: | | |
| | SPECIMEN DIAM., inch | | |
| | TOP | | <u>2.86</u> |
| | MIDDLE | | <u>2.86</u> |
| | BOTTOM | | <u>2.86</u> |
| | AVERAGE | | <u>2.86</u> |
| | MEMBRANE THICKNESS (1), inch | | <u>0.01</u> |
| | MEMBRANE THICKNESS (2), inch | | <u>0.01</u> |
| | NET DIAM., inch | | <u>2.84</u> |
| | HEIGHT OF SPECIMEN, CAP AND BASE, inch | | <u>6.09</u> |
| | HEIGHT OF CAP AND BASE, inch | | <u>0.00</u> |
| | INITIAL LENGTH, L ₀ , inch | | <u>6.09</u> |
| | INITIAL AREA, A ₀ , in ² | | <u>6.32</u> |
| | INITIAL VOLUME A ₀ L ₀ , in ³ | | <u>38.48</u> |
| 7. | SOIL SPECIMEN WEIGHT: | | |
| | INITIAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>1649.70</u> |
| | FINAL WEIGHT OF CONTAINER AND WET SOIL, grams | | <u>333.10</u> |
| | WEIGHT OF WET SOIL USED, grams | | <u>1316.60</u> |
| 8. | SOIL PROPERTIES.: | | |
| | IN SITU MOISTURE CONTENT (NUCLEAR), % | | <u>N/A</u> |
| | IN SITU WET DENSITY (NUCLEAR), pcf | | <u>N/A</u> |
| | or | | |
| | OPTIMUM MOISTURE CONTENT, % | | <u>15.8</u> |
| | MAX. DRY DENSITY, pcf | | <u>120.8</u> |
| | 95 % MAX. DRY DENSITY, pcf | | <u>114.8</u> |
| 9. | SPECIMEN PROPERTIES: | | |
| | COMPACTION MOISTURE CONTENT, % | | <u>11.2</u> |
| | MOISTURE CONTENT AFTER RESILIENT MODULUS TESTING, % | | <u>11.2</u> |
| | COMPACTION DRY DENSITY, γ _d pcf | | <u>117.1</u> |
| 10. | QUICK SHEAR TEST | | |
| | STRESS - STRAIN PLOT ATTACHED (Y = YES, N = NO) | | <u>Y</u> |
| | TRIAXIAL SHEAR MAXIMUM STRENGTH (MAX. LOAD/X-SECTION AREA), psi | | <u>29.2</u> |
| | SPECIMEN FAIL DURING TRIAXIAL SHEAR? (Y = YES, N = NO) | | <u>Y</u> |
| 11. | COMMENTS (Section 10.4 of Protocol P46) | | |
| | (a) CODE | <u>0</u> <u>0</u> <u>0</u> <u>0</u> <u>0</u> <u>0</u> | |
| | (b) NOTE | | |
| 12. | TEST DATE | | <u>08-24-1995</u> |

GENERAL REMARKS:

SUBMITTED BY, DATE

RJ Bourdeau 9/10/95
 LABORATORY MANAGER

PROJECT NAME: TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study
 LAW PROJECT NO.: 5810860101
 1. MATERIAL SOURCE: Widows Creek
 2. MATERIAL DESCRIPTION: Bottom Ash
 3. REMOLDING TARGETS: 95% Modified Dry Density at Optimum Moisture Content
 4. MATERIAL TYPE: 2
 5. TEST DATE: 08-24-1995
 6. RESILIENT MODULUS TESTING

COLUMN #	1	2	3	4	5	6	7	8	9	10	11	12	13	14
PARAMETER	Chamber Confining Pressure	Nominal Maximum Axial Stress	Cycle No.	Actual Applied Max. Axial Load	Actual Applied Cyclic Load	Actual Applied Contact Load	Actual Applied Max. Axial Stress	Actual Applied Cyclic Stress	Actual Applied Contact Stress	Recov. Def. LVDT #1 Reading	Recov. Def. LVDT #2 Reading	Average Recov Def. LVDT 1 and 2	Resilient Strain	Resilient Modulus
DESIGNATION	S ₃	S _{cyclic}	C ₁	P _{max}	P _{cyclic}	P _{contact}	S _{max}	S _{cyclic}	S _{contact}	H ₁	H ₂	H _{avg}	ε _r	M _r
UNIT	psi	psi	---	lbs	lbs	lbs	psi	psi	psi	in.	in.	in.	in/in	psi
PRECISION														
SEQUENCE 1	6.0	2.0	1	12.4	11.1	1.3	2.0	1.8	0.2	0.00210	0.00199	0.00205	0.00034	5,245
			2	12.4	11.1	1.3	2.0	1.8	0.2	0.00211	0.00199	0.00205	0.00034	5,234
			3	12.4	11.1	1.3	2.0	1.8	0.2	0.00210	0.00199	0.00205	0.00034	5,218
			4	12.4	11.1	1.3	2.0	1.8	0.2	0.00210	0.00199	0.00204	0.00034	5,238
			5	12.4	11.1	1.3	2.0	1.8	0.2	0.00212	0.00200	0.00206	0.00034	5,213
	COLUMN AVERAGE			12.4	11.1	1.3	2.0	1.8	0.2	0.00211	0.00199	0.00205	0.00034	5,230
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00001	0.00000	14

Source:	Widows Creek	Description:	Bottom Ash	95% Modified Dry Density at Optimum Moisture Content										
SEQUENCE 2	6.0	4.0	1	25.1	22.7	2.4	4.0	3.6	0.4	0.00381	0.00355	0.00368	0.00060	5,949
			2	25.1	22.7	2.4	4.0	3.6	0.4	0.00382	0.00355	0.00369	0.00060	5,936
			3	25.1	22.7	2.4	4.0	3.6	0.4	0.00381	0.00355	0.00368	0.00060	5,949
			4	25.1	22.7	2.4	4.0	3.6	0.4	0.00381	0.00354	0.00368	0.00060	5,949
			5	25.1	22.7	2.4	4.0	3.6	0.4	0.00382	0.00355	0.00369	0.00060	5,937
				25.1	22.7	2.4	4.0	3.6	0.4	0.00381	0.00355	0.00368	0.00060	5,944
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00000	0.00000	7
SEQUENCE 3	6.0	6.0	1	37.6	34.0	3.7	6.0	5.4	0.6	0.00569	0.00523	0.00546	0.00090	6,000
			2	37.7	34.0	3.7	6.0	5.4	0.6	0.00568	0.00522	0.00545	0.00089	6,019
			3	37.7	34.0	3.7	6.0	5.4	0.6	0.00568	0.00523	0.00546	0.00090	6,013
			4	37.7	34.0	3.7	6.0	5.4	0.6	0.00569	0.00523	0.00546	0.00090	6,015
			5	37.7	34.0	3.7	6.0	5.4	0.6	0.00569	0.00524	0.00547	0.00090	6,006
				37.7	34.0	3.7	6.0	5.4	0.6	0.00569	0.00523	0.00546	0.00090	6,010
				0.0	0.0	0.0	0.0	0.0	0.0	0.00000	0.00001	0.00001	0.00000	8
SEQUENCE 4	6.0	8.0	1	50.9	46.0	4.9	8.1	7.3	0.8	0.00721	0.00668	0.00695	0.00114	6,387
			2	50.8	45.9	4.9	8.0	7.3	0.8	0.00720	0.00666	0.00693	0.00114	6,392
			3	50.9	46.0	4.9	8.1	7.3	0.8	0.00721	0.00667	0.00694	0.00114	6,389
			4	50.9	46.0	4.9	8.1	7.3	0.8	0.00720	0.00668	0.00694	0.00114	6,400
			5	50.9	46.0	4.9	8.1	7.3	0.8	0.00721	0.00668	0.00695	0.00114	6,391
				50.9	46.0	4.9	8.1	7.3	0.8	0.00721	0.00668	0.00694	0.00114	6,392
				0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	5

Source: Widows Creek		Description: Bottom Ash		95% Modified Dry Density at Optimum Moisture Content											
SEQUENCE 5	6.0	10.0	1	63.7	57.6	6.1	10.1	9.1	1.0	0.00835	0.00774	0.00805	0.00132	6,907	
			2	63.8	57.6	6.1	10.1	9.1	1.0	0.00835	0.00774	0.00805	0.00132	6,908	
			3	63.8	57.7	6.1	10.1	9.1	1.0	0.00836	0.00774	0.00805	0.00132	6,911	
			4	63.8	57.7	6.1	10.1	9.1	1.0	0.00836	0.00773	0.00804	0.00132	6,914	
			5	63.8	57.7	6.1	10.1	9.1	1.0	0.00834	0.00776	0.00805	0.00132	6,910	
	COLUMN AVERAGE			63.8	57.6	6.1	10.1	9.1	1.0	0.00835	0.00774	0.00805	0.00132	6,910	
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	3	
SEQUENCE 6	4.0	2.0	1	12.9	11.2	1.7	2.0	1.8	0.3	0.00296	0.00272	0.00284	0.00047	3,811	
			2	12.8	11.2	1.7	2.0	1.8	0.3	0.00295	0.00270	0.00283	0.00046	3,812	
			3	12.9	11.3	1.6	2.0	1.8	0.3	0.00296	0.00272	0.00284	0.00047	3,831	
			4	12.9	11.2	1.6	2.0	1.8	0.3	0.00297	0.00273	0.00285	0.00047	3,798	
			5	12.9	11.2	1.7	2.0	1.8	0.3	0.00298	0.00274	0.00286	0.00047	3,793	
	COLUMN AVERAGE			12.9	11.2	1.7	2.0	1.8	0.3	0.00296	0.00272	0.00284	0.00047	3,809	
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	15	
SEQUENCE 7	4.0	4.0	1	25.2	22.9	2.4	4.0	3.6	0.4	0.00559	0.00526	0.00542	0.00089	4,073	
			2	25.2	22.7	2.4	4.0	3.6	0.4	0.00559	0.00527	0.00543	0.00089	4,039	
			3	25.2	22.8	2.5	4.0	3.6	0.4	0.00557	0.00524	0.00541	0.00089	4,064	
			4	25.1	22.7	2.4	4.0	3.6	0.4	0.00558	0.00525	0.00541	0.00089	4,048	
			5	25.1	22.7	2.4	4.0	3.6	0.4	0.00557	0.00524	0.00540	0.00089	4,053	
	COLUMN AVERAGE			25.2	22.8	2.4	4.0	3.6	0.4	0.00558	0.00525	0.00542	0.00089	4,055	
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	13	

Source: Widows Creek Description: Bottom Ash

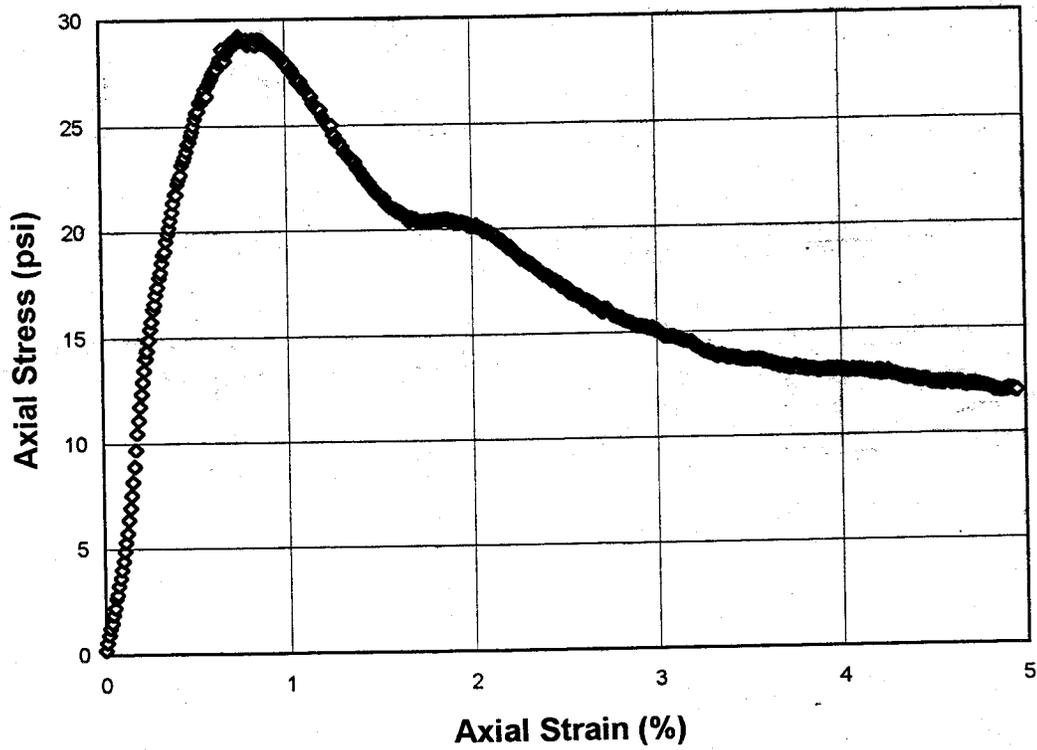
95% Modified Dry Density at Optimum Moisture Content

SEQUENCE 8	4.0	6.0	1	38.5	34.9	3.7	6.1	5.5	0.6	0.00697	0.00663	0.00680	0.00112	4,948
			2	38.5	34.9	3.7	6.1	5.5	0.6	0.00698	0.00662	0.00680	0.00112	4,950
			3	38.4	34.7	3.7	6.1	5.5	0.6	0.00697	0.00662	0.00680	0.00112	4,926
			4	38.4	34.7	3.7	6.1	5.5	0.6	0.00698	0.00662	0.00680	0.00112	4,923
			5	38.1	34.5	3.7	6.0	5.5	0.6	0.00698	0.00662	0.00680	0.00112	4,889
	COLUMN AVERAGE			38.4	34.7	3.7	6.1	5.5	0.6	0.00698	0.00662	0.00680	0.00112	4,927
	STANDARD DEV.			0.2	0.2	0.0	0.0	0.0	0.0	0.00001	0.00000	0.00000	0.00000	25
SEQUENCE 9	4.0	8.0	1	51.3	46.4	4.9	8.1	7.4	0.8	0.00792	0.00755	0.00774	0.00127	5,792
			2	51.3	46.4	4.9	8.1	7.3	0.8	0.00793	0.00754	0.00773	0.00127	5,786
			3	51.3	46.4	4.9	8.1	7.4	0.8	0.00792	0.00756	0.00774	0.00127	5,785
			4	51.3	46.4	4.9	8.1	7.3	0.8	0.00791	0.00753	0.00772	0.00127	5,791
			5	51.3	46.4	4.9	8.1	7.3	0.8	0.00792	0.00755	0.00774	0.00127	5,781
	COLUMN AVERAGE			51.3	46.4	4.9	8.1	7.3	0.8	0.00792	0.00755	0.00773	0.00127	5,787
	STANDARD DEV.			0.0	0.0	0.0	0.0	0.0	0.0	0.00001	0.00001	0.00001	0.00000	4
SEQUENCE 10	4.0	10.0	1	63.7	57.6	6.2	10.1	9.1	1.0	0.00863	0.00825	0.00844	0.00139	6,579
			2	63.7	57.6	6.2	10.1	9.1	1.0	0.00865	0.00827	0.00846	0.00139	6,565
			3	63.8	57.7	6.2	10.1	9.1	1.0	0.00867	0.00829	0.00848	0.00139	6,560
			4	63.8	57.7	6.2	10.1	9.1	1.0	0.00867	0.00829	0.00848	0.00139	6,562
			5	63.8	57.6	6.2	10.1	9.1	1.0	0.00865	0.00828	0.00846	0.00139	6,565
	COLUMN AVERAGE			63.8	57.6	6.2	10.1	9.1	1.0	0.00865	0.00828	0.00847	0.00139	6,566
	STANDARD DEV.			0.1	0.1	0.0	0.0	0.0	0.0	0.00002	0.00001	0.00002	0.00000	7

Source:	Widows Creek	Description:	Bottom Ash	95% Modified Dry Density at Optimum Moisture Content										
SEQUENCE 11	2.0	1	13.3	11.3	2.0	2.1	1.8	0.3	0.00310	0.00281	0.00296	0.00049	3,676	
		2	13.3	11.5	1.8	2.1	1.8	0.3	0.00314	0.00285	0.00299	0.00049	3,719	
		3	13.1	11.3	1.8	2.1	1.8	0.3	0.00314	0.00280	0.00297	0.00049	3,677	
		4	13.3	11.6	1.7	2.1	1.8	0.3	0.00319	0.00285	0.00302	0.00050	3,693	
		5	13.3	11.2	2.1	2.1	1.8	0.3	0.00308	0.00283	0.00295	0.00048	3,674	
		COLUMN AVERAGE		13.3	11.4	1.9	2.1	1.8	0.3	0.00313	0.00283	0.00298	0.00049	3,688
		STANDARD DEV.		0.1	0.2	0.2	0.0	0.0	0.00004	0.00002	0.00003	0.00000	19	
SEQUENCE 12	2.0	1	25.7	23.4	2.4	4.1	3.7	0.4	0.00589	0.00551	0.00570	0.00094	3,952	
		2	25.5	23.2	2.4	4.0	3.7	0.4	0.00590	0.00548	0.00569	0.00093	3,926	
		3	25.5	23.2	2.4	4.0	3.7	0.4	0.00591	0.00550	0.00570	0.00094	3,923	
		4	25.7	23.3	2.3	4.1	3.7	0.4	0.00591	0.00549	0.00570	0.00094	3,945	
		5	25.6	23.3	2.3	4.1	3.7	0.4	0.00590	0.00550	0.00570	0.00094	3,943	
		COLUMN AVERAGE		25.6	23.3	2.4	4.1	3.7	0.4	0.00590	0.00550	0.00570	0.00094	3,938
		STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.00001	0.00001	0.00000	0.00000	13	
SEQUENCE 13	2.0	1	38.8	35.1	3.7	6.1	5.6	0.6	0.00732	0.00693	0.00712	0.00117	4,758	
		2	38.6	35.0	3.7	6.1	5.5	0.6	0.00730	0.00689	0.00709	0.00116	4,757	
		3	38.8	35.2	3.7	6.1	5.6	0.6	0.00732	0.00692	0.00712	0.00117	4,768	
		4	38.7	35.1	3.7	6.1	5.6	0.6	0.00728	0.00689	0.00709	0.00116	4,772	
		5	38.7	35.1	3.7	6.1	5.6	0.6	0.00733	0.00692	0.00712	0.00117	4,750	
		COLUMN AVERAGE		38.7	35.1	3.7	6.1	5.6	0.6	0.00731	0.00691	0.00711	0.00117	4,761
		STANDARD DEV.		0.1	0.1	0.0	0.0	0.0	0.00002	0.00002	0.00002	0.00000	9	

FIGURE 2 - Quick Shear Stress vs Strain

<i>PROJECT NAME:</i>	<u>TVA - Fly Ash, Bottom Ash and Scrubber Gypsum Study</u>
<i>LAW PROJECT NO.:</i>	<u>5810860101</u>
1. <i>MATERIAL SOURCE:</i>	<u>Widows Creek</u>
2. <i>MATERIAL DESCRIPTION:</i>	<u>Bottom Ash</u>
3. <i>REMOLDING TARGETS:</i>	<u>95% Modified Dry Density at Optimum Moisture Content</u>
4. <i>MATERIAL TYPE</i>	<u>2</u>
5. <i>TEST DATE</i>	<u>08-24-1995</u>



November 10, 1995

Cheri Miller
Tennessee Valley Authority
Fossil Fuels Group
1101 Market Street
Chattanooga, Tennessee 37402-2801

Subject: **FINAL REPORT TRANSMITTAL**
Fly Ash, Bottom Ash and Scrubber Gypsum Study
Contract No. TV-92657V, Phase 1
Law Engineering - Knoxville Project No. 50385-5-0400 (Phase 1)
Law Engineering - Atlanta Project No. 5810860101

Dear Cheri:

I've sent a special messenger (courier) to deliver this final report. The package consists of five final report letters (for distribution to all who received the five sets I brought up last month) and the original test reports for all the work performed in this test phase. I've also copied the Excel spreadsheet files that you may find helpful. They are: Prgrm.xls - *contains all the information you see in the 11x17 fold-out sheets*; and 29 additional .xls files which contain a summary of results for each individual material/source tested, which are shown in each of the sections following a colored sheet of paper.

In speaking with Don Armour, he made a lot of sense when describing why the gypsums, a water soluble material, behaved the way they did. Essentially, the air-dry method of achieving an air-dried condition most certainly chemically altered the material. Additionally, because of the water soluble nature of the material, he recommends using gypsum saturated water when performing the saturation steps for the majority of the geotechnical tests performed. There is apparently some literature available in the Electric Power Research Institute (EPRI). I suggest that if we research the gypsum materials further, we retain Mr. Armour as a technical consultant to help us understand what is going on.

Thank you for the opportunity to be of service to you on this project. If you have any questions or require any additional information, please contact me.

Sincerely,
LAW ENGINEERING, INC.



Richard L. Boudreau, P.E.
Senior Materials Engineer



LAW

ENGINEERING AND ENVIRONMENTAL SERVICES

November 7, 1995

Tennessee Valley Authority
Fossil Fuels Group
1101 Market Street
Chattanooga, Tennessee 37402-2801

Subject: **FINAL REPORT**
Fly Ash, Bottom Ash and Scrubber Gypsum Study
Contract No. TV-92657V, Phase 1
Law Engineering - Knoxville Project No. 50385-5-0400 (Phase 1)
Law Engineering - Atlanta Project No. 5810860101

Dear Sir/Madam:

Law Engineering has completed the testing program outlined in the Scope of Work - Phase 1 of Contract TV-92657V. This letter provides a brief background of the test program. In addition, a descriptive summary of the test procedures used is presented. The summary provides discussion pertaining to clarifications or deviations from the procedures. Finally, general observations made while preparing samples or performing tests that are not represented on the test reports are discussed, and the results of the test program are presented.

BACKGROUND

The purpose of this laboratory testing program was to provide classification and engineering properties characterization of several of the Tennessee Valley Authority's (TVA) sources of fly ash, bottom ash, boiler slag and scrubber gypsum. Twenty-nine materials from eleven coal burning power generation steam plants were included in this study. The materials received were tested through a broad range of test procedures outlined by the American Society for Testing and Materials (ASTM), the American Association of State Highway and Transportation Officials (AASHTO), the Strategic Highway Research Program (SHRP), and Law Engineering. Each test in the program was chosen to illustrate the engineering properties of each material to determine their suitability for structural embankment fill in highway construction.

In all, thirteen sources of fly ash, nine sources of bottom ash, two sources of boiler slag and three sources of scrubber gypsum (FGD - flue gas desulfurization) were received for testing. In addition, a Spent Bed Material and Char material were received from the single unit atmospheric fluidized bed boiler at Shawnee. Each source material was provided to us in six 5-gallon plastic buckets, labeled A through F.

LAW ENGINEERING, INC.

396 PLASTERS AVENUE, N.E. • ATLANTA, GA 30324
(404) 873-4761 • FAX (404) 881-0508

ONE OF THE LAW COMPANIES

Soils Classification System (USCS) symbol are provided based on the Particle-Size Analysis and Atterberg Limits results. Similarly, an AASHTO classification is provided based on guidelines set forth in *The Classification of Soils and Soil-Aggregate Mixtures for Highway Construction Purposes, AASHTO M145*.

Volumetric Testing

Several tests were performed to provide the general volumetric properties of each material. The tests outlined below were performed on one composite sample from each of the twenty-seven fly ash, bottom ash, boiler slag and scrubber gypsum sources.

Test Method for Laboratory Compaction Characteristics of Soil Using Standard Effort (12,400 ft-lbf/ft³) (600 kN-m/m³), ASTM D 698. This method defines the moisture content versus dry density relationship of the material using the standard specified level of energy. The method is commonly referred to as the Standard Proctor.

Test Method for Laboratory Compaction Characteristics of Soil Using Modified Effort (56,000 ft-lbf/ft³) (2,700 kN-m/m³), ASTM D 1557. This method defines the moisture content versus dry density relationship of the material using the standard specified level of energy. The method is commonly referred to as the Modified Proctor.

Test Method for Maximum Index Density and Unit Weight of Soils Using a Vibratory Table, ASTM D 4253 and Test Method for Minimum Index Density and Unit Weight of Soils and Calculation of Relative Density, ASTM D 4254. Because the Standard and Modified Proctors do not necessarily define a good relationship between dry density and moisture content (typically because of the free draining nature of granular materials), the minimum and maximum index densities were determined for the nine bottom ash samples.

Test Method for One-Dimensional Consolidation Properties of Soils, ASTM D 2435. Samples of the fly ash, boiler slag and scrubber gypsum were remolded in nominal 2.5-inch diameter by 1.0-inch high rings to approximately 95 percent of the maximum dry density at the optimum moisture content as determined by the Standard Proctor. Nominal load increments of 0.5, 1.0, 2.0, 4.0, 8.0 and 16.0 ksf were applied. Moist porous stones were used; however, samples were not inundated for the test.

Hydraulic Conductivity and Static Strength Testing

Test Method for Hydraulic Conductivity of Saturated Porous Materials Using a Flexible Wall Permeameter, ASTM D 5084. The fly ash, boiler slag and scrubber gypsum materials were remolded to approximately 95 percent of the maximum dry density at the optimum moisture content as determined by the Standard Proctor and tested for hydraulic conductivity. An effective confining pressure of 14 psi was used as the standard for all tests. The samples were remolded to a nominal 2.88-inch diameter by 6.0-in high specimen.

Test Method for Permeability of Granular Soils (Constant Head), ASTM D 2434. The bottom ash materials were remolded to approximately 95 percent of the maximum dry density as determined

Electro-Chemical Testing

Determining the Minimum Laboratory Soil Resistivity, AASHTO T 288. A supersaturated slurry was prepared for each of the fly ash, bottom ash, boiler slag and gypsum/spent bed/char materials (fraction passing the #10 sieve) and the minimum resistivity value was measured.

Determining pH of Soil for Use in Corrosion Testing, AASHTO T 289. Each of the fly ash, bottom ash, boiler slag and gypsum/spent bed/char materials (fraction passing the #10 sieve) was prepared and the pH value was measured.

Determining Water Soluble Sulfate Ion Content in Soil, AASHTO T 290. Each of the fly ash, bottom ash, boiler slag and gypsum/spent bed/char materials (fraction passing the #10 sieve) was prepared and the water soluble sulfate ion content was measured using the Turbidimetric Method (Method B).

Determining Water Soluble Chloride Ion Content in Soil, AASHTO T 291. Each of the fly ash, bottom ash, boiler slag and gypsum/spent bed/char materials (fraction passing the #10 sieve) was prepared and the water soluble chloride ion content was measured using the pH/mV Meter Method (Method B).

PECULIARITIES AND TEST RESULTS

Based on our years of experience with the testing of geotechnical materials and our experience derived from this test program, we have highlighted some instances in which these materials behaved differently than others, either visually or by test results that varied significantly from results calculated for similar materials.

- Both the spent bed material (Shawnee) and the char (Shawnee) were observed to react upon treatment with water. This phenomenon created complications with all the geotechnical tests (classification, volumetric, and strength test). Only the electro-chemical tests were performed on these materials. Because of the highly reactive nature of the spent bed material, the resistivity test was unable to be performed.
- The scrubber gypsum materials were observed to react upon treatment with water following the air dry preparation of these materials. The samples were air-dried overnight in a temperature controlled room set at 140 °F. This phenomenon created complications with the successful completion of the classification tests, although we were able to perform a specific gravity test on a composite sample of each source. We note that the scrubber gypsum materials exhibit relatively more strength than the other materials tested in this program when tested under dynamic conditions at low applied strains (**Resilient Modulus**). This may indicate that a weak chemical bond is created between particles.
- Beside the noticeable color difference of the Cumberland Dry Fly Ash (tan/brown as opposed to gray for all other fly ashes in this program) that was sampled from Units 1 and 2 on April 17, 18 and 19, 1995, several of the observations and test results are worth noting:



LAW

ENGINEERING AND ENVIRONMENTAL SERVICES

November 7, 1995

Tennessee Valley Authority
Fossil Fuels Group
1101 Market Street
Chattanooga, Tennessee 37402-2801

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Fly Ash, Bottom Ash and Scrubber Gypsum Study
Contract No. TV-92657V, Phase 1
Law Engineering - Knoxville Project No. 50385-5-0400 (Phase 1)
Law Engineering - Atlanta Project No. 5810860101

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ENGINEERING AND ENVIRONMENTAL SERVICES

November 7, 1995

Tennessee Valley Authority
Fossil Fuels Group
1101 Market Street
Chattanooga, Tennessee 37402-2801

Subject: **FINAL REPORT**
Fly Ash, Bottom Ash and Scrubber Gypsum Study
Contract No. TV-92657V, Phase 1
Law Engineering - Knoxville Project No. 50385-5-0400 (Phase 1)
Law Engineering - Atlanta Project No. 5810860101

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Technical Procedures
for
Tennessee Valley Authority

**TITLE: DETERMINING THE ANGLE OF REPOSE OF NON-COHESIVE
GRANULAR SAMPLES**

These procedures meet the Quality Assurance Program requirements for this project. LAW's Quality Assurance Program Description and all of its invoked documents govern the preparation, approval, and use of these procedures.

Copy Number _____

PREPARED BY:

Richard L. Boudreau
Richard L. Boudreau, P.E.

9/11/95
Date

APPROVALS:

James W. Niehoff
James W. Niehoff, P.E.
Chief Engineer

9/19/95
Date

Date

Date

Revision 0
August 28, 1995

Procedure: TP6-TVA
Page 1 of 4

TP - 6: DETERMINING THE ANGLE OF REPOSE OF NON-COHESIVE GRANULAR SAMPLES

3.1.6 Calculate the angle of repose, using the average of the 2 measurements taken, using the following equations:

$$\phi_1 = \text{Tan}^{-1} [(V_1 - V_0)/H_1]$$

$$\phi_2 = \text{Tan}^{-1} [(V_2 - V_1)/(H_2 - H_1)]$$

$$\phi_{\text{avg}} = (\phi_1 + \phi_2)/2$$

where: $H_{1,2}$ = Horizontal distance from mound peak along horizontal plane, inches
 $V_{0,1,2}$ = Vertical distance from horizontal offset along horizontal plane to the surface of the mound, inches

4.0 REPORTING

4.1 The following information shall be reported:

- Sample I.D.
- Visual description
- Average angle of repose value

TVA - Fly Ash, Bottom Ash and Scrubber Sludge Study
 Classification (Index Property) Summary
 Law Engineering Project No. 5810860101

Source	Code	Material	Bucket Code	Date Collected	Moisture Content, %	Grain Size - ASTM D422		Atterberg Limits - ASTM D4318		Specific Gravity	USCS Classification	AASHTO Classification
						% Ret. on No. 4	% Pass No. 200	LL	PL			
Allen	ALF	Boiler Slag - Fine Reed Rejects	A-B	5/11/95	0.06	0.0	18.2	0.8	N/A	2.75	SM	A-2-4(0.0)
			C-D		0.12	0.0	14.6	0.8	N/A	2.79	SM	A-2-4(0.0)
			E-F		0.10	0.0	16.0	0.8	N/A	2.81	SM	A-2-4(0.0)
Bull Run	BRF	Dry Fly Ash	A-B	4/4/95	0.02	0.0	91.2	16.6	N/A	2.36	ML	A-4(0.0)
			C-D	4/5/95	0.05	0.0	91.2	19.5	N/A	2.28	ML	A-4(0.0)
			E-F	4/6/95	0.03	0.0	90.7	17.5	N/A	2.37	ML	A-4(0.0)
			A-B	3/29/95	6.99	23.0	4.0	---	N/A	2.31	SW	A-1-b
			C-D		6.07	21.3	6.9	---	N/A	2.29	SW-SM	A-1-b
			E-F		6.74	17.9	5.9	---	N/A	2.35	SW-SM	A-1-b
Colbert	COF	Dry Fly Ash - Units 1&2 - Units 3&4 - Units 1&2 - Units 3&4 - Units 1&2 - Units 3&4 Bottom Ash - From Pond	A	5/25/95	0.01	0.0	81.6	14.9	N/A	2.02	ML	A-4(0.0)
			B	5/25/95					N/A			
			C	5/26/95	0.01	0.0	69.9	11.5	N/A	2.00	ML	A-4(0.0)
			D	5/26/95					N/A			
			E	5/30/95	0.12	0.0	83.6	3.9	N/A	1.95	ML	A-4(0.0)
			F	5/30/95	8.02	7.2	13.6	---	N/A	2.15	SM	A-1-b
			A-B	5/25/95	6.86	15.9	10.8	---	N/A	2.08	SP-SM	A-1-b
			C-D		7.92	12.8	10.5	---	N/A	2.10	SP-SM	A-1-b
			E-F						N/A			
									N/A			
Cumberland	CUF	Dry Fly Ash - Units 1&2 - Units 1&2 - Units 1&2 Bottom Ash - From Pond Scrubber Gypsum	A-B	4/17/95	0.31	0.0	95.1	30.0	N/A	2.57	ML	A-4(0.0)
			C-D	4/18/95	0.01	0.0	92.0	20.7	N/A	2.64	ML	A-4(0.0)
			E-F	4/19/95	0.01	0.0	93.2	29.8	N/A	2.65	ML	A-4(0.0)
			A-B	4/6/95	14.32	30.9	1.1	---	N/A	2.59	SW	A-1-a
			C-D		13.66	46.2	2.2	---	N/A	2.66	SW	A-1-a
			E-F		5.08	32.2	2.8	---	N/A	2.63	SW	A-1-a
			A-B	4/6/95	30.44	---	---	---	N/A	---	---	---
			C-D		30.39	---	---	---	N/A	3.41	---	---
			E-F		29.41	---	---	---	N/A	---	---	---
									N/A			
Galatin	GAF	Dry Fly Ash - Unit 2 Hoppers Bottom Ash - From Pond	A-B	6/9/95	0.03	0.0	94.2	12.0	N/A	2.37	ML	A-4(0.0)
			C-D		0.01	0.0	95.2	13.8	N/A	2.40	ML	A-4(0.0)
			E-F		0.01	0.0	95.5	14.8	N/A	2.39	ML	A-4(0.0)
			A-B	6/9/95	19.11	18.2	5.9	---	N/A	2.56	SP-SM	A-1-b
			C-D		7.32	27.0	4.0	---	N/A	2.57	SW	A-1-b
			E-F		10.20	18.8	5.6	---	N/A	2.52	SW-SM	A-1-b
John Sevier	JSF	Dry Fly Ash - Units 4 Hoppers 11&12 - Unit 3, Hoppers 11&12 - Unit 4, Hoppers 9, 10&13 - Unit 3, Hoppers 9&10 - Unit 4, Hopper 15, - Unit 3, Hopper 16 - Unit 4, Hopper 15 Bottom Ash - From Pond	A	5/25/95	0.06	0.0	94.2	17.4	N/A	2.27	ML	A-4(0.0)
			B					N/A				
			C	5/25/95	0.01	0.0	96.1	22.1	N/A	2.35	ML	A-4(0.0)
			D					N/A				
			E	5/25/95	0.20	0.0	94.1	28.0	N/A	2.43	ML	A-4(0.0)
			F	4/12/95	26.68	22.8	4.3	---	N/A	2.25	SP	A-1-a
A-B		27.22	22.2	3.3	---	N/A	2.24	SW	A-1-a			
C-D		30.70	27.8	3.7	---	N/A	2.22	SW	A-1-a			
E-F						N/A						

TVA - Fly Ash, Bottom Ash and Scrubber Sludge Study
Volumetric Testing Summary
Law Engineering Project No. 5810860101

Source	Code	Material	Standard Proctor		Modified Proctor		Relative Density, Dry Method (pcf)	
			Max. Dry Dens. (pcf)	Opt. Moisture (%)	Max. Dry Dens. (pcf)	Opt. Moisture (%)	Minimum	Maximum
Allen	ALF	Boiler Slag (Fine Reed Rejects)	95.3	21.5	102.6	23.2	----	----
Bull Run	BRF	Dry Fly Ash	91.6	17.4	95.7	15.1	----	----
		Bottom Ash - From Pond	91.9	22.6	98.7	18.5	73.9	92.1
Colbert	COF	Dry Fly Ash (Units 1-4)	56.7	45.4	62.9	40.3	----	----
		Bottom Ash - From Pond	64.2	27.4	73.2	17.2	55.7	71.2
Cumberland	CUF	Dry Fly Ash (Units 1-2)	111.4	13.2	116.3	11.5	----	----
		Bottom Ash - From Pond	90.1	15.4	103.3	15.7	67.0	87.1
		Scrubber Gypsum	77.6	40.6	85.9	29.7	----	----
Gallatin	GAF	Dry Fly Ash (Unit 2 Hoppers)	86.6	21.4	88.9	18.8	----	----
		Bottom Ash - From Pond	92.0	25.5	102.5	20.9	71.3	90.7
John Sevier	JSF	Dry Fly Ash (Units 3-4)	83.7	18.6	86.7	17.8	----	----
		Bottom Ash - From Pond	78.9	30.3	96.2	21.9	55.7	73.9
Johnsonville	JOF	Ponded Fly Ash (New Dredge Cell)	75.8	31.4	92.5	20.6	----	----
		Ponded Fly Ash (Old Dredge Cell)	89.5	20.5	96.0	16.1	----	----
		Ponded Fly Ash (Active Ash Pond)	86.6	22.8	91.7	18.0	----	----
		Bottom Ash - From Pond	99.2	18.0	104.1	12.0	80.2	99.2
Kingston	KIF	Ponded Fly Ash (Cell I)	81.0	25.2	84.7	24.1	----	----
		Ponded Fly Ash (Cell III)	81.0	23.5	84.4	23.7	----	----
		Bottom Ash - From Pond	89.0	24.1	97.6	21.0	71.0	88.4
Paradise	PAF	Ponded Fly Ash (East Cell)	110.0	16.5	114.4	13.7	----	----
		Boiler Slag (Reed Rejects)	112.5	18.2	116.0	18.7	----	----
		Scrubber Gypsum	85.7	31.7	87.4	30.8	----	----
Shawnee	SHF	Dry Fly Ash	72.4	28.3	77.2	24.4	----	----
		Bottom Ash - From Pond	71.7	30.5	81.4	26.1	57.4	74.0
		Spent Bed Material (SBM)	----	----	----	----	----	----
		Char	----	----	----	----	----	----
Widows Creek	WCF	Ponded Fly Ash (Ash Pond)	67.0	39.8	73.5	27.8	----	----
		Scrubber Gypsum	92.0	23.1	99.9	19.4	----	----
		Bottom Ash - From Pond	106.2	17.6	120.8	15.8	83.0	103.3

*TVA - Fly Ash, Bottom Ash and Scrubber Sludge Study
Consolidation/Hydraulic Conductivity/Chemical Testing Summary
Law Engineering Project No. 5810860101*

Source	Code	Material	Consolidation Compression Index, C _c	Hydraulic Conductivity (cm/second)	Resistivity (Ohm-cm)	pH	Water Soluble Sulfate (mg/kg)	Water Soluble Chloride (mg/kg)
Allen	ALF	Boiler Slag (Fine Reed Rejects)	0.04	9.0E-4	30000	7.5	43	<10
Bull Run	BRF	Dry Fly Ash	0.04	4.0E-5	690	8.4	4630	<10
		Bottom Ash - From Pond	----	1.8E-2	7300	7.2	370	<10
Colbert	COF	Dry Fly Ash (Units 1-4)	0.08	2.8E-4	850	9.4	1660	<10
		Bottom Ash - From Pond	----	1.6E-2	4500	5.4	215	<10
Cumberland	CUF	Dry Fly Ash (Units 1-2)	0.01	2.2E-5	2600	11.6	5020	<10
		Bottom Ash - From Pond	----	6.8E-2	1200	2.7	4790	<10
		Scrubber Gypsum	0.12	1.2E-3	1100	7.8	4830	<10
Gallatin	GAF	Dry Fly Ash (Unit 2 Hoppers)	0.05	7.7E-5	420	10.6	5800	<10
		Bottom Ash - From Pond	----	2.9E-2	1600	2.8	1660	<10
John Sevier	JSF	Dry Fly Ash (Units 3-4)	0.05	5.5E-5	440	4.1	4910	<10
		Bottom Ash - From Pond	----	2.6E-2	5200	6.8	285	<10
Johnsonville	JOF	Ponded Fly Ash (New Dredge Cell)	0.06	5.0E-4	2800	8.1	83	<10
		Ponded Fly Ash (Old Dredge Cell)	0.10	5.8E-4	2600	6.8	1520	20
		Ponded Fly Ash (Active Ash Pond)	0.11	3.5E-5	690	8.4	2960	60
		Bottom Ash - From Pond	----	4.7E-3	740	6.0	2200	<10
Kingston	KIF	Ponded Fly Ash (Cell I)	0.05	8.3E-5	7700	7.6	200	<10
		Ponded Fly Ash (Cell III)	0.05	3.4E-5	6400	6.8	140	<10
		Bottom Ash - From Pond	----	9.1E-3	1900	4.0	490	<10
Paradise	PAF	Ponded Fly Ash (East Cell)	0.04	1.0E-5	2600	8.1	340	<10
		Boiler Slag (Reed Rejects)	----	1.3E-3	9700	4.3	220	<10
		Scrubber Gypsum	0.13	1.5E-4	1100	7.7	4630	10
Shawnee	SHF	Dry Fly Ash	0.04	9.2E-5	1000	11.5	2270	<10
		Bottom Ash - From Pond	----	8.9E-3	3000	8.1	4200	10
		Spent Bed Material (SBM)	----	----	----	12.0	4190	150
		Char	----	----	190	12.0	4130	980
Widows Creek	WCF	Ponded Fly Ash (Ash Pond)	0.12	1.8E-4	1400	9.2	1060	<10
		Scrubber Gypsum	0.07	3.9E-4	1200	6.7	3050	<10
		Bottom Ash - From Pond	----	3.4E-2	3100	8.0	4070	130

Note: Consolidation and Hydraulic Conductivity test specimen were remolded to approximately 95 percent of the Standard Proctor maximum dry density

TVA - Fly Ash, Bottom Ash and Scrubber Sludge Study
Strength Testing Summary
Law Engineering Project No. 5810860101

Source	Code	Material	Triaxial CU with pore pressure						Direct Shear			Angle of Repose
			Effective Stress		Internal friction, ϕ'	Total Stress		Cohesion, c (ksf)	Internal friction, ϕ	Cohesion, c (ksf)	Internal friction, ϕ	
			Cohesion, c' (ksf)	Internal friction, ϕ'		Cohesion, c (ksf)	Internal friction, ϕ					
Allen	ALF	Boiler Slag (Fine Reed Rejects)	0.00	37.3		1.15	39.2	2.32	25.2		----	
Bull Run	BRF	Dry Fly Ash	0.31	27.7		1.12	21.2	1.36	27.4		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		32.4	
Colbert	COF	Dry Fly Ash (Units 1-4)	0.34	27.6		0.69	19.9	1.31	28.6		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		30.9	
Cumberland	CUF	Dry Fly Ash (Units 1-2)	0.00	53.5		1.70	50.5	2.53	33.4		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		30.8	
		Scrubber Gypsum	0.00	38.1		3.33	33.4	1.32	41.4		----	
Gallatin	GAF	Dry Fly Ash (Unit 2 Hoppers)	0.00	31.7		0.57	26.2	1.37	34.5		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		31.8	
John Sevier	JSF	Dry Fly Ash (Units 3-4)	0.22	22.4		0.26	17.7	1.11	33.6		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		27.4	
Johnsonville	JOF	Ponded Fly Ash (New Dredge Cell)	0.23	32.4		1.26	25.8	1.29	32.4		----	
		Ponded Fly Ash (Old Dredge Cell)	0.12	30.5		0.66	15.2	2.14	39.3		----	
		Ponded Fly Ash (Active Ash Pond)	0.00	22.6		0.01	15.8	1.41	36.6		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		30.8	
Kingston	KIF	Ponded Fly Ash (Cell I)	0.14	26.1		0.36	19.6	0.82	39.1		----	
		Ponded Fly Ash (Cell III)	0.03	24.4		0.00	17.8	1.47	37.6		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		31.3	
Paradise	PAF	Ponded Fly Ash (East Cell)	0.37	21.2		0.55	15.6	2.27	20.2		----	
		Boiler Slag (Reed Rejects)	0.06	40.6		2.00	40.3	----	----		----	
		Scrubber Gypsum	0.00	39.7		3.07	35.5	0.97	45.7		----	
Shawnee	SHF	Dry Fly Ash	1.24	22.4		1.79	14.7	1.10	39.8		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		31.6	
		Spent Bed Material (SBM)	----	----		----	----	----	----		----	
		Char	----	----		----	----	----	----		----	
Widows Creek	WCF	Ponded Fly Ash (Ash Pond)	1.85	25.5		1.94	21.5	1.70	31.2		----	
		Scrubber Gypsum	0.00	37.8		3.01	33.1	0.55	28.9		----	
		Bottom Ash - From Pond	----	----		----	----	----	----		29.0	

Note: Triaxial CU and Direct Shear test specimen were remolded to approximately 95 percent of the Standard Proctor maximum dry density at or near optimum moisture content

TVA - Fly Ash, Bottom Ash and Scrubber Sludge Study
Strength Testing Summary
Law Engineering Project No. 5810860101

Source	Code	Material	CBR %	Resilient Modulus (Standard Effort)					Resilient Modulus (Modified Effort)				
				K1	K2	K5	M_r at $S_r=4$ psi, $S_r=4$ psi	K1	K2	K5	M_r at $S_r=4$ psi, $S_r=4$ psi		
Allen	ALF	Boiler Slag (Fine Reed Rejects)	37	2,662	0.09516	0.53980	6,419	2,468	0.14322	0.51069	6,110		
Bull Run	BRF	Dry Fly Ash	2	3,225	-0.17750	0.54531	5,370	3,283	-0.01625	0.38843	5,500		
		Bottom Ash - From Pond	35	1,857	0.10936	0.78070	6,378	1,977	0.13522	0.76648	6,901		
Colbert	COF	Dry Fly Ash (Units 1-4)	9	1,353	-0.00868	0.56321	2,918	1,639	0.01011	0.53301	3,480		
		Bottom Ash - From Pond	24	2,368	0.11934	0.58242	6,264	2,455	0.09488	0.59309	6,372		
Cumberland	CUF	Dry Fly Ash (Units 1-2)	24	7,531	-0.03317	0.34550	11,612	10,959	0.14896	0.24877	19,021		
		Bottom Ash - From Pond	15	2,194	0.09530	0.67882	6,417	1,994	0.13866	0.76150	6,945		
		Scrubber Gypsum	20	9,623	0.09590	0.25471	15,646	11,738	0.08396	0.20475	17,515		
Gallatin	GAF	Dry Fly Ash (Unit 2 Hoppers)	2	2,713	-0.09930	0.47991	4,598	3,602	-0.12389	0.45133	5,671		
		Bottom Ash - From Pond	30	1,972	0.20995	0.65540	6,545	2,427	0.20416	0.61364	7,541		
John Sevier	JSF	Dry Fly Ash (Units 3-4)	1	2,965	-0.08694	0.43636	4,813	4,033	-0.09489	0.39276	6,095		
		Bottom Ash - From Pond	40	2,156	0.08085	0.76340	6,949	2,108	0.09702	0.69867	6,352		
Johnsonville	JOF	Ponded Fly Ash (New Dredge Cell)	12	1,487	0.03358	0.63725	3,769	2,541	-0.01211	0.48836	4,917		
		Ponded Fly Ash (Old Dredge Cell)	28	1,495	0.03707	0.78260	4,657	2,255	0.09559	0.65332	6,368		
		Ponded Fly Ash (Active Ash Pond)	1	2,146	-0.18159	0.60215	3,844	3,980	-0.14235	0.42844	5,917		
		Bottom Ash - From Pond	50	2,373	0.16927	0.51994	6,169	2,389	0.13323	0.56010	6,247		
Kingston	KIF	Ponded Fly Ash (Cell I)	2	1,803	0.07728	0.41203	3,553	2,374	-0.04388	0.47386	4,309		
		Ponded Fly Ash (Cell III)	1	2,592	-0.10787	0.48134	4,350	3,254	-0.09252	0.43051	5,199		
		Bottom Ash - From Pond	60	1,427	0.13665	0.75876	4,938	1,822	0.19126	0.64487	5,807		
Paradise	PAF	Ponded Fly Ash (East Cell)	4	5,929	-0.09595	0.40269	9,071	5,551	-0.06155	0.44309	9,421		
		Boiler Slag (Reed Rejects)	55	1,661	0.06737	0.79102	5,460	1,715	0.08023	0.76411	5,529		
		Scrubber Gypsum	14	9,420	0.10296	0.23790	15,110	10,977	0.08137	0.20492	16,325		
Shawnee	SHF	Dry Fly Ash	9	2,390	-0.04340	0.45385	4,222	2,774	-0.03472	0.41978	4,731		
		Bottom Ash - From Pond	25	1,928	0.11134	0.73640	6,244	1,558	0.08323	0.76224	5,030		
		Spent Bed Material (SBM)	----	----	----	----	----	----	----	----	----		
Widows Creek	WCF	Char	----	----	----	----	----	----	----	----	----		
		Ponded Fly Ash (Ash Pond)	3	1,026	-0.02608	0.63430	2,384	3,283	-0.01625	0.38843	5,500		
		Scrubber Gypsum	15	7,937	0.08949	0.23891	12,513	8,454	0.05337	0.26140	13,079		
		Bottom Ash - From Pond	30	2,258	0.19103	0.66319	7,379	2,260	0.28011	0.26147	4,788		

Note: CBR and Resilient Modulus test specimen were remolded to approximately 95 percent of the Standard Proctor (and Modified Proctor for Res. Mod.) maximum dry density at or near optimum moisture content



REPORT OF GEOTECHNICAL EXPLORATION

**PROPOSED ASH POND DIKE RAISE
WIDOWS CREEK FOSSIL PLANT
STEVENSON, ALABAMA**

Prepared for:

TENNESSEE VALLEY AUTHORITY

Chattanooga, Tennessee

February 4, 2003



February 4, 2003

Mr. Ron Purkey
Tennessee Valley Authority
1101 Market Street, LP-2G
Chattanooga, TN 37402

Subject: **Report of Geotechnical Exploration
Proposed Ash Pond Dike Raise
Widows Creek Fossil Plant
Stevenson, Alabama
MACTEC Project 50300-8-2075/0081/800**

Dear Mr. Purkey:

We at MACTEC Engineering and Consulting of Georgia, Inc., (MACTEC) are pleased to submit this Report of Geotechnical Exploration for your project. Our services, as authorized through TAO No. LAW-81-0047 were provided in general accordance with our proposal number 50399-0-2304 dated October 24, 2002.

This report reviews the information provided to us, discusses the site and subsurface conditions, and presents our conclusions and recommendations relative to the properties of the foundation materials for support of the proposed new dike. The Appendices contain a brief description of Field Exploratory Procedures, the Test Boring Records, Subsurface Profile Sections, and the Laboratory Test Results.

We anticipate further dialog and interaction with TVA as the design proceeds and will be happy to provide any additional information or interpretation of the data and recommendations presented here in which may be necessary.

We will be pleased to discuss our recommendations with you and would welcome the opportunity to provide the engineering and material testing services needed to successfully complete your project.

Sincerely,

MACTEC ENGINEERING AND CONSULTING OF GEORGIA, INC.
f/k/a LAW ENGINEERING AND ENVIRONMENTAL SERVICES, INC.

Mohamed M. Nofal

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REPORT OF GEOTECHNICAL EXPLORATION

**PROPOSED ASH POND DIKE RAISE
WIDOWS CREEK FOSSIL PLANT
STEVENSON, ALABAMA**

Prepared for:

TENNESSEE VALLEY AUTHORITY

Chattanooga, Tennessee

MACTEC Engineering and Consulting of Georgia, Inc.

Knoxville, Tennessee

February 4, 2003

MACTEC Project 50300-8-2075/0081/800

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EXECUTIVE SUMMARY

We were selected by the Tennessee Valley Authority (TVA) to perform a geotechnical exploration for the proposed Ash Pond Dike Raise at the Widows Creek Fossil Plant near Stevenson, Alabama. The objectives of our exploration were to determine existing subsurface conditions, and provide foundation material properties and recommendations to use in the design of the proposed dike raise.

The exploration consisted of drilling three test borings, two vane shear tests, and two cone penetrometer resistance tests. The test borings were drilled in the existing clayey dike to evaluate its in-place density. The cone penetration tests (CPTs) and the vane shear tests were performed in the test fill area to evaluate the shear strength of the gypsum material. The major findings and recommendations of our subsurface exploration are as follows:

- The existing dike consists of clayey fill classified as CH to CL with in-situ standard penetration test resistances of 9 blows per foot or more.
- The gypsum deposit encountered consists of very soft, silty material with high moisture content. The estimated in-situ shear strength is approximately 100 to 200 psf.
- Based on our understanding of the project and the expected loads, we recommend the site be evaluated in terms of bearing capacity and slope stability using the material properties recommended in our report.

We recommend experienced geotechnical personnel observe subgrades, foundation excavations, fill placement, and other construction procedures. We recommend that MACTEC be a part of these services based on our familiarity with the project, the subsurface conditions, the intent of the recommendations, and our experience in this area. This summary is only an overview and should not be used as a separate document or in place of reading the entire report, including the appendices.

1.0 INTRODUCTION

The Widows Creek Fossil Plant is owned and operated by the Tennessee Valley Authority (TVA). The plant is located near Stevenson, Alabama on the Tennessee River.

During the power generating process, fly ash, bottom ash, and scrubber sludge are produced and require safe disposal. The fly ash is collected in the electrostatic precipitators and pumped to the fly ash pond. The bottom ash is the coarser refuse material and is collected from the boiler bottom hoppers and also is pumped to the bottom ash disposal area where bottom ash is dry-stacked in stock piles. The scrubber sludge is the by-product of the reacted lime slurry with the flue gas containing sulfur dioxide. The scrubber sludge is also pumped and deposited in the scrubber sludge pond.

In the past, a separator dike was constructed in the fly ash pond and the gypsum/scrubber sludge product was discharged in the southwest corner of the pond. Since then, scrubber sludge is being pumped to a separate pond and fly ash continued to be pumped to the northwest corner of the fly ash pond.

In the 1980s, the storage capacity of the fly ash pond was increased by constructing a 20 feet high dike upstream of the original perimeter dike. Scrubber sludge and fly ash continued to be pumped to the southwest and northwest corners of the pond, respectively.

Since the storage capacity of the existing fly ash pond is decreasing, TVA is proposing to raise the existing fly ash perimeter dike 10 feet. The proposed dike is approximately 1.7 miles long and approximately 0.6 miles will be constructed on previously deposited scrubber sludge/gypsum material. The remaining 1.1 miles of dike will be primarily constructed on fly ash deposits.

An exploration program was performed to evaluate the shear strength parameters of the proposed dike foundation materials. The parameters will be used to model the staged dike and estimate its factor of safety against slope instability, as well as, its ability to impede seepage from the fly ash pond.

This report presents the findings of our subsurface exploration and laboratory testing and geotechnical evaluations recently performed for the proposed Fly Ash Pond dike raise at TVA's Widows Creek Fossil Plant. Our services were authorized by Mr. Ron Purkey of the Tennessee Valley Authority.

2.0 OBJECTIVES OF EXPLORATION

The objectives of our exploration were to determine general subsurface conditions and to obtain data to aid in evaluating the existing foundation material and in providing design parameters for the proposed fly ash pond dike construction. An assessment of site environmental conditions, or for the presence or absence of pollutants in the soil, bedrock, waste materials, fly ash, scrubber sludge, surface water, or ground water of the site were beyond the proposed objectives of our exploration.

3.0 SCOPE OF EXPLORATION

Our evaluation was based on our proposal number 50399-0-0000/2304 dated October 24, 2002. In general, our scope includes the following:

- Reconnaissance of the immediate site
- Review of existing geotechnical and foundation information
- Subsurface exploration
- Field observation
- Field and laboratory testing
- Geotechnical report summarizing our findings and recommendations

Specifically, the scope of exploration included a site reconnaissance, drilling five borings (designated B-1 through B-3 and V-1 through V-2). Three of the borings were test borings where the soil density was evaluated using standard penetration testing and the other two borings were primarily drilled for the use of the vane shear testing device. The test borings were advanced to a depth of approximately 25 feet. Field testing included standard penetration testing (SPT), cone penetration testing (CPT), and vane shear testing.

Although we made several attempts to collect relatively undisturbed Shelby tube samples of the gypsum materials, we were unable to retrieve "good" testable samples. However, we collected approximately six relatively undisturbed soil samples from the existing dike. Laboratory testing included triaxial compression strength testing on soil and bottom ash samples, classification testing,

and index tests. The scope of exploration included analyzing the field and laboratory data and reviewing available geotechnical information to determine foundation design parameters. Our analysis of the field and laboratory results is presented in the respective sections. The field exploration procedures and the results of our field testing are presented in the Appendices A and B; the results of our laboratory testing are presented in Appendix C.

The drilling and sampling were performed in general accordance with ASTM procedures. The procedures are summarized in Appendix A. The field exploration was performed between November 19 and November 21, 2002. The equipment used consisted of a Model 55 ATV-mounted CME drill rig equipped with an automatic hammer. Standard Penetration Tests (SPTs) were performed at 2-1/2-foot vertical intervals in the upper 10 feet of the borings and at 5-foot vertical intervals thereafter. In conjunction with the drilling, we performed CPT testing and vane shear testing at three locations.

Two of the cone penetration tests were performed using the drill rig to advance the core beneath the test fill area while the third attempt was made by pushing the cone through the delta by hand. Similarly, the vane shear testing was performed in two borings by the drill rig in the test fill area with another attempt being made by pushing the vane by hand in the delta area to estimate its in-situ unconfined strength.

Ground-water measurements were made after the completion of the augering in each boring.

Upon completion of drilling, the dike borings (B-1 and B-2) were plugged and abandoned by backfilling full depth with cement-bentonite grout. The test borings in the bottom ash test fill area was backfilled with bottom ash. We transported the samples to our laboratories in Knoxville, Tennessee, and Charlotte, North Carolina, where we selected samples for laboratory testing. We performed classification and index tests on selected soil samples.

The field exploration and laboratory testing are summarized as follows:

Field Testing

- 5 Borings (3 Soil Test Borings and 2 for the Vane Shear Testing)
- Cone Penetration Tests in 3 separate locations
- Vane Shear Strength Measurements at 3 different soil profiles

Laboratory Testing

- 4 Triaxial compression tests (on soil specimens of the dike material)
- 2 Direct Shear Tests on remolded bottom ash samples
- 12 Plasticity (Atterberg limits)
- 23 Natural Moisture Content of soils
- 3 Soil Permeability Tests
- 10 Sieve Analysis Tests
- 4 Specific Gravity Tests on dike clay soil, gypsum, and the finer portion of the bottom ash material

Our field exploration procedures are described in Appendix A and the subsurface conditions encountered during our exploration are presented on the Test Boring Records in Appendix B. The laboratory testing results are presented in Appendix C.

4.0 PROJECT INFORMATION AND SITE CONDITIONS

The Widows Creek Fossil plant is approximately 5 miles northeast of the City of Stevenson, Alabama. The Widows Creek power plant is located on the west bank of the Tennessee River. The distance between the site and the river is approximately 300 feet. The average water elevation in the Tennessee River during the site exploration was approximately 594 feet msl. The site is relatively flat with a nominal ground surface/top of dike elevation of approximately 636 feet above mean sea level (msl). The proposed dike raise will consist of constructing a 10-foot-high dike on the upstream side of the existing dike.

The proposed dike will be constructed using bottom ash materials. Existing deposits of fly ash and unoxidized gypsum will provide foundation support for the proposed dike. The proposed dike will be approximately 1.7 miles long and will consist of approximately 20 foot wide crest and 2:1 side slopes. Based on preliminary calculations approximately 400,000 to 500,000 cubic yards of bottom ash will be required to complete the proposed project construction.

5.0 AREA AND SITE GEOLOGY

Stevenson, Alabama, is located in the Appalachian Valley and Ridge Physiographic Province. This province extends as a continuous belt from central Alabama, through Georgia and Tennessee, northward into Pennsylvania. The formations that underlie this province consist primarily of limestone, dolostone, shale, and sandstone, which have been folded and faulted in the geologic past. These formations range in age from Cambrian to Pennsylvanian and have been subject to at

least one extensive period of erosion since their structural deformation. The erosion has produced a series of subparallel, alternating ridges and valleys. The valleys are formed over more soluble bedrock (interbedded limestone and limestone), whereas bedrock more resistant to solution weathering forms ridges (sandstone, shale, and cherty dolostone).

In particular, the subject site is geologically mapped to be underlain by the Sequatchie Formation. The Sequatchie Formation is mainly composed of light olive-gray and dusky red calcareous shale interbedded with light to dark gray limestone.

6.0 SUBSURFACE CONDITIONS

Subsurface conditions for the project were explored with five borings drilled in general accordance with the procedures discussed in Appendix A. The boring locations were proposed by TVA and the depths were proposed by MACTEC. The boring locations were established by measurements from prominent permanent site features. Boring elevations were estimated based on previous construction drawings. The boring locations shown on Figure 2 and the boring elevations shown on the Test Boring Records in Appendix B should be considered approximate.

Subsurface conditions encountered at each boring location are shown on the Test Boring Records in Appendix B. The Test Boring Records represent our interpretation of the subsurface conditions, based on the field logs and visual examination of the samples by one of our engineers. The lines designating the interfaces between various strata on the Test Boring Records represent the approximate interface locations. Subsurface profile sections are included in Appendix B. The approximate locations of the subsurface sections with respect to the boring locations are shown in Figure 2.

In general, the materials encountered at this site consisted of fill materials. The fill materials include soil fill and bottom ash underlain by scrubber sludge and fly ash materials. The test borings typically encountered fill material with variable consistencies. Unlike natural residual soils, fill soils are those soils that have been transported to their present location by man. On this site fill material has been placed to build the fly ash pond dikes. Bottom ash materials were also encountered on the site along with fly ash and gypsum material.

6.1 FILL SOIL IN POND DIKE AREA

Boring B-1 was drilled in the existing dike near the existing concrete bridge over the relocated Widows Creek, and B-2 was drilled in the southern side of the dike. The borings encountered similar subsurface conditions. Specifically, the borings encountered approximately 15 feet of compacted orange-brown clayey fill. The borings encountered a dark grayish granular ash material below the clayey fill. The grayish fill extended from 15 to 20 feet deep (i.e., approximately 5 feet thick). Below the granular ash materials, the boring encountered dark brown, and light brown mottled silty clay material with rootlets. This material appears to be the cultivated upstream slope of the original dike. The SPT values for this fill ranged from 9 to 37 blows per foot (bpf), indicating firm to hard consistency. The majority of the blow-count values fell in the stiff range.

6.2 BOTTOM ASH TEST FILL

A test fill consisting of bottom ash was placed in the fly ash / scrubber sludge pond to provide access for the drilling equipment and to provide a working pad to test and sample the underlying gypsum material. The bottom ash material was not sampled.

6.3 GYPSUM MATERIAL

Boring B-3 was drilled in the bottom ash test fill area. The boring encountered approximately 10 feet of bottom ash fill above the grayish unoxidized gypsum/scrubber sludge. The boring was advanced to a depth of 25 feet and was terminated since the gypsum material continued to heave or run into the inside the augers. The SPT values ranged from 0 to 4 bpf indicating very soft to soft material.

In addition, vane shear testing and cone penetration testing was performed in the test fill area as shown on Figure 2. The cone was advanced to a depth of 47 and 42 feet in borings C-1 and C-2, respectively. Vane shear measurements were made at intermittent depths between 6.5 and 19.0 feet. Specifically, the vane shear measurements were performed in V-1 and V-2 in the test area. Vane shear measurements were made at 8.0, 10.0, 12.0, and 14.6 feet below the surface in V-2 and were made at 12.0 and 14.6 feet deep in V-1.

The results of the CPT and vane shear strength tests indicated that the in-situ shear strength of the gypsum material ranges from 100 to 200 pounds per square foot (psf). Graphical presentations of the field CPT and vane shear results are included in Appendix B. It should be noted that the CPT results revealed an alternating sequence of hard and very soft layers throughout the gypsum deposit. This phenomena was explained during our laboratory testing program. During laboratory index property testing, the material appeared to be non-plastic; however, when it was oven dried and rehydrated, the gypsum hardened within a few seconds to mortar consistency. Based on our observations, we speculate that as the gypsum material was discharged from the discharge pipes, the coarser material settled near the discharge end of the pipe forming a delta, while the finer material / slimes remained suspended and were carried and deposited further away. As the upper surface of the deposited material which is exposed to the sunlight and summer heat is dried and rehydrated in the winter, it formed a cementitious material, while the material deposited and covered in the winter remained in its soft (slimy) state.

This condition was detected by the continuous nature of the CPT testing as it penetrated the subsequent soft and hard layers. The vane shear test provided an average strength value of these alternating soft and hard layers since it covered an approximate 2-inch test zone which included several thin alternating layers.

During our site visit, we observed a dry section of the previously deposited gypsum/scrubber sludge material near the south west corner of the ash pond. Based on our observations, we believe this delta has formed during the discharge of scrubber sludge at the southwest corner of the ash pond. The coarser particles settled first near the discharge end of the pipe while the slimes/finer particles remained suspended in the water and settled further away from the slurry discharge pipe.

Even though the delta was firm enough to support a human walking on it, it was too soft to support the weight of a drill rig. We attempted the use of fiberglass mats to support the ATV mounted drill rig, but our attempt to drive the drill rig on the delta was unsuccessful.

We observed the gypsum material in the delta to be saturated below the crusted dry surface layer and it is highly susceptible to developing pore water pressures upon loading. Specifically, when this gypsum material was loaded using a bulldozer a “mud wave” was formed which rendered the foundation material extremely soft and flexible. However when a small specimen of this material was collected and allowed to dry, it appeared to have a cohesionless texture and relatively higher

compression strength. Therefore, in our opinion, this gypsum material makes a suitable foundation material only if allowed to dry and proper drainage is provided.

7.0 LABORATORY TESTING AND RESULTS

This section discusses the geotechnical laboratory testing program for this project. The ASTM laboratory test procedures and test results are listed in Appendix C. The following paragraphs provide a short discussion of the general types of testing and the test results.

7.1 INDEX PROPERTIES AND MOISTURE CONTENT TESTING

Liquid limit and plastic limit (Atterberg limits) tests and grain size analyses were performed on selected split-spoon samples of gypsum materials and clayey fill and bulk samples of the bottom ash. These tests were used to confirm our visual-manual classifications and to evaluate the volume change potential of the samples tested. Natural moisture content tests were also performed on split-spoon samples. The results of the laboratory tests will be discussed for the various materials.

7.1.1 Clay Fill

Plasticity indices (PIs) ranged from 22 to 31. The soils that were tested were classified as CL and CH according to the Unified Soil Classification System. Natural moisture contents ranged from 22 to 24 percent in boring B-1 and 19 to 27 percent in boring B-2. However, the average moisture content was 23 percent.

7.1.2 Bottom Ash

The bottom ash material was determined to be non-plastic, mostly sand size material with 5 percent passing the No. 200 sieve. The bottom ash was classified as SM and SW according to the Unified Soil Classification System with a moisture content of 17 percent.

7.1.3 Gypsum Material

Index properties testing was performed on the gypsum material and it was observed to be non-plastic, silt size material with 80 to 95 percent passing the No. 200 sieve. However, the natural moisture content of the tested samples ranged from 3.9 to 59 percent.

7.2 MOISTURE-DENSITY RELATIONSHIP TESTS

Two standard Proctor tests were performed on different bulk samples of the bottom ash materials. The maximum dry density ranged from 113.3 to 113.9 pcf with an average of 113.6 pcf and an optimum moisture content of 17 percent. These test results were used to remold the laboratory direct shear test specimens to the desired dry density. The test results can also be used during dike construction to measure percent compaction during quality control testing.

7.3 TRIAXIAL SHEAR STRENGTH TESTS

7.3.1 Clay Fill

Four triaxial shear strength (two consolidated-undrained triaxial compression with pore pressure measurements and two unconsolidated-undrained triaxial compression) tests were performed on the clay fill materials obtained from borings B-1 and B-2. All of the tests were performed on relatively undisturbed samples. Based on the results of our consolidated-undrained with pore pressure measurements triaxial compression testing, the effective cohesion values varied from 1,380 to 220 pounds per square foot (psf) while Φ values varied from 17 to 25 degrees. Undrained triaxial compression tests were also performed to determine the total shear strength parameters. The consolidated-undrained with pore pressure measurements triaxial compression tests produced a total stress cohesion value that varied from about 1,000 to 2,600 psf and a Φ that varied from about 6 to 16 degrees. The unconsolidated-undrained (UU) triaxial compression tests produced a cohesion that varied from about 620 to 1,450 psf and a Φ value that varied from 2 to 8 degrees.

7.3.2 Bottom Ash

We attempted to perform triaxial shear testing on the bottom ash material. However, due to the cohesionless nature of the bottom ash, the test specimens had a tendency to slump when the mold was removed. Therefore, we performed two direct shear tests with three different normal stresses per test. One of these tests was performed on a specimen remolded to 90 percent of its maximum dry density. The other test was performed on a specimen remolded to approximately 95 percent of its maximum dry density. Both samples indicated an average Φ value of about 29 degrees and a C value from 500 to 950 psf. It should be noted that the additional compactive effort did not impact the shear strength of the bottom ash.

7.4 GRADATION TESTS

7.4.1 Clay Fill

Three gradation tests were performed on the clayey specimen obtained from the dike. The specimen had a fines content (i.e., percent finer than a No. 200 sieve) of 72 to 85 percent indicating clayey material.

7.4.2 Bottom Ash

Two gradation tests were performed on the bottom ash material. The material contained approximately 5 percent fines with the majority falling in the SM and SW range.

7.4.3 Gypsum

Four sieve analyses with hydrometer were performed on gypsum samples. The test results indicated the gypsum has approximately 83 to 97 percent material finer than a No. 200 sieve with most of it in the silt size range.

7.5 UNCONFINED COMPRESSION TEST

7.5.1 Clay Fill

One unconfined compression test was performed on a relatively undisturbed clayey sample from boring B-2. The test results indicate a maximum unconfined strength of 2,800 psf and an undrained shear strength of 1,400 psf.

7.5.1 Gypsum

Two unconfined compression strength tests were performed on gypsum samples obtained from the “crusted delta / beach” in the ash pond. The test results indicated an unconfined shear strength of approximately 1,100 to 2,600 psf with undrained shear strength of 550 to 1,300 psf.

It should be noted that the test specimens were supported with a rubber membrane during testing because the samples did not have enough cohesion to support their own weight. Also, these samples were collected by pushing a Shelby tube manually in the upper dried layer of the delta material. The specimens were tested a few weeks after they were collected and could possibly have begun to dewater or dry. This indicates that drying of the samples increased the shear strength of the material.

7.6 PERMEABILITY TESTING

7.6.1 Clay Fill

One falling head permeability test was performed in a relatively undisturbed specimen obtained from boring B-1. The test results indicate a hydraulic conductivity of approximately 21.4×10^{-8} cm/sec.

7.6.2 Bottom Ash

Two permeability tests were performed on remolded bottom ash samples. The test specimens were remolded to 90 and 95 percent of their maximum dry density. The test results indicate the hydraulic conductivity for the bottom ash is 9.3×10^{-3} and 4.2×10^{-3} cm/sec for the 90 and 95 percent compactions, respectively.

These values suggest that additional measures are needed to impede seepage of water through the proposed bottom ash dike.

8.0 GROUND-WATER CONDITIONS

Ground water was encountered in borings B-1 and B-2 approximately 20 feet below the surface. The initial ground-water depth in the rest of the borings was not determined. Therefore, only 24-hour levels were recorded. It should be noted that borings B-1 and B-2 collapsed approximately 15 feet below the ground surface. From our experience, boreholes usually collapse at or around the ground-water elevation. As such, we judge that the 24-hour water readings are approximately 15 feet below the top of dike elevation. This depth appears to be reasonable since the water surface elevation in the pond is approximately six feet below the top of dike elevation.

9.0 RECOMMENDED DESIGN PARAMETERS

Based on our field and laboratory test results, we recommend the feasibility of the proposed dike construction be evaluated with the following engineering parameters.

	Clay Fill	Bottom Ash	Gypsum
Moist Unit Weight	125 pcf	120 pcf	90 pcf
Total Φ	7 degrees	---	0 degrees
Total C	1,000 psf	---	100 psf*
Effective $\bar{\Phi}$	22 degrees	29 degrees	---
Effective \bar{C}	500 psf	0 psf	---
*Based on field undrained shear strength $C = S_u = \frac{q_u}{2} = 100$ psf			

Detailed stability analyses should be performed to properly design the proposed dike. The designer must account for the gypsum material susceptibility to large pore water pressure increases.

9.0 COMPACTED BOTTOM ASH FILL

We recommend bottom ash fill be placed over the existing gypsum and fly ash foundation material. Initially, a base lift should be placed over the gypsum or fly ash deposit to provide a working surface. The base layer should be advanced around the perimeter of the work zone.

We recommend you monitor the foundation material during bottom ash fill placement to observe signs of foundation failure and possible instability or displacement. In addition, we recommend that you install pneumatic piezometers beneath the fill placement and monitor for increases in the pore water pressures in the foundation material. Should excessive pore water pressures or fill instability be observed, fill placement operations should be stopped and the pore water pressures be allowed to dissipate.

We recommend that bottom ash fill be placed by spreading bottom ash in loose lifts not exceed 8 inches and compacted to a minimum of 90 percent of its maximum dry density. We recommend the moisture content of the bottom ash be maintained within ± 3 percentage points of the optimum moisture content as determined from standard Proctor testing (ASTM D698).

We recommend the fill be compacted using smooth-drummed rollers and loaded rubber-tired equipment. We recommend frequent fill density tests of bottom ash fill as it is placed to verify that adequate compaction is achieved.

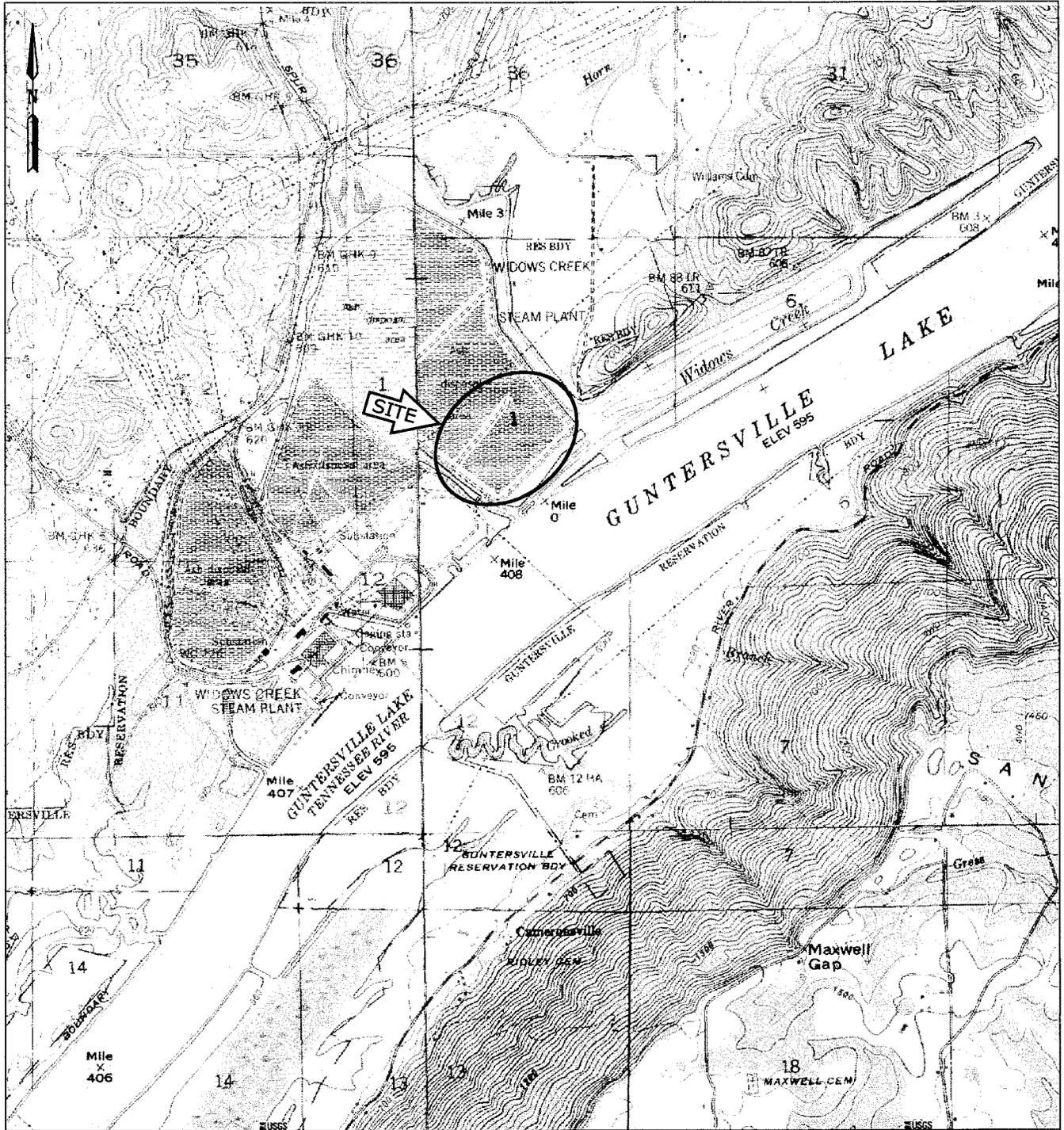
13.0 BASIS OF RECOMMENDATIONS

The recommendations provided herein are based on the subsurface conditions and on project information provided to us; they apply only to the specific project and site discussed in this report. If the project information section in this report contains incorrect information or if additional information becomes available, you should convey the corrected or additional information to us and retain us to review our recommendations. We will then modify them if the new information has rendered them inappropriate for the proposed project.

Regardless of the thoroughness of a geotechnical exploration, there is always a possibility that conditions between test borings will differ from those at specific test boring locations, and that conditions will not be as anticipated by the designers or contractors. In addition, the construction process may itself alter soil conditions. Therefore, experienced geotechnical personnel should observe and document the construction procedures used and the conditions encountered. Unanticipated conditions and inappropriate procedures will be reported to the design team, along with timely recommendations to solve the problems created. We recommend that the owner retain MACTEC to provide this service, based upon our familiarity with the subsurface conditions, the project design, and the intent of the recommendations.

Our exploration services include storing the collected samples and making them available for inspection for a period of 30 days. The samples are then discarded unless you request otherwise.

FIGURES



SOURCE: USGS TOPOGRAPHIC MAPS OF BRIDGEPORT, DORAN COVE, STEVENSON, AND FLAT ROCK, AL QUADRANGLES



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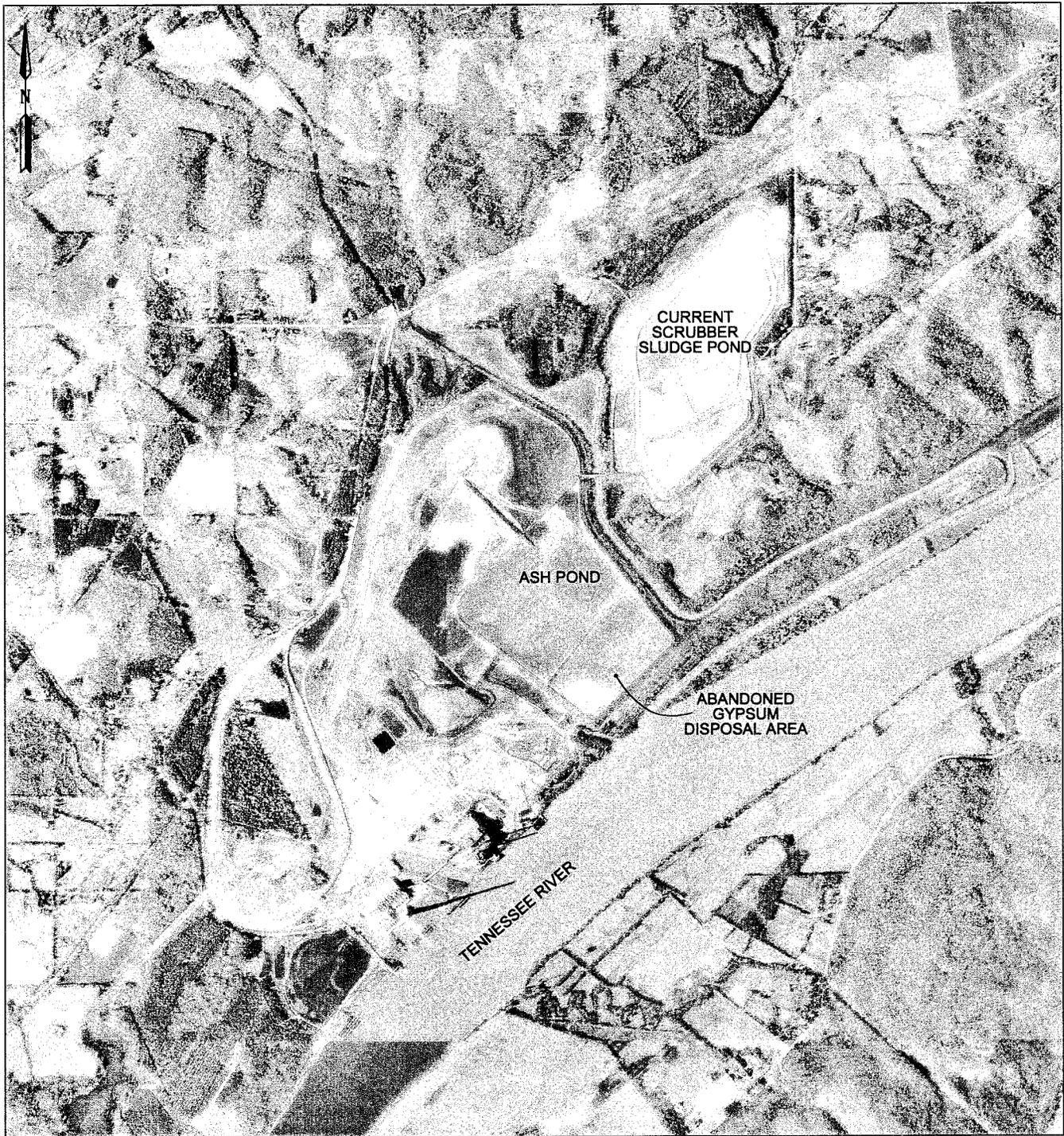
**FIGURE 1(a): SITE LOCATION MAP
 TVA - WIDOWS CREEK FOSSIL PLANT
 STEVENSON, ALABAMA**

DRAFTING BY: *[Signature]*
 JOB NUMBER:
 50300-8-2075/0081/800

PREPARED BY: *MMN*
 DATE:
 JANUARY 31, 2003

CHECKED BY: *[Signature]*
 SCALE:
 NOT TO SCALE

COORDINATES: N XX°XX'XX" W XX°XX'XX"



SOURCE: USGS AERIAL PHOTOGRAPH OF BRIDGEPORT ALABAMA, DATED APRIL 6, 1998.

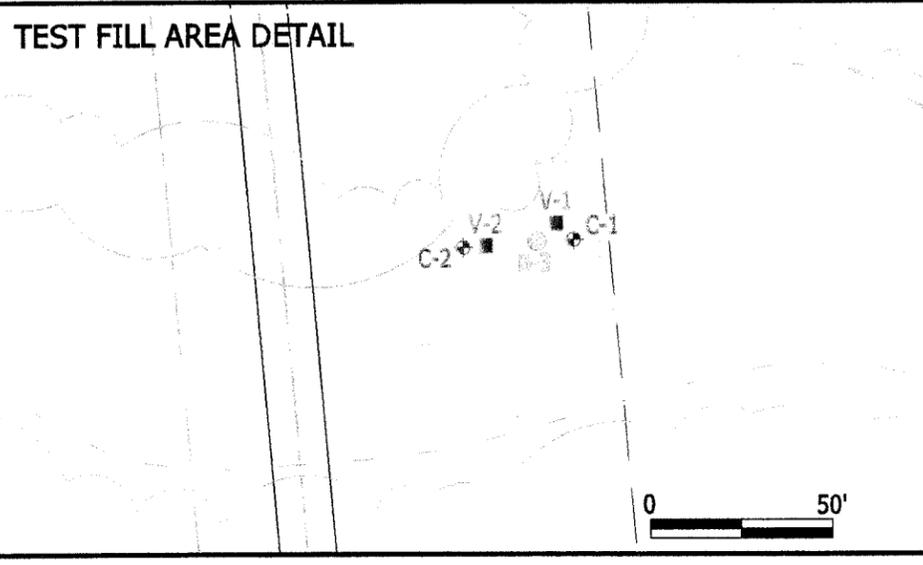
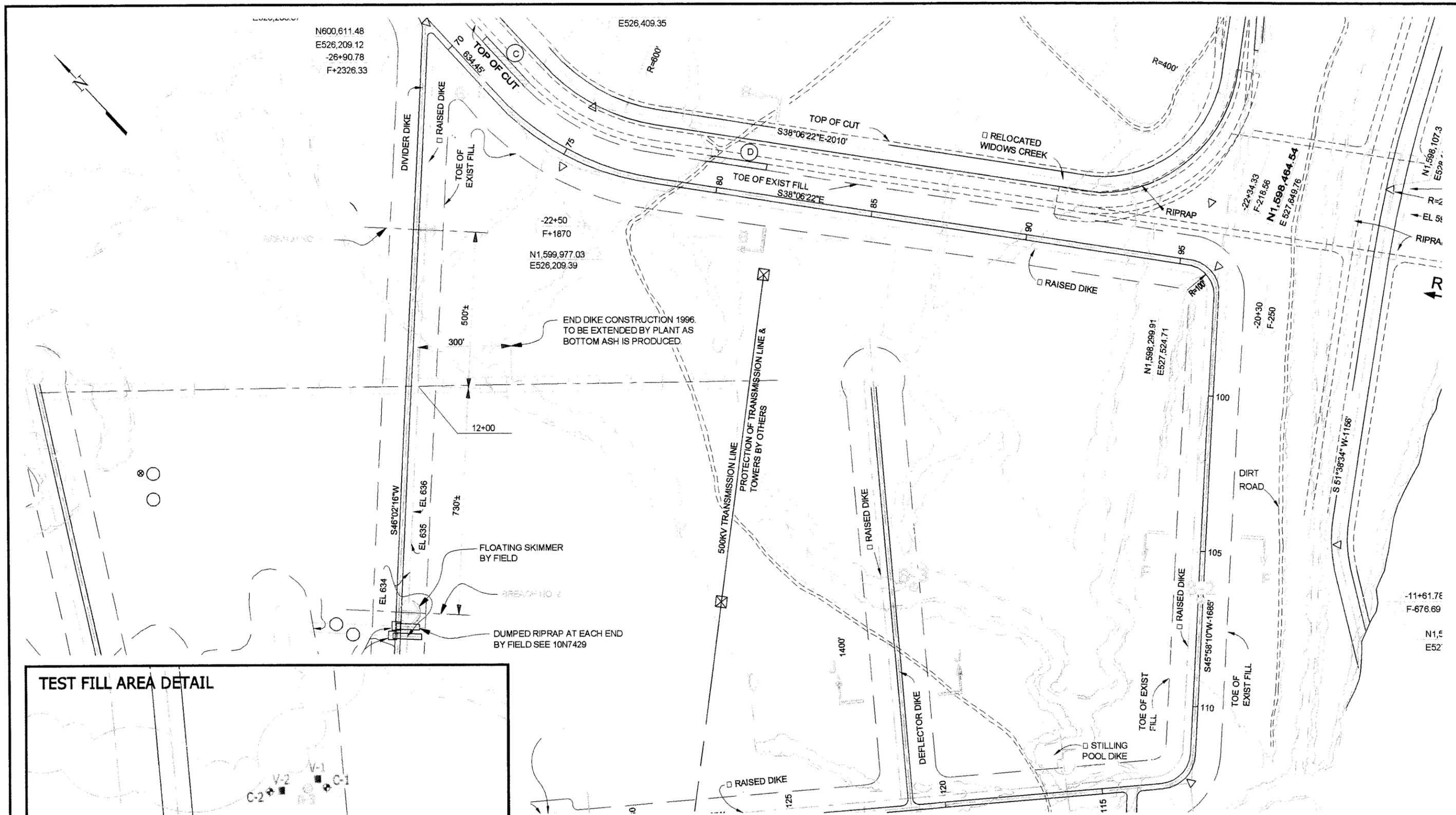


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FIGURE 1(b): AERIAL PHOTOGRAPH
 TVA - WIDOWS CREEK FOSSIL PLANT
 STEVENSON, ALABAMA

DRAFTING BY: <i>[Signature]</i>	PREPARED BY: <i>MWN</i>	CHECKED BY: <i>[Signature]</i>
JOB NUMBER: 50300-8-2075/0081/800	DATE: JANUARY 31, 2003	SCALE: NOT TO SCALE

COORDINATES: N XX'XX"XX"
 W XX'XX"XX"



LEGEND

	BORING LOCATION AND IDENTIFICATION
	CONE PENETROMETER TEST LOCATION AND IDENTIFICATION
	VANE SHEAR TEST LOCATION AND IDENTIFICATION

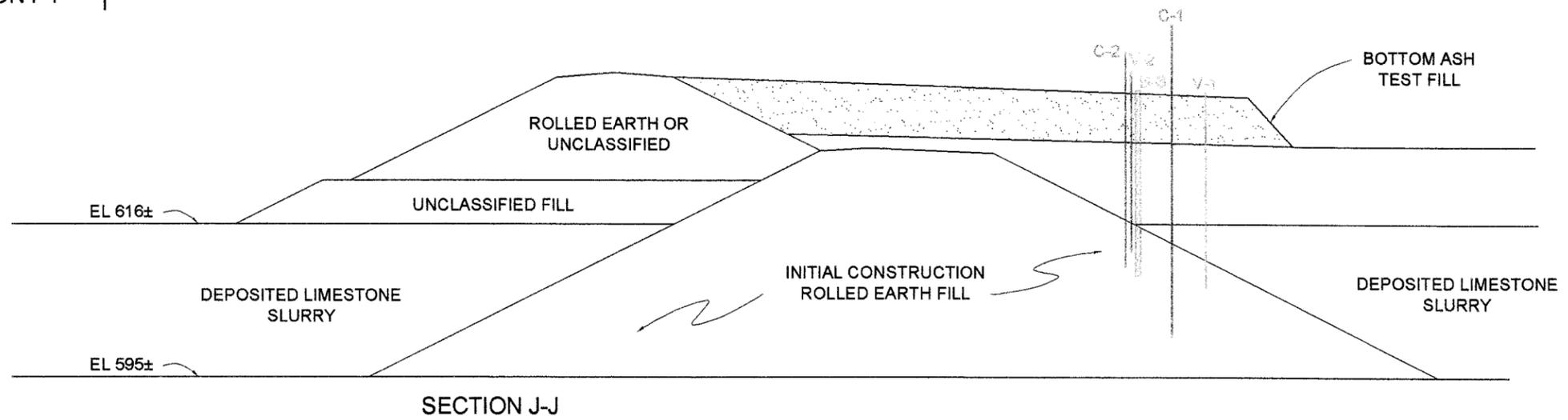
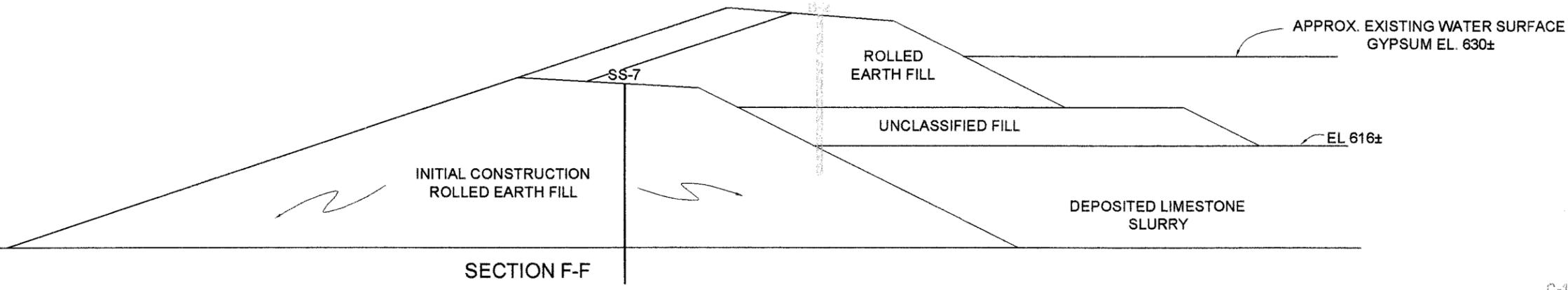
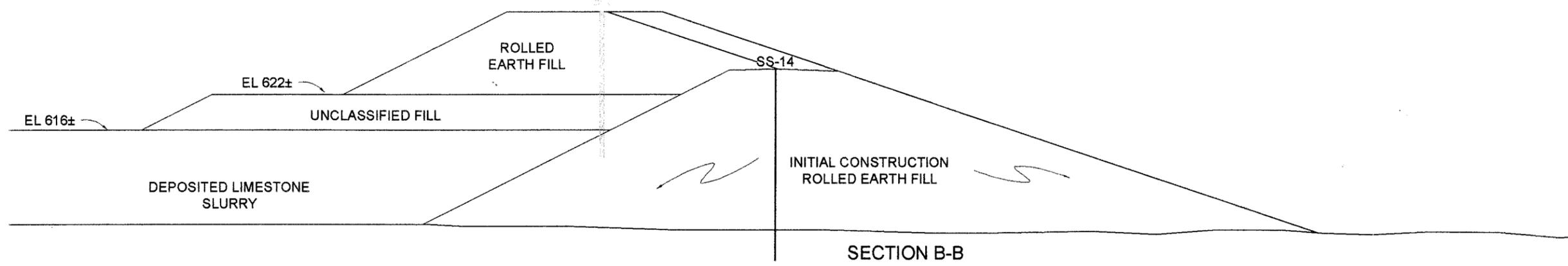
MACTEC

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**FIGURE 2: BORING LOCATION PLAN
 TVA - WIDOWS CREEK FOSSIL PLANT
 STEVENSON, ALABAMA**

DRAFTING BY:	PREPARED BY: MMN	CHECKED BY:
JOB NUMBER: 50300-8-2075/0081/800	DATE: FEBRUARY 4, 2003	SCALE: 0 300'

COORDINATES:
 N XX°XX'XX"
 W XX°XX'XX"



LEGEND

V-1
|
VANE SHEAR TEST LOCATION

C-1
|
CONE PENETROMETER TEST LOCATION

SS-14
|
BORINGS PERFORMED BY MACTEC IN 2002

SS-7
|
BORINGS PERFORMED IN 1980'S



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**FIGURE 3: CROSS SECTIONS
TVA - WIDOWS CREEK FOSSIL PLANT
STEVENSON, ALABAMA**

DRAFTING BY: <i>SS</i>	PREPARED BY: <i>mmn</i>	CHECKED BY: <i>SS</i>
JOB NUMBER: 50300-8-2075/0081/800	DATE: FEBRUARY 4, 2003	SCALE: 0 20'

COORDINATES:
N XXX'XXX"
W XX°XXX'

APPENDIX A

FIELD EXPLORATORY PROCEDURES

FIELD EXPLORATORY PROCEDURES

Soil Test Boring (Hollow Stem)

All boring and sampling operations were conducted in general accordance with ASTM D 1586. The borings were advanced by mechanically twisting continuous steel hollow-stem auger flights into the ground. At regular intervals, soil samples were obtained with a standard 1.4-inch I.D., 2-inch O.D., split-tube sampler. The sampler was first seated 6 inches to penetrate any loose cuttings and then driven an additional foot with blows of a 140-pound hammer falling 30 inches. The number of hammer blows required to drive the sampler the final foot of penetration was recorded and is designated the “standard penetration resistance (SPT)”. Proper evaluation of the penetration resistance provides an index to the soil’s strength, density, and ability to support foundations.

Representative portions of the soil samples obtained from the split-tube sampler were sealed in glass jars and transported to our laboratory, where they were examined by our engineer to verify the driller's field classifications. Test Boring Records are attached, graphically showing the soil descriptions and penetration resistances.

Boring Backfill

Borings B1 and B-2 were backfilled to the ground surface with cement-bentonite grout. The rest of the borings were backfilled with auger cuttings.

You are advised that, even with this backfill technique, there is the possibility of future borehole subsidence depending on actual subsurface conditions, surface drainage, etc. The property owner should monitor the boring locations over time to discover subsidence and make the necessary repairs.

Dutch Cone Penetrometer

The cone penetrometer test was performed in general accordance with ASTM D3441. The soil resistance was measured by advancing a 35-mm long metal cone with a tip angle of 60 degrees. The metal cone is attached to standard drilling rods and advanced at a rate of 2 to 4 feet per minute.

The tip resistance and side friction data are measured as the cone is advanced through the subgrade. The changes in tip resistance and side friction are used to identify the subsurface soil layers and provide an estimate of the in-situ shear strength.

Vane Shear Testing

Vane shear testing was performed in general accordance with ASTM Method D 2573. The vane shear equipment consists of a four-bladed steel vane, typically 2 to 4 inches wide. Each vane is attached to a 3/4-inch steel rod that is in turn attached to steel drill rods. The vane is pushed to the desired test depth. The rods extend above the ground surface where a steel frame and geared torque assembly is clamped onto the rods. During a test, the rods and vane are slowly rotated at a rate of about 1 degree every 10 seconds. A force gauge attached to the assembly measures applied torque. Readings of force are collected at 15-second intervals until a peak reading is achieved, typically after 3 to 5 minutes.

APPENDIX B

KEY TO SYMBOLS AND DESCRIPTIONS

SOIL TEST BORING RECORDS

CONE PENETROMETER TEST RESULTS

VANE SHEAR TEST RESULTS

GROUP SYMBOLS	TYPICAL NAMES	GROUP SYMBOLS	TYPICAL NAMES			
	TOPSOIL		CONCRETE		Undisturbed Sample 1.5-2.0 = Recovered (ft) / Pushed (ft)	
	ASPHALT		DOLOMITE		Split Spoon Sample	Auger Cuttings
	GRAVEL		LIMESTONE		Rock Core 60-100 = RQD / Recovery	Dilatometer
	FILL		SHALE		No Sample	Crandall Sampler
	SUBSOIL		LIMESTONE/SHALE - Limestone with shale interbeds		Rotary Drill	Pressure Meter
	ALLUVIUM		SANDSTONE		Water Table at time of drilling	No Recovery
	COLLUVIUM		SILTSTONE			Water Table after 24 hours
	RESIDUUM - Soft to firm		AUGER BORING			
	RESIDUUM - Stiff to very hard		UNDISTURBED SAMPLE ATTEMPT			

Correlation of Penetration Resistance with Relative Density and Consistency

SAND & GRAVEL		SILT & CLAY	
No. of Blows	Relative Density	No. of Blows	Consistency
0 - 4	Very Loose	0 - 2	Very Soft
5 - 10	Loose	3 - 4	Soft
11 - 20	Firm	5 - 8	Firm
21 - 30	Very Firm	9 - 15	Stiff
31 - 50	Dense	16 - 30	Very Stiff
Over 50	Very Dense	31 - 50	Hard
		Over 50	Very Hard

BOUNDARY CLASSIFICATIONS: Soils possessing characteristics of two groups are designated by combinations of group symbols.

SILT OR CLAY	SAND			GRAVEL		Cobbles	Boulders
	Fine	Medium	Coarse	Fine	Coarse		
	No.200	No.40	No.10 No.4	3/4"	3"	12"	

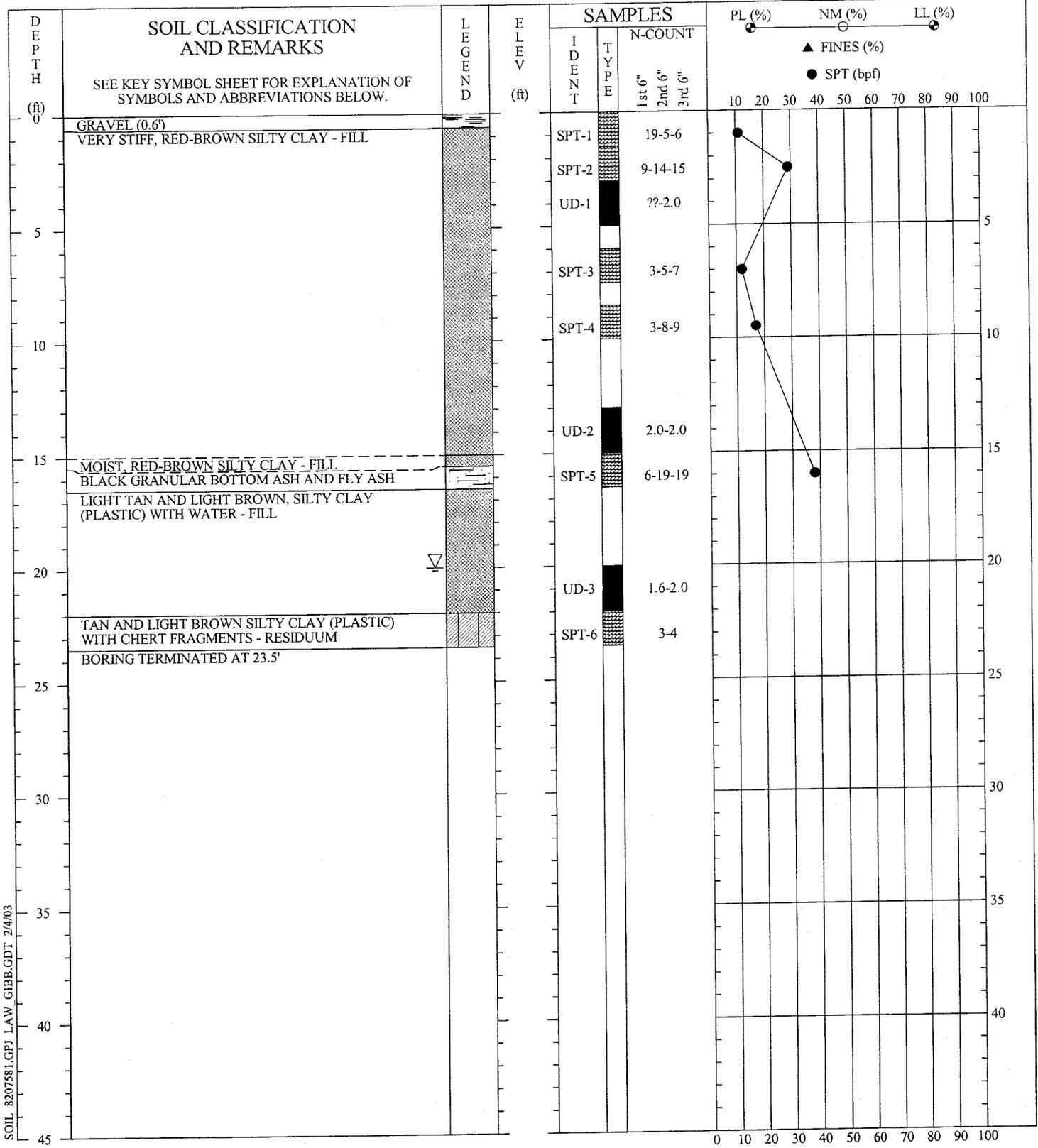
U.S. STANDARD SIEVE SIZE

KEY TO SYMBOLS AND DESCRIPTIONS



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Reference: The Unified Soil Classification System, Corps of Engineers, U.S. Army Technical Memorandum No. 3-357, Vol. 1, March, 1953 (Revised April, 1960)

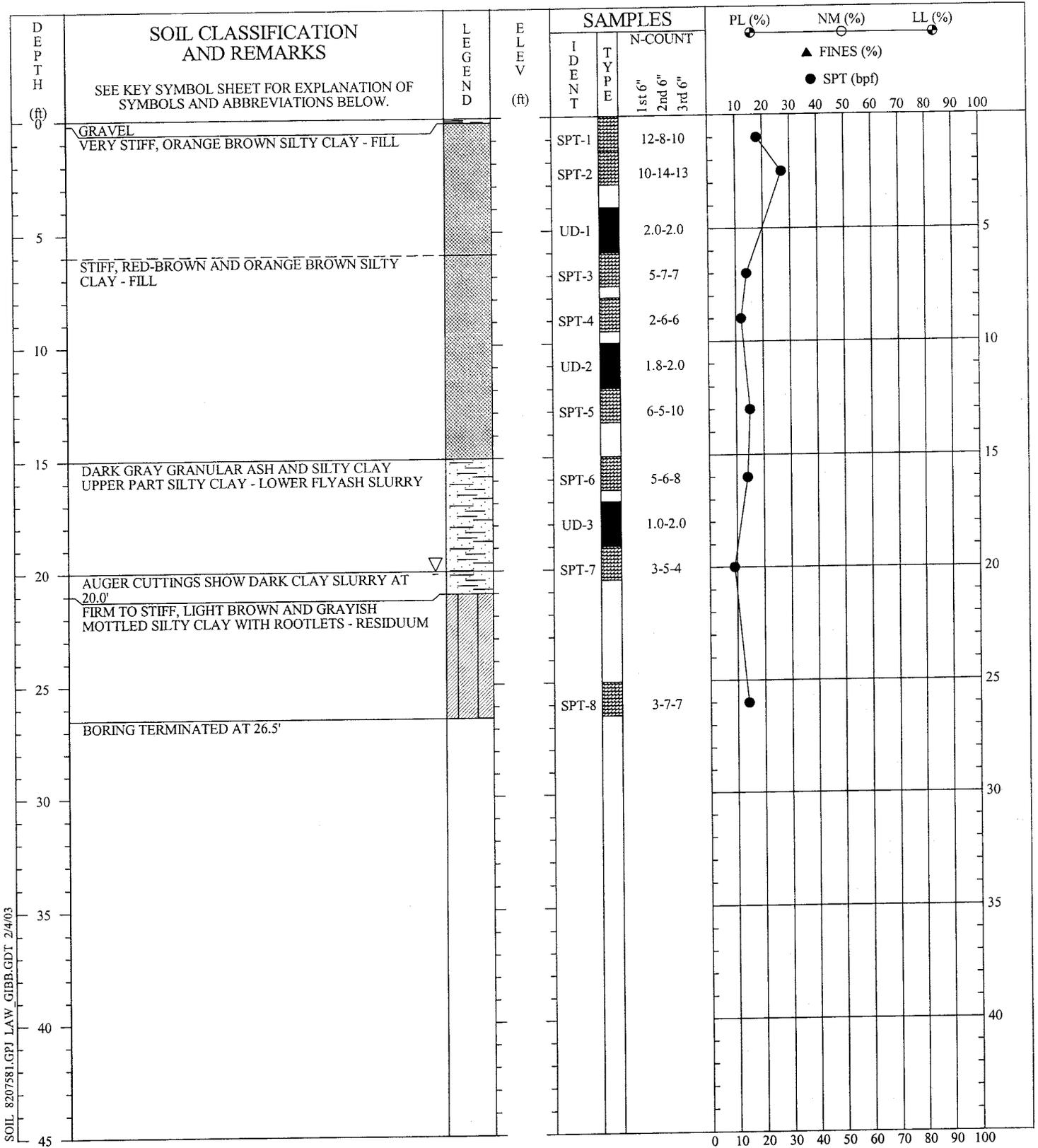


REMARKS: STANDARD PENETRATION RESISTANCE TESTING PERFORMED USING AN AUTOMATIC HAMMER.

SOIL TEST BORING RECORD	
PROJECT:	TVA - Widows Creek Ash Dike
DRILLED:	November 19, 2002
BORING NO.:	B-1
PROJ. NO.:	50300-8-2075/0081/800
	PAGE 1 OF 1

THIS RECORD IS A REASONABLE INTERPRETATION OF SUBSURFACE CONDITIONS AT THE EXPLORATION LOCATION. SUBSURFACE CONDITIONS AT OTHER LOCATIONS AND AT OTHER TIMES MAY DIFFER. INTERFACES BETWEEN STRATA ARE APPROXIMATE. TRANSITIONS BETWEEN STRATA MAY BE GRADUAL.



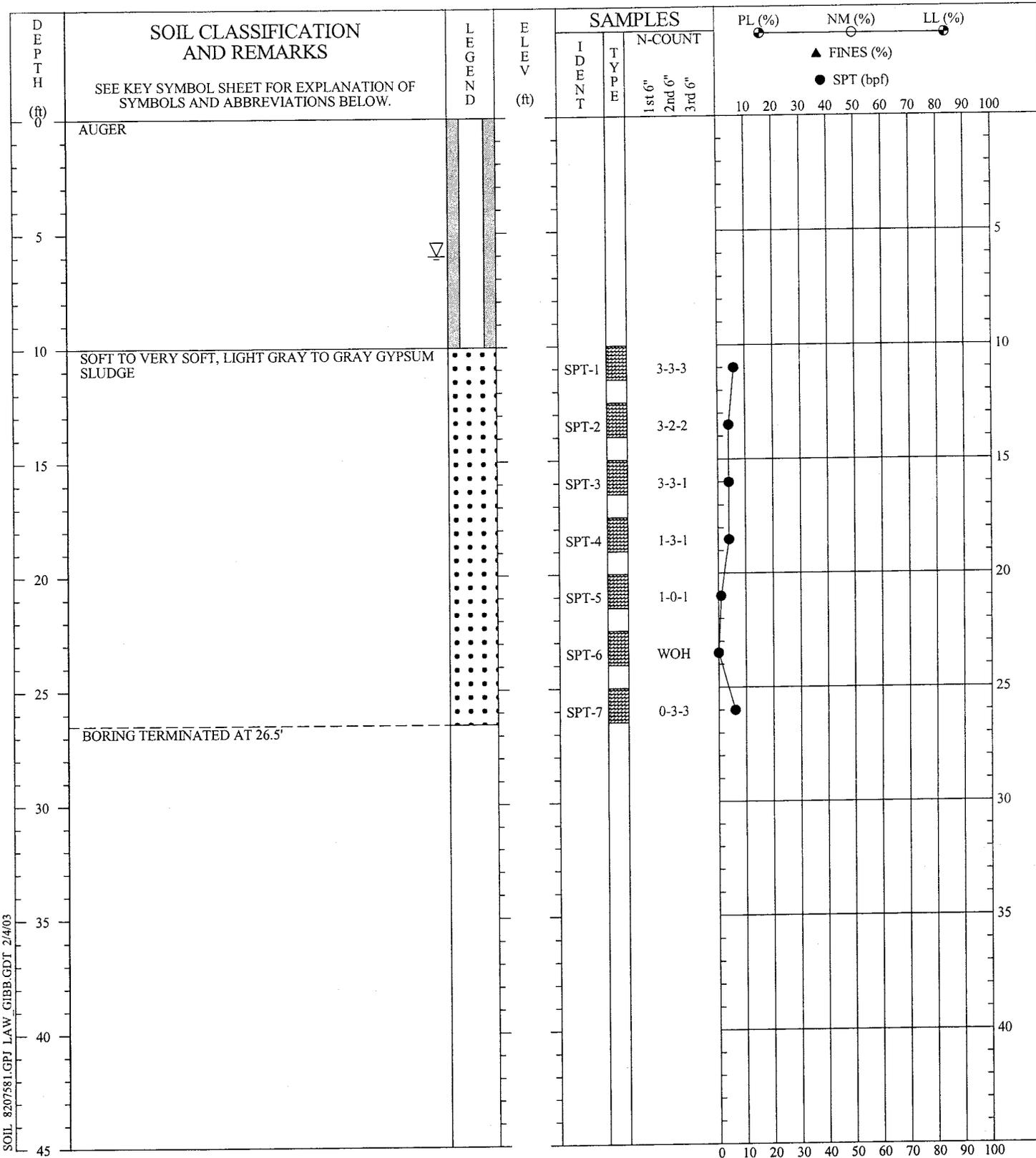


SOIL 8207581.GPJ LAW_GIBB.GDT 2/4/03

REMARKS: STANDARD PENETRATION RESISTANCE TESTING PERFORMED USING AN AUTOMATIC HAMMER.

SOIL TEST BORING RECORD	
PROJECT:	TVA - Widows Creek Ash Dike
DRILLED:	November 19, 2002
BORING NO.:	B-2
PROJ. NO.:	50300-8-2075/0081/800
PAGE 1 OF 1	

THIS RECORD IS A REASONABLE INTERPRETATION OF SUBSURFACE CONDITIONS AT THE EXPLORATION LOCATION. SUBSURFACE CONDITIONS AT OTHER LOCATIONS AND AT OTHER TIMES MAY DIFFER. INTERFACES BETWEEN STRATA ARE APPROXIMATE. TRANSITIONS BETWEEN STRATA MAY BE GRADUAL.



SOIL 8207581.GPJ LAW GIBB.GDT 2/4/03

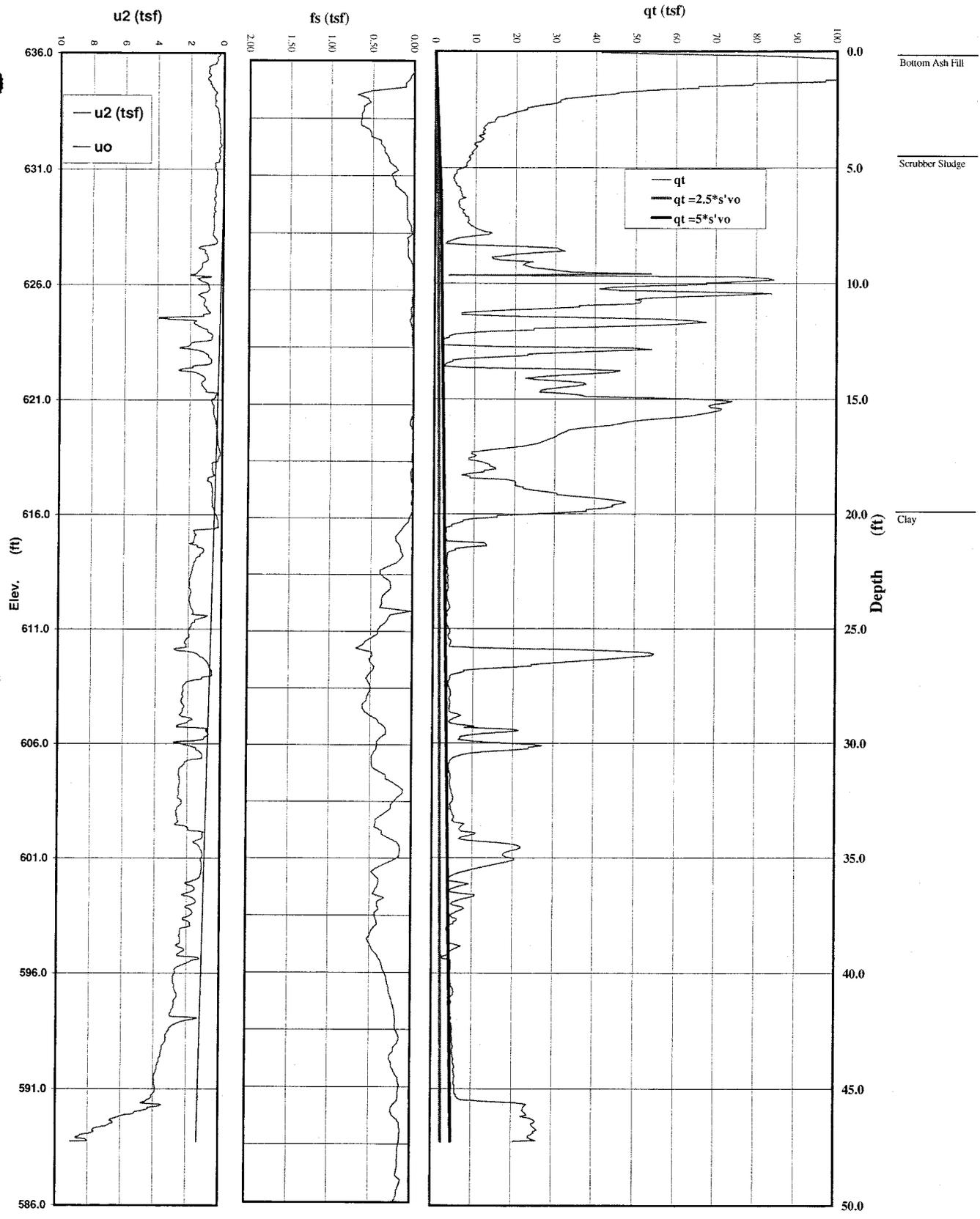
REMARKS: STANDARD PENETRATION RESISTANCE TESTING PERFORMED USING AN AUTOMATIC HAMMER.

SOIL TEST BORING RECORD	
PROJECT:	TVA - Widows Creek Ash Dike
DRILLED:	November 21, 2002
BORING NO.:	B-3
PROJ. NO.:	50300-8-2075/0081/800
PAGE 1 OF 1	

THIS RECORD IS A REASONABLE INTERPRETATION OF SUBSURFACE CONDITIONS AT THE EXPLORATION LOCATION. SUBSURFACE CONDITIONS AT OTHER LOCATIONS AND AT OTHER TIMES MAY DIFFER. INTERFACES BETWEEN STRATA ARE APPROXIMATE. TRANSITIONS BETWEEN STRATA MAY BE GRADUAL.



CONE PENETROMETER TEST RESULTS



Pore Pressure

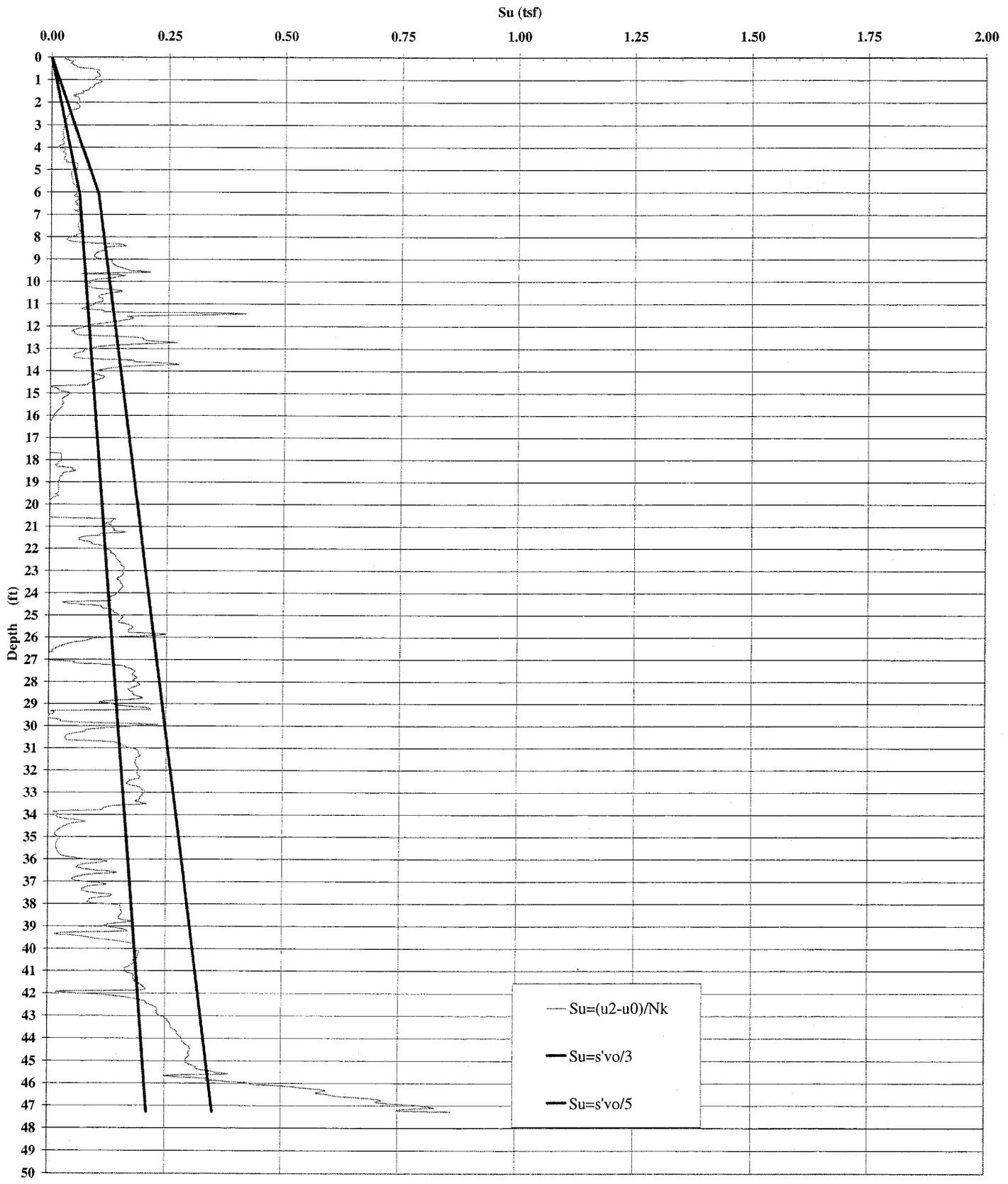
Friction Sleeve

Tip Resistance



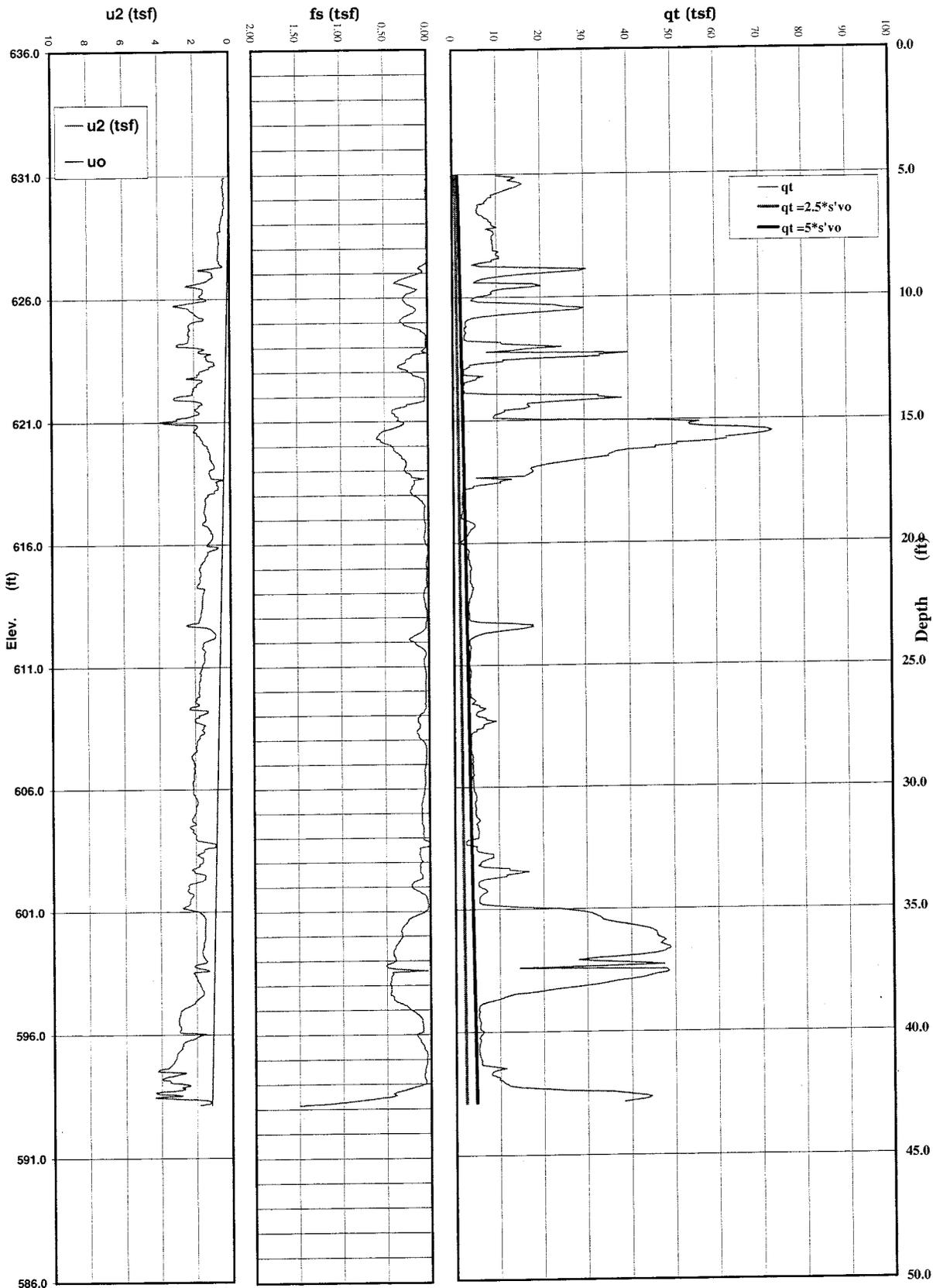
PROJECT: TVA Widow Creek
 PROJ. NO: 50300-8-2075
 PROBE ID: C-1
 DATE: 11/20/02

SURFACE ELEV.: 636 feet



PROJECT: TVA Widow Creek
 PROJ. NO: 50300-9-2075
 PROBE ID: C-1
 DATE: 11/20/02

SURFACE ELEV.: 636 feet



Pore Pressure

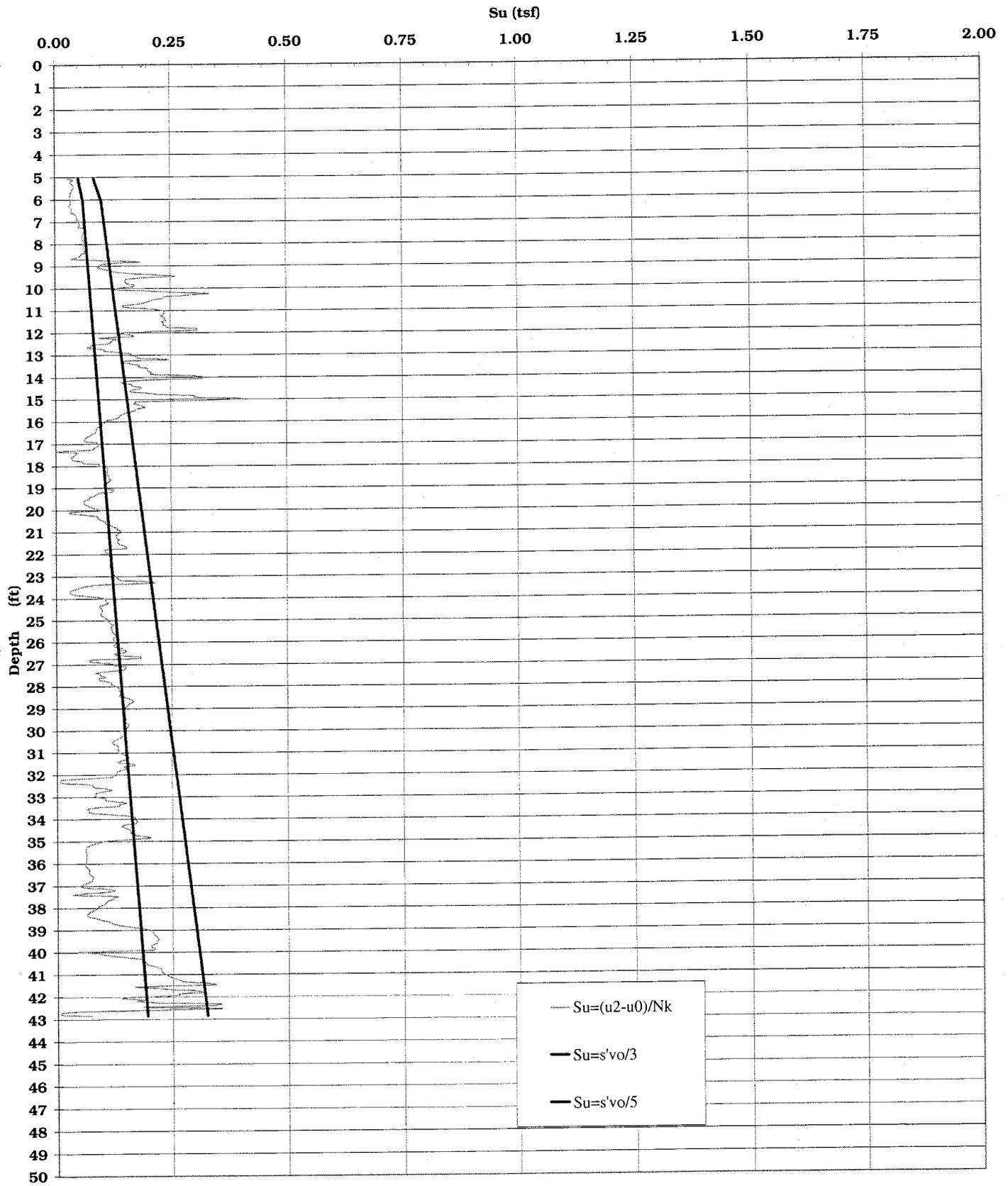
Friction Sleeve

Tip Resistance



PROJECT: TVA Widow Creek
 PROJ. NO: 50300-8-2075
 PROBE ID: C-2
 DATE: 11/20/02

SURFACE ELEV.: 636 feet

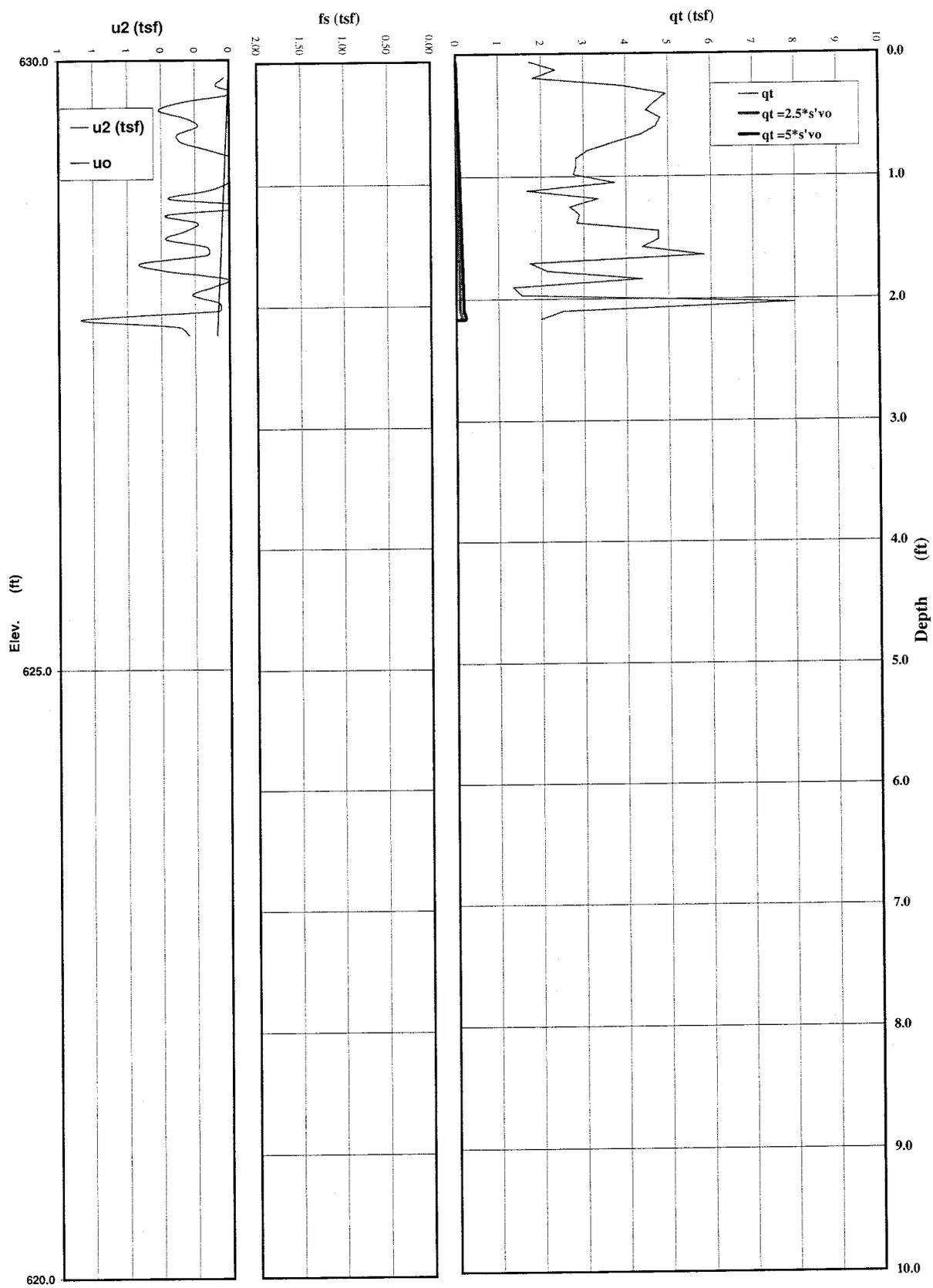


$Su = (u_2 - u_0) / Nk$
 $Su = s'v_0 / 3$
 $Su = s'v_0 / 5$



PROJECT: TVA Widow Creek
 PROJ. NO: 50300-8-2075
 PROBE ID: C-2
 DATE: 11/20/02

SURFACE ELEV.: 636 feet



Pore Pressure

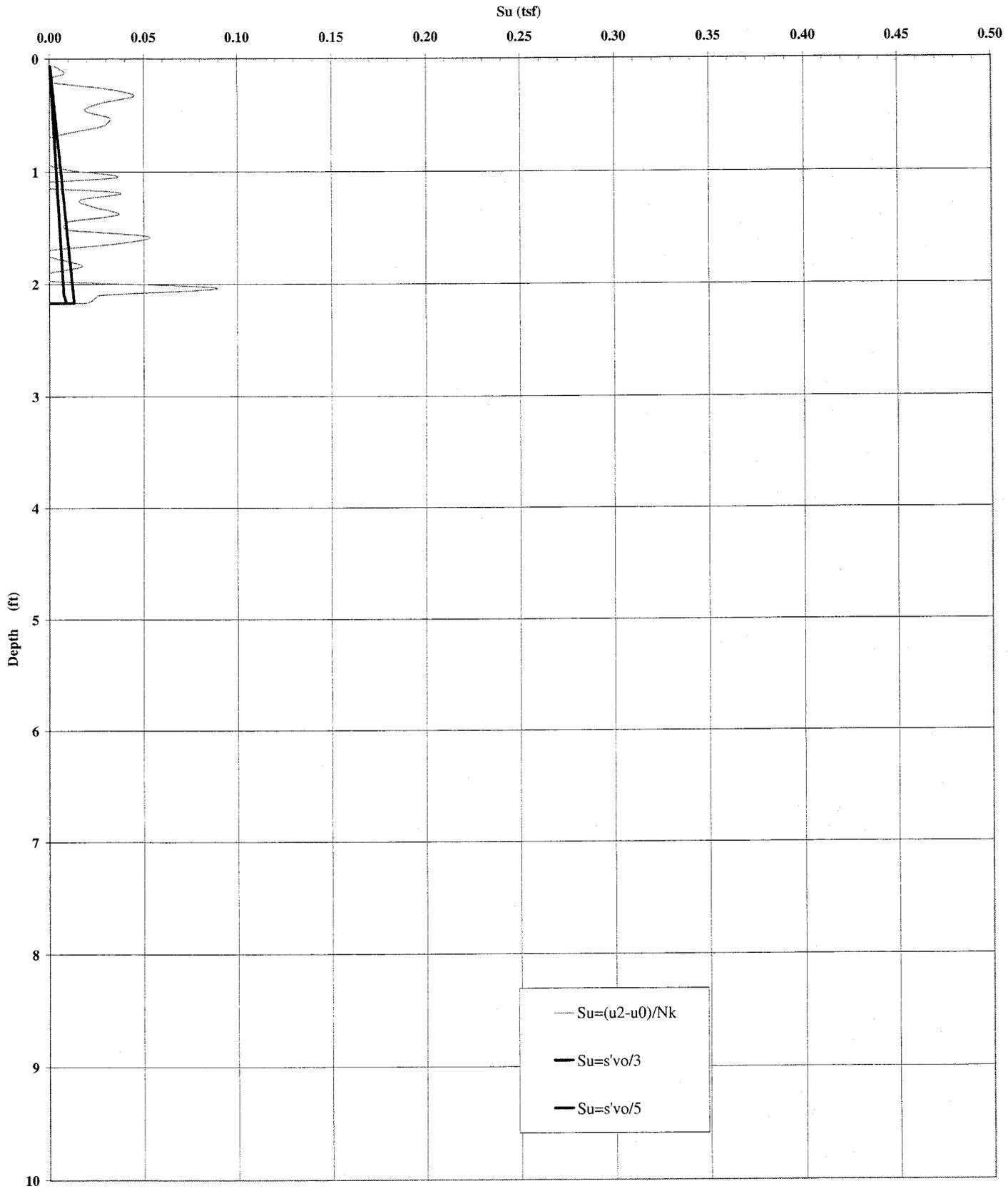
Friction Sleeve

Tip Resistance



PROJECT: TVA Widow Creek
 PROJ. NO: 50300-8-2075
 PROBE ID: C-3
 DATE: 11/21/02

SURFACE ELEV.: 630 feet



— $S_u = (u_2 - u_0) / Nk$
 — $S_u = s'v_o / 3$
 — $S_u = s'v_o / 5$

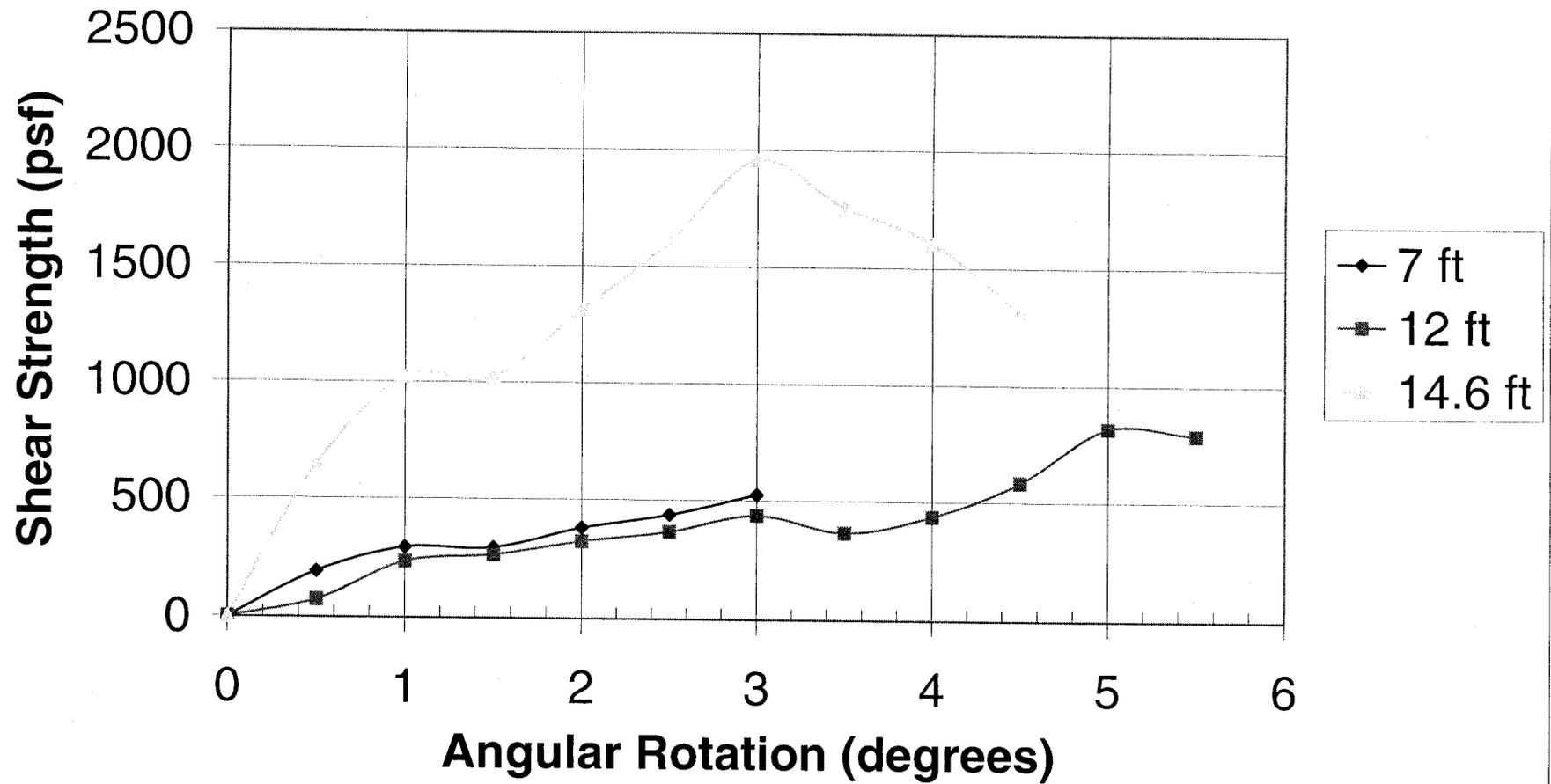
PROJECT: TVA Widow Creek
 PROJ. NO: 50300-8-2075
 PROBE ID: C-3
 DATE: 11/21/02

SURFACE ELEV.: 630 feet

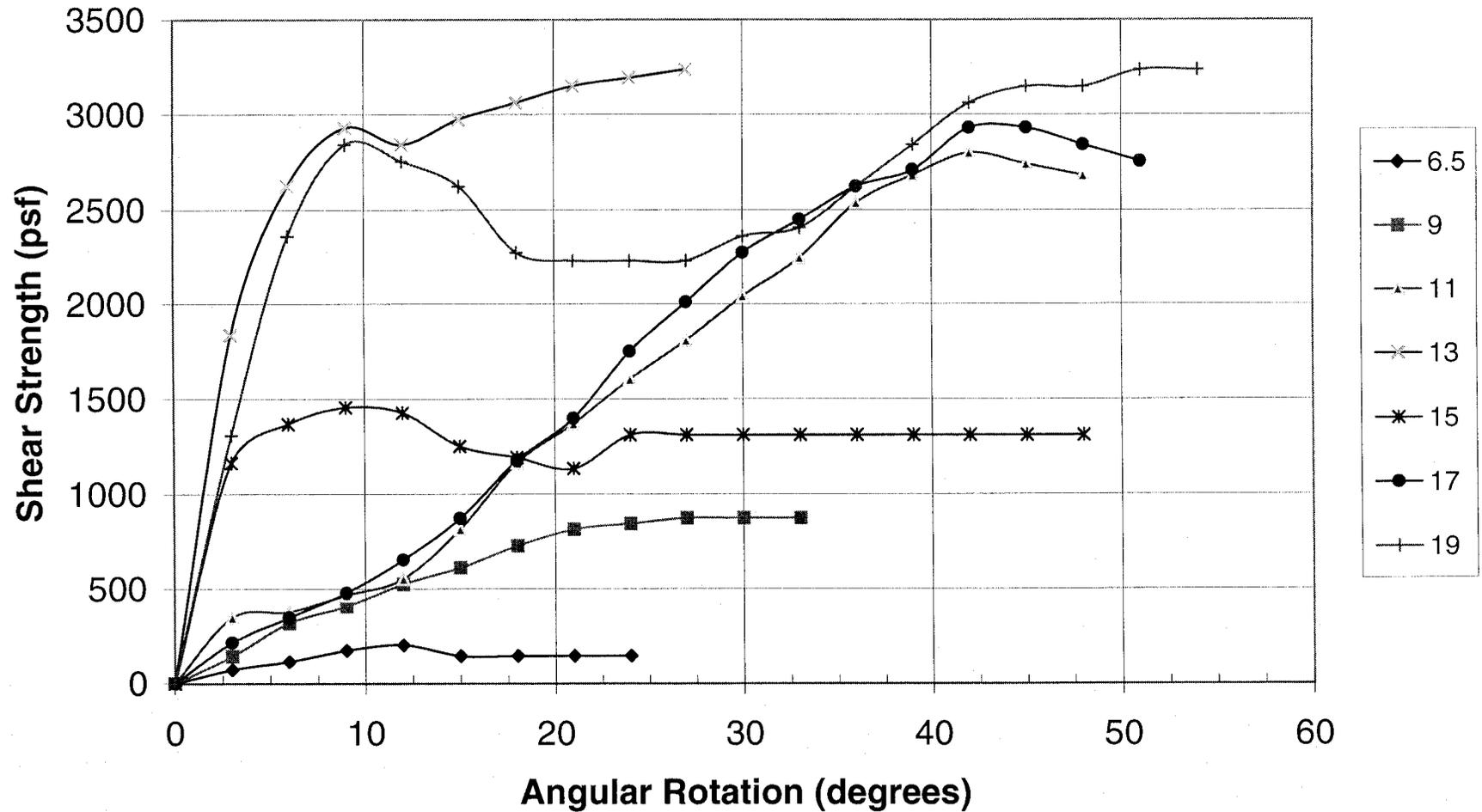


VANE SHEAR TEST RESULTS

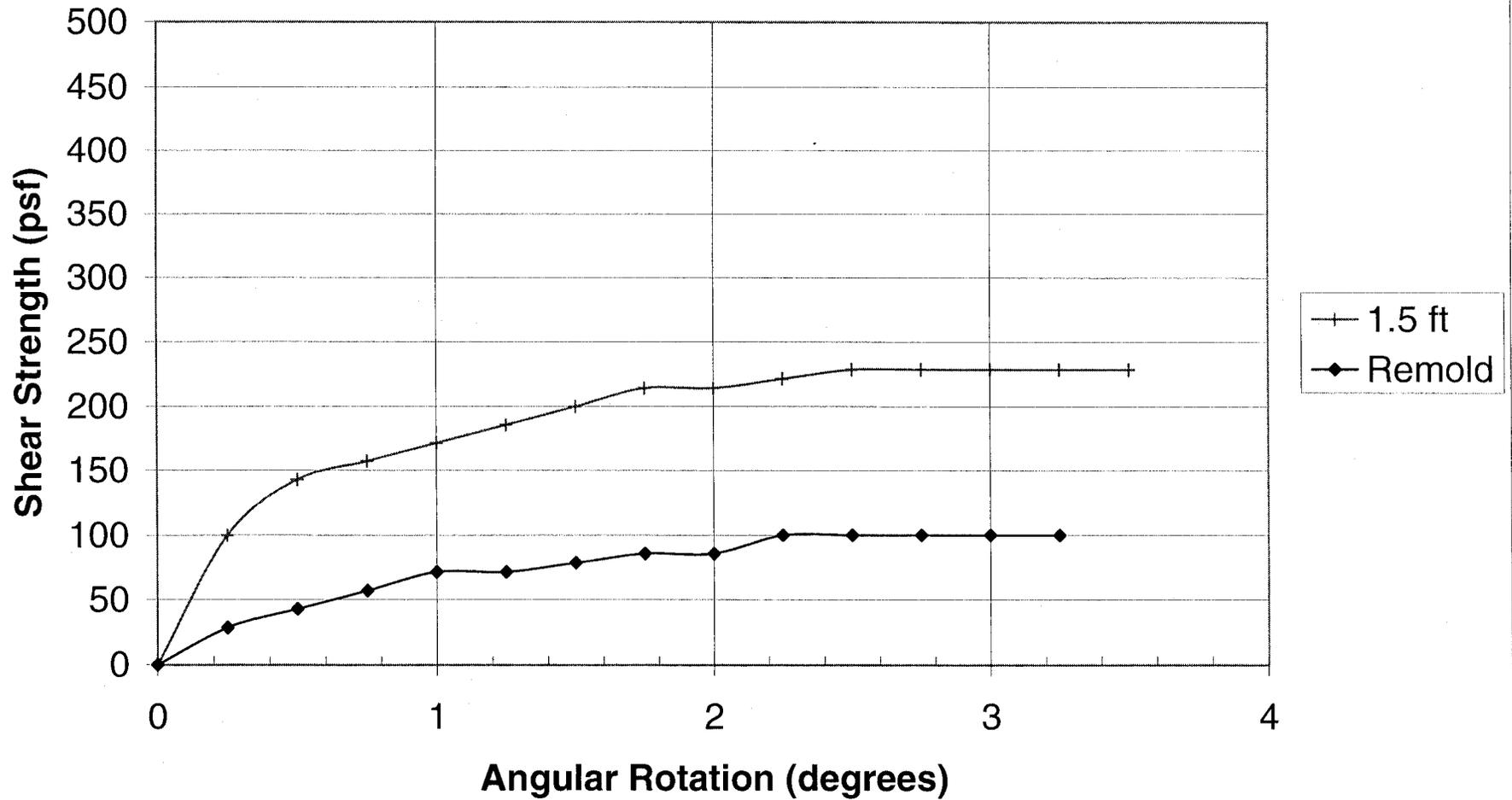
Summary of Vane Shear Testing Results Boring V-1



Summary of Vane Shear Testing Results Boring V-2



Summary of Vane Shear Testing Results V-3 (Manual)



APPENDIX C

LABORATORY TEST PROCEDURES

SUMMARY OF LABORATORY TEST RESULTS

GYPSUM MATERIAL TEST RESULTS

BOTTOM ASH MATERIAL TEST RESULTS

EXISTING DIKE MATERIAL TEST RESULTS

LABORATORY TEST PROCEDURES

Atterberg Limits (Plasticity Index)

Originally, the Atterberg Limits consisted of seven "limits of consistency" of fine-grained soils. In current engineering usage, the term usually refers only to the liquid limit (LL) and plastic limit (PL). The LL (between the liquid and plastic states) is the water content at which a trapezoidal groove of specified shape, cut in moist soil held in a special cup, is closed after 25 taps on a hard rubber plate. The PL (between plastic and semi-solid states) is the water content at which the soil crumbles when rolled into threads of 1/8 inch in diameter.

The LL has been found to be proportional to the compressibility of the normally consolidated soil. The Plasticity Index (PI) is the calculated difference in water contents between the LL and PL. Together the LL and PI are used to classify silts and clays according to the Unified Soils Classification System (ASTM D 2487). The PI is used to predict the potential for volume changes in confined soils beneath foundations or grade slabs. The LL, PL, and PI are determined in accordance with ASTM D 4318.

Moisture Content

The moisture content in a given mass of soil is the ratio, expressed as a percentage, of the weight of the water to the weight of the solid particles. This test was conducted in accordance with ASTM D-2216.

Grain Size Distribution

Grain Size Tests are performed to aid in determining the soil classification and the grain size distribution. The soil samples are prepared for testing according to ASTM D 421 (dry preparation) or ASTM D 2217 (wet preparation). If only the grain size distribution of soils coarser than a number 200 sieve (0.074-mm opening) is desired, the grain size distribution is determined by washing the sample over a number 200 sieve and, after drying, passing the samples through a standard set of nested sieves. If the grain size distribution of the soils finer than the number 200 sieve is also desired, the grain size distribution of the soils coarser than the number 10 sieve is determined by passing the sample through a set of nested sieves. Materials passing the number 10 sieve are dispersed with a dispersing agent and suspended in water, and the grain size distribution

calculated from the measured settlement rate of the particles. These tests are conducted in accordance with ASTM D 422.

Specific Gravity

The specific gravity (relative density) of an aggregate is the ratio of its weight to the weight of an equal absolute volume of water (water displaced on immersion). The test methods for determining the specific gravities on the Bottom Ash sample are described in ASTM C 127, "Test Method for Specific Gravity and Absorption of Coarse Aggregate" in conjunction with ASTM C 128, "Test Method for Specific Gravity and Absorption of Fine Aggregate".

The specific gravity of soil solids is the ratio of the mass of a unit volume of a soil solids to the mass of the same volume of gas-free distilled water at 20C. The test method for determining the specific gravity of soil solids that passes the 4.75-mm (No. 4) sieve using a water pycnometer is described in ASTM D 854, Method B, "Test Methods for Specific Gravity of Soil Solids by Water Pycnometer".

Unconfined Compression of Soil

The unconfined compression test is an unconsolidated-undrained shear test with no lateral confining pressure. This test is used to determine the undrained shear strength of a clayey soil. An unconfined compression test is conducted in general accordance with ASTM D 2166 on a single section of an undisturbed sample extruded from a sampling tube. The sample is trimmed to a length of between 2-and 2-1/2-times its diameter and placed in the testing device. The sample is loaded at a constant strain rate until the sample fails. Strain measurements are made during the testing on some samples and the results are plotted and reported as stress-strain curves. The results from our unconfined compression tests are provided in this report.

Triaxial Shear Tests

Triaxial shear tests are used to determine the strength characteristics and friction angle of a given soil sample. Triaxial tests are also used to determine the elastic properties of the soil specimen.

Triaxial shear tests are performed on several sections of a relatively undisturbed sample extruded from the sampling tube. The samples are trimmed into cylinders 1.4 to 2.8 inches in diameter and encased in rubber membranes. Each is then placed in a compression chamber and confined by all-around air pressure. The test results are presented in the form of stress-strain curves and Mohr envelopes, or p-q plots on the accompanying Triaxial Shear Test Sheets.

One of three types of triaxial tests is normally performed, the most suitable type being determined by the loading conditions imposed on the soil in the field and the soil characteristics.

1. Consolidated-Undrained (Designated as a CU or R Test)
2. Consolidated-Drained (designated as a CD or S Test)
3. Unconsolidated-Undrained (designated as a UU or Q Test)

Compaction Tests (Moisture-Density Relationship)

Compaction tests are performed on representative soil samples to determine the maximum dry density and optimum moisture content. The results of the tests are used in conjunction with other tests to determine engineering properties relating to settlement, bearing capacity, shear strength, and permeability. The results may also be used as a standard to determine the percent compaction of any soil embankment.

The two most commonly used compaction tests are the standard Proctor test and the modified Proctor test. They are performed in accordance with ASTM D 698 and D 1557, respectively. Generally, the standard Proctor compaction test is run on samples from building areas and areas where moderate loads are anticipated. The modified Proctor compaction test is generally used for analyses of highways and other areas where large building loads are expected. Both tests have three procedures, depending upon soil particle size:

Test	Procedure	Hammer Weight	Hammer Fall	Mold Diameter	Screen Size (Material Finer Than)	Number of Layers	Number of Blows per Layer
Standard (D 698)	A	5.5 lb.	12"	4"	No. 4 sieve	3	25
	B	5.5 lb.	12"	4"	No. 3/8" sieve	3	25
	C	5.5 lb.	12"	6"	3/4" sieve	3	56
Modified (D 1557)	A	10 lb.	18"	4"	No. 4 sieve	5	25
	B	10 lb.	18"	4"	No. 3/8" sieve	5	25
	C	10 lb.	18"	6"	3/4" sieve	5	56

Test results are presented as a curve depicting dry unit weight versus moisture content. The compaction method used and any deviations from the recommended procedures are noted in the report.

Falling Head Permeability Test

The test sample was taken from the bottom of the undisturbed sample. The physical dimensions and weight were obtained and the sample was encased in a rubber membrane and placed in a triaxial chamber. The sample was then back-pressure saturated until a B value of 0.95 or greater was reached. After saturation was obtained, the sample was consolidated under 10-psi confining stress. Upon completion of consolidation, a falling head permeability test was performed.

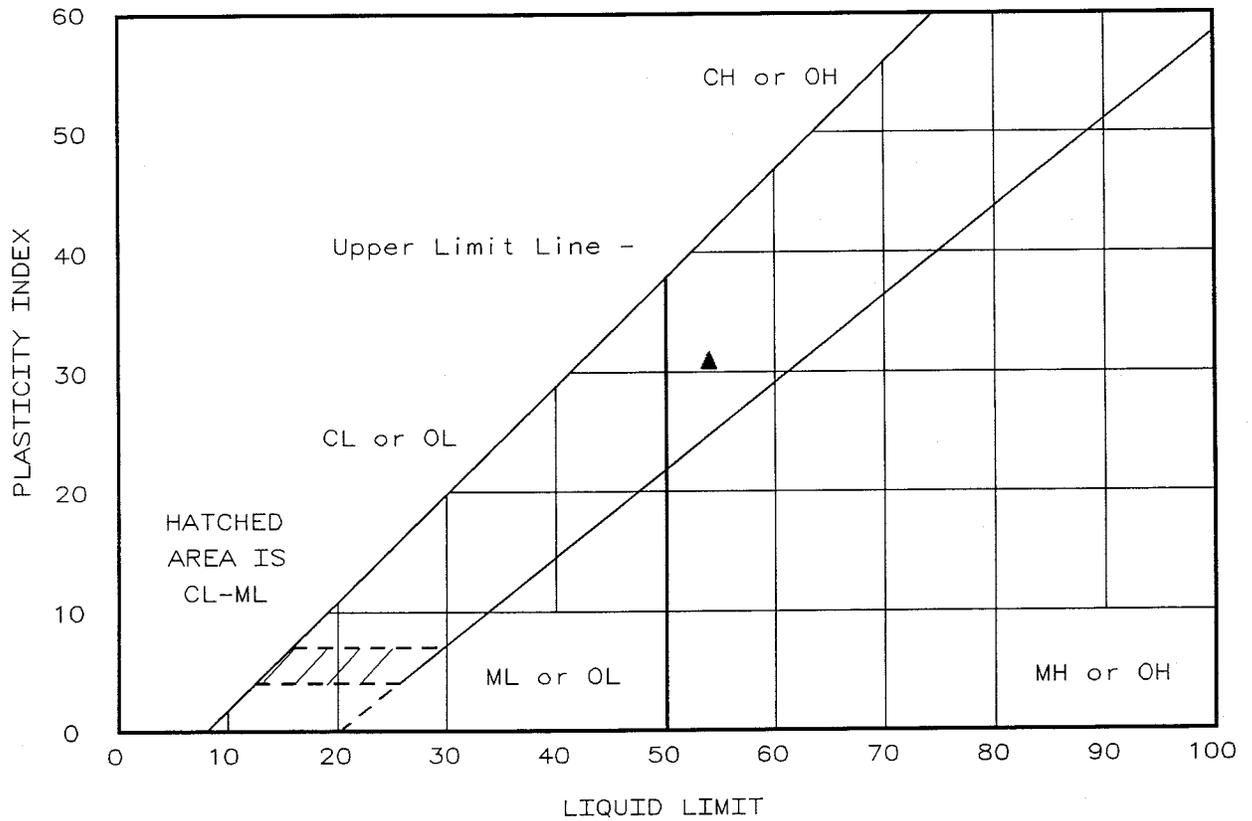
SUMMARY OF LABORATORY TEST RESULTS

Summary of Laboratory Test Results
Proposed Ash Pond Dike Raise
TVA Widows Creek Fossil Plant
MACTEC Project 50300-8-2075/0081/800

Material	Boring ID	Sample ID	Depth (Feet)	Moisture (%)	Dry Unit Weight (pcf)	Specific Gravity	Fines Passing No. 200 Sieve (%)	Plasticity Index	USCS Classification	Shear Strength Parameters						Permeability (cm/sec)	Standard Proctor (γ dry max/OMC)	Percent Compaction			
										Unconfined	UU Total Φ (Degrees)	UU Total C (psf)	CU w/ PP Total Φ (Degrees)	CU w/ PP Total C (psf)	Effective Φ (Degrees)				Effective C (psf)		
Dike Material	B-1	S-1	0 - 1.5	24			84.6	31	CH												
		S-2	1.5 - 3	23																	
		S-3	6 - 7.5	23																	
		S-4	8.5 - 10	24																	
		S-6	22 - 23.5	23								32									
		UD-3	20 - 22	22	106	2.74	72.3	27	CL		2.7	620					1.40E-08				
	B-2	S-1	0 - 1.5	22				22													
		S-2	1.5 - 3	26						34											
		S-3	6 - 7.5	27																	
		S-5	12 - 13.5	27																	
		S-6	15 - 16.5	19																	
		S-7	19 - 20.5	24																	
		S-8	22 - 26	27																	
		UD-1	4 - 6	25.5	100	2.70	83.3						8.9	1,450							
UD-2	13 - 15	21	106			85.7	29	CH				6.4	2,590	17.3	1,380						
UD-3	17 - 19	25.3	101.3	2.70								6.4	2,590	17.3	1,380						
									2836			16.2	1,090	25.9	220						
Bottom Ash		Bag	NA			2.76	5.7	NP										113.3 / 8.8			
		Bag	NA																		
		Bag	NA	17	102.6		5.0	NP							29.5	533	9.30E-03	113.9 / 17.3			
		Bag	NA	17.3	108.3		5.0	NP							30.0	958	4.20E-03	95			
Gypsum			Surface				90.0	NP / ML													
			Surface	45.3	73	2.83	97.0	NP / ML													
			Surface	42.2	77.3	2.84				1137											
										2597											
	B-3	S-1	10	56																	
		S-2	13	51				94.6	NP / ML												
		S-3	18	39				83.4	NP / ML												
S-4		21	107																		

Prepared By mnw Date 2/4/03 Checked By sls Date 2/4/03

LIQUID AND PLASTIC LIMITS TEST REPORT



Location + Description	LL	PL	PI	-200	USCS	AASHTO
● Ash pile bulk sample, sample no. 2726+ Black bottom ash sand & gravel	NV	NP		6.0	SP-SM	A-1-a
▲ Boring B-1 SPT 1 to 4 + Light brown silty clay with sand	54	23	31	84.6	CH	A-7-6(28)
■ Boring B-3, SPT 10-11.5 & 12.4-14 + Gray brown ash	NV	NP		94.6	ML	A-4(0)
◆ Boring B-3, SPT 17.5-19 & 20-21.5' + Gray ash	NV	NP		83.4	ML	A-4(0)

NV - Non-Viscous NP - Non-Plastic

Project No.: 5030082075
 Project: Widows Creek Fossil Plant Ash Pile, TVA

 Client: TVA
 Location:

 Date: 12-12-2002

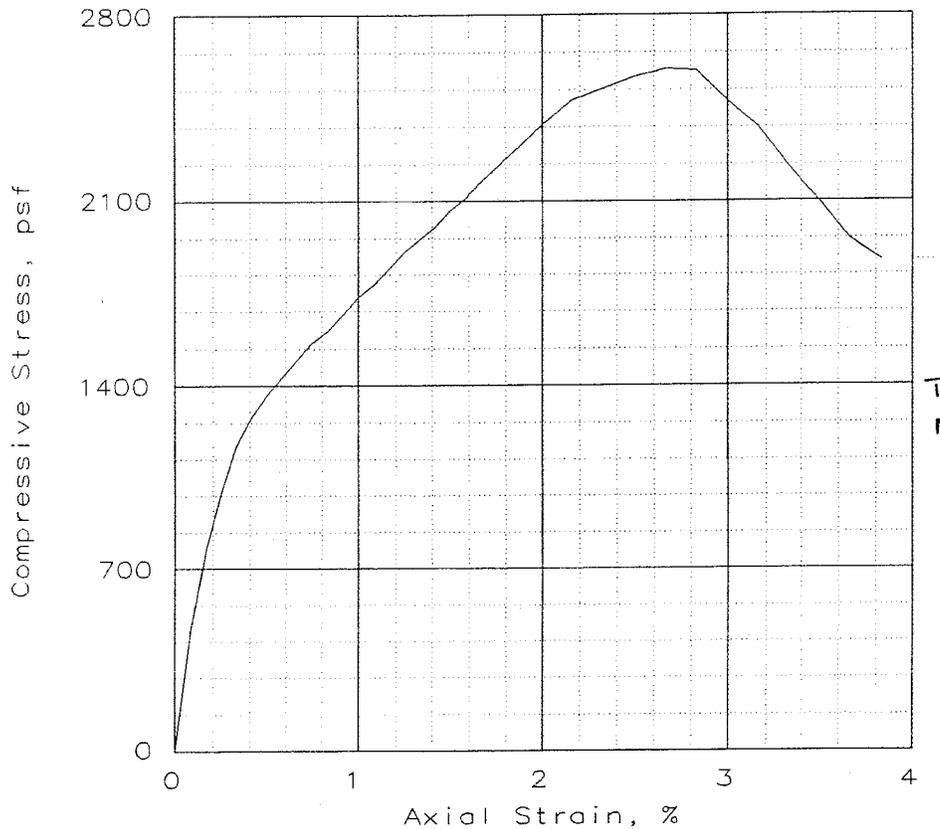
Remarks:
 Phase 0081

LIQUID AND PLASTIC LIMITS TEST REPORT
**LAW ENGINEERING AND
 ENVIRONMENTAL SERVICES, INC.**

Fig. No. 0081

GYPSUM MATERIAL TEST RESULTS

UNCONFINED COMPRESSION TEST



Test performed with membrane.

SAMPLE NO.:	1		
Unconfined strength, psf	2597		
Undrained shear strength, psf	1298		
Failure strain, %	2.7		
Strain rate, %/min	0.50		
Water content, %	42.2		
Wet density, pcf	110.0		
Dry density, pcf	77.3		
Saturation, %	93.0		
Void ratio	1.2843		
Specimen diameter, in	2.84		
Specimen height, in	6.00		
Height/diameter ratio	2.11		

Description: Gypsum Sample

GS= 2.83 Type: Shelby Tube

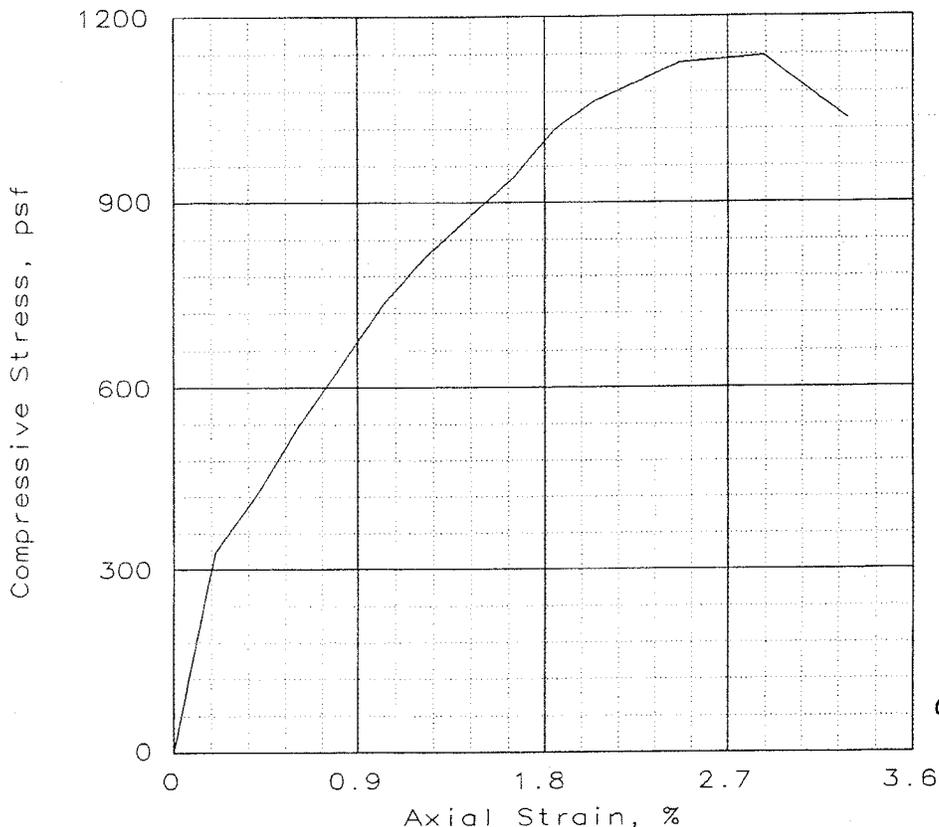
Project No.: 50300-8-2075/81/800
 Date: 01-16-03
 Remarks:
 Sample tested with membrane on

Fig. No.: _____

Client: TVA
 Project: TVA WCF Ash Pond Dike
 Location:

UNCONFINED COMPRESSION TEST
LAW ENGINEERING AND ENVIRONMENTAL SERVICES

UNCONFINED COMPRESSION TEST



No membrane
also h/d ratio
less than 2.0

SAMPLE NO.:	1		
Unconfined strength, psf	1137		
Undrained shear strength, psf	568		
Failure strain, %	2.9		
Strain rate, %/min	0.50		
Water content, %	45.3		
Wet density, pcf	106.4		
Dry density, pcf	73.2		
Saturation, %	90.7		
Void ratio	1.4131		
Specimen diameter, in	2.83		
Specimen height, in	4.87		
Height/diameter ratio	1.72		

Description: Gypsum Sample

GS= 2.83

Type: Shelby Tube

Project No.: 50300-8-2075/81/800

Date: 01-16-03

Remarks:
no membrane

Client: TVA

Project: TVA WCF Ash Pond Dike

Location:

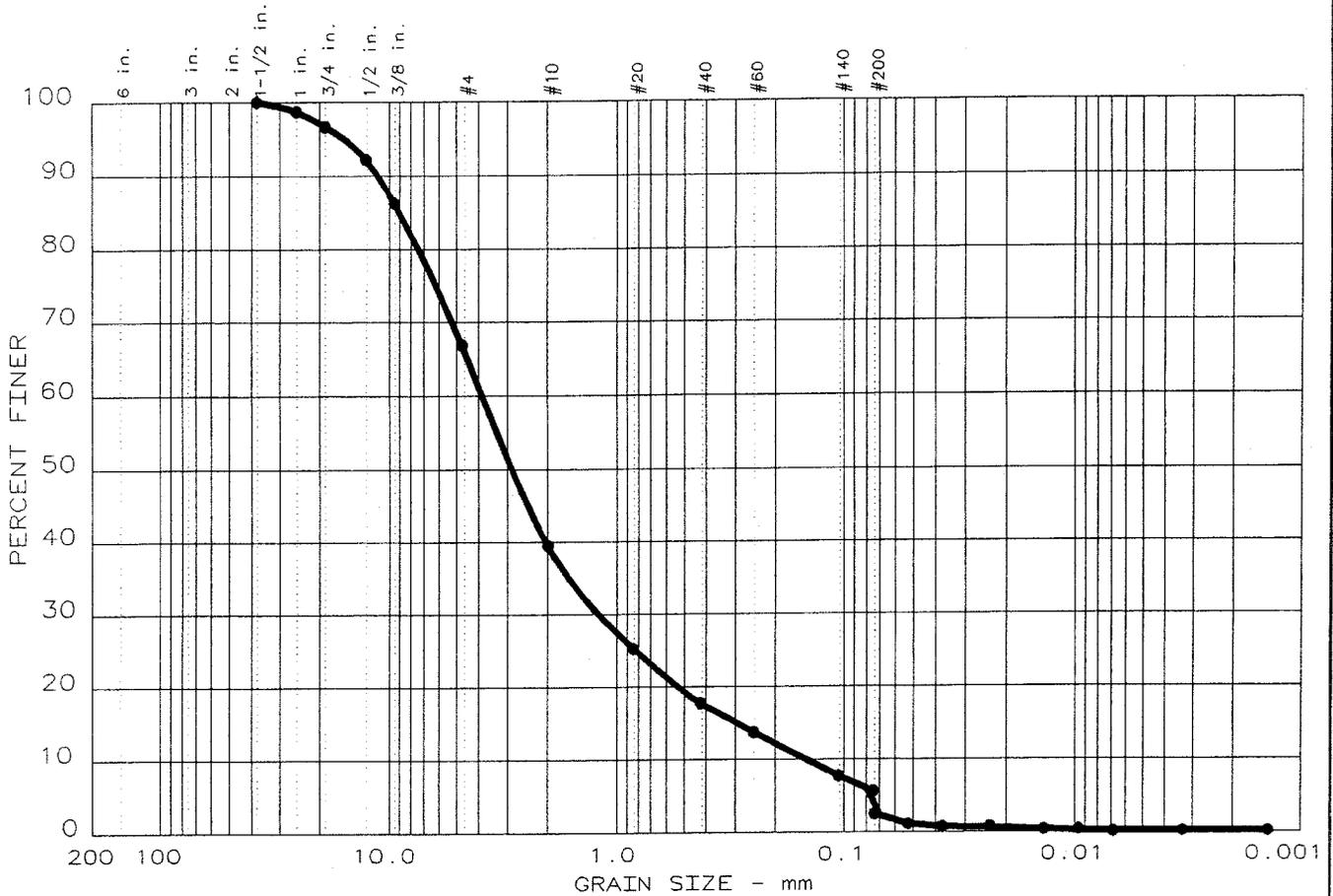
UNCONFINED COMPRESSION TEST

LAW ENGINEERING AND ENVIRONMENTAL SERVICES

Fig. No.: _____

BOTTOM ASH MATERIAL TEST RESULTS

PARTICLE SIZE ANALYSIS REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
● 20	0.0	33.1	61.2	5.7		SW-SM	NV	NP

SIEVE inches size	PERCENT FINER		
	●		
1.5	100.0		
1	98.7		
0.75	96.7		
0.5	92.2		
0.375	86.2		
 GRAIN SIZE			
D ₆₀	3.85		
D ₃₀			
D ₁₀	0.145		
 COEFFICIENTS			
C _c	2.60		
C _u	26.6		

SIEVE number size	PERCENT FINER		
	●		
4	66.9		
10	39.5		
20	25.3		
40	17.8		
60	13.8		
140	7.8		
200	5.6		

Sample information:

● Bottom Ash Bulk Sample

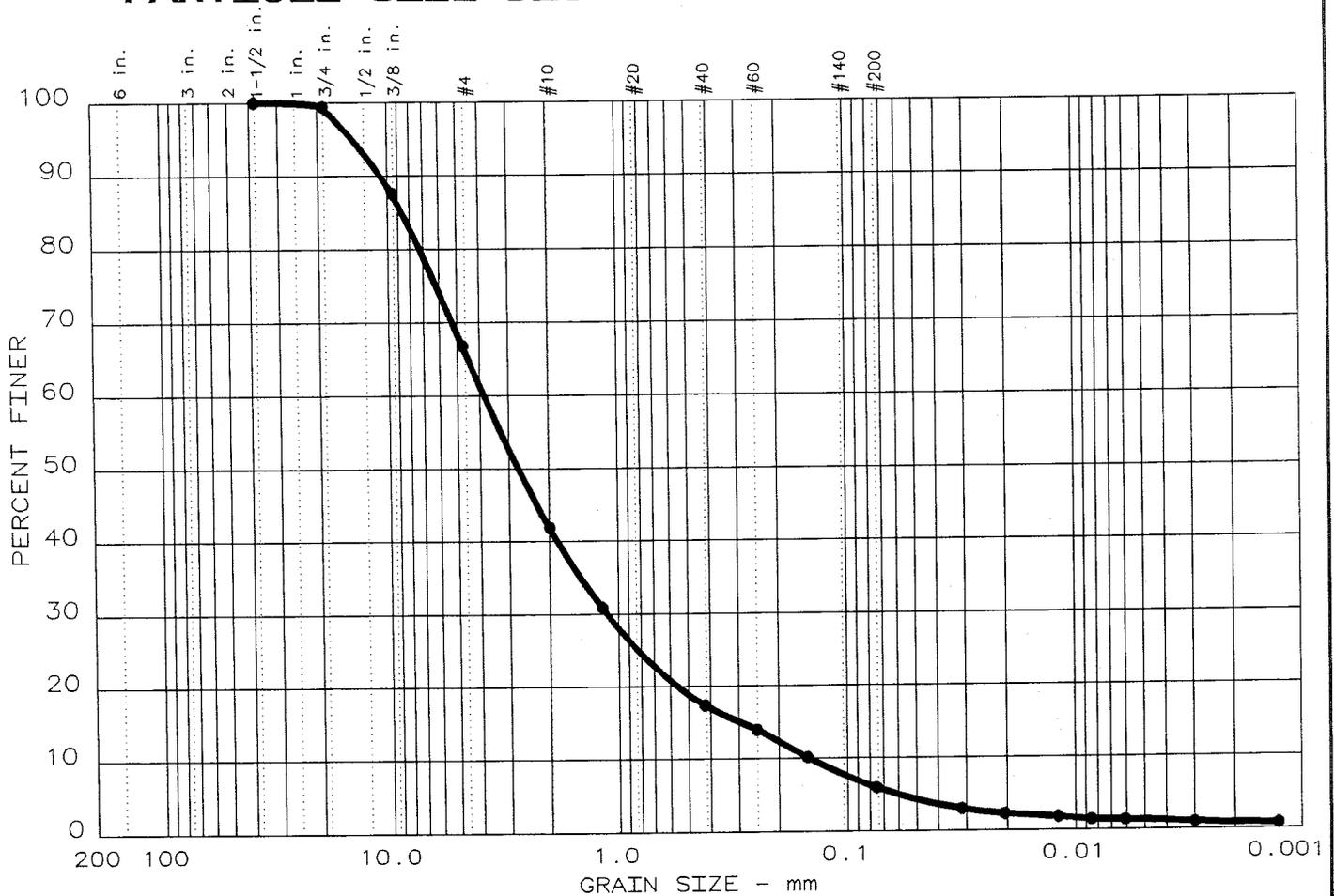
Remarks:

LAW ENGINEERING AND ENVIRONMENTAL SERVICES

Project No.: 50300-8-2075/81/800
 Project: TVA WCF Ash Pond Dike
 Date: 01-15-03

Fig. No.: _____

PARTICLE SIZE DISTRIBUTION TEST REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
5	0.0	33.2	60.8	4.8	1.2	SW-SM	NT	NT

SIEVE inches size	PERCENT FINER	
	●	
1.5	100.0	
0.75	99.4	
0.375	87.5	
X	GRAIN SIZE	
D ₆₀	3.80	
D ₃₀		
D ₁₀	0.146	
X	COEFFICIENTS	
C _c	2.21	
C _u	26.0	

SIEVE number size	PERCENT FINER	
	●	
4	66.8	
10	41.8	
16	30.9	
40	17.4	
60	14.0	
100	10.2	
200	6.0	

Sample information:
 ● Ash pile
 Black bottom ash sand
 and gravel

Remarks:
 Methods: Particle Size:
 ASTM D 422-63(1998);
 Gs: ASTM D854-00;
 LL/PI: NT- No Test

**LAW ENGINEERING
AND ENVIRONMENTAL
SERVICES, INC.**

Project No.: 50300-8-2075/0081
 Project: Colbert Fossil Plant Ash Pond, TVA
 Date: 12-04-2002 Fig. No.: 726

PROCTOR TEST REPORT



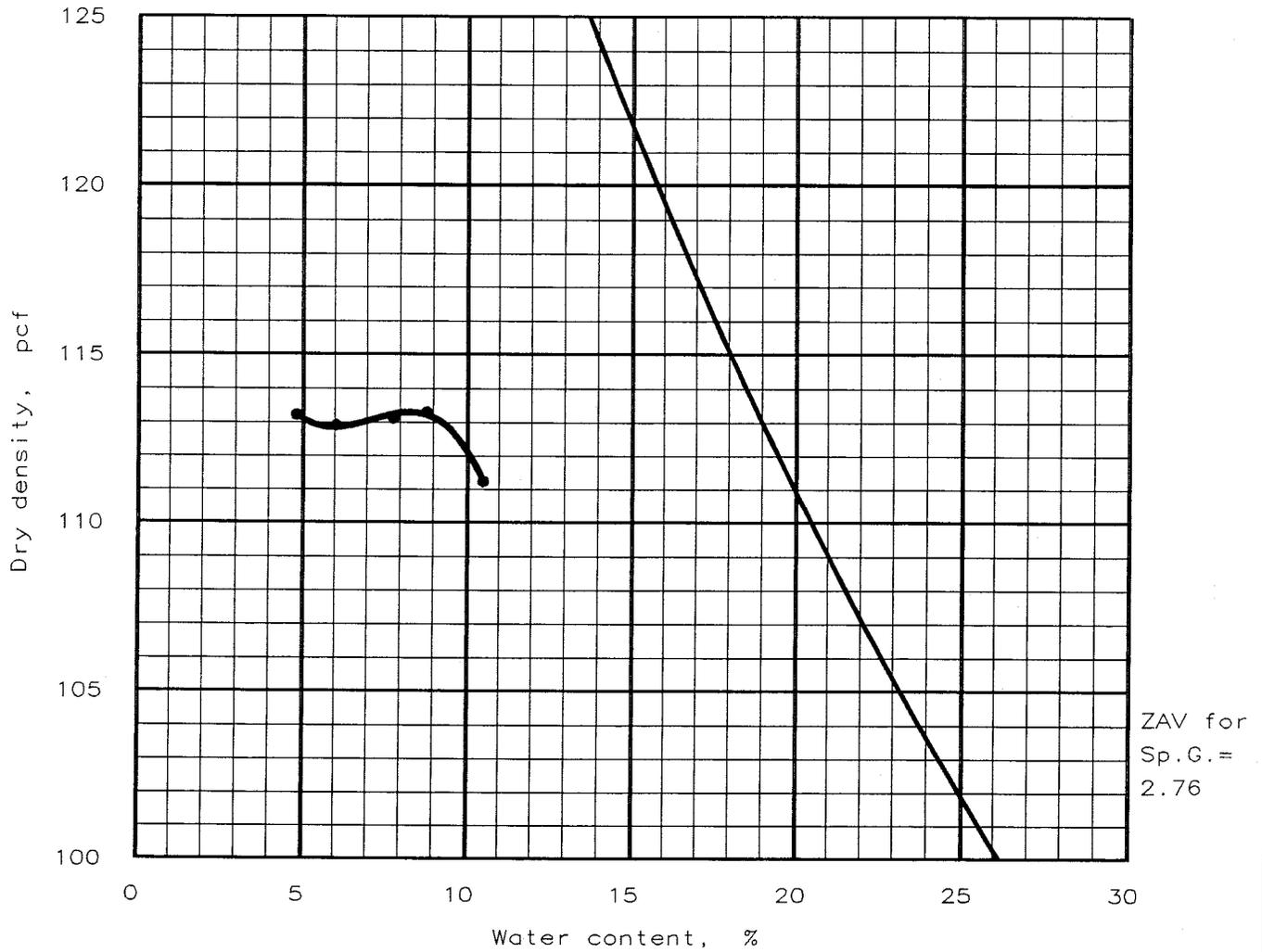
ZAV for
Sp.G. =
3.00

Test specification: ASTM D 698-91 Procedure B, Standard

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/8 in	% < No.200
	USCS	AASHTO						

TEST RESULTS	MATERIAL DESCRIPTION
<p>CURVE 1 Maximum dry density = 113.9 pcf Optimum moisture = 17.3 %</p>	<p>Bottom Ash</p>
<p>Project No.: 50300-8-2075/81/800</p> <p>Project: TVA WCF Ash Pond Dike</p> <p>Location:</p> <p>Date: 01-09-03</p>	<p>Client: TVA</p> <p>Proposed Use:</p>
<p>PROCTOR TEST REPORT</p> <p>LAW ENGINEERING AND ENVIRONMENTAL SERVICES</p>	<p>Remarks: Bottom Ash Bulk Sample Curve No. 1</p>

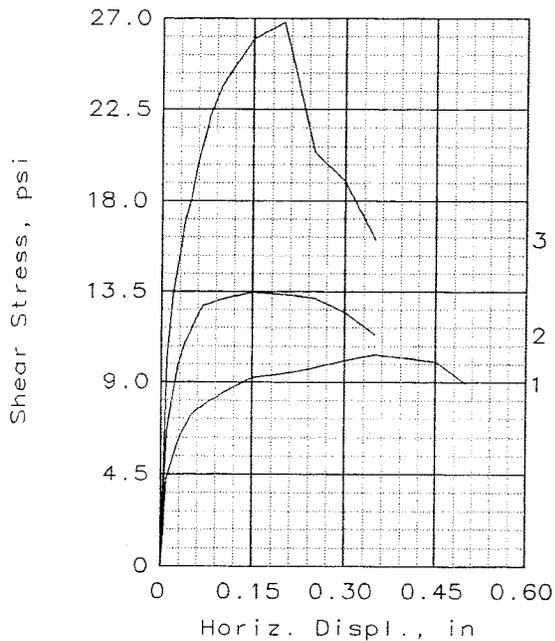
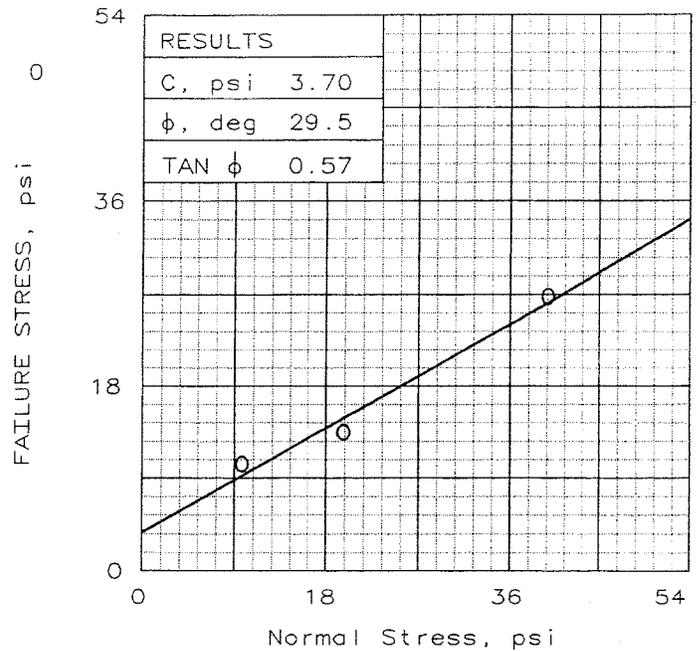
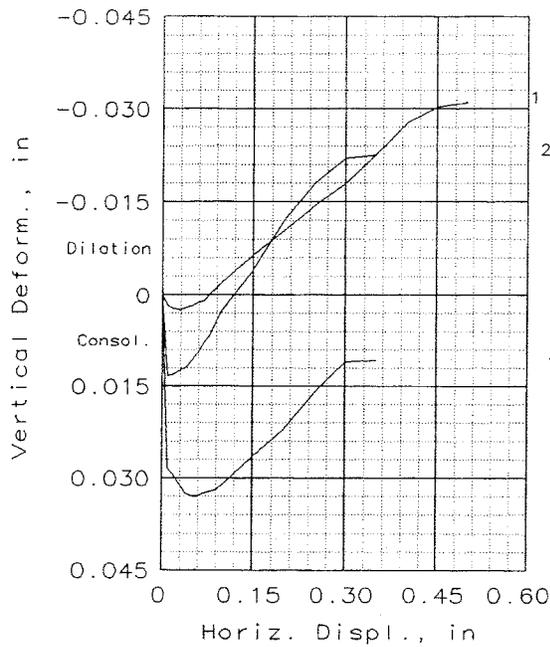
MOISTURE-DENSITY RELATIONSHIP TEST



Test specification: ASTM D 698-00a Procedure C, Standard

Elev/ Depth	Classification		Nat. Moist.	Sp.G.	LL	PI	% > 3/4 in	% < No.200
	USCS	AASHTO						
DNS	SW-SM	A-1-a(0)	9.2 %	2.76	NT	NT	0.6 %	6.0 %

TEST RESULTS	MATERIAL DESCRIPTION
Maximum dry density = 113.3 pcf Optimum moisture = 8.8 %	Black bottom ash sand and gravel
Project No.: 50300-8-2075/0081 Project: TVA Widows Creek Fossil Plant Ash Pond Location: Ash pile Date: 12-05-2002	Remarks: Sample No. 2726 NT- No Test DNS- Data Not Submitted
MOISTURE-DENSITY RELATIONSHIP TEST LAW ENGINEERING AND ENVIRONMENTAL SERVICES, INC.	Fig. No. 2726



SAMPLE NO.:		1	2	3
INITIAL	WATER CONTENT, %	17.3	17.3	17.3
	DRY DENSITY, pcf	102.6	102.6	102.6
	SATURATION, %	72.6	72.6	72.6
	VOID RATIO	0.643	0.643	0.643
	DIAMETER, in	2.51	2.51	2.51
	HEIGHT, in	0.97	0.97	0.97
AT TEST	WATER CONTENT, %	13.6	13.0	12.5
	DRY DENSITY, pcf	103.8	103.9	105.5
	SATURATION, %	58.8	56.7	56.3
	VOID RATIO	0.623	0.622	0.598
	DIAMETER, in	2.51	2.51	2.51
	HEIGHT, in	0.95	0.95	0.94
NORMAL STRESS, psi		10.0	20.0	40.0
FAILURE STRESS, psi		10.4	13.5	26.8
DISPLACEMENT, in		0.35	0.15	0.20
ULTIMATE STRESS, psi				
DISPLACEMENT, in				
Strain rate, in/min		0.0400	0.0400	0.0400

SAMPLE TYPE: Remolded Sample
DESCRIPTION:

SPECIFIC GRAVITY= 2.7

REMARKS: Remolded to 90% MDD @
Optimum Moisture Content of
Standard Proctor

Fig. No.: _____

CLIENT: TVA

PROJECT: TVA WCF Ash Pond Dike

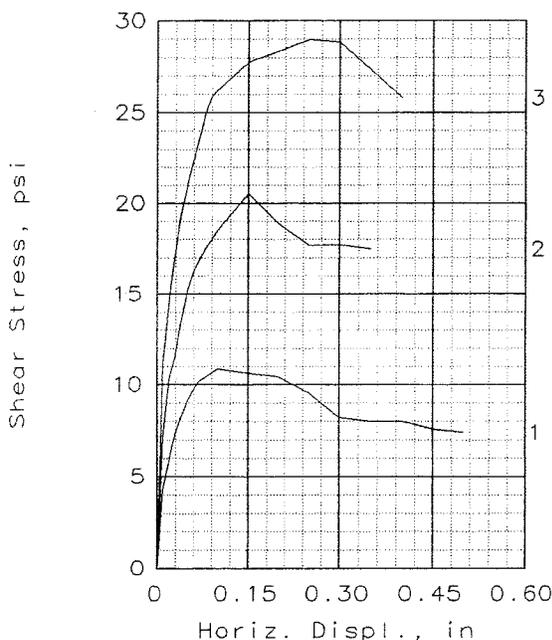
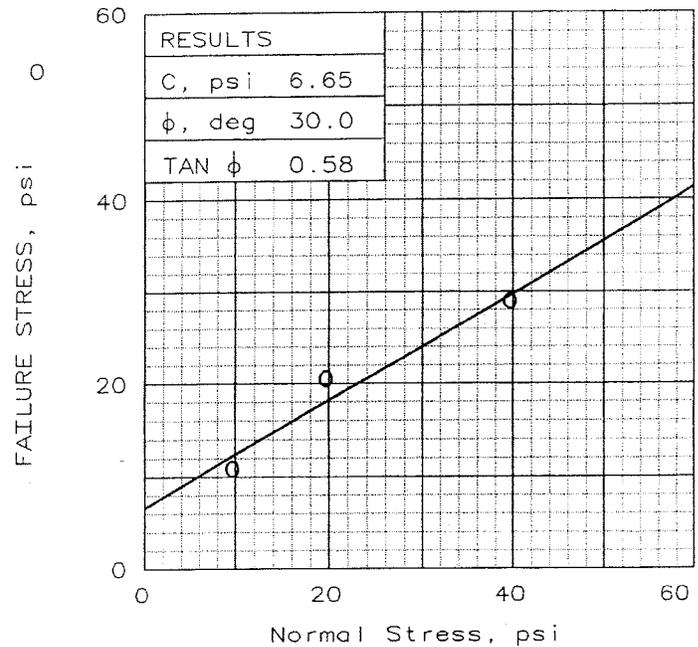
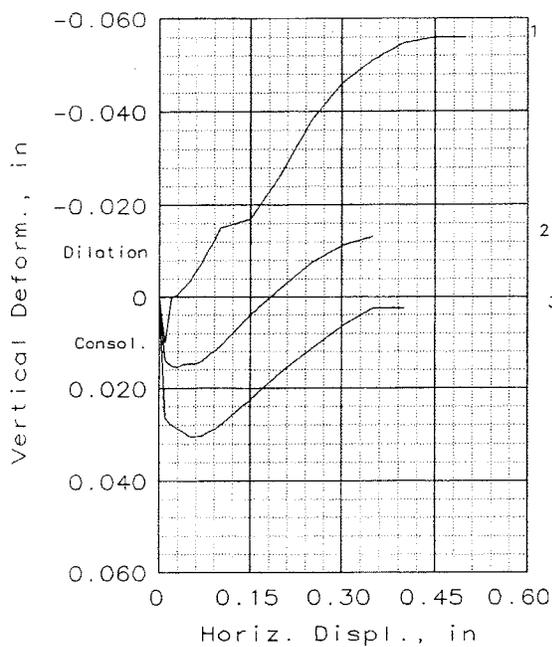
SAMPLE LOCATION: Bottom Ash Bulk Sample

PROJ. NO.: 50300-8-2075/81/800

DATE: 01-09-03

DIRECT SHEAR TEST REPORT

LAW ENGINEERING AND ENVIRONMENTAL SERVICES



SAMPLE NO.:		1	2	3
INITIAL	WATER CONTENT, %	17.3	17.3	17.3
	DRY DENSITY, pcf	108.3	108.3	108.3
	SATURATION, %	83.9	83.9	83.9
	VOID RATIO	0.556	0.556	0.556
	DIAMETER, in	2.51	2.51	2.51
	HEIGHT, in	0.97	0.97	0.97
AT TEST	WATER CONTENT, %	17.9	14.8	13.3
	DRY DENSITY, pcf	109.5	109.7	110.9
	SATURATION, %	89.6	74.6	69.4
	VOID RATIO	0.540	0.537	0.519
	DIAMETER, in	2.51	2.51	2.51
	HEIGHT, in	0.96	0.95	0.94
NORMAL STRESS, psi		10.0	20.0	40.0
FAILURE STRESS, psi		10.9	20.5	29.0
DISPLACEMENT, in		0.10	0.15	0.25
ULTIMATE STRESS, psi				
DISPLACEMENT, in				
Strain rate, in/min		0.0400	0.0400	0.0400

SAMPLE TYPE: Remolded Sample
 DESCRIPTION:
 SPECIFIC GRAVITY= 2.7
 REMARKS: Remolded to 95% MDD @
 Optimum Moisture Content of
 Standard Proctor
 Fig. No.: _____

CLIENT: TVA
 PROJECT: TVA WCF Ash Pond Dike
 SAMPLE LOCATION: Bottom Ash Bulk Sample
 PROJ. NO.: 50300-8-2075 DATE: 01-09-02
 DIRECT SHEAR TEST REPORT
 LAW ENGINEERING AND ENVIRONMENTAL SERVICES



**PERMEABILITY TEST - Constant Head
(ASTM D2434 - 68)**

Project No. 50300-8-2075/81/800 Tested By JA
 Project Name TVA WCF Ash Pond Dike Test Date Jan. 8, 2003
 Location N/A Reviewed By MH
 Sample No. Bulk Sample #1 Review Date Jan. 9, 2003
 Sample Dept N/A
 Sample Description Bottom Ash Sample @ 95% Compaction

Sample Data

Length, in		Diameter, in		Pan No.	l	
Location 1	5.500	Location 1	2.478	Wet Soil + Pan, grams	500.00	
Location 2	5.500	Location 2	2.478	Dry Soil+Pan, grams	426.26	
Location 3	5.500	Location 3	2.478	Pan Weight, grams	0.00	
Average	5.500	Average	2.478	Moisture Content, %	17.3	
			Sample wet weight, grams	884.50	Wet Unit Wt, pcf	127.0
					Dry Unit Wt, pcf	108.3

Time (sec)	Q (cm ³)	H (cm)	k (cm/sec)	Temp ° C	k (cm/sec at 20° C)	i (cm/cm)
60	41.50	65.41	4.8E-03	22.8	4.4E-03	4.68
60	42.00	65.41	4.8E-03	22.8	4.5E-03	4.68
60	38.60	65.41	4.4E-03	22.8	4.1E-03	4.68
60	38.10	65.41	4.4E-03	22.8	4.1E-03	4.68
60	35.50	65.41	4.1E-03	22.8	3.8E-03	4.68

No. of Trials	Sample Type	Max. Density Std. Proctor	Compaction	Optimum Moisture	Sample Orientation
		pcf	%	%	
5	Bag	113.9	95.0	17.5	Vertical

L = length of sample in cm
 A = area of sample in cm²

H = constant head in cm
 t = time in seconds

A = 31.07 cm²
 L = 13.97 cm

Avg. k at 20° C

4.2E-03 cm/sec

HYDRAULIC CONDUCTIVITY

Project No. *50300-8-2075/81/800* Tested By *JA*
Project Name *TVA WCF Ash Pond Dike* Test Date *Jan. 8, 2003*
Boring No. *N/A* Reviewed B *MH*
Sample No. *Bulk Sample #1* Review Date *Jan. 9, 2003*
Sample Depth *N/A*
Sample Description *Bottom Ash Sample @ 95% Compaction*

ASTM D2434-68 Constant Head Permeability

Sample Type:	<i>Bag</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	<i>17.3</i>
Wet Unit Weight, pcf:	<i>127.0</i>
Dry Unit Weight, pcf:	<i>108.3</i>
Compaction, %:	<i>95</i>
Hydraulic Conductivity, cm/sec. @20° C:	<i>4.2E-03</i>



**PERMEABILITY TEST - Constant Head
(ASTM D2434 - 68)**

Project No. 50300-8-2075/81/800 Tested By JA
 Project Name TVA WCF Ash Pond Dike Test Date Jan. 8, 2003
 Location N/A Reviewed By MH
 Sample No. Bulk Sample #1 Review Date Jan. 9, 2003
 Sample Dept N/A
 Sample Description Bottom Ash Sample @ 90% Compaction

Sample Data

Length, in		Diameter, in		Pan No.	l	
Location 1	5.500	Location 1	2.478	Wet Soil + Pan, grams	500.00	
Location 2	5.500	Location 2	2.478	Dry Soil+Pan, grams	426.26	
Location 3	5.500	Location 3	2.478	Pan Weight, grams	0.00	
Average	5.500	Average	2.478	Moisture Content, %	17.3	
			Sample wet weight, grams	837.60	Wet Unit Wt, pcf	120.3
					Dry Unit Wt, pcf	102.6

Time (sec)	Q (cm ³)	H (cm)	k (cm/sec)	Temp ° C	k (cm/sec at 20° C)	i (cm/cm)
60	86.65	65.41	9.9E-03	22.8	9.3E-03	4.68
60	86.48	65.41	9.9E-03	22.8	9.3E-03	4.68
60	87.65	65.41	1.0E-02	22.8	9.4E-03	4.68
60	87.61	65.41	1.0E-02	22.8	9.4E-03	4.68
60	84.86	65.41	9.7E-03	22.8	9.1E-03	4.68

No. of Trials	Sample Type	Max. Density Std. Proctor	Compaction	Optimum Moisture	Sample Orientation
		pcf	%	%	
5	Bag	113.9	95.0	17.5	Vertical

L = length of sample in cm
 A = area of sample in cm²

H = constant head in cm
 t = time in seconds

A = 31.07 cm²
 L = 13.97 cm

Avg. k at 20° C

9.3E-03 cm/sec

HYDRAULIC CONDUCTIVITY

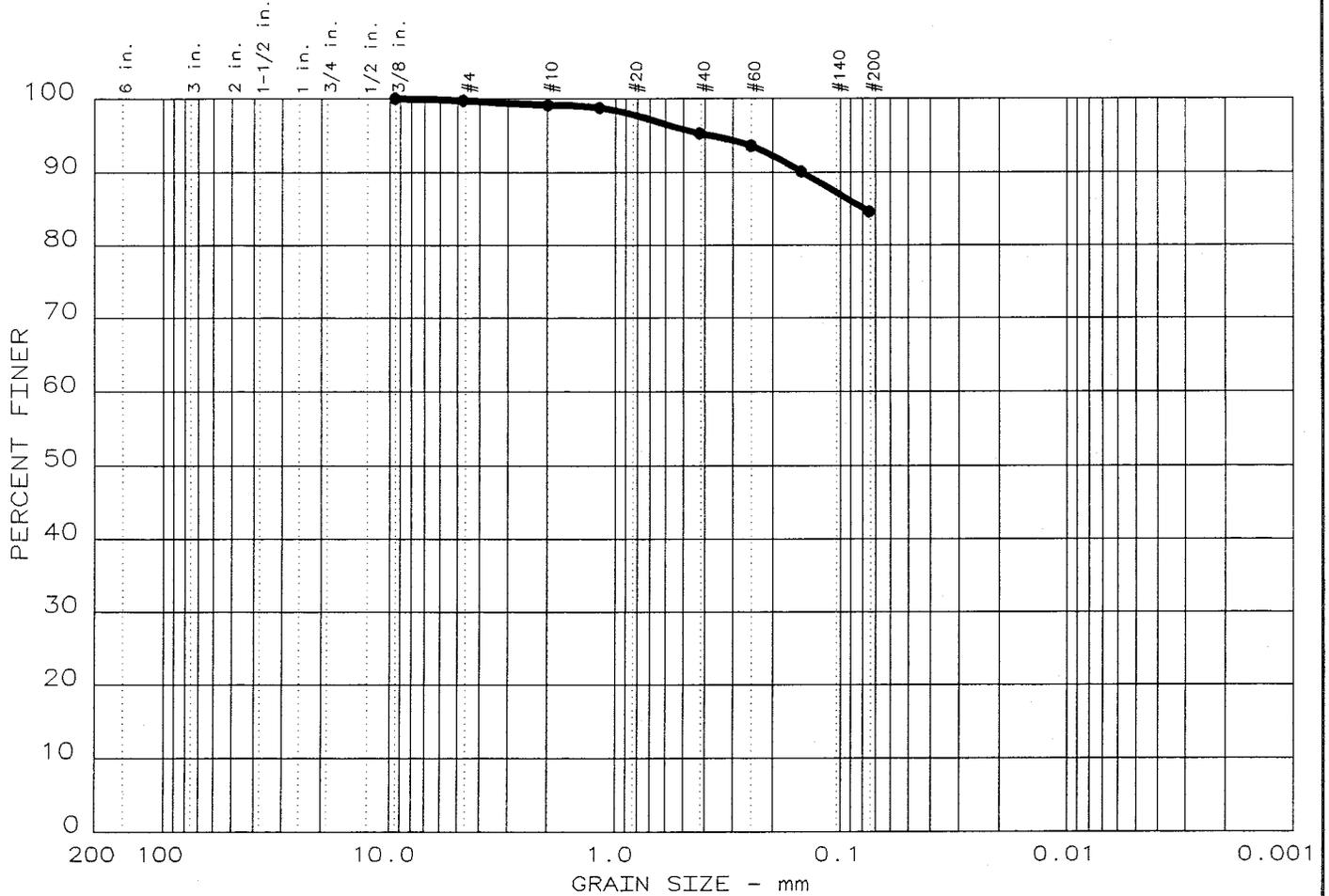
Project No. *50300-8-2075/81/800* Tested By *JA*
Project Name *TVA WCF Ash Pond Dike* Test Date *Jan. 8, 2003*
Boring No. *N/A* Reviewed B *MH*
Sample No. *Bulk Sample #1* Review Date *Jan. 9, 2003*
Sample Depth *N/A*
Sample Description *Bottom Ash Sample @ 90% Compaction*

ASTM D2434-68 Constant Head Permeability

Sample Type:	<i>Bag</i>
Sample Orientation:	<i>Vertical</i>
Initial Water Content, %:	<i>17.3</i>
Wet Unit Weight, pcf:	<i>120.3</i>
Dry Unit Weight, pcf:	<i>102.6</i>
Compaction, %:	<i>90</i>
Hydraulic Conductivity, cm/sec. @20° C:	<i>9.3E-03</i>

EXISTING DIKE MATERIAL TEST RESULTS

PARTICLE SIZE DISTRIBUTION TEST REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
6	0.0	0.3	15.1	84.6		CH	54	31

SIEVE inches size	PERCENT FINER		
	●		
0.375	100.0		
GRAIN SIZE			
D ₆₀			
D ₃₀			
D ₁₀			
COEFFICIENTS			
C _c			
C _u			

SIEVE number size	PERCENT FINER		
	●		
4	99.7		
10	99.1		
16	98.7		
40	95.3		
60	93.6		
100	90.1		
200	84.6		

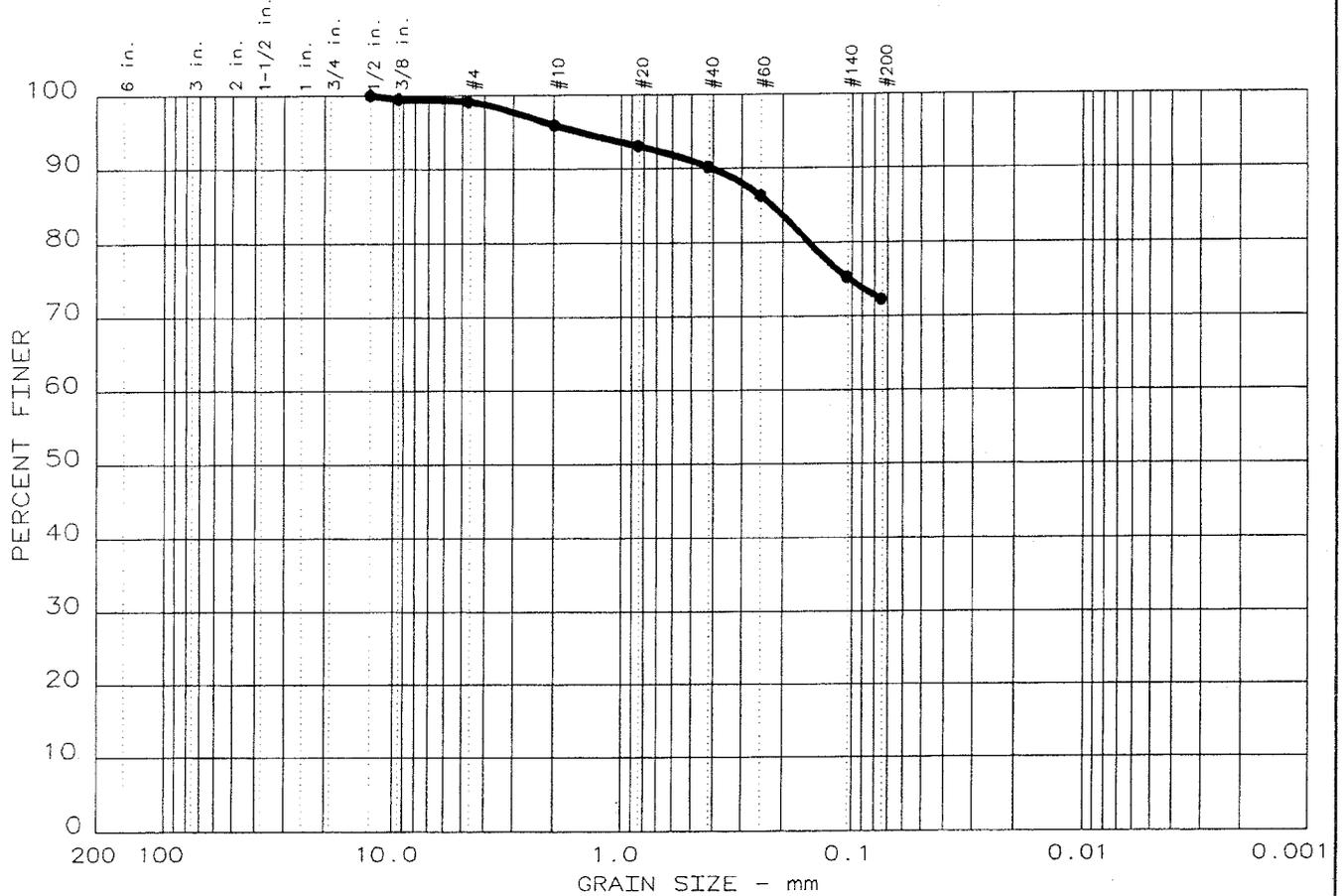
Sample information:
 ● Boring B-1, SPT 1 to 4
 Light brown silty clay
 with sand

Remarks:
 Methods: Particle Size:
 ASTM D 422-63(1998);
 Gs: ASTM D854-00;
 LL/PI: NT- No Test

**LAW ENGINEERING
AND ENVIRONMENTAL
SERVICES, INC.**

Project No.: 50300-8-2075/0081
 Project: Colbert Fossil Plant Ash Pond, TVA
 Date: 12-09-2002 Fig. No.: B-1

PARTICLE SIZE ANALYSIS REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
● 2	0.0	0.8	26.9	72.3		CL	48	27

SIEVE inches size	PERCENT FINER		
0.5	100.0		
0.375	99.5		
GRAIN SIZE			
D ₆₀			
D ₃₀			
D ₁₀			
COEFFICIENTS			
C _c			
C _u			

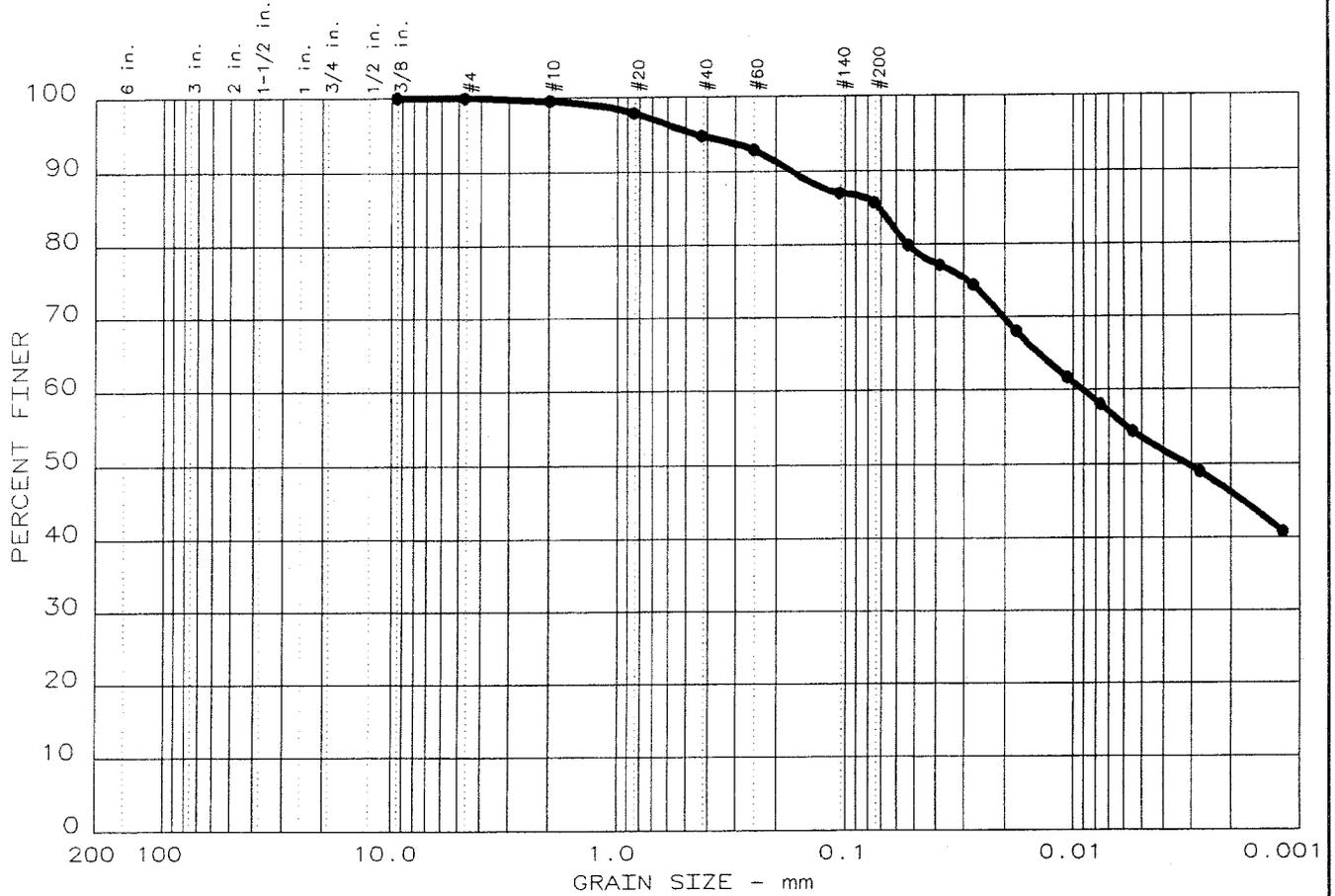
SIEVE number size	PERCENT FINER		
4	99.2		
10	96.0		
20	93.1		
40	90.2		
60	86.3		
140	75.3		
200	72.3		

Sample information:
 ● B-1, UD-3 @ 20.0'-22.0'
 Yellow-Brown Silty Clay with Sand

Remarks:

LAW ENGINEERING AND ENVIRONMENTAL SERVICES	Project No.: 50300-8-2075/81/800 Project: TVA WCF Ash Pond Dike Date: 01-10-03
	Fig. No.: _____

PARTICLE SIZE ANALYSIS REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
● 1	0.0	0.0	14.3	32.2	53.5	CH	52	29

SIEVE inches size	PERCENT FINER	
	●	
0.375	100.0	
 GRAIN SIZE 		
D ₆₀	0.0091	
D ₃₀		
D ₁₀		
 COEFFICIENTS 		
C _c		
C _u		

SIEVE number size	PERCENT FINER	
	●	
4	100.0	
10	99.5	
20	97.9	
40	94.7	
60	92.9	
140	87.0	
200	85.7	

Sample information:
 ● B-1, UD-2 @ 13.0'-15.0'
 Brown Silty Clay

Remarks:

LAW ENGINEERING AND ENVIRONMENTAL SERVICES

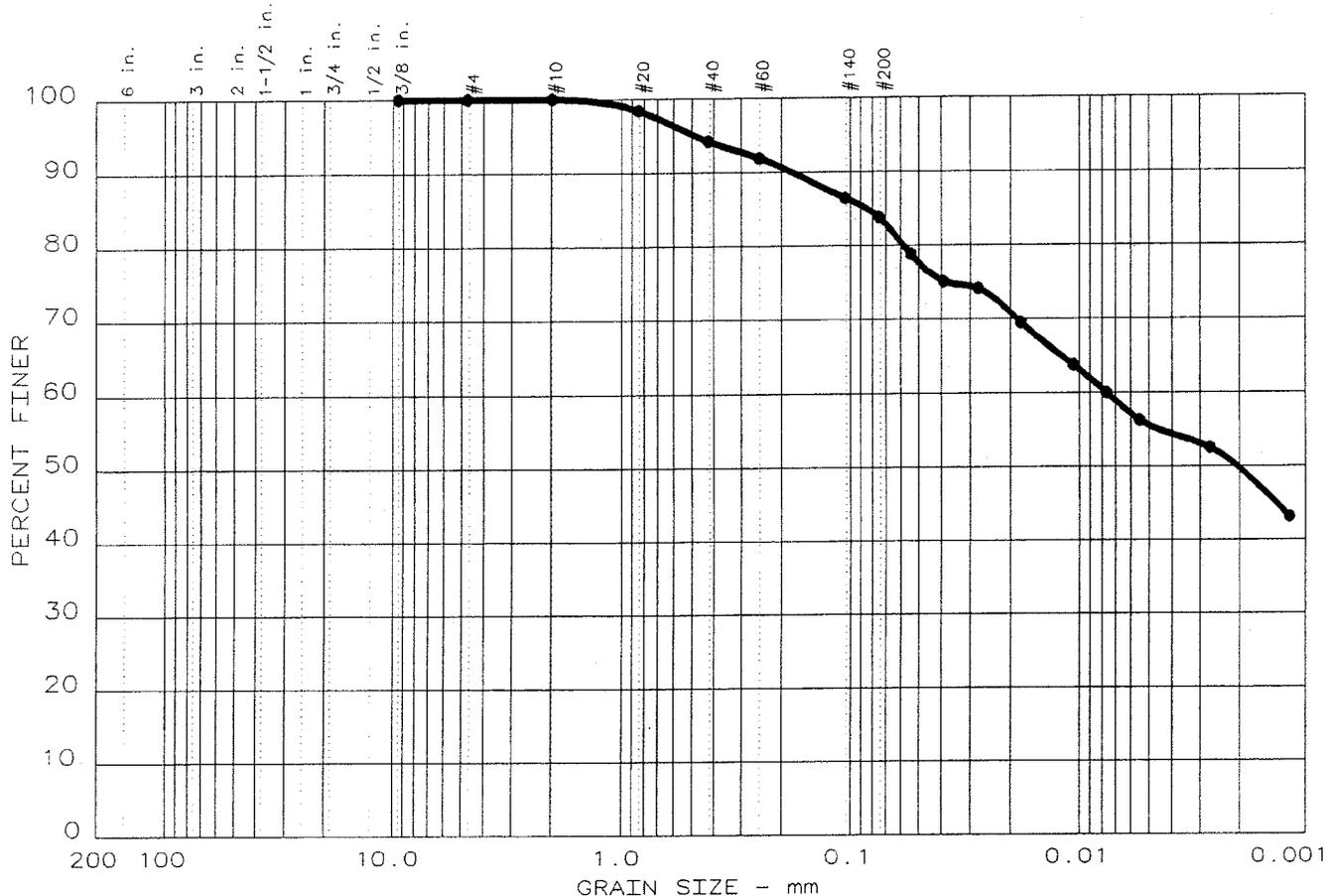
Project No.: 50300-8-2075/81/800

Project: TVA WCF Ash Pond Dike

Date: 01-10-03

Fig. No.: _____

PARTICLE SIZE ANALYSIS REPORT



Test	% +3"	% GRAVEL	% SAND	% SILT	% CLAY	USCS	LL	PI
● 3	0.0	0.0	16.2	28.3	55.5			

SIEVE inches size	PERCENT FINER		SIEVE number size	PERCENT FINER		Sample information: ● B-2, UD-1 @ 4.0'-6.0' Orange-Brown Sandy Silty Clay (visual)
0.375	100.0		4	100.0		
			10	100.0		
			20	98.4		
			40	94.2		
			60	91.9		
			140	86.5		
			200	83.8		
GRAIN SIZE						
D ₆₀	0.0075					
D ₃₀						
D ₁₀						
COEFFICIENTS						
C _c						
C _u						

Remarks:

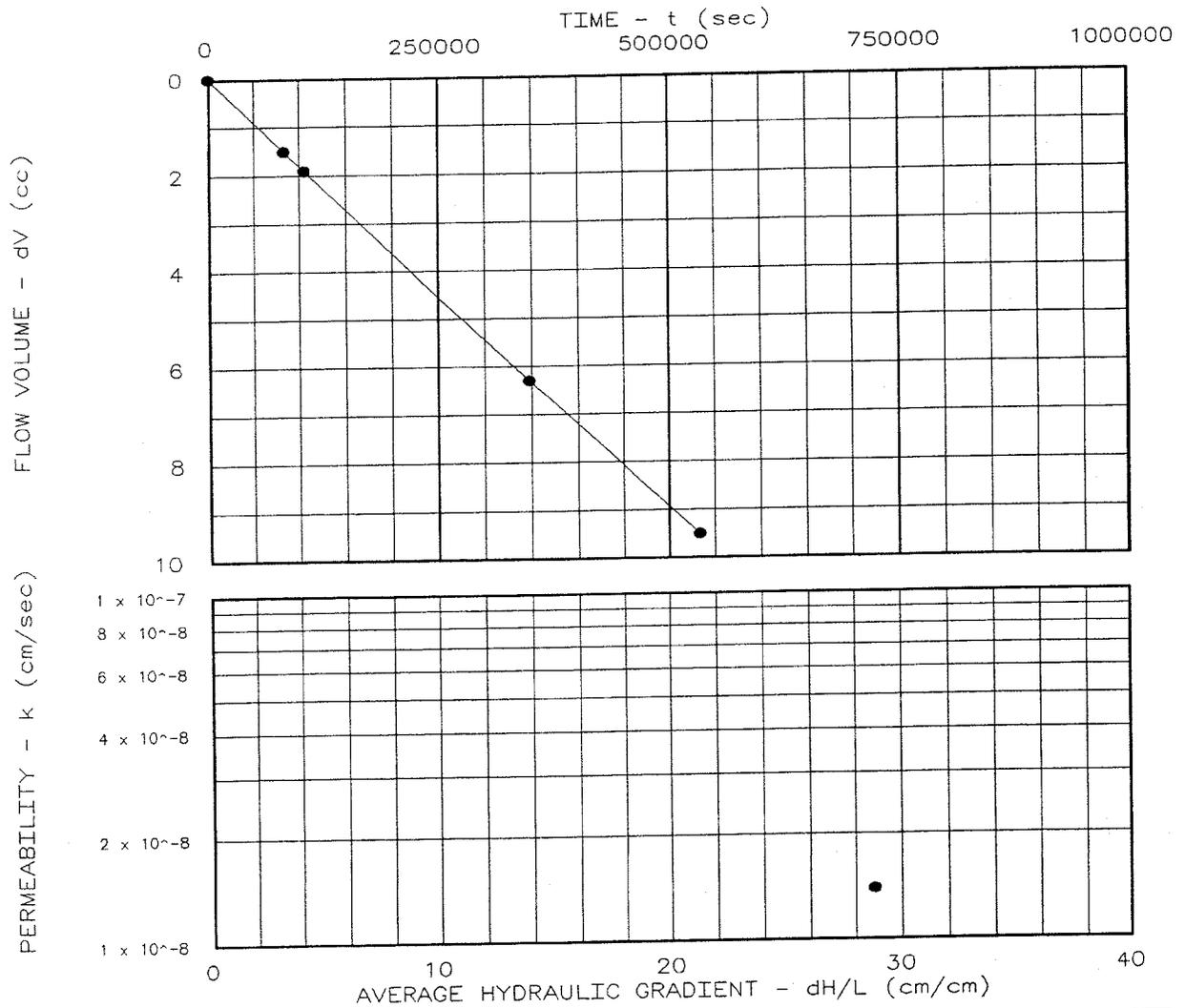
PERMEABILITY TEST REPORT

TEST DATA:

Specimen Height (cm): 4.79
 Specimen Diameter (cm): 7.28
 Dry Unit Weight (pcf): 95.0
 Moisture Before Test (%): 25.6
 Moisture After Test (%): 27.3
 Run Number: 1 ● 2 ▲
 Cell Pressure (psi): 67.0
 Test Pressure (psi): 62.0
 Back Pressure (psi): 60.0
 Diff. Head (psi): 2.0
 Flow Rate (cc/sec): 1.79×10^{-5}
 Perm. (cm/sec): 1.40×10^{-8}

SAMPLE DATA:

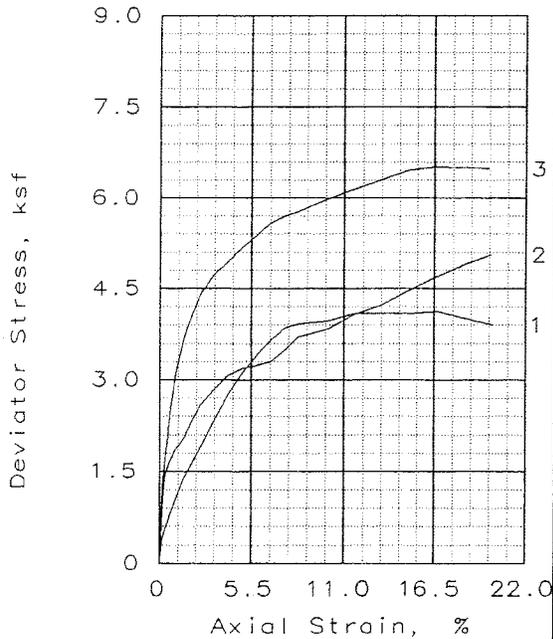
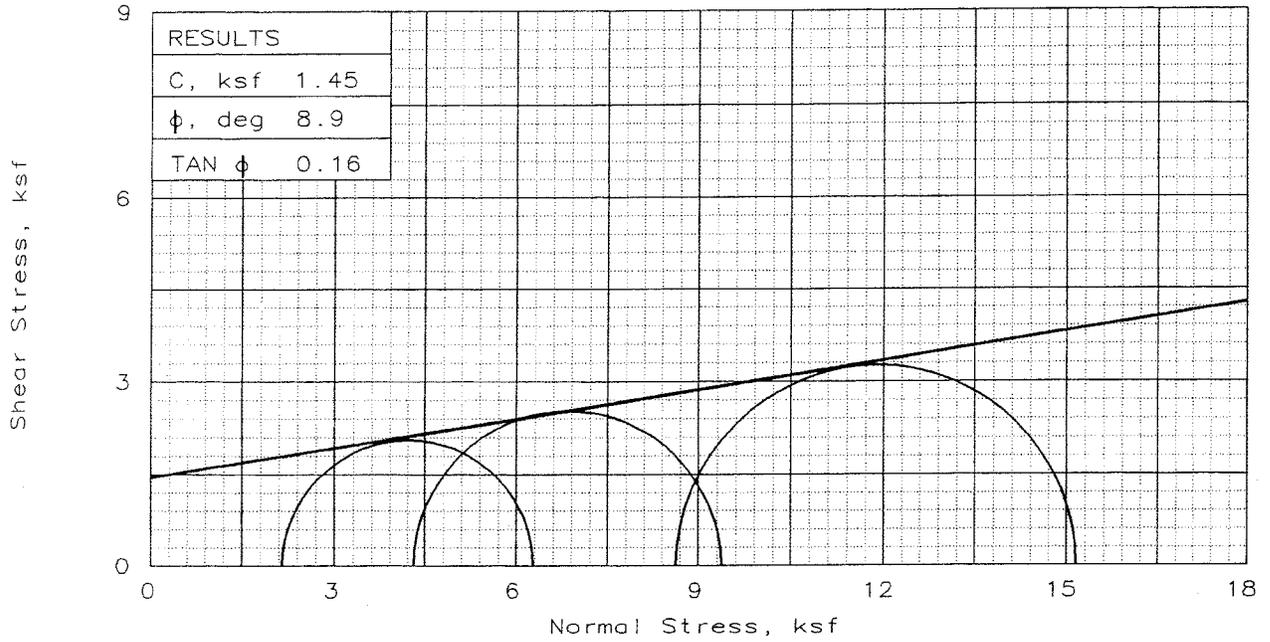
Sample Identification: B-1, UD 3 @ 20'-22'
 Visual Description: Yellow-Brown Silty Clay with Sand, CL
 Remarks:
 Maximum Dry Density (pcf):
 Optimum Moisture Content (%):
 Percent Compaction:
 Permeameter type: Flexible Wall
 Sample type: Shelby Tube



Project: TVA WCF Ash Pond Dike
 Location:
 Date: 01-09-03

Project No.: 5030082075
 File No.:
 Lab No.:
 Tested by: JA
 Checked by: MH
 Test: CH - Constant head

PERMEABILITY TEST REPORT
LAW ENGINEERING AND ENVIRONMENTAL SERVICES



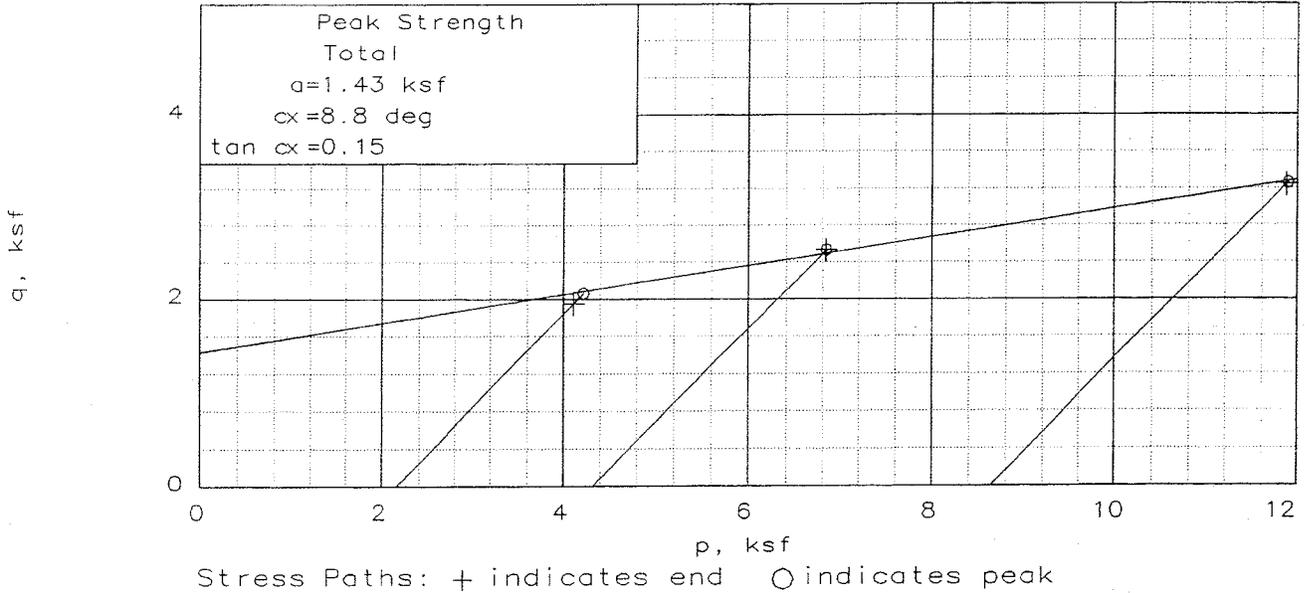
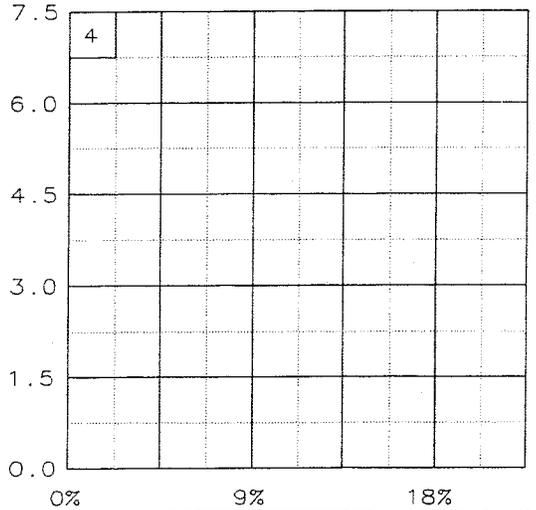
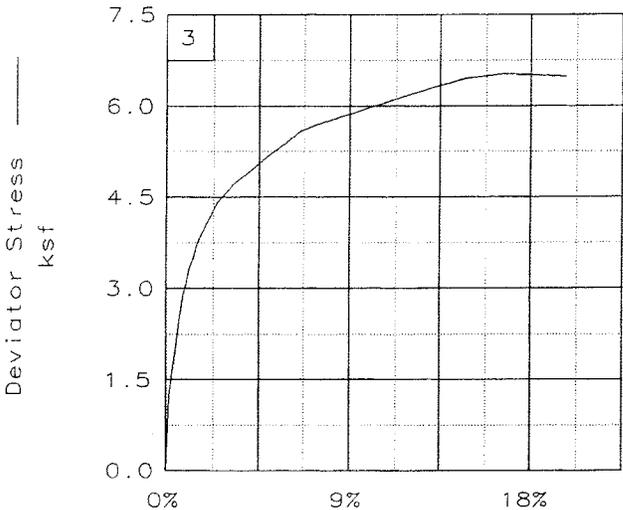
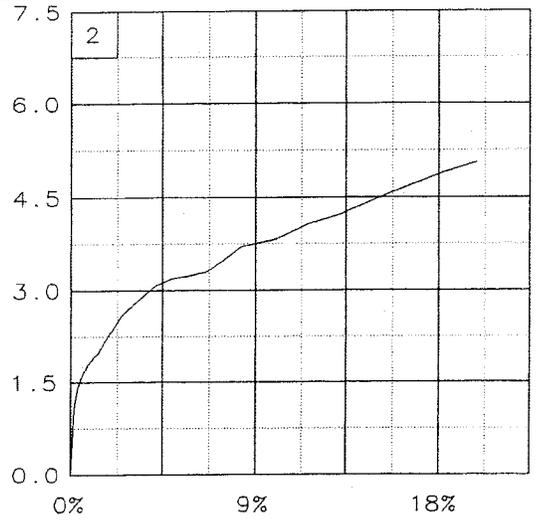
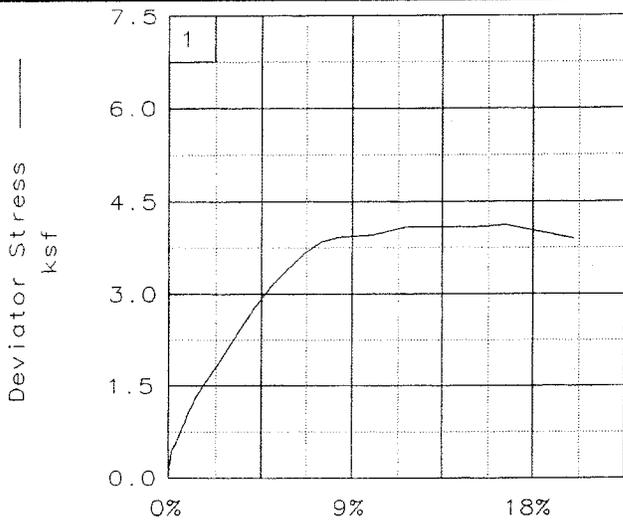
SAMPLE NO.:		1	2	3
INITIAL	WATER CONTENT, %	24.8	24.9	25.3
	DRY DENSITY, pcf	99.4	100.4	97.9
	SATURATION, %	96.1	96.4	94.5
	VOID RATIO	0.695	0.710	0.722
	DIAMETER, in	2.88	2.88	2.86
	HEIGHT, in	6.00	6.03	6.08
AT TEST	WATER CONTENT, %	25.6	25.8	25.3
	DRY DENSITY, pcf	99.4	100.4	97.9
	SATURATION, %	99.3	99.9	94.5
	VOID RATIO	0.695	0.710	0.722
	DIAMETER, in	2.88	2.88	2.86
	HEIGHT, in	6.00	6.03	6.08
Strain rate, %/min		0.33	0.33	0.33
BACK PRESSURE, ksf		0.0	0.0	0.0
CELL PRESSURE, ksf		2.2	4.3	8.6
FAIL. STRESS, ksf		4.1	5.1	6.5
ULT. STRESS, ksf				
σ_1 FAILURE, ksf		6.3	9.4	15.2
σ_3 FAILURE, ksf		2.2	4.3	8.6

TYPE OF TEST:
 Unconsolidated Undrained
 SAMPLE TYPE: Shelby Tube
 DESCRIPTION: Orange-Brown Sandy Silty Clay (Visual)
 SPECIFIC GRAVITY= 2.7
 REMARKS:

CLIENT: TVA
 PROJECT: TVA WCF Ash Pond Dike
 SAMPLE LOCATION: B-2, UD-1 @ 4.0'-6.0'
 PROJ. NO.: 50300-8-2075/81/800 DATE: 01-10-03

TRIAxIAL SHEAR TEST REPORT
 LAW ENGINEERING AND ENVIRONMENTAL SERVICES

Fig. No.: _____



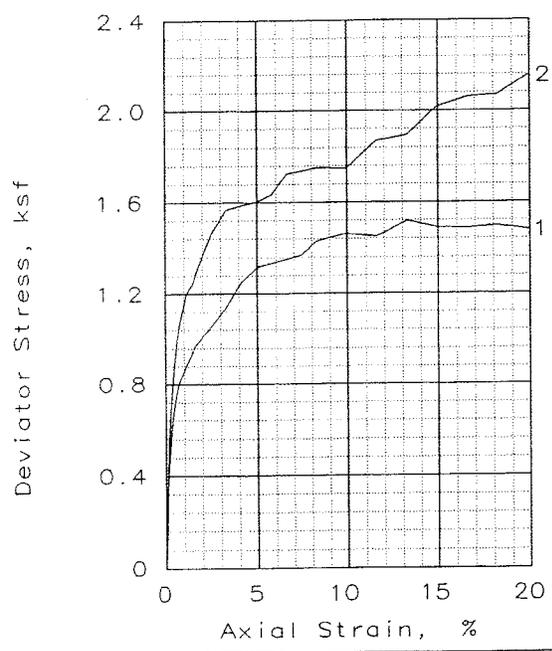
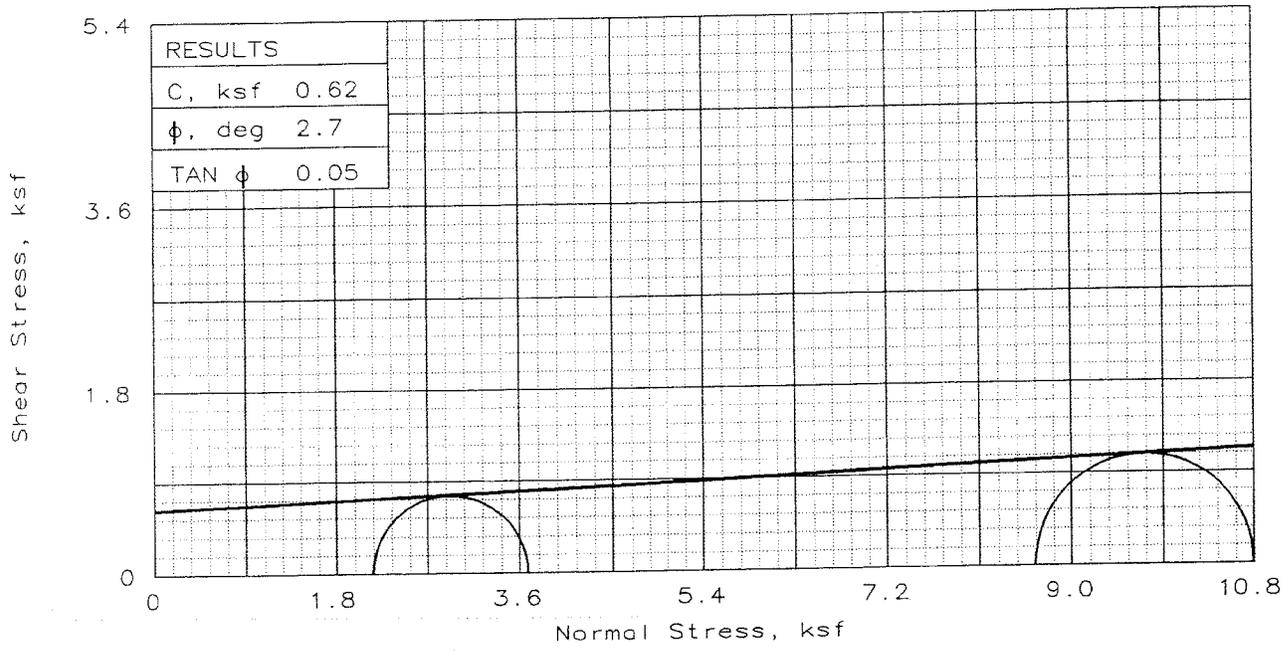
Client: TVA

Project: TVA WCF Ash Pond Dike

Location: B-2, UD-1 @ 4.0'-6.0'

File: TVA-4

Project No.: 50300-8-2075/81/800 Fig. No.: _____



SAMPLE NO.:		1	2
INITIAL	WATER CONTENT, %	22.3	20.5
	DRY DENSITY, pcf	105.6	106.8
	SATURATION, %	98.6	92.9
	VOID RATIO	0.620	0.608
	DIAMETER, in	2.88	2.88
	HEIGHT, in	6.02	6.03
AT TEST	WATER CONTENT, %	22.6	21.8
	DRY DENSITY, pcf	105.6	106.8
	SATURATION, %	99.9	98.6
	VOID RATIO	0.620	0.608
	DIAMETER, in	2.88	2.88
	HEIGHT, in	6.02	6.03
Strain rate, %/min		0.3300	0.3300
BACK PRESSURE, ksf		0.0	0.0
CELL PRESSURE, ksf		2.2	8.6
FAIL. STRESS, ksf		1.5	2.2
ULT. STRESS, ksf			
σ_1 FAILURE, ksf		3.7	10.8
σ_3 FAILURE, ksf		2.2	8.6

TYPE OF TEST:
Unconsolidated Undrained

SAMPLE TYPE: Shelby Tube

DESCRIPTION: Yellow-Brown Silty Clay with Sand, CL

LL= 48 PL= 21 PI= 27

SPECIFIC GRAVITY= 2.74

REMARKS:

Fig. No.: _____

CLIENT: TVA

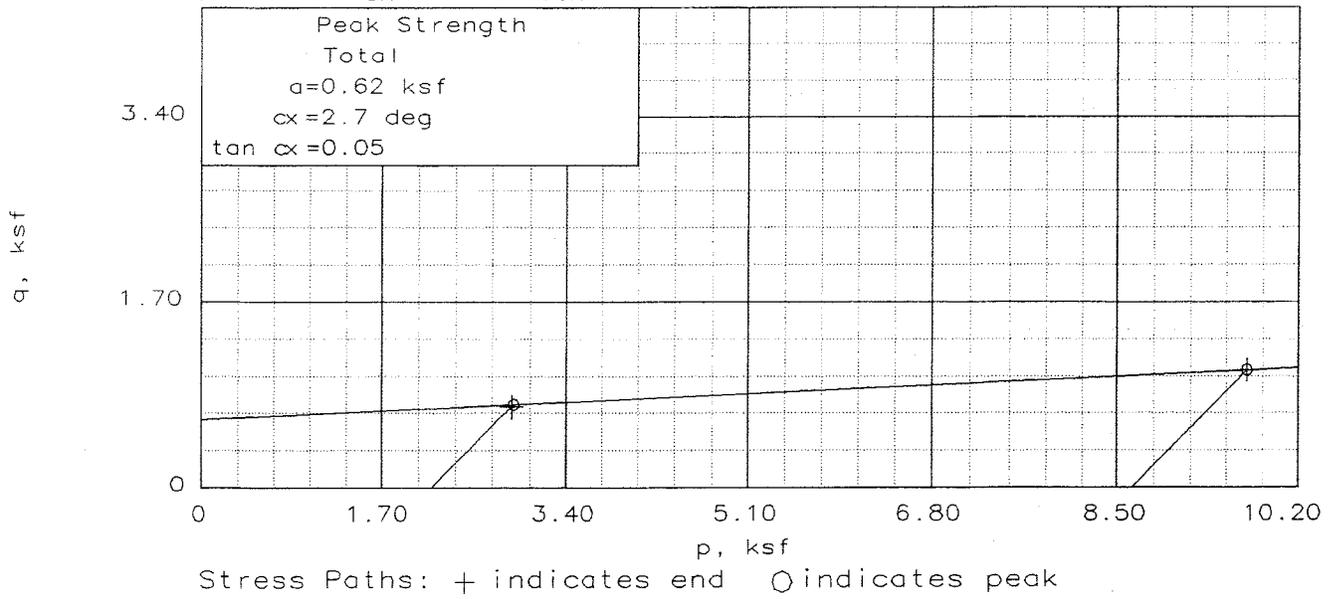
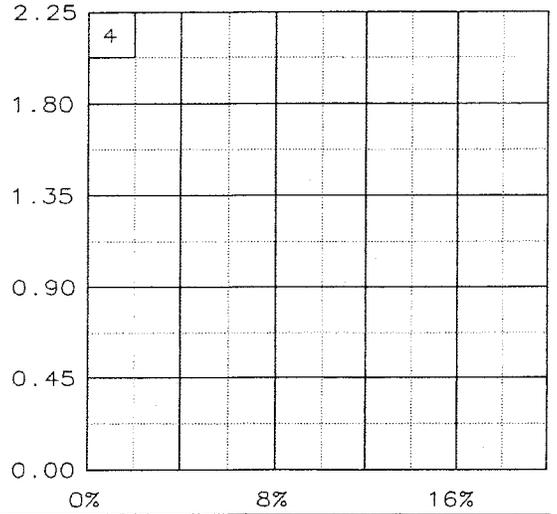
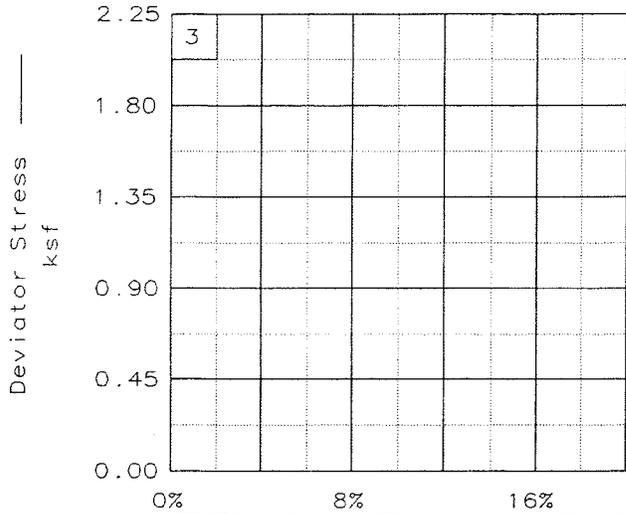
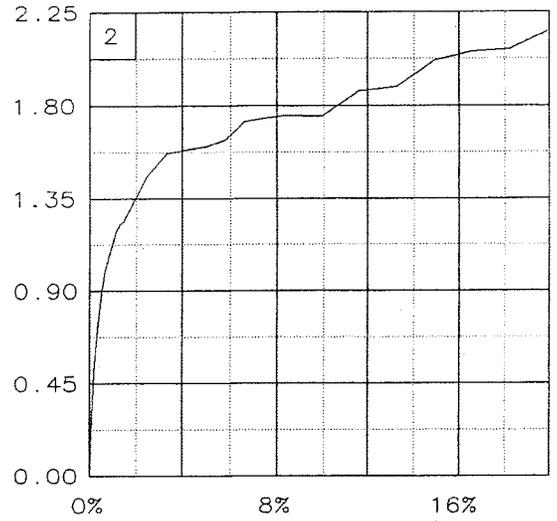
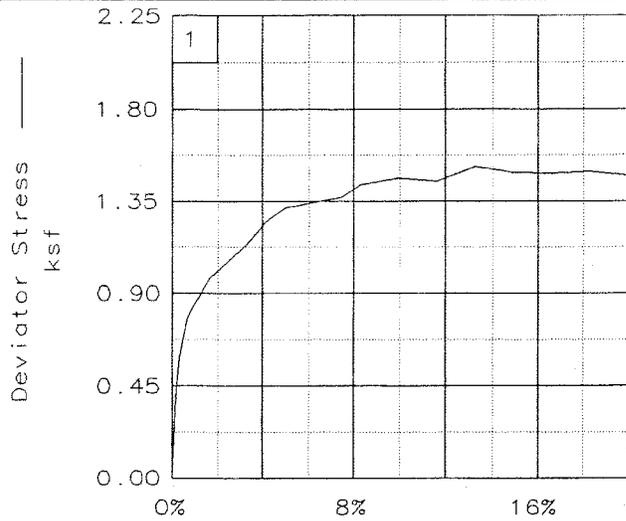
PROJECT: TVA WCF Ash Pond Dike

SAMPLE LOCATION: B-1, UD 3 @ 20.0'-22.0'

PROJ. NO.: 50300-8-2075/81/800 DATE: 01-09-03

TRIAXIAL SHEAR TEST REPORT

LAW ENGINEERING AND ENVIRONMENTAL SERVICES



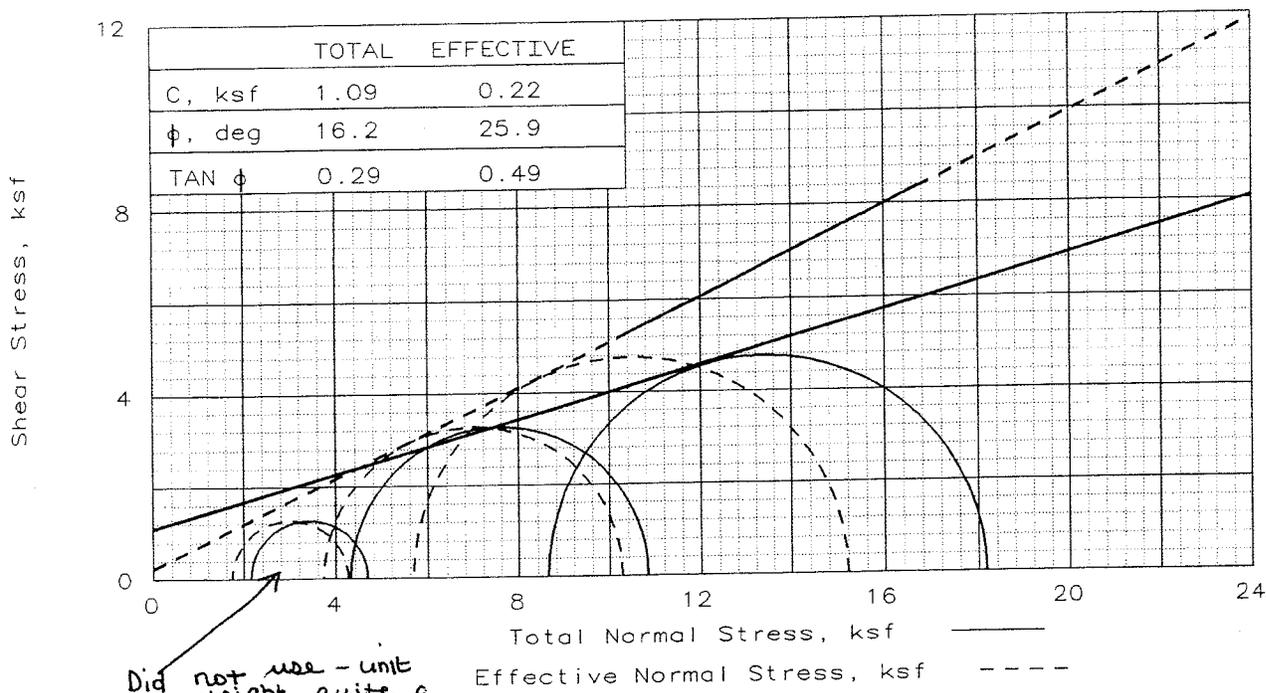
Client: TVA

Project: TVA WCF Ash Pond Dike

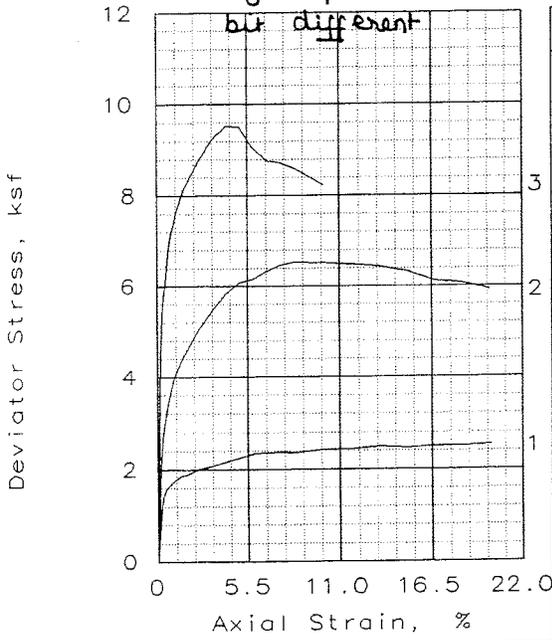
Location: B-1, UD 3 @ 20.0'-22.0'

File: TVA-1

Project No.: 50300-8-2075/81/800 Fig. No.: _____



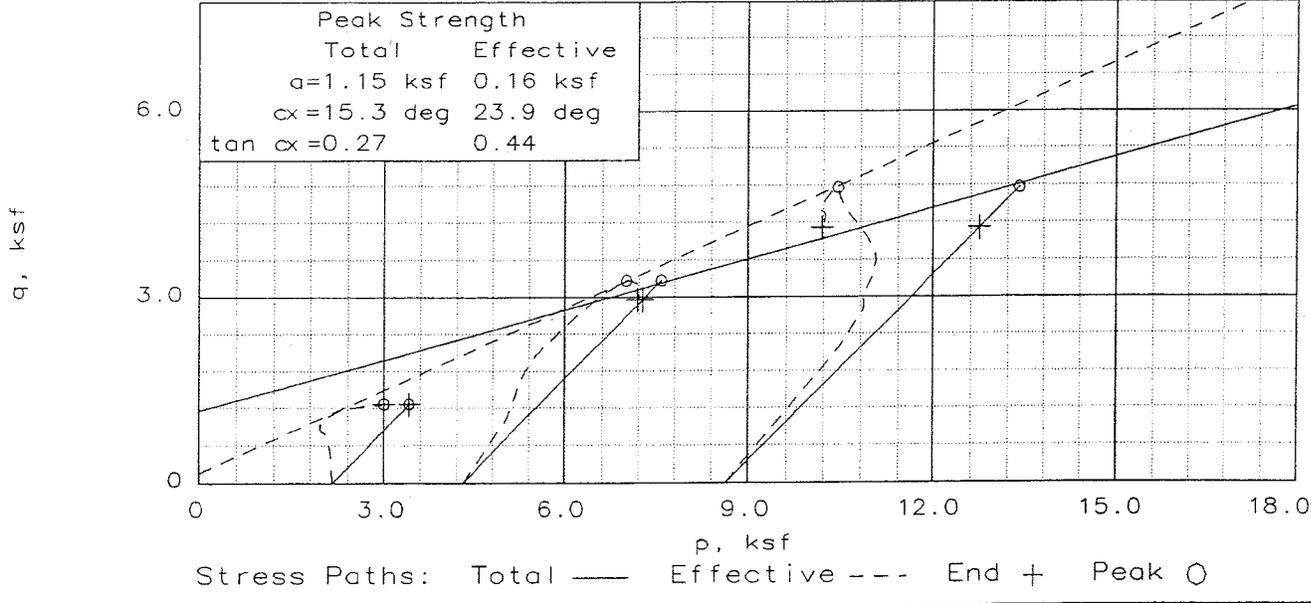
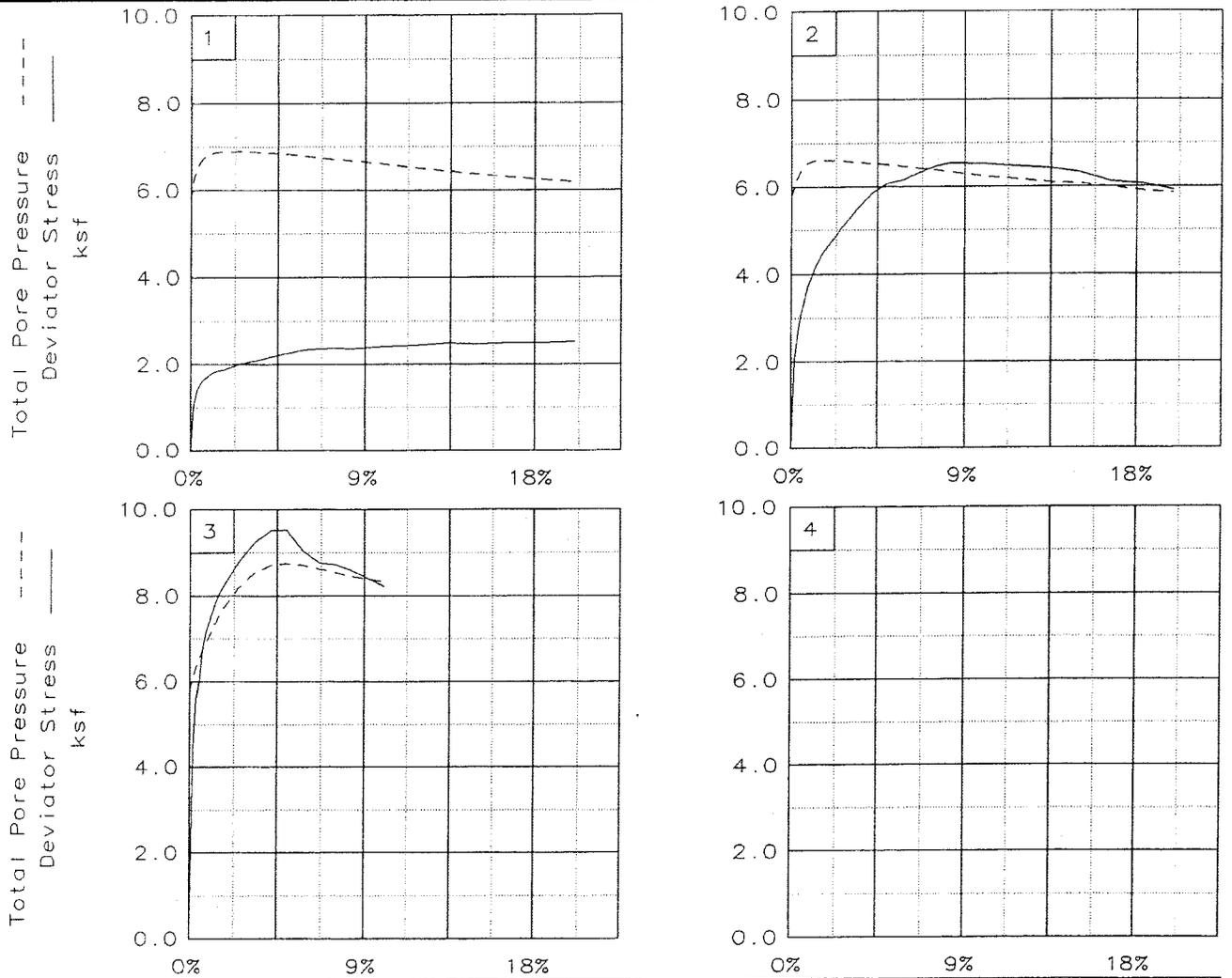
Did not use - unit weight quite a bit different



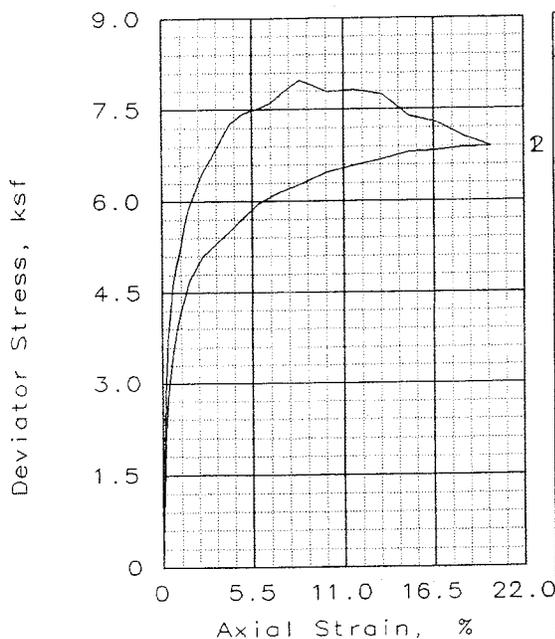
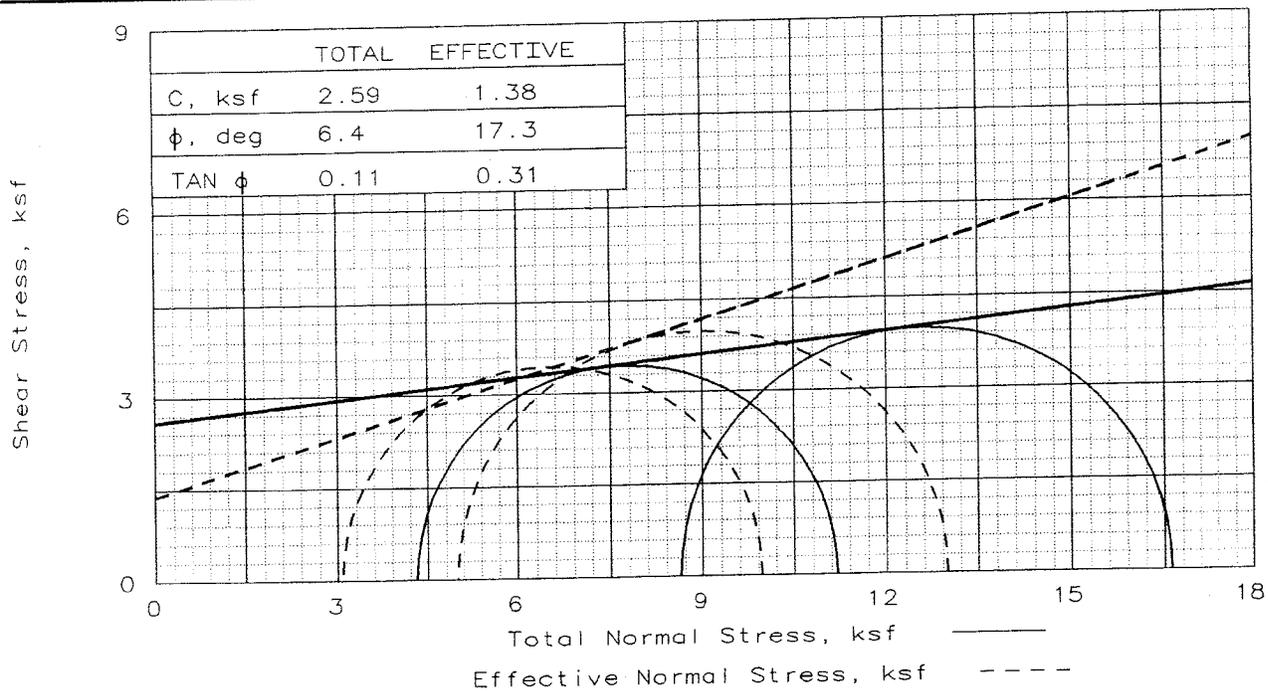
	1	2	3
SAMPLE NO.:	1	2	3
INITIAL WATER CONTENT, %	31.9	19.5	24.1
INITIAL DRY DENSITY, pcf	89.8	103.0	100.9
INITIAL SATURATION, %	98.3	82.8	97.2
INITIAL VOID RATIO	0.877	0.637	0.671
INITIAL DIAMETER, in	2.88	2.88	2.88
INITIAL HEIGHT, in	6.03	6.07	6.02
AT TEST WATER CONTENT, %	33.4	19.9	24.0
AT TEST DRY DENSITY, pcf	88.7	109.6	102.3
AT TEST SATURATION, %	100.0	100.0	100.0
AT TEST VOID RATIO	0.901	0.538	0.648
AT TEST DIAMETER, in	2.91	2.80	2.87
AT TEST HEIGHT, in	5.99	6.02	5.99
Strain rate, %/min	0.17	0.17	0.17
BACK PRESSURE, ksf	5.8	5.8	5.8
CELL PRESSURE, ksf	7.9	10.1	14.4
FAIL. STRESS, ksf	2.5	6.5	9.5
TOTAL PORE PR., ksf	6.2	6.3	8.7
ULT. STRESS, ksf			
TOTAL PORE PR., ksf			
$\bar{\sigma}_1$ FAILURE, ksf	4.3	10.3	15.2
$\bar{\sigma}_3$ FAILURE, ksf	1.7	3.7	5.7

TYPE OF TEST:
 CU with Pore Pressures
 SAMPLE TYPE: Shelby Tube
 DESCRIPTION: Orange-Brown Silty Clay (visual)
 SPECIFIC GRAVITY= 2.7
 REMARKS:
 Fig. No.: _____

CLIENT: TVA
 PROJECT: TVA WCF Ash Pond Dike
 SAMPLE LOCATION: B-2, UD-2 @ 10.0'-12.0'
 PROJ. NO.: 50300-8-2075/81/800 DATE: 01-10-03
 TRIAXIAL SHEAR TEST REPORT
 LAW ENGINEERING AND ENVIRONMENTAL SERVICES



Client: TVA
 Project: TVA WCF Ash Pond Dike
 Location: B-2, UD-2 @ 10.0'-12.0'
 File: TVA-5 Project No.: 50300-8-2075/81/800 Fig. No.: _____



SAMPLE NO.:		1	2
INITIAL	WATER CONTENT, %	18.5	22.0
	DRY DENSITY, pcf	101.6	102.5
	SATURATION, %	76.0	92.3
	VOID RATIO	0.658	0.644
	DIAMETER, in	2.88	2.88
	HEIGHT, in	6.01	6.00
AT TEST	WATER CONTENT, %	19.6	22.7
	DRY DENSITY, pcf	110.2	104.5
	SATURATION, %	100.0	100.0
	VOID RATIO	0.529	0.612
	DIAMETER, in	2.77	2.85
	HEIGHT, in	6.01	6.00
Strain rate, %/min		0.3300	0.3300
BACK PRESSURE, ksf		7.2	7.2
CELL PRESSURE, ksf		11.5	15.8
FAIL. STRESS, ksf		6.9	8.0
TOTAL PORE PR., ksf		8.4	10.8
ULT. STRESS, ksf			
TOTAL PORE PR., ksf			
$\bar{\sigma}_1$ FAILURE, ksf		10.0	13.0
$\bar{\sigma}_3$ FAILURE, ksf		3.1	5.0

TYPE OF TEST:
 CU with Pore Pressures
 SAMPLE TYPE: Shelby Tube
 DESCRIPTION: Brown Silty Clay (CH)
 LL= 52 PL= 23 PI= 29
 SPECIFIC GRAVITY= 2.7
 REMARKS: Effective parameters based on principal effective stress ratio

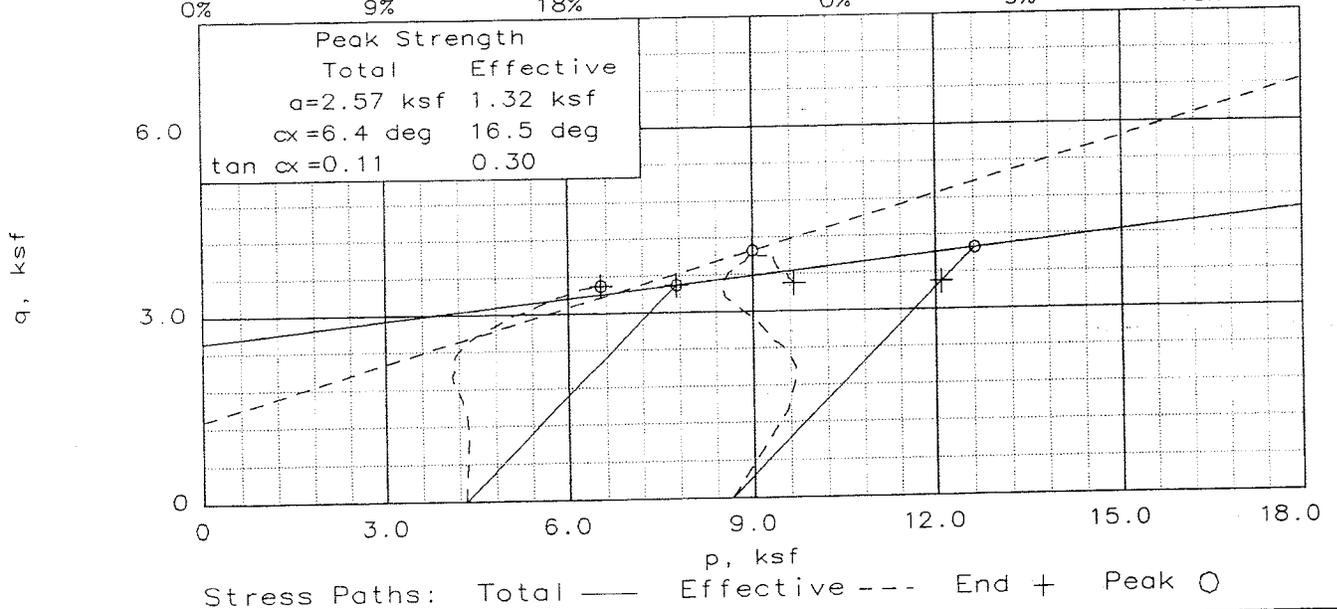
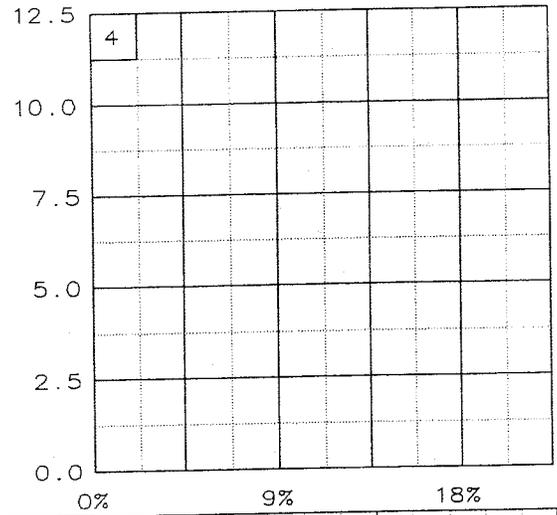
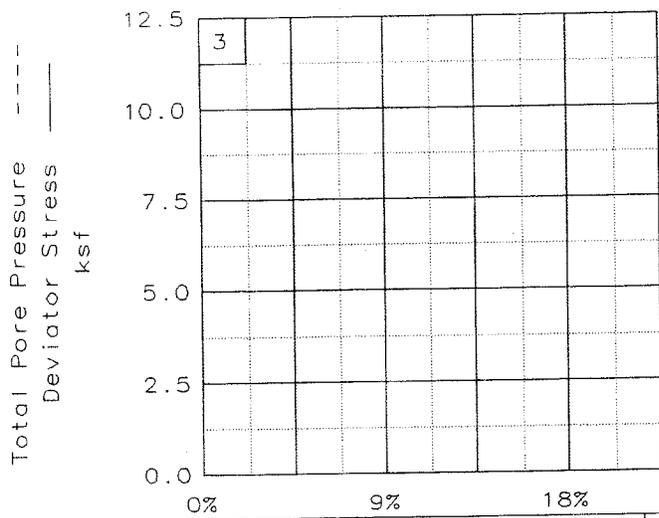
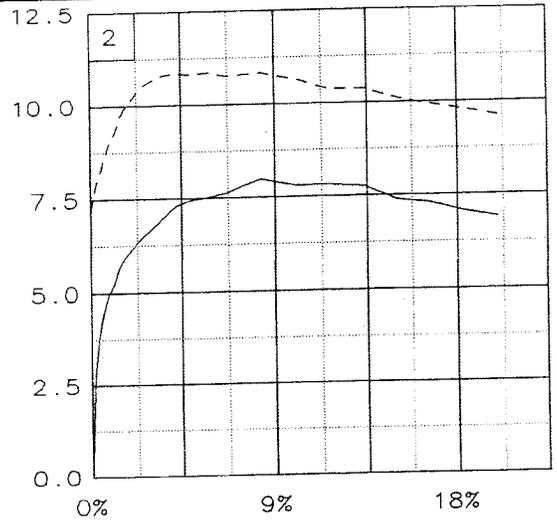
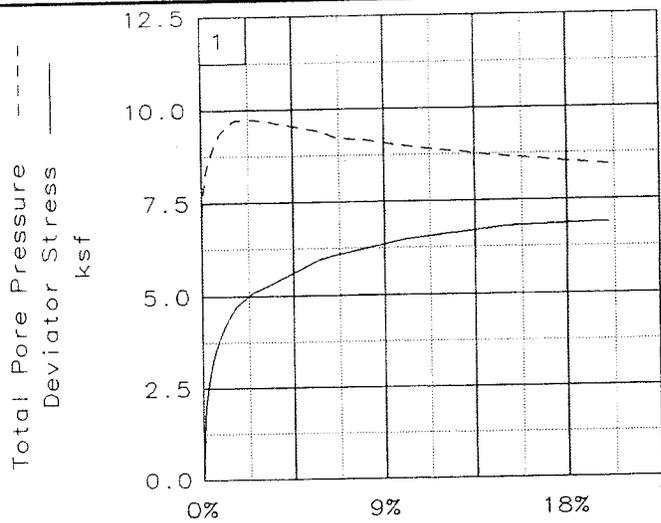
CLIENT: TVA
 PROJECT: TVA WCF Ash Pond Dike
 SAMPLE LOCATION: B-1, UD 2 @ 13.0'-15.0'

PROJ. NO.: 50300-8-2075/81/800 DATE: 01-09-03

TRIAXIAL SHEAR TEST REPORT

LAW ENGINEERING AND ENVIRONMENTAL SERVICES

Fig. No.: _____



Client: TVA

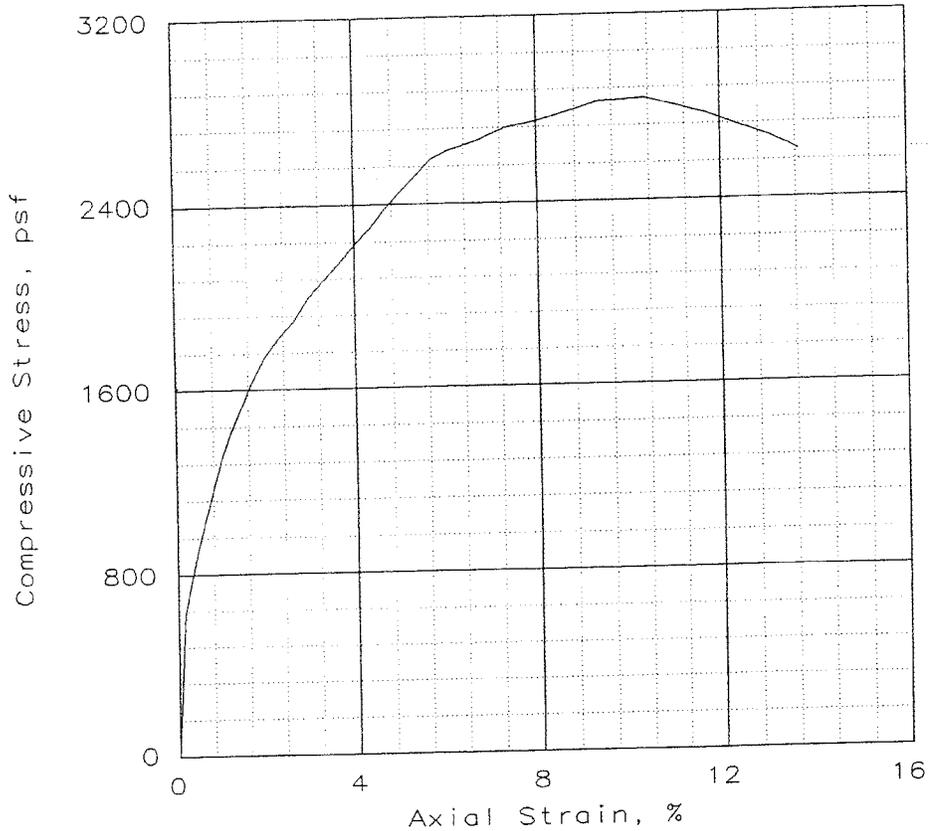
Project: TVA WCF Ash Pond Dike

Location: B-1, UD 2 @ 13.0'-15.0'

File: TVA

Project No.: 50300-8-2075/81/800 Fig. No.: _____

UNCONFINED COMPRESSION TEST



SAMPLE NO.:	1			
Unconfined strength, psf	2836			
Undrained shear strength, psf	1418			
Failure strain, %	10.4			
Strain rate, %/min	1.00			
Water content, %	25.3			
Wet density, pcf	126.9			
Dry density, pcf	101.3			
Saturation, %	100.0			
Void ratio	0.6953			
Specimen diameter, in	2.86			
Specimen height, in	5.99			
Height/diameter ratio	2.09			

Description: Orange-Brown Silty Clay (visual)

GS= 2.75

Type: Shelby Tube

Project No.: 50300-8-2075/81/800

Date: 01-10-03

Remarks:

Client: TVA

Project: TVA WCF Ash Pond Dike

Location: B-2, UD-3 @ 17.0'-19.0'

UNCONFINED COMPRESSION TEST

LAW ENGINEERING AND ENVIRONMENTAL SERVICES

Fig. No.: _____



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REPORT OF CONE PENETROMETER TESTING

**DREDGE CELL DIKE
WIDOWS CREEK FOSSIL PLANT
STEVENSON, ALABAMA**

Prepared For:

TENNESSEE VALLEY AUTHORITY

Chattanooga, Tennessee

Prepared By:

MACTEC ENGINEERING AND CONSULTING, INC.

Knoxville, Tennessee

MACTEC Project 3043041017/0001

May 5, 2004

 **MACTEC**



May 5, 2004

Mr. Ron Purkey
Tennessee Valley Authority
1101 Market Street, LP-2G
Chattanooga, TN 37402

Subject: **Report of Cone Penetrometer Testing
Dredge Cell Dike
TVA Widows Creek Fossil Plant
Stevenson, Alabama
MACTEC Project 3043041017/0001**

DRAFT

Dear Mr. Purkey:

We at MACTEC Engineering and Consulting, Inc., (MACTEC) are pleased to submit this Report of Cone Penetrometer Testing for your project. Our services, as authorized through TAO No. MAC-0695-0053 were provided in general accordance with our proposal number Prop04Knox/133 dated April 8, 2004.

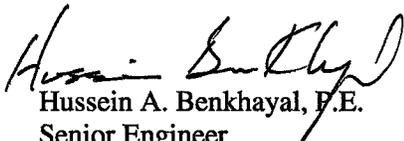
This report reviews the information provided to us, discusses the cone penetrometer testing (CPT) performed and presents the data obtained for the dredge cell dike. The Appendices contain a brief description of the CPT procedures and presents the field test results and the estimated material properties.

This report presents and summarizes the CPT testing data in accordance with the project's scope of work. We will be pleased to provide detailed interpretation of the field data and/or assist with the engineering analysis required for this project as you desire.

We will be pleased to discuss the testing results with you and would welcome the opportunity to provide the engineering services needed for this project.

Sincerely,

MACTEC ENGINEERING AND CONSULTING, INC.


Hussein A. Benkhayal, P.E.
Senior Engineer
Alabama Registration No. 25302


Carl D. Tockstein, P.E.
Chief Engineer - Tennessee Operations

HAB/CDT:sjm

REPORT OF CONE PENETROMETER TESTING

**DREDGE CELL DIKE
WIDOWS CREEK FOSSIL PLANT
STEVENSON, ALABAMA**

DRAFT

Prepared For:

TENNESSEE VALLEY AUTHORITY

Chattanooga, Tennessee

Prepared By:

MACTEC ENGINEERING AND CONSULTING, INC.

Knoxville, Tennessee

MACTEC Project 3043041017/0001

May 5, 2004

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EXECUTIVE SUMMARY

MACTEC was selected by the Tennessee Valley Authority (TVA) to perform cone penetrometer testing (CPT) at the existing dredge cell dike at the Widows Creek Fossil Plant in Stevenson, Alabama. The objectives of the CPT testing were to obtain data to evaluate the subsurface conditions along the dredge cell dike.

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The exploration consisted of performing cone penetrometer testing at six locations (CPT-1 through CPT-6). The testing was performed to a depth of about 50 feet or refusal. The major findings of the CPT are as follows:

- The CPT testing revealed that the dike is underlain by soft to very soft ash material at areas explored except for the east side (CPT-3 and CPT-3A). A transition zone appears to exist between the dike material and the soft to very soft ash layer.
- The dike material ranged in consistency from stiff to very hard. The apparent transition layer ranged in consistency from firm to stiff.
- The thickness of the soft to very soft layer ranged from about 2 to 15 feet. The depth to this layer ranged from about 9 to 20 feet.
- CPT-3 and CPT-3A which were performed along the east side of the dike encountered shallow refusal at depths of 10.8 and 10.0 feet, respectively. Based on information provided by on-site personnel, it appears the east side of the dike was constructed on top of a gypsum stack.

This summary is only an overview and should not be used as a separate document or in place of reading the entire report, including the appendices.

1.0 INTRODUCTION

This report presents the results of cone penetrometer testing (CPT) recently performed for the existing dredge cell dike at TVA's Widows Creek Fossil Plant. Our services were authorized by Mr. Ron Purkey of TVA.

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2.0 OBJECTIVES OF EXPLORATION

The objectives of the CPT testing were to obtain data to evaluate the subsurface conditions along the dredge cell dike. An assessment of site environmental conditions, or an assessment for the presence or absence of pollutants in the soil, bedrock, surface water, or ground water of the site was beyond the proposed objectives of our exploration.

3.0 SCOPE OF EXPLORATION

The scope of the CPT testing was based on our proposal number Prop04Knox/133 dated April 8, 2004, and the scope of work outlined in the project's Request for Proposal prepared by TVA. It includes the following:

- Reconnaissance of the immediate site
- Mobilization of one Cone Penetrometer Rig
- Performing CPT testing at six locations
- Backfilling the CPT testing holes
- Geotechnical report presenting and summarizing the field data

The testing was performed on April 21, 2004. A truck-mounted CPT rig with a 20-ton capacity cone was used to perform the testing. During the CPT testing, continuous measurements are taken of the cone tip resistance, sleeve friction, and dynamic pore pressure. Pore pressure dissipation testing was performed only once in each CPT location to estimate the depth to ground water.

Upon completion of the CPT testing, the holes were plugged and abandoned by backfilling the full depth with cement grout. The CPT testing procedures are presented in Appendix A and the results are presented in Appendix B.

4.0 PROJECT INFORMATION AND SITE CONDITIONS

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Project information was provided to us by TVA in the form of a Request for Proposal and a CPT testing location plan. The existing facility consists of an ash disposal area. The site of the dredge cell is located north of the Widows Creek Fossil Plant. The ground surface elevation along the top of the dike varies by as much as about 10 feet in the areas explored. The area explored is along the top of the existing dike.

5.0 AREA AND SITE GEOLOGY

Stevenson, Alabama, is located in the Appalachian Valley and Ridge Physiographic Province. This province extends as a continuous belt from central Alabama, through Georgia and Tennessee, northward into Pennsylvania. The formations that underlie this province consist primarily of limestone, dolostone, shale, and sandstone, which have been folded and faulted in the geologic past. These formations range in age from Cambrian to Pennsylvanian and have been subject to at least one extensive period of erosion since their structural deformation. The erosion has produced a series of subparallel, alternating ridges and valleys. The valleys are formed over more soluble bedrock (interbedded limestone and limestone), whereas bedrock more resistant to solution weathering forms ridges (sandstone, shale, and cherty dolostone).

In particular, the subject site is geologically mapped to be underlain by the Sequatchie Formation. The Sequatchie Formation is mainly composed of light olive-gray and dusky red calcareous shale interbedded with light to dark gray limestone.

6.0 SUBSURFACE CONDITIONS

The subsurface conditions at the dredge cell dike were explored with six CPT test locations (CPT-1 through CPT-6) performed in general accordance with ASTM Standard D5778-95 and the procedures in Appendix A. The CPT testing locations were proposed by TVA. MACTEC personnel established the CPT testing locations in the field in the general areas that were recommended by TVA. Therefore, the CPT locations shown on Figure 2: Cone Penetrometer Test Location Plans should be considered approximate.

During the CPT testing, the cone is pushed into the ground at a constant rate. Measurement of tip resistance (q_c), sleeve friction (f_s), and dynamic pore pressure (U) are obtained at small intervals

(approximately 2-inch intervals). Using published correlations, the collected data is used to estimate several soil parameters such as unit weight, strength parameters, standard penetration test (SPT) value, relative density, and others. Graphs in Appendix B show plots of recorded field data versus depth. The estimated SPT values are also plotted versus depth. The estimated parameters are presented in table format in Appendix B in addition to the correlations used to develop them.

The CPT testing was performed to a depth of about 50 feet or refusal. Refusal was encountered in CPT-3 at a depth of about 10.8 feet. An offset CPT test (CPT-3A) was performed along the same side of the dike. Shallow refusal at about 10.0 feet was encountered at CPT-3A. Ground water was estimated to range in depth from about 5 to 16 feet.

The CPT testing revealed that, with the exception of the east side (CPT-3 and CPT-3A), the dredge cell dike is underlain by a layer of a soft to very soft ash material. This layer ranges in thickness from approximately 2 to 15 feet. The depth to the soft to very soft ash layer ranged from about 9 to 20 feet. The estimated SPT values indicate that the dike material ranged in consistency from stiff to very hard. A transition zone appears to exist between the dike material and the soft to very soft ash layer. The consistency of the transition layer ranged from firm to stiff. The material consistencies are based on SPT values obtained from correlation with CPT testing results.

Based on the shallow refusal encountered in CPT-3 and CPT-3A and based on our discussion with on-site personnel, it appears that the dike along the east side was constructed on top of an existing gypsum stack. The apparent gypsum material could not be penetrated with the cone. Although the cone encountered refusal on a hard layer, there is a possibility that this layer can be penetrated with regular geotechnical drilling techniques. Also, the extent of the hard layer is not known; therefore, it is possible that softer material may exist below the hard layer. A summary of the CPT testing is presented in Table 1.

Table 1 CPT Testing Summary				
CPT Number	Refusal Depth (Feet)	CPT Termination Depth (Feet)	Depth to Ground Water (Feet)	Location of Very Soft Material (Feet)
CPT-1	Not Encountered	55.0	8.0	11.0 to 18.0
CPT-2	Not Encountered	50.0	5.0	9.0 to 22.0
CPT-3	10.8	10.8	Not Determined	Not Encountered
CPT-3A	10.0	10.0	Not Determined	Not Encountered
CPT-4	Not Encountered	50.0	12.0	9.0 to 11.0 and 28.0 to 33.0
CPT-5	Not Encountered	50.0	8.0	20.0 to 35.0
CPT-6	Not Encountered	50.0	16.0*	12.0 to 18.0
*Based on pore pressure plot and field observation.				
Prepared By _____ Date _____ Checked By _____ Date _____				

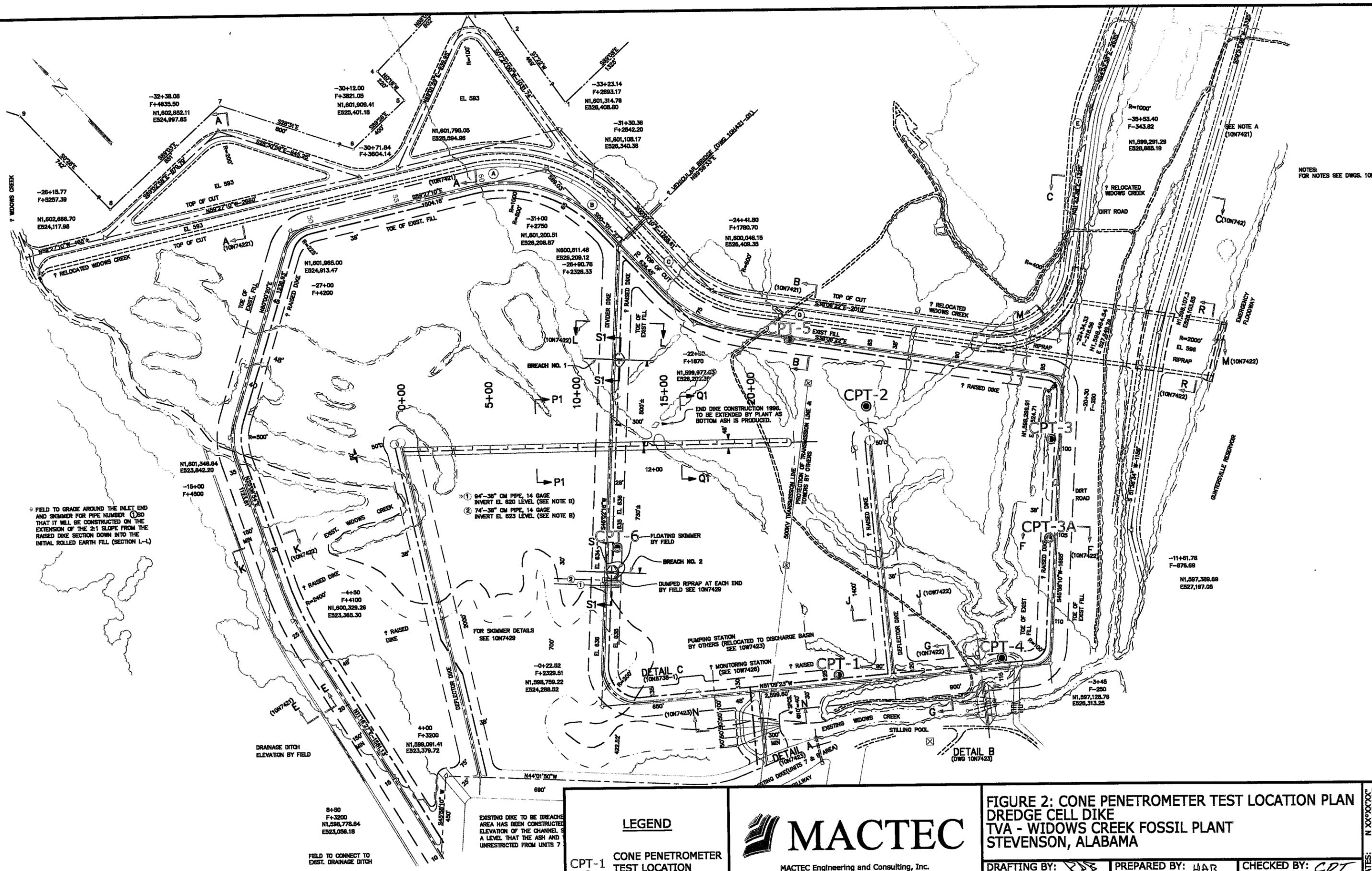
7.0 BASIS OF RESULTS

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The results provided herein are based on the encountered subsurface conditions related to the specific project and site discussed in this report.

Regardless of the thoroughness of a field exploration, there is always a possibility that conditions between test locations will differ from those at specific test locations, and that conditions may not be anticipated. In addition, interpretation of the data is critical to the intended design and/or analysis. Therefore, experienced geotechnical engineer should interpret the field data and review any analysis or design that incorporates the field data. We recommend that TVA retain MACTEC to provide this service, based upon our familiarity with the subsurface conditions, the field data, and our experience.

FIGURES



NOTE: THIS DRAWING WAS ADOPTED FROM A SITE PLAN PROVIDED BY TVA.

<p>LEGEND</p> <p>● CPT-1 ○ CONE PENETROMETER TEST LOCATION AND IDENTIFICATION</p>	<p>MACTEC</p> <p>MACTEC Engineering and Consulting, Inc. 1725 Louisville Drive Knoxville, Tennessee 37921-5904 865-588-8544 • Fax: 865-588-8026</p>	<p>FIGURE 2: CONE PENETROMETER TEST LOCATION PLAN DREDGE CELL DIKE TVA - WIDOWS CREEK FOSSIL PLANT STEVENSON, ALABAMA</p>	
		<p>DRAFTING BY: [Signature]</p> <p>JOB NUMBER: 3043041017/0001</p>	<p>PREPARED BY: H.A.B.</p> <p>DATE: APRIL 30, 2004</p>

APPENDIX A

CONE PENETROMETER TESTING PROCEDURES



Cone Penetration Testing Procedure (CPT)

Gregg In Situ, Inc. carries out all Cone Penetration Tests (CPT) using an integrated electronic cone system, *Figure CPT*. The soundings were conducted using a 20 ton capacity cone with a tip area of 15 cm² and a friction sleeve area of 225 cm². The cone is designed with an equal end area friction sleeve and a tip end area ratio of 0.85.

The cone takes measurements of cone bearing (q_c), sleeve friction (f_s) and dynamic pore water pressure (u_2) at 5-cm intervals during penetration to provide a nearly continuous hydrogeologic log. CPT data reduction and interpretation is performed in real time facilitating on-site decision making. The above mentioned parameters are simultaneously printed and stored on disk for further analysis and reference. All CPT soundings are performed in accordance with ASTM standards (D 5778-95).

The cone also contains a porous filter element located directly behind the cone tip, *Figure CPT*. It consists of porous plastic and is 5.0mm thick. The filter element is used to obtain Pore Pressure Dissipation Tests (PPDT's) at 5 second intervals during appropriate pauses in penetration. It should be noted that prior to penetration, the element is fully saturated with silicon oil under vacuum pressure to ensure accurate and fast dissipation.

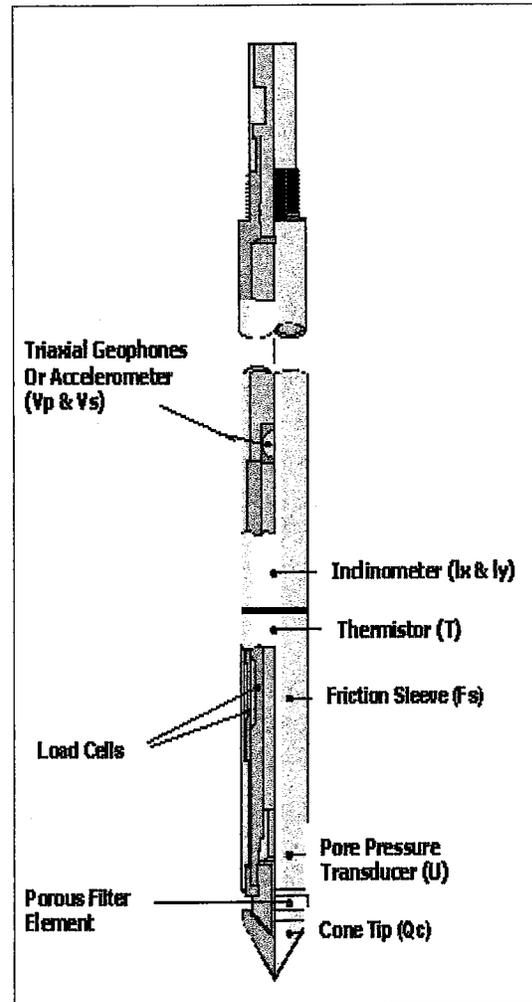


Figure CPT

When the soundings are complete, the test holes are grouted using a Gregg In Situ support rig. The grouting procedure consists of pushing a hollow CPT rod with a "knock out" plug to the termination depth of the test hole. Grout is then pumped under pressure as the tremie pipe is pulled from the hole. Disruption or further contamination to the site is therefore minimized.



Pore Pressure Dissipation Tests (PPDT)

Pore Pressure Dissipation Tests (PPDT's) conducted at various intervals measured hydrostatic water pressures and determined the approximate depth of the ground water table. A PPDT is conducted when the cone is halted at specific intervals determined by the field representative. The variation of the penetration pore pressure (u) with time is measured behind the tip of the cone and recorded by a computer system.

Pore pressure dissipation data can be interpreted to provide estimates of:

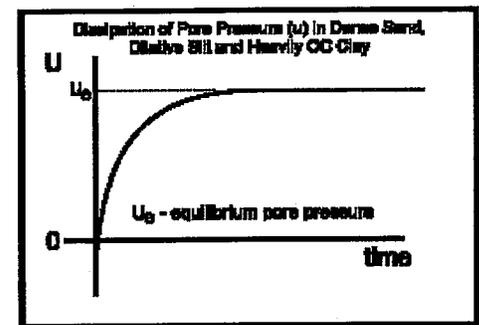
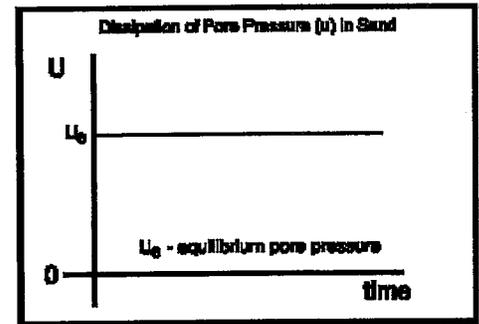
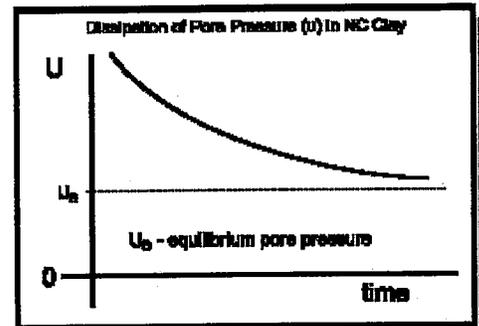
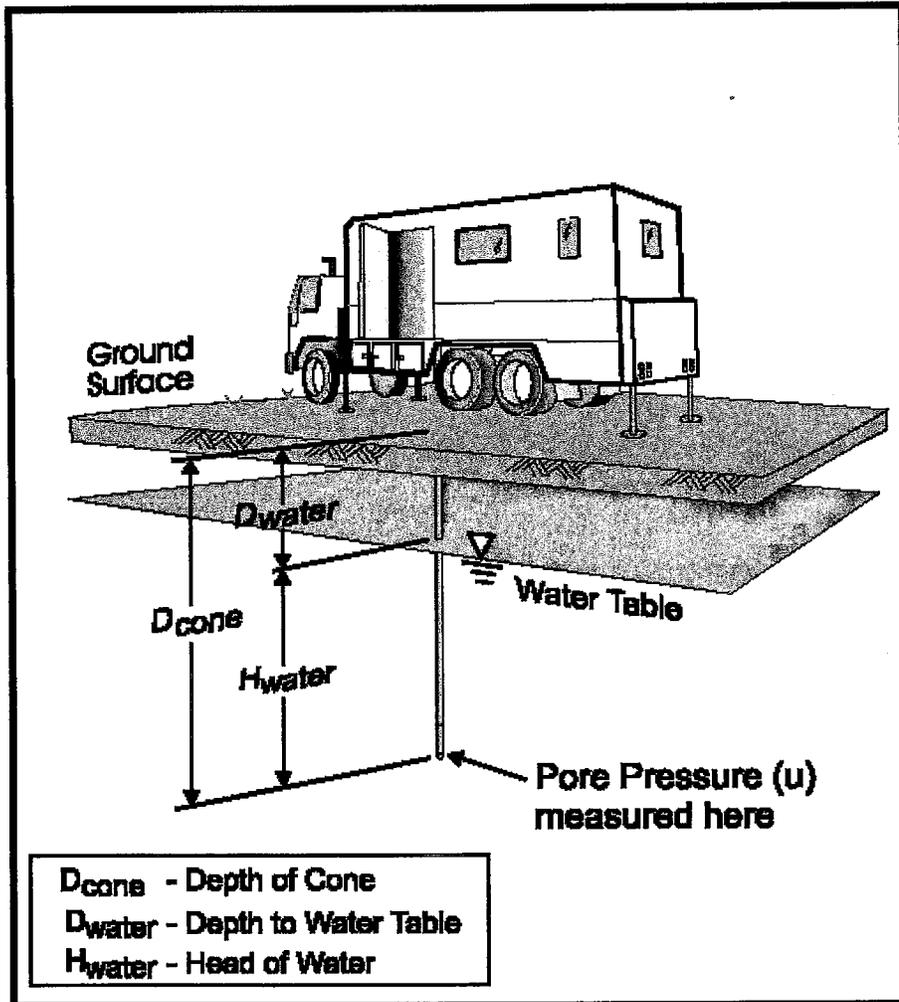
- Equilibrium piezometric pressure
- Phreatic Surface
- In situ horizontal coefficient of consolidation (c_h)
- In situ horizontal coefficient of permeability (k_h)

In order to correctly interpret the equilibrium piezometric pressure and/or the phreatic surface, the pore pressure must be monitored until such time as there is no variation in pore pressure with time (refer to Figure PPD). This time is commonly referred to as t_{100} , the point at which 100% of the excess pore pressure has dissipated.

Interpretation of either c_h and k_h from dissipation results can be most easily achieved using either of two analytical approaches: cavity-expansion theory or the strain-path approach. Comparisons of the available solutions and results from field studies suggest that the cavity-expansion method of Torstensson (1977) and the strain-path approaches of Levadous (1980) and Teh (1987) all provide similar predications of consolidation parameters from CPTU dissipation data (Gillespie 1981; Kabir and Lutenegger 1990; Robertson et al. (1991). Robertson et al. (1991) have shown that these methods, although developed for normally consolidated soils, can be equally applied to overconsolidated soils. Furthermore, comparisons of field and laboratory data indicate that the trends in the measured (laboratory) and predicated (CPTU) data are consistent provided the micro fabric and nature of the soils being tested are taken into consideration. (Danziger 1990; Robertson et al. 1991).

A complete reference on pore pressure dissipation tests is presented by Robertson et al. 1991.

A summary of the pore pressure dissipation tests is summarized in Table PPD (Appendix PPD). Pore pressure dissipation data is presented in Appendix PPD.



Water Table Calculation

$$D_{water} = D_{cone} - H_{water}$$

where $H_{water} = U_e$ (depth units)

Useful Conversion Factors: 1psi = 0.704m = 2.31 feet (water)
 1tsf = 0.958 bar = 13.9 psi
 1m = 3.28 feet

Figure PPD

APPENDIX B

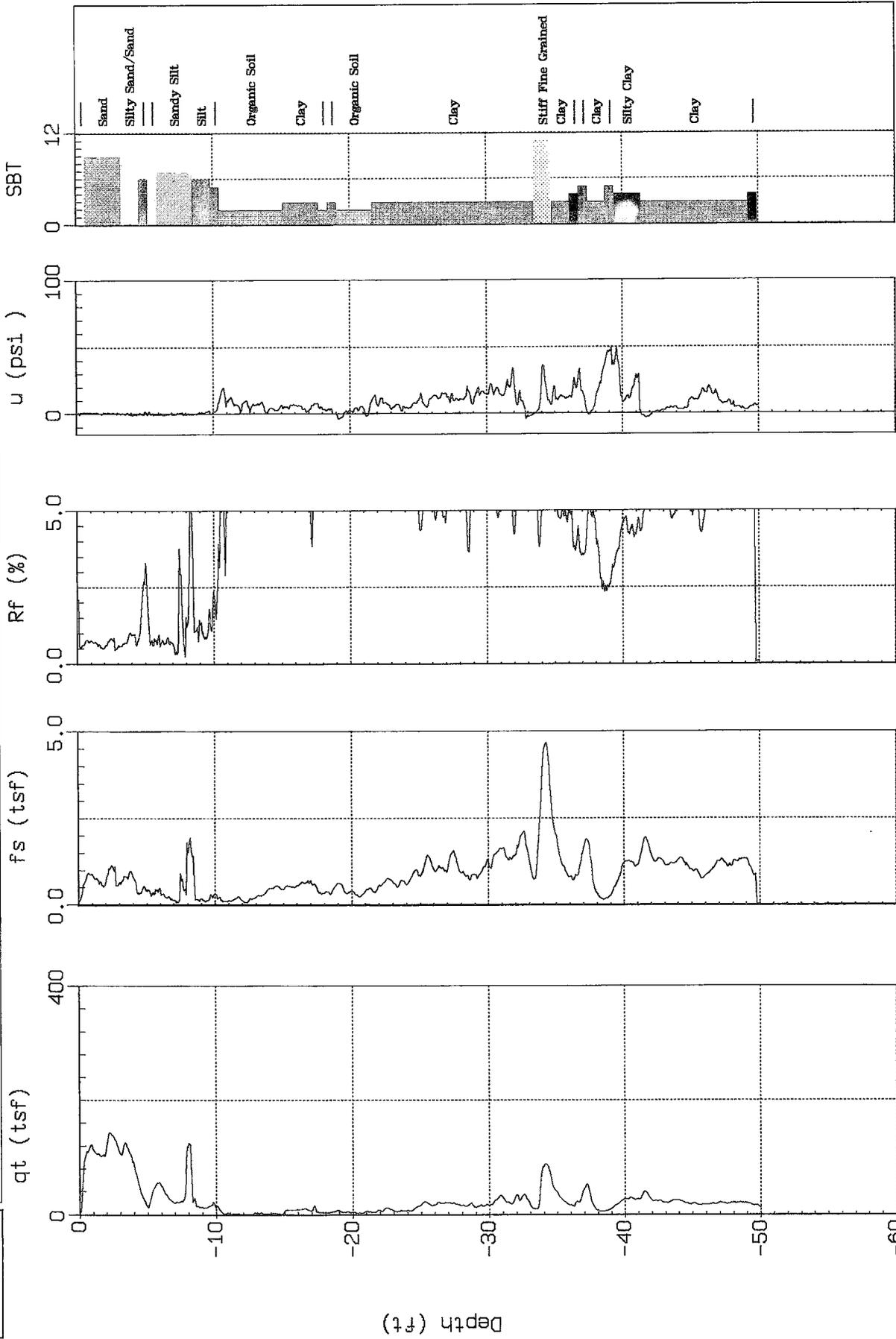
CONE PENETROMETER TESTING RESULTS AND GRAPHS



MACTEC

Sounding: CPT-02
Location: TVA

Oversite: H. Benkhalal
Date: 04:21:04 10:31



SBT: Soil Behavior Type (Robertson 1990)

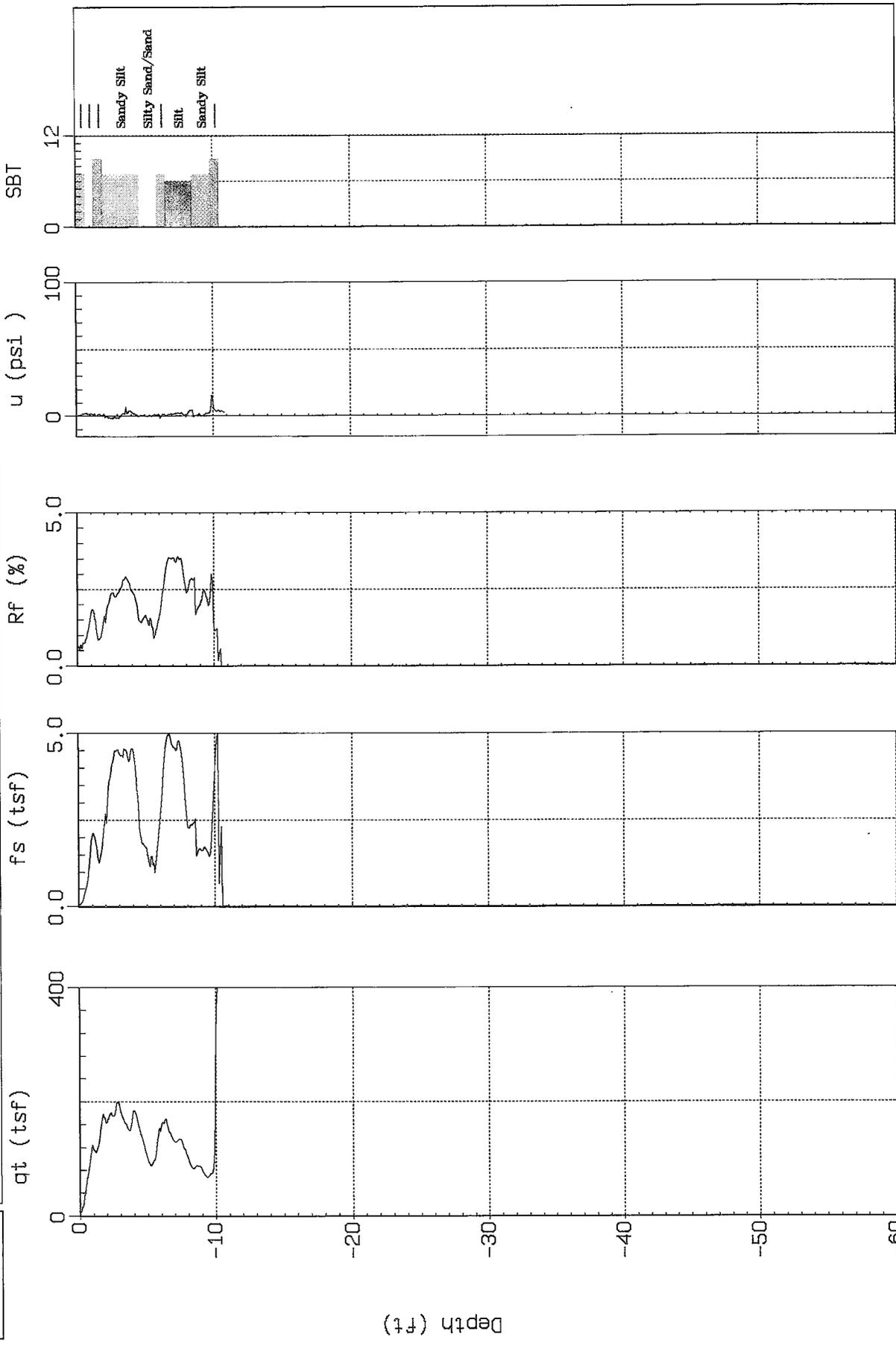
Max. Depth: 50.00 (ft)
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-03
Location: TVA

Oversite: H. Benkhalal
Date: 04:21:04 11:52



SBT: Soil Behavior Type (Robertson 1990)

Max. Depth: 10.83 (ft)

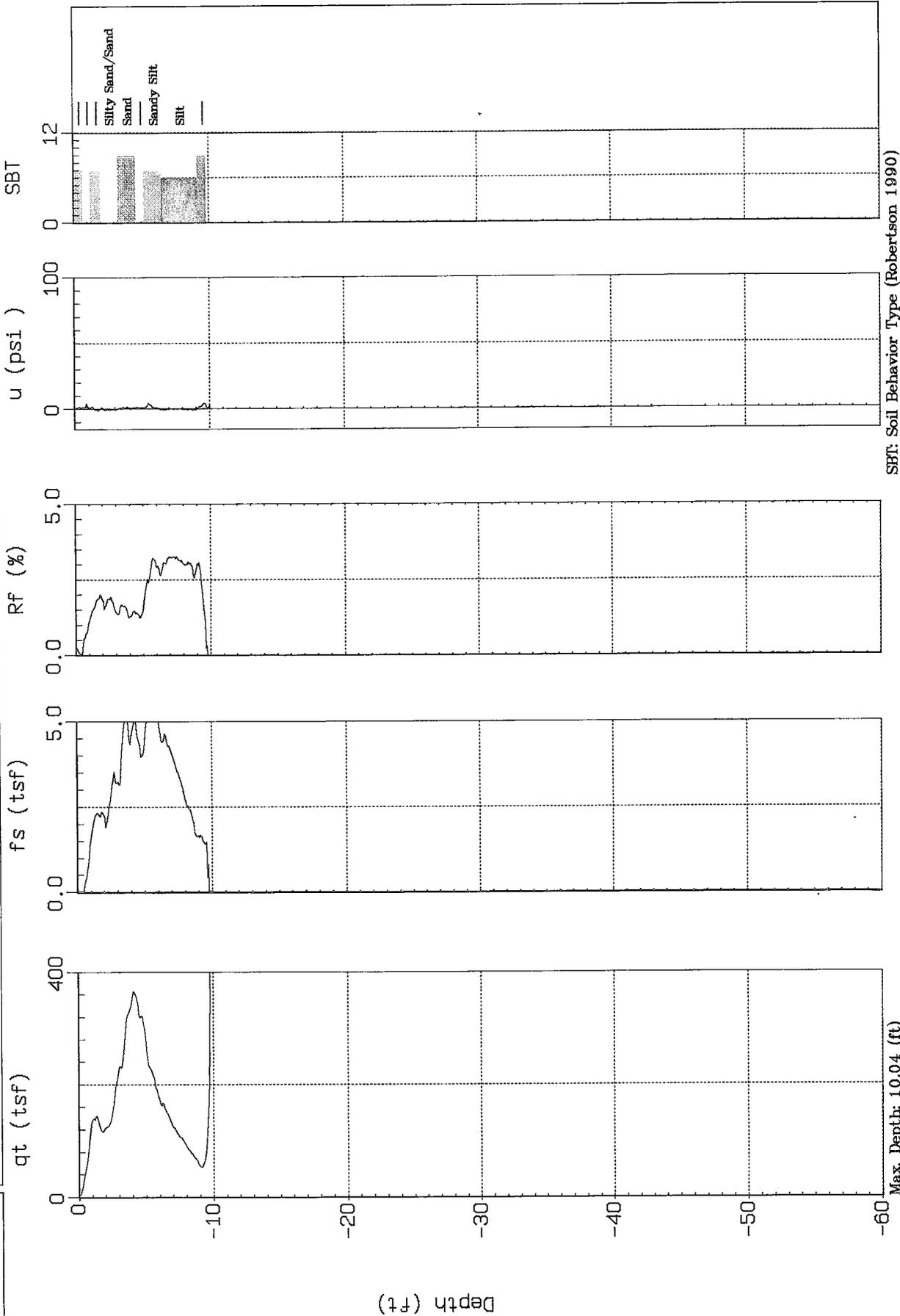
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-03A
Location: TVA

Over site: H. Benkhayal
Date: 04:21:04 12:15



SBT: Soil Behavior Type (Robertson 1990)

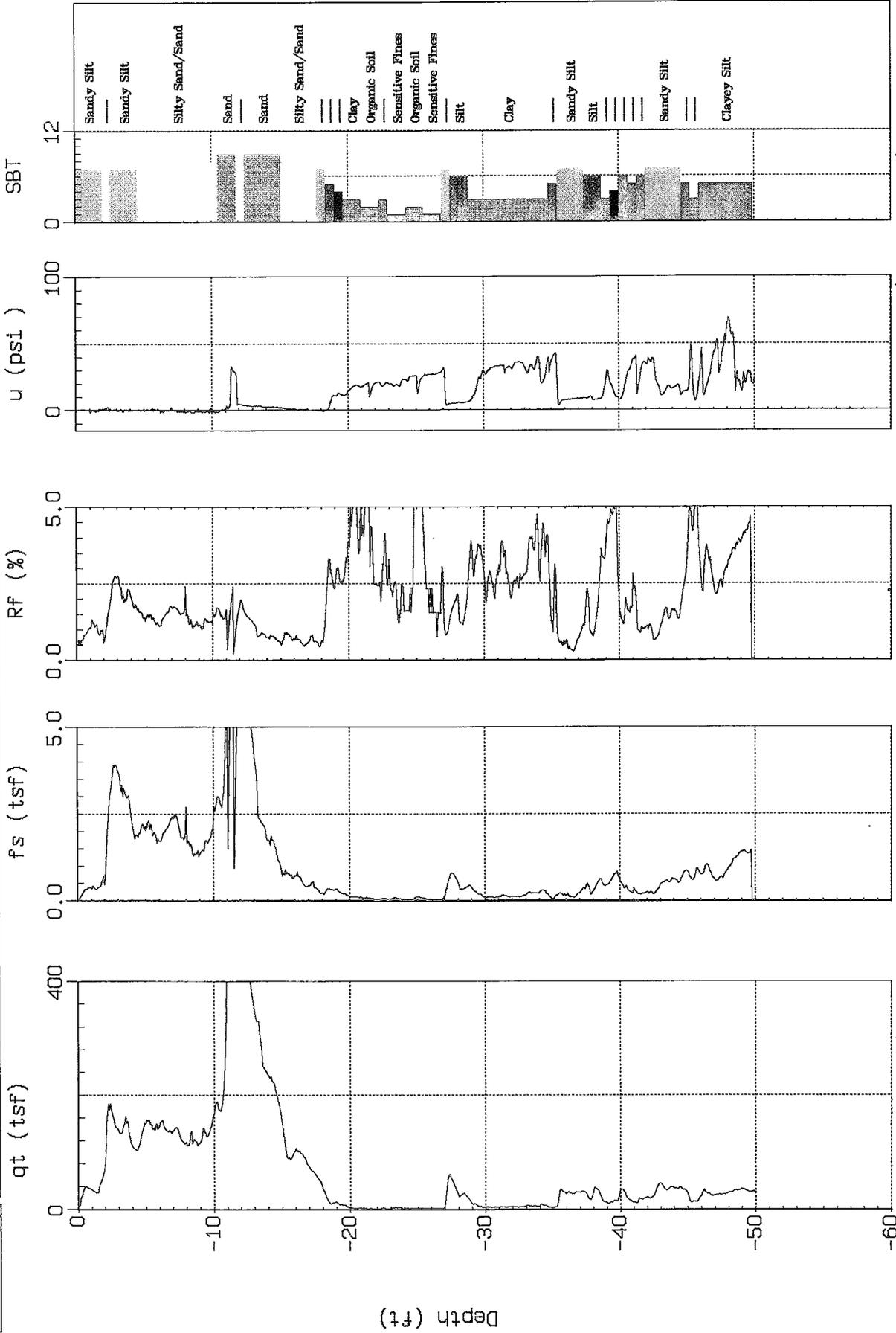
Max. Depth: 10.04 (ft)
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-05
Location: TVA

Oversite: H. Benkhalay
Date: 04:21:04 13:50



SBT: Soil Behavior Type (Robertson 1990)

Max. Depth: 50.00 (ft)

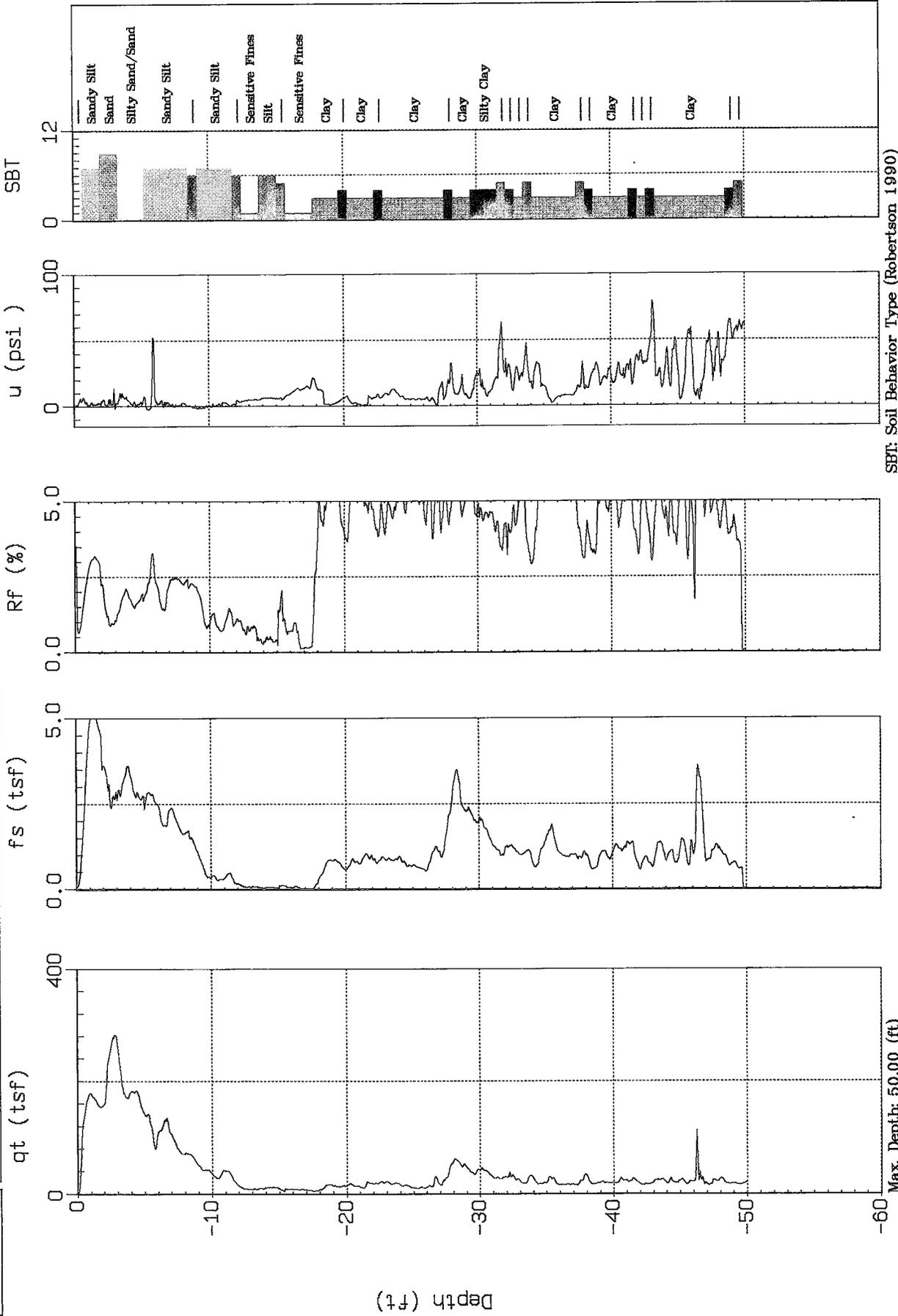
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-06
Location: TUA

Over site: H. Benkhayal
Date: 04:21:04 15:47



SBT: Soil Behavior Type (Robertson 1990)

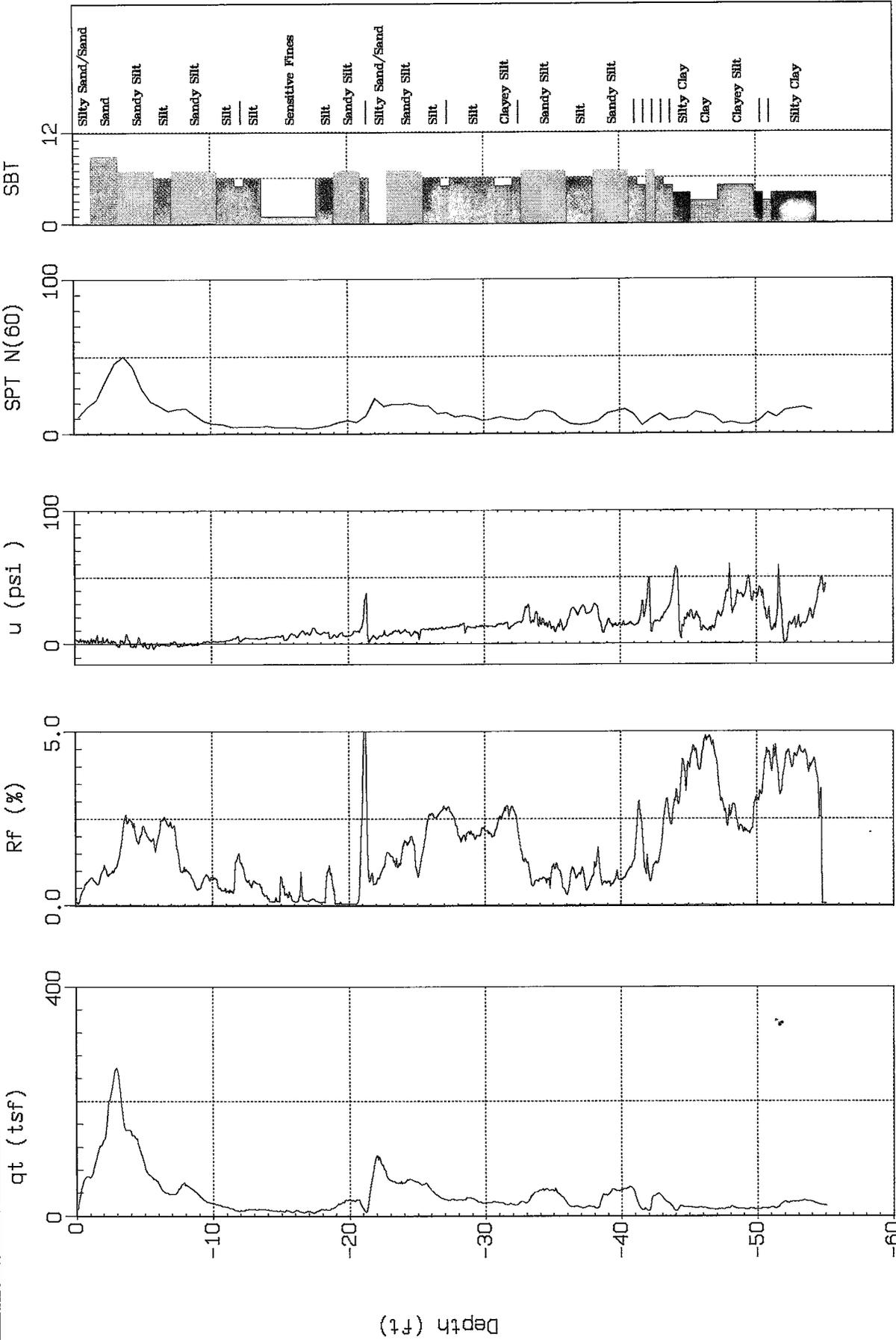
Max. Depth: 50.00 (ft)
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-01
Location: TUA

Over site: H. Benkhayal
Date: 04:21:04 09:24



SBT: Soil Behavior Type (Robertson 1990)

Max Depth: 55.05 (ft)

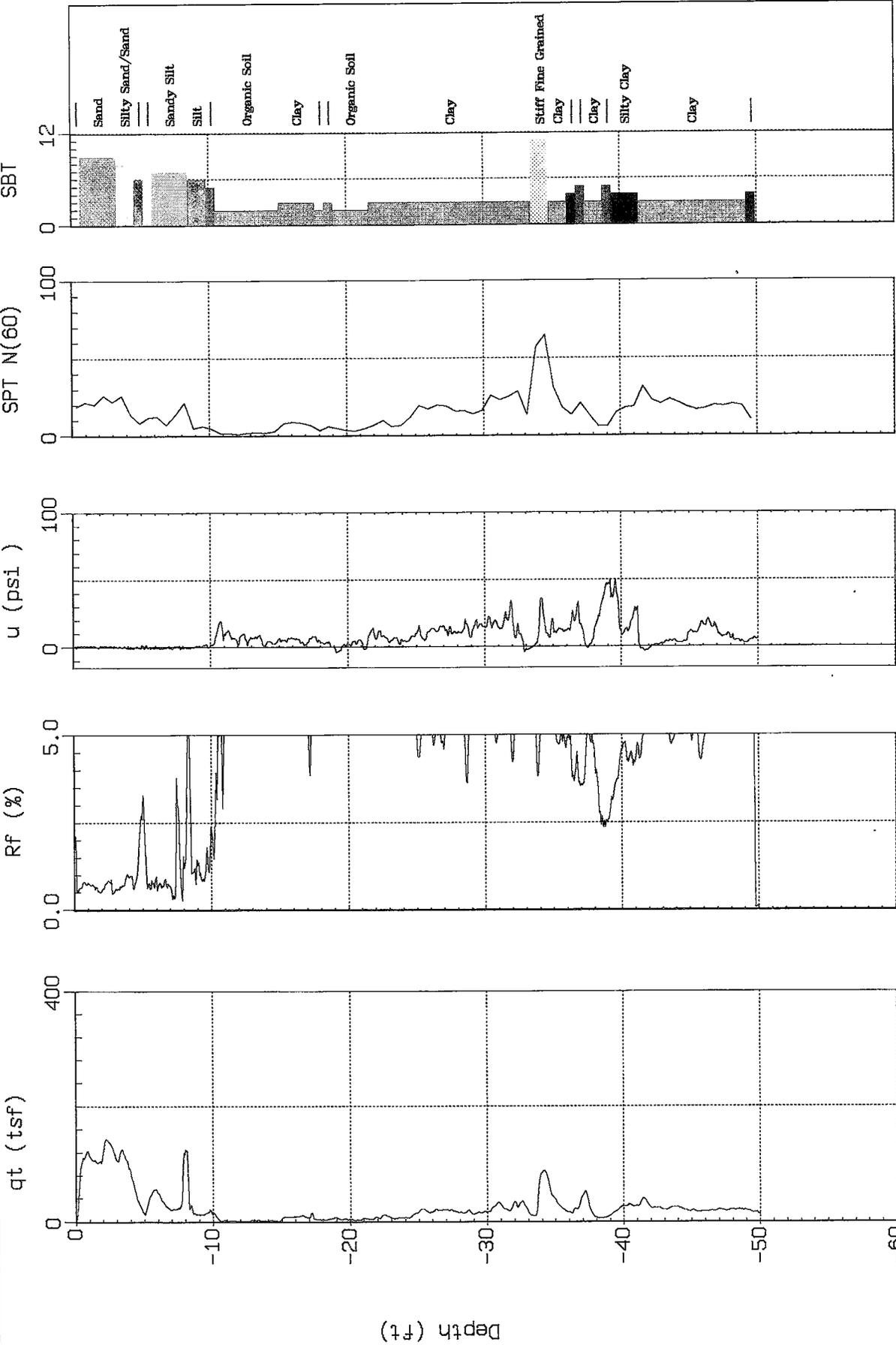
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-02
Location: TVA

Over site: H. Benkhayal
Date: 04:21:04 10:31



SBT: Soil Behavior Type (Robertson 1990)

Max. Depth: 50.00 (ft)

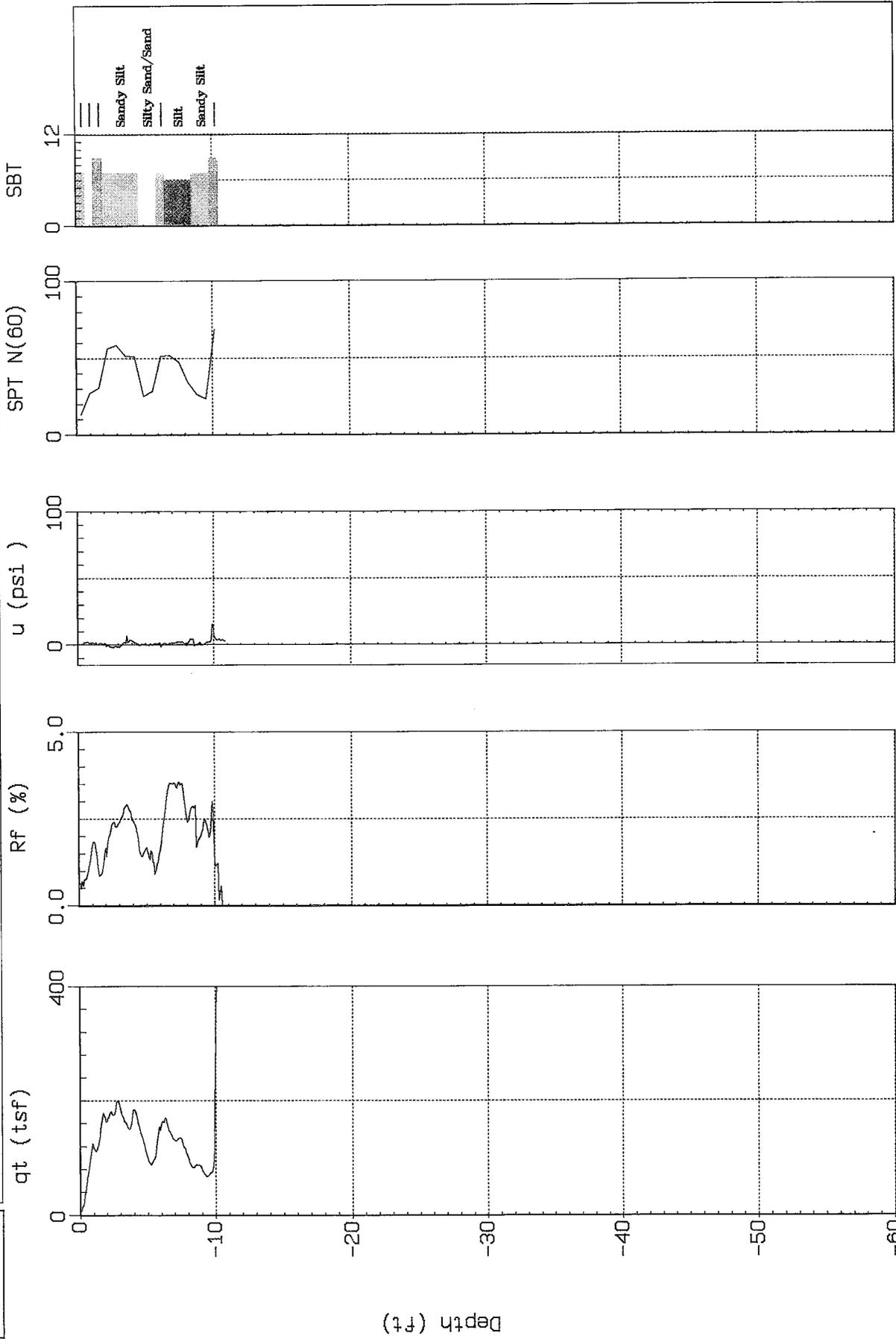
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-03
Location: TVA

Over site: H. Benkhayal
Date: 04:21:04 11:52



SBT: Soil Behavior Type (Robertson 1990)

Max. Depth: 10.83 (ft)

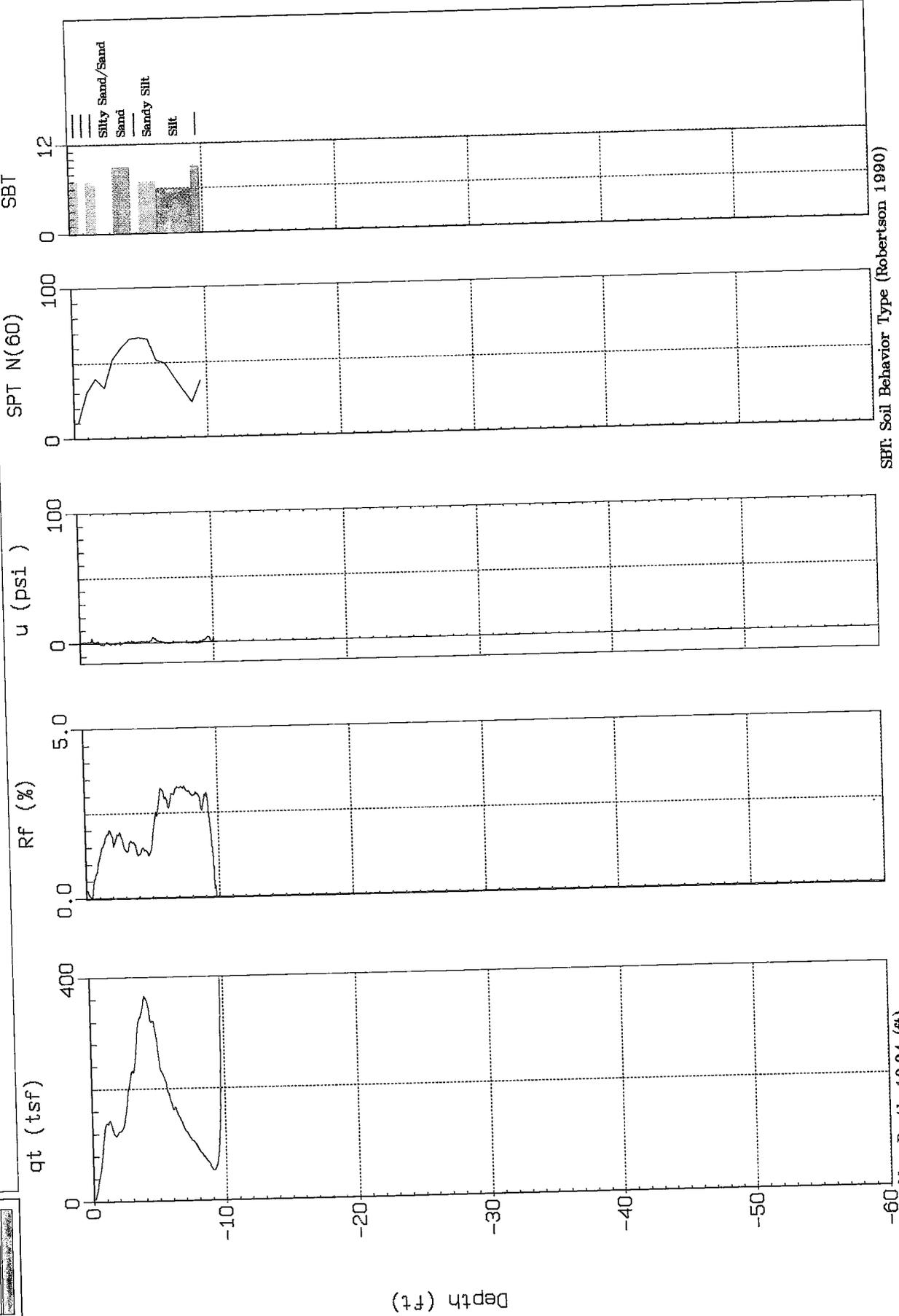
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-03A
Location: TVA

Oversite: H. Benkhalal
Date: 04:21:04 12:15



SBT: Soil Behavior Type (Robertson 1990)

Max Depth: 10.04 (ft)
Depth Inc.: 0.066 (ft)

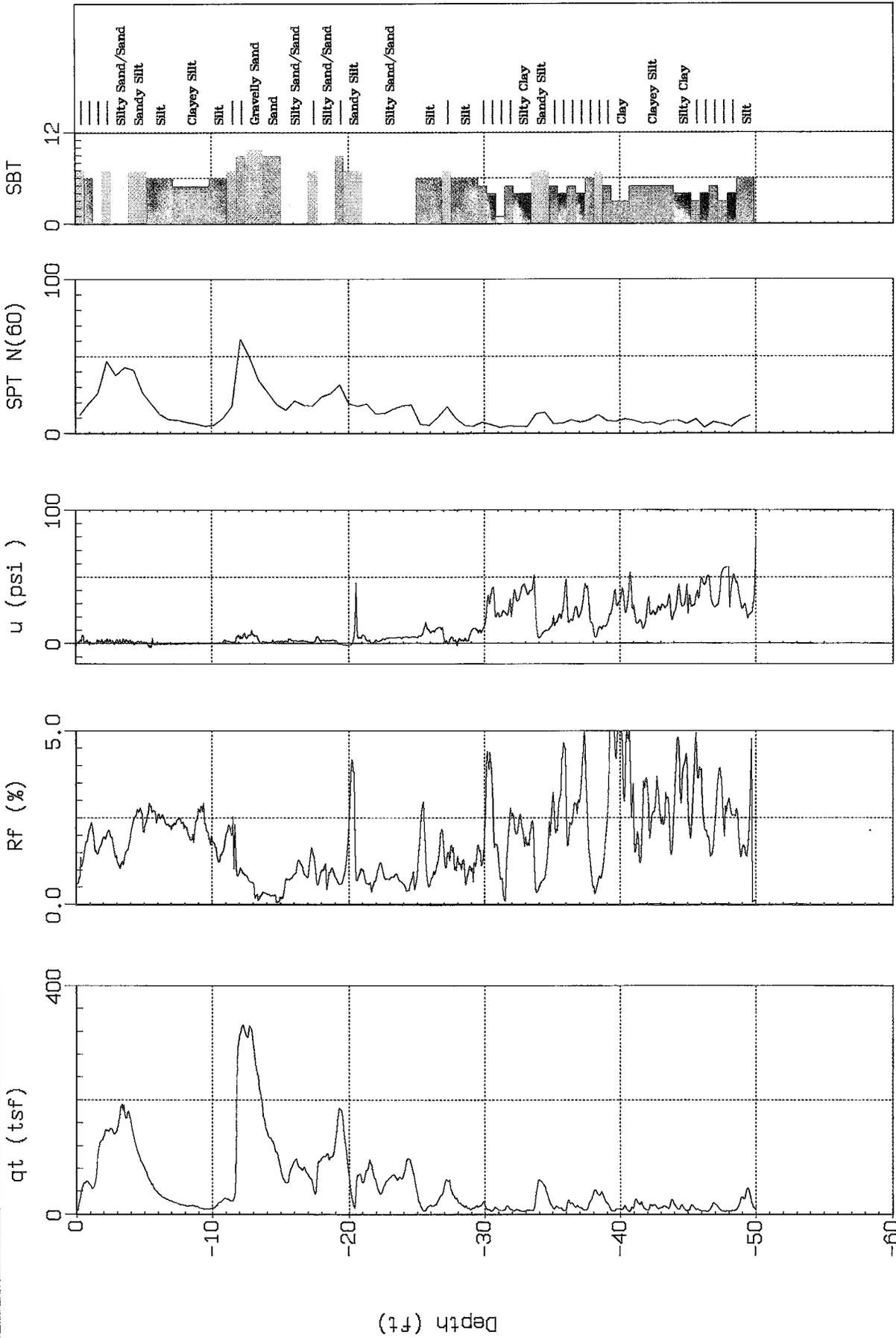
Depth (ft)



MACTEC

Sounding: CPT-04
Location: TVA

Over site: H. Benkhayal
Date: 04:21:04 13:01



SBT: Soil Behavior Type (Robertson 1990)

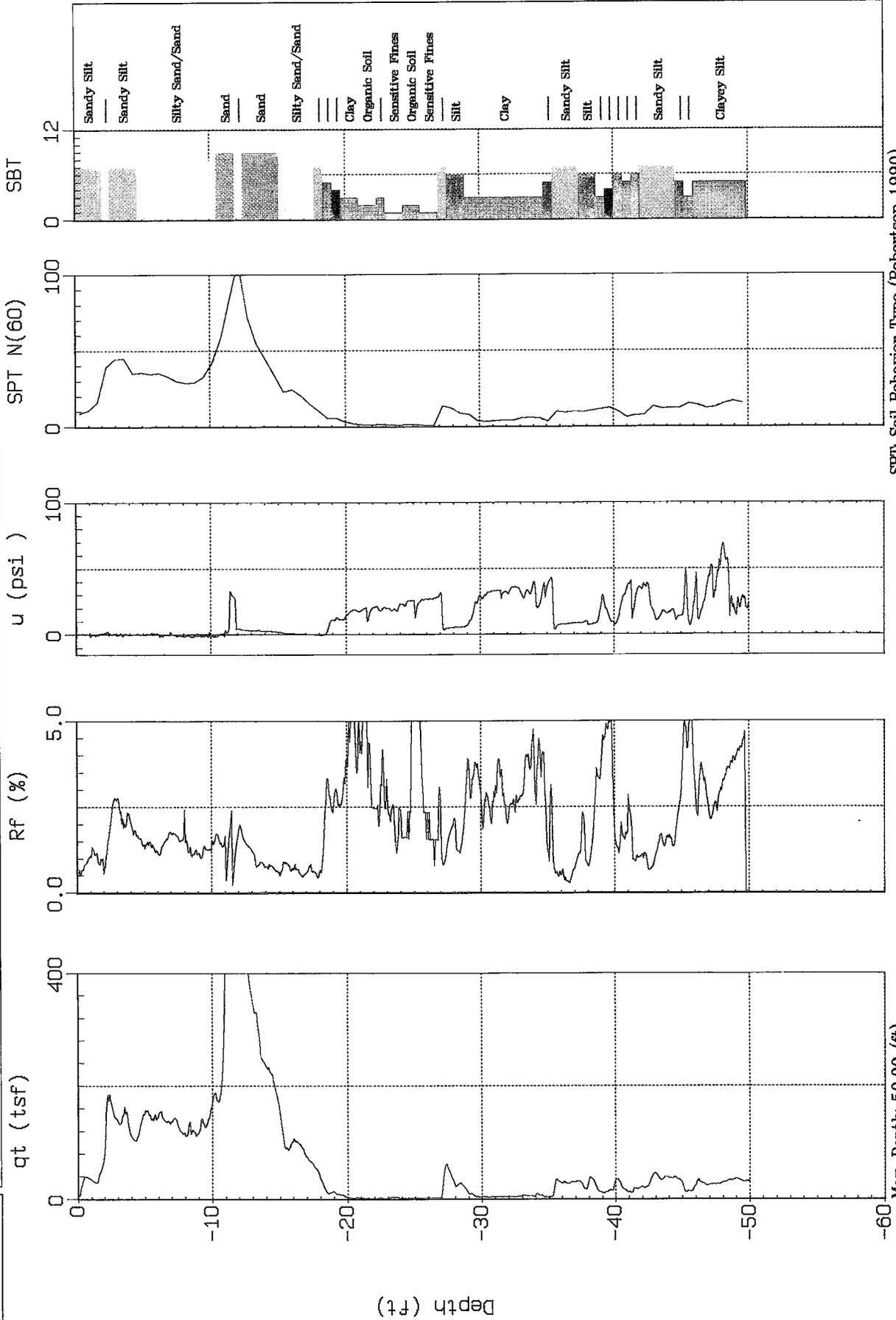
Max. Depth: 50.00 (ft)
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-05
Location: TUA

Over site: H. Benkhayal
Date: 04:21:04 13:50



SBT: Soil Behavior Type (Robertson 1990)

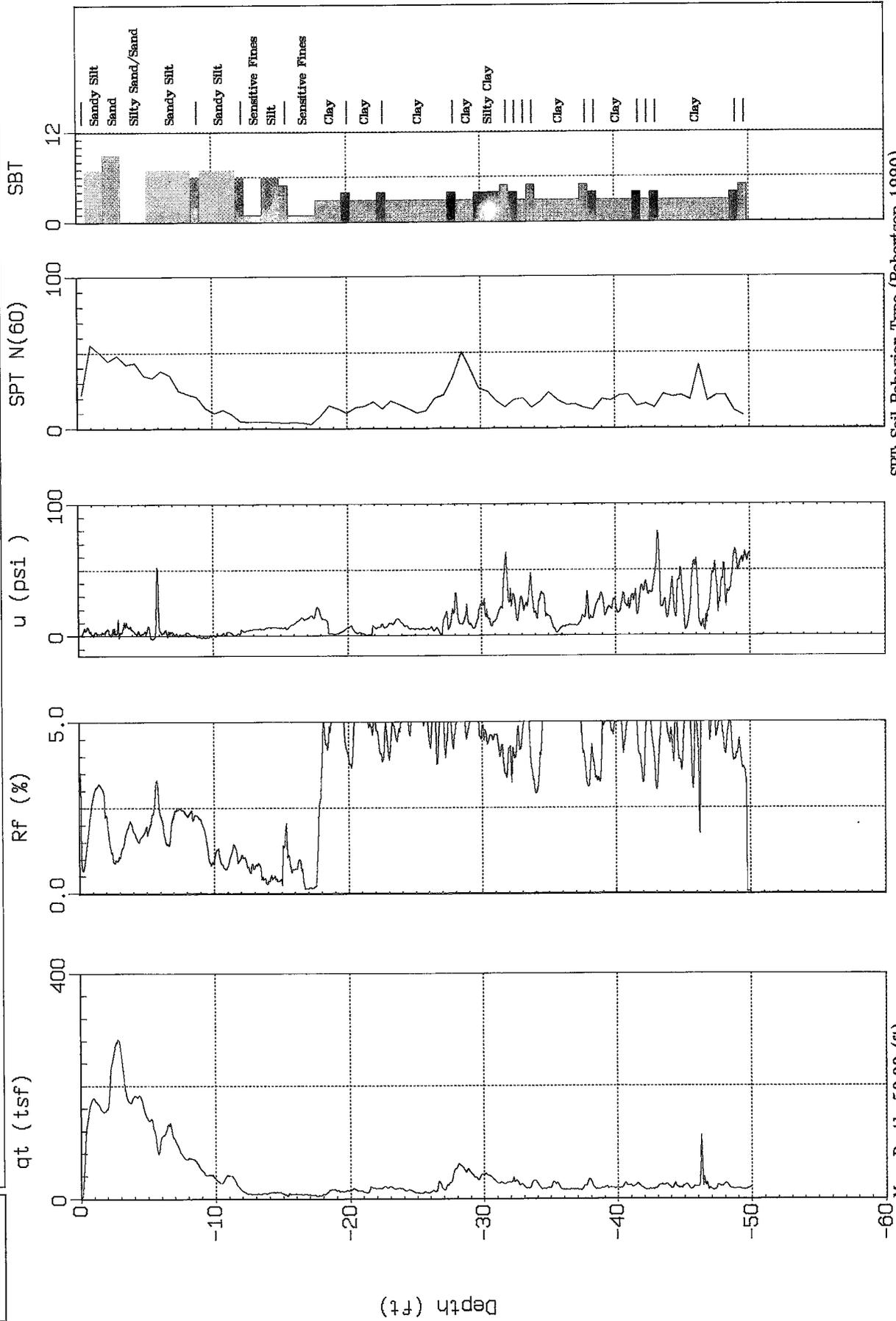
Max. Depth: 50.00 (ft)
Depth Inc.: 0.066 (ft)



MACTEC

Sounding: CPT-06
Location: TUA

Oversite: H. Benkhalal
Date: 04:21:04 15:47



SBT: Soil Behavior Type (Robertson 1990)

Max. Depth: 50.00 (ft)

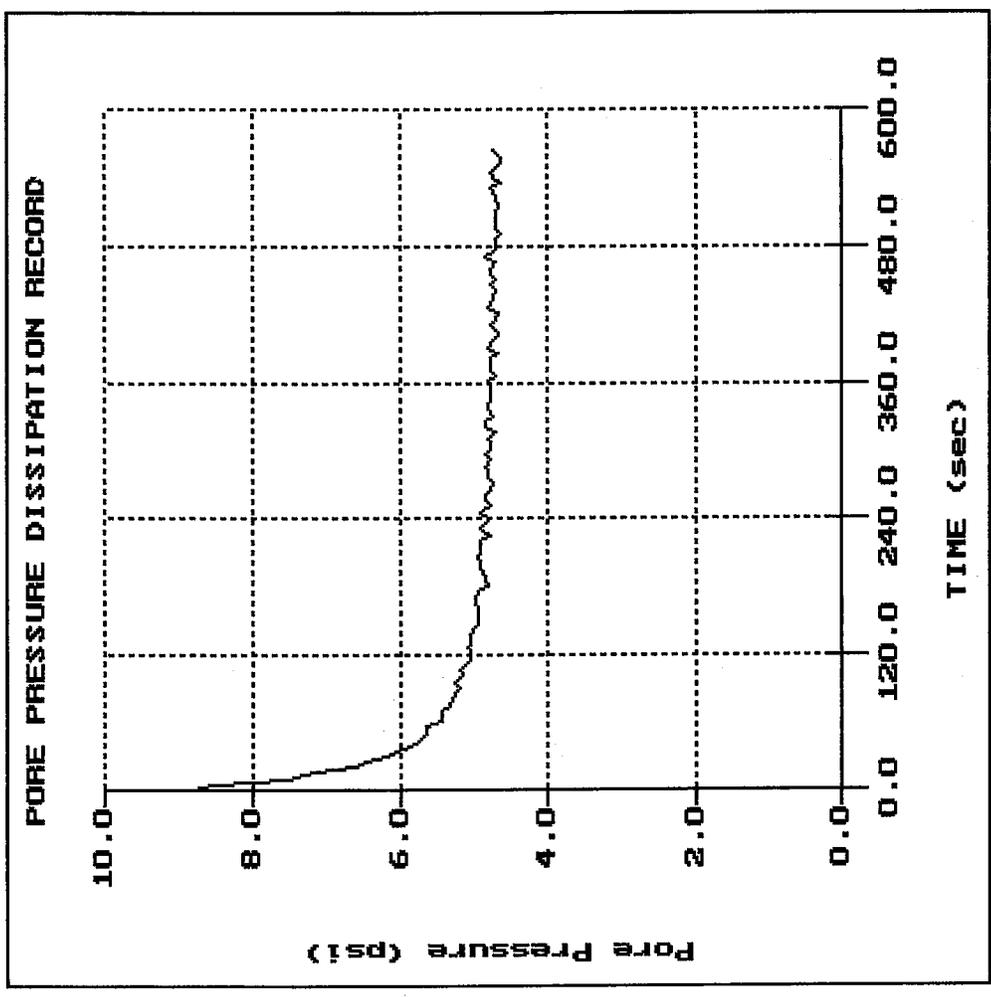
Depth Inc.: 0.066 (ft)

MACTEC

Sounding: CPT-01
Location: TVA

Oversight: H. Benkay
Date: 04:21:04 09:24

File: 064CP01.PPD
Depth (m): 5.66
Duration (ft): 18.57
U-min: 4.62 565.0s
U-max: 8.81 0.0s

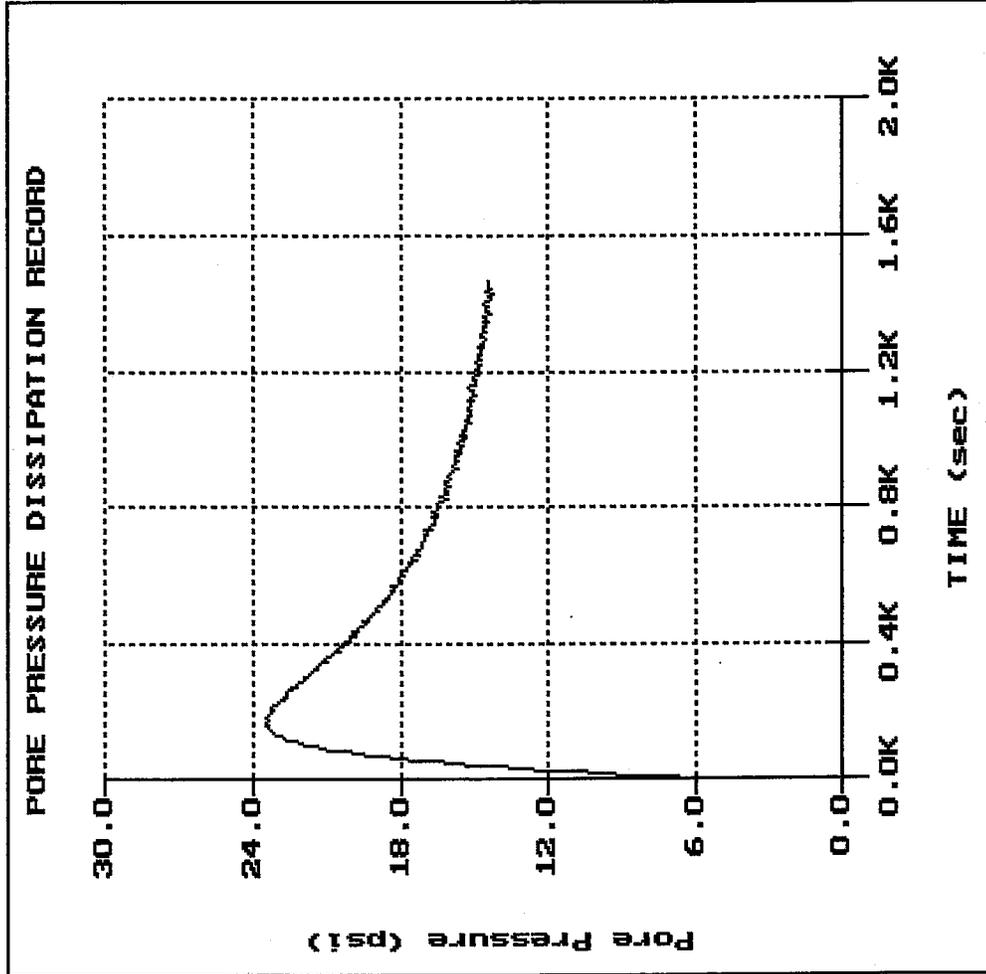


MACTEC

Sounding: CPT-02
Location: TUA

Oversight: H. Benkhay
Date: 04:21:04 10:31

File: 064CP02.PPD
Depth (m): 11.56
Duration: 1460.0s
U-min: 5.86 0.0s
U-max: 23.48 180.0s

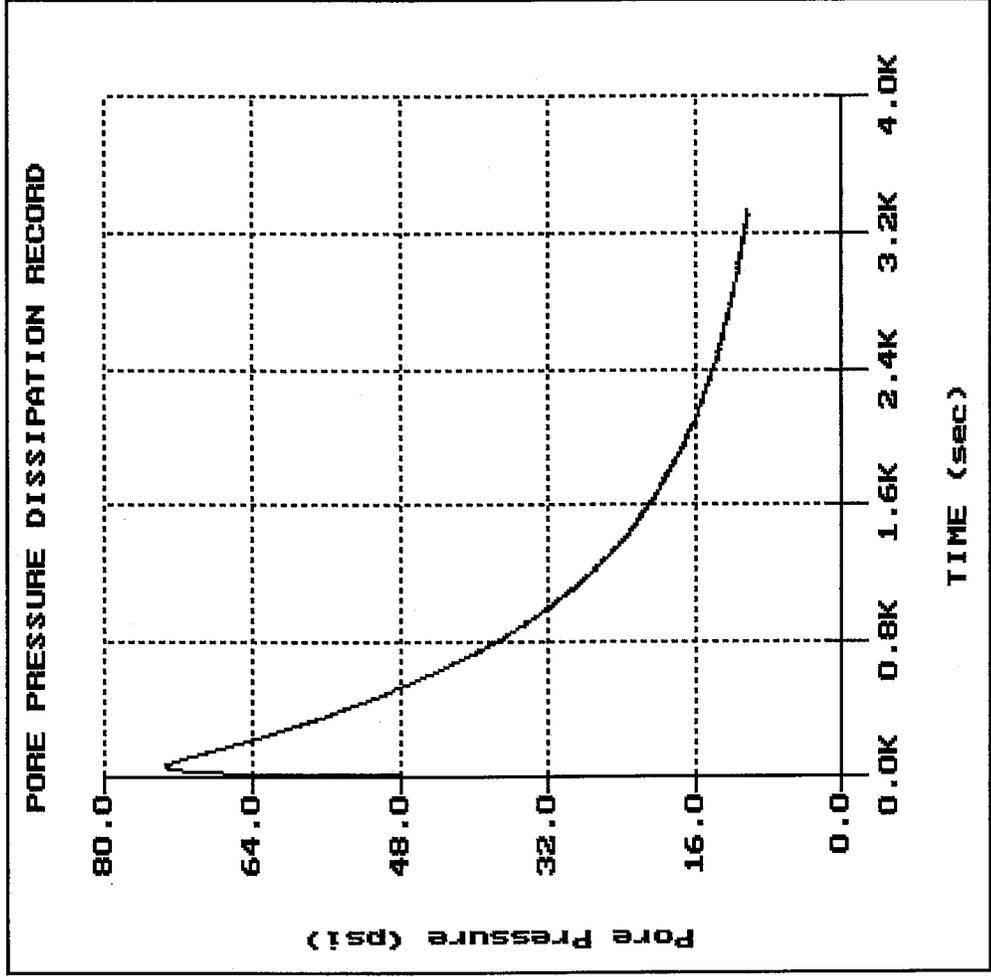


MACTEC

Sounding: CPT-05
Location: TVA

Oversight: H. Benkay
Date: 04:21:04 13:50

File: 064CP05.PPD
Depth (m): 15.24
Duration: 3330.0s
U-min: 10.07 3305.0s
U-max: 73.36 65.0s

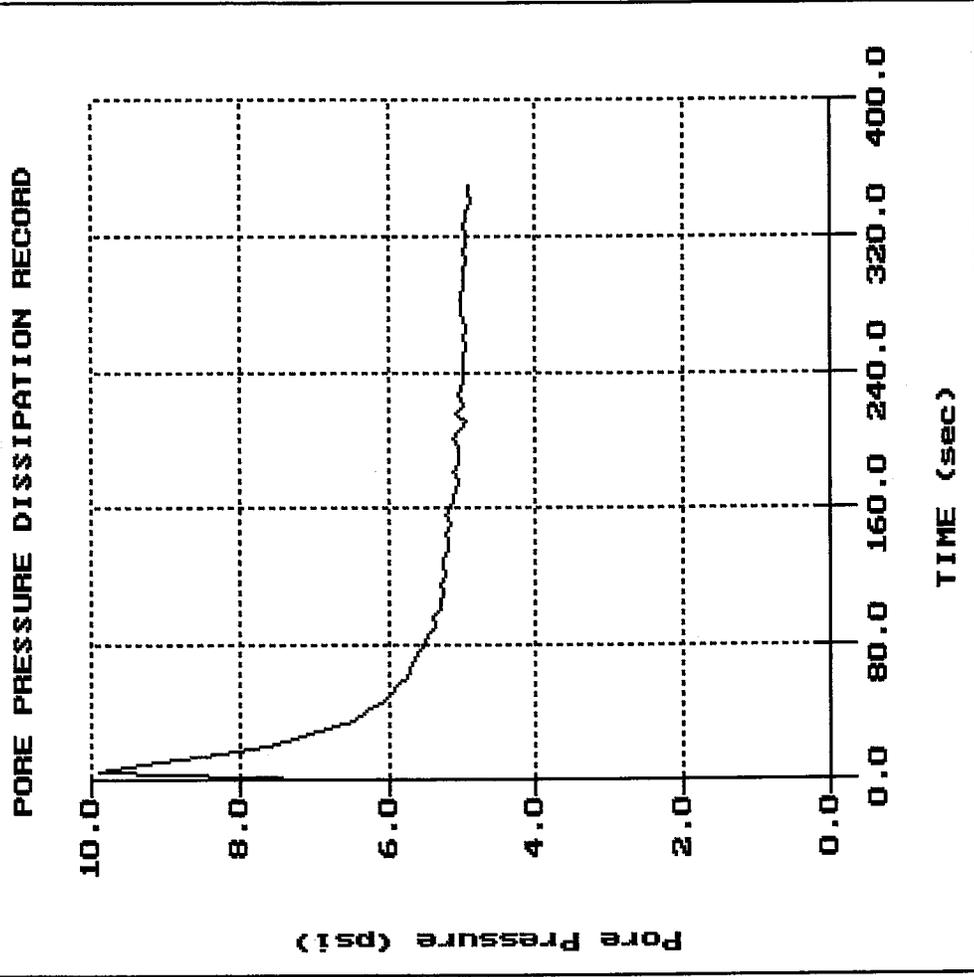


MACTEC

Sounding: CPT-06
Location: TUA

Oversight: H. Benkhay
Date: 04:21:04 15:47

File: 064CP06.PPD
Depth (m): 4.68
Duration (ft): 15.35
U-min: 4.86 340.0s
U-max: 9.91 5.0s





GREGG IN SITU

Environmental and Geotechnical Site Investigation Contractors

GREGG IN SITU CPT Interpretations as of July 31, 2002 (Release 1.20c)

GREGG IN SITU's interpretation routine provides a tabular output of geotechnical parameters based on current published CPT correlations and is subject to change to reflect the current state of practice. The interpreted values are not considered valid for all soil types. The interpretations are presented only as a guide for geotechnical use and should be carefully scrutinized for consideration in any geotechnical design. Reference to current literature is strongly recommended. GREGG IN SITU, Inc. and GREGG DRILLING & TESTING Inc. do not warranty the correctness or the applicability of any of the geotechnical parameters interpreted by the program and can not assume liability for any use of the results in any design or review. Representative hand calculations should be made for any parameter that is critical for design purposes. The end user of the interpreted output should also be fully aware of the techniques and the limitations of any method used in this program. The purpose of this document is to inform the user as to which methods were used and what the appropriate papers and/or publications are for further reference.

The CPT interpretations are based on values of tip, sleeve friction and pore pressure averaged over a user specified interval (e.g. 0.20m). Note that q_t is the recorded tip value, q_c , corrected for pore pressure effects. Since all GREGG IN SITU cones have equal end area friction sleeves, pore pressure corrections to sleeve friction, F_s , are not required.

The tip correction is: $q_t = q_c + (1-a) \cdot u_2$

where: q_t is the corrected tip resistance

q_c is the recorded tip resistance

u_2 is the recorded dynamic pore pressure behind the tip (u_2 position)

a is the Net Area Ratio for the cone (typically 0.85 for GREGG IN SITU cones)

The total stress calculations are based on soil unit weights that have been assigned to the Soil Behavior Type zones, from a user defined unit weight profile or by using a single value throughout the profile. Effective vertical overburden stresses are calculated based on a hydrostatic distribution of equilibrium pore pressures below the water table or from a user defined equilibrium pore pressure profile (this can be obtained from CPT dissipation tests). For over water projects the effects of the column of water have been taken in to account as has the appropriate unit weight of water. How this is done depends on where the instruments were zeroed (i.e. on deck or at mud line).

Details regarding the interpretation methods for all of the interpreted parameters are provided in Table 1. The appropriate references cited in Table 1 are listed in Table 2. Where methods are based on charts or techniques that are too complex to describe in this summary the user should reference to the cited references.

The estimated Soil Behavior Types (normalized and non-normalized) are based on the charts developed by Robertson and Campanella shown in Figures 1 and 2.

Where the results of a calculation/interpretation are declared 'invalid' the value will be represented by the text strings "-9999" or "-9999.0". Invalid results will occur because of (and not limited to) one or a combination of:

1. Invalid or undefined CPT data (e.g. drilled out section or data gap).
2. Where the interpretation method is inappropriate, for example, drained parameters in an undrained material (and vice versa).
3. Where interpretation input values are beyond the range of the referenced charts or specified limitations of the interpretation method.
4. Where pre-requisite or intermediate interpretation calculations are invalid.

CPT Interpretations

The parameters selected for output from the program are often specific to a particular project. As such, not all of the interpreted parameters listed in Table 1 may be included in the output files delivered with this report.

**Table 1
CPT Interpretation Methods**

Interpreted Parameter	Description	Equation	Ref
Depth	Mid Layer Depth <i>(where interpretations are done at each point then Mid Layer Depth = Recorded Depth)</i>	$Depth (Layer Top) + Depth (Layer Bottom) / 2.0$	
Elevation	Elevation of Mid Layer based on sounding collar elevation supplied by client	$Elevation = Collar Elevation - Depth$	
Avgqc	Averaged recorded tip value (q_c)	$Avgqc = \frac{1}{n} \sum_{i=1}^n q_c$ <i>n=1 when interpretations are done at each point</i>	
Avgqt	Averaged corrected tip (q_t) where: $q_t = q_c + (1 - a) \cdot u$	$Avgqt = \frac{1}{n} \sum_{i=1}^n q_t$ <i>n=1 when interpretations are done at each point</i>	
Avgfs	Averaged sleeve friction (f_s)	$Avgfs = \frac{1}{n} \sum_{i=1}^n f_s$ <i>n=1 when interpretations are done at each point</i>	
AvgRf	Averaged friction ratio (Rf) where friction ratio is defined as: $Rf = 100\% \cdot \frac{f_s}{q_t}$	$AvgRf = 100\% \cdot \frac{Avgfs}{Avgqt}$ <i>n=1 when interpretations are done at each point</i>	
Avgu	Averaged dynamic pore pressure (u)	$Avgu = \frac{1}{n} \sum_{i=1}^n u_i$ <i>n=1 when interpretations are done at each point</i>	
AvgRes	Averaged Resistivity (this data is not always available since it is a specialized test requiring an additional module)	$Avgu = \frac{1}{n} \sum_{i=1}^n RESISTIVITY$ <i>n=1 when interpretations are done at each point</i>	
AvgUVIF	Averaged UVIF ultra-violet induced fluorescence (this data is not always available since it is a specialized test requiring an additional module)	$Avgu = \frac{1}{n} \sum_{i=1}^n UVIF_i$ <i>n=1 when interpretations are done at each point</i>	
AvgTemp	Averaged Temperature (this data is not always available since it is a specialized test)	$Avgu = \frac{1}{n} \sum_{i=1}^n TEMPERATURE$ <i>n=1 when interpretations are done at each point</i>	
AvgGamma	Averaged Gamma Counts (this data is not always available since it is a specialized test requiring an additional module)	$Avgu = \frac{1}{n} \sum_{i=1}^n GAMMA$ <i>n=1 when interpretations are done at each point</i>	
SBT	Soil Behavior Type as defined by Robertson and Campanella	See Figure 1	2, 5
U.Wt.	Unit Weight of soil determined from one of the following user selectable options: 1) uniform value 2) value assigned to each SBT zone 3) user supplied unit weight profile	See references	5
T. Stress σ_v	Total vertical overburden stress at Mid Layer Depth. <i>A layer is defined as the averaging interval specified by the user. For data interpreted at each point the Mid Layer Depth is the same as the recorded depth.</i>	$TStress = \sum_{i=1}^n \gamma_i h_i$ <i>where γ_i is layer unit weight h_i is layer thickness</i>	

CPT Interpretations

Interpreted Parameter	Description	Equation	Ref
E. Stress σ_v	Effective vertical overburden stress at Mid Layer Depth	$E_{stress} = T_{stress} - u_{eq}$	
U_{eq}	Equilibrium pore pressure determined from one of the following user selectable options: 1) hydrostatic from water table depth 2) user supplied profile	For hydrostatic option: $u_{eq} = \gamma_w \cdot (D - D_{wt})$ where u_{eq} is equilibrium pore pressure γ_w is unit weight of water D is the current depth D_{wt} is the depth to the water table	
C_n	SPT N_{60} overburden correction factor	$C_n = (\sigma_v')^{0.5}$ where σ_v' is in tsf $0.5 < C_n < 2.0$	
N_{60}	SPT N value at 60% energy calculated from qt/N ratios assigned to each SBT zone. This method has abrupt N value changes at zone boundaries.	See Figure 1	4, 5
$N_{60}(Ic)$	SPTN Value at 60% energy. This method is a slight modification of the Jefferies and Davies technique whereby the qt/N ratio varies across soil classification zones based on the Ic parameter. This techniques is limited to zones 2 through 7 on the normalized Soil Behavior Type Chart	See Figure 1	5, 8
$(N_1)_{60}$	SPT N_{60} value corrected for overburden pressure	$(N_1)_{60} = C_n \cdot N_{60}$	4
$\Delta(N_1)_{60}$	Equivalent Clean Sand Correction to $(N_1)_{60}$	$\Delta(N_1)_{60} = \frac{K_{SPT}}{1 - K_{SPT}} \cdot (N_1)_{60}$ Where: K_{SPT} is defined as: 0.0 for FC < 5% 0.0167 • (FC - 5) for 5% < FC < 35% 0.5 for FC > 35% FC - Fines Content in %	4
$(N_1)_{60CS}$	Equivalent Clean Sand $(N_1)_{60}$	$(N_1)_{60CS} = (N_1)_{60} + \Delta(N_1)_{60}$	4
S_u	Undrained shear strength - N_k is user selectable	$S_u = \frac{qt - \sigma_v}{N_k}$	1, 5
k	Coefficient of permeability (assigned to each SBT zone)		5
B_q	Pore pressure parameter	$B_q = \frac{\Delta u}{qt - \sigma_v}$ where: $\Delta u = u - u_{eq}$ and u = dynamic pore pressure u_{eq} = equilibrium pore pressure	1, 5
Q_t	Normalized qt for Soil Behavior Type classification as defined by Robertson, 1990	$Q_t = \frac{qt - \sigma_v}{\sigma_v}$	2, 5
F_r	Normalized Friction Ratio for Soil Behavior Type classification as defined by Robertson, 1990	$F_r = 100\% \cdot \frac{f_s}{qt - \sigma_v}$	2, 5
SBTn	Normalized Soil Behavior Type as defined by Robertson and Campanella	See Figure 2	2, 5

CPT Interpretations

Interpreted Parameter	Description	Equation	Ref
q_{c1}	q_t normalized for overburden stress used for seismic analysis	$q_{c1} = q_t \cdot (P_a / \sigma_v)^{0.5}$ where: P_a = atm. Pressure q_t is in MPa	3
q_{c1N}	q_{c1} in dimensionless form used for seismic analysis	$q_{c1N} = q_{c1} / P_a$ where: P_a = atm. pressure	3
K_c	Equivalent clean sand correction for q_{c1N}	$K_c = 1.0$ for $I_c \leq 1.64$ $K_c = f(I_c)$ for $I_c > 1.64$ (see reference) $K_c = 1.0$ for $1.64 < I_c < 2.36$ and $F_c < 0.5\%$	3
q_{c1Ncs}	Clean Sand equivalent q_{c1N}	$q_{c1Ncs} = q_{c1N} \cdot K_c$	3
I_c	Soil index for estimating grain characteristics	$I_c = [(3.47 - \log_{10} Q)^2 + (\log_{10} Fr + 1.22)^2]^{0.5}$ Where: $Q = \left(\frac{qt - \sigma_v}{P_{a2}} \right) \left(\frac{P_a}{\sigma_v} \right)^n$ And Fr is in percent P_a = atmospheric pressure P_{a2} = atmospheric pressure n varies from 0.5 to 1.0 and is selected in an iterative manner based on the resulting I_c	3, 8
FC	Apparent fines content (%)	$FC = 1.75(I_c^{3.25}) - 3.7$ $FC = 100$ for $I_c > 3.5$ $FC = 0$ for $I_c < 1.26$ $FC = 5\%$ if $1.64 < I_c < 2.6$ AND $F_r < 0.5$	3
Ic Zone	This parameter is the Soil Behavior Type zone based on the I_c parameter (valid for zones 2 through 7 on SBTn chart)	$I_c < 1.31$ Zone = 7 $1.31 < I_c < 2.05$ Zone = 6 $2.05 < I_c < 2.60$ Zone = 5 $2.60 < I_c < 2.95$ Zone = 4 $2.95 < I_c < 3.60$ Zone = 3 $I_c > 3.60$ Zone = 2	3
PHI ϕ	Friction Angle determined from one of the following user selectable options: a) Campanella and Robertson b) Durgunoglu and Mitchel c) Janbu	See reference	5
Dr	Relative Density determined from one of the following user selectable options: a) Ticino Sand b) Hokksund Sand c) Schmertmann 1976 d) Jamiolkowski - All Sands	See reference	5
OCR	Over Consolidation Ratio – 2 methods available	a) Based on Schmertmann's method involving a plot of $S_u / \sigma_v' / (S_u / \sigma_v')_{NC}$ and OCR b) Based on $OCR = K \cdot \left(\frac{qt - \sigma_v'}{\sigma_v'} \right)$ where an average value of $k=0.3$ is used	5
State Parameter	The state parameter is used to describe whether a soil is contractive (SP is positive) or dilative (SP is negative) at large strains based on the work by Been and Jefferies	See reference	9, 7, 5

CPT Interpretations

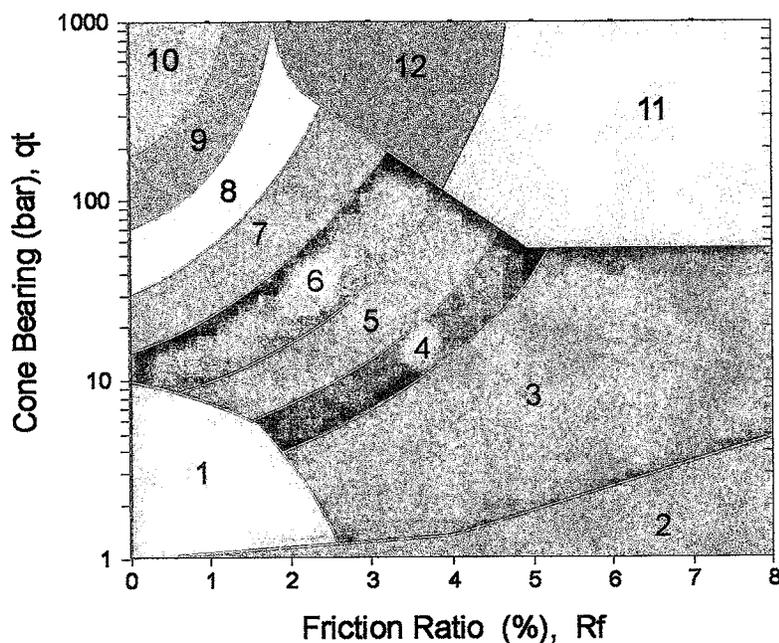
Interpreted Parameter	Description	Equation	Ref
CRR	Cyclic Resistance Ratio (for M=7.5)	<p>For $(q_{c1N})_{cs} < 160$:</p> $CRR = 93 \cdot \left(\frac{(q_{c1N})_{cs}}{1000} \right)^3 + 0.08$ <p>For $(q_{c1N})_{cs} < 50$:</p> $CRR = 0.833 \cdot \left(\frac{(q_{c1N})_{cs}}{1000} \right)^3 + 0.05$	5
Youngs Modulus E	<p>Youngs Modulus based on the work by Baldi. There are three types of sands considered in this technique. The user selects the appropriate type for the site from:</p> <p>a) OC Sands b) Aged NC Sands c) Recent NC Sands</p> <p>Each sand type has a family of curves that depend on mean normal stress. The program calculates mean normal stress and linearly interpolates between the two extremes provided in Baldi's chart.</p>	<p>Mean normal stress is evaluated from:</p> $\sigma'_n = \frac{1}{3} \cdot (\sigma'_v + \sigma'_h + \sigma'_h)$ <p>where σ'_v = vertical effective stress σ'_h = horizontal effective stress and $\sigma'_h = K_o \cdot \sigma'_v$ with K_o assumed to be 0.5</p>	5
K_o	Coefficient of lateral earth pressure at rest.	$K_o = 0.1 \cdot \left(\frac{q_t - \sigma_{v0}}{\sigma'_v} \right)$	5

Savannah River Site Specific Parameters

Interpreted Parameter	Description	Equation	Ref
lc	lc based on normalized data at the Savannah River Site; developed by Frank Syms and SGS	$lc = [(1.95 - \log_{10} Q)^2 + (\log_{10} Fr + 1.78)^2]^{0.5}$ <p>Where: Q is the normalized tip resistance And Fr is the normalized friction ratio</p>	10
FC	Fines content based on the normalized Savannah River Site lc parameter; developed by Frank Syms and SGS	$FC = (5.31 \cdot (lc)^{2.31}) + 9.61$ <p>For $FC > 100$ and $q_t < 15$ tsf the material is flagged as a soft zone</p>	10
FC	Fines Content directly from non-normalized data at the Savannah River Site; developed by Frank Syms and SGS	$FC = [(3.58 - \log_{10}(qtsf))^2 + (1.43 + \log_{10}(Rf))^2]^{1.8}$ <p>For $FC > 100$ and $q_t < 15$ tsf the material is flagged as a soft zone</p> <p>Where: $qtsf$ is the non-normalized tip resistance in tsf Rf is the non-normalized friction ratio</p>	11

CPT Interpretations

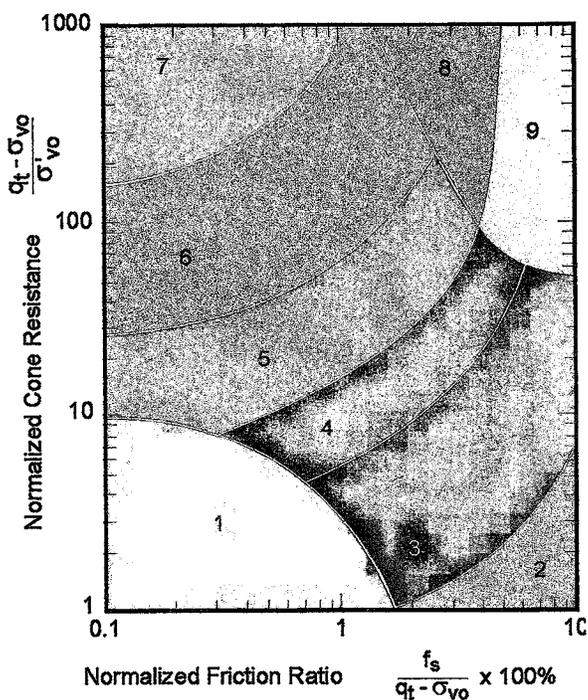
Figure 1
Non-Normalized Behavior Type Classification Chart



Zone	qt / N	Soil Behavior Type
1	2	sensitive fine grained
2	1	organic material
3	1	clay
4	1.5	silty clay to clay
5	2	clayey silt to silty clay
6	2.5	sandy silt to clayey silt
7	3	silty sand to sandy silt
8	4	sand to silty sand
9	5	sand
10	6	gravelly sand to sand
11	1	very stiff fine grained *
12	2	sand to clayey sand *

* overconsolidated or cemented

Figure 2
Normalized Behavior Type Classification Chart



Zone	Normalized Soil Behavior Type
1	sensitive fine grained
2	organic material
3	clay to silty clay
4	clayey silt to silty clay
5	silty sand to sandy silt
6	clean sands to silty sands
7	gravelly sand to sand
8	very stiff sand to clayey sand
9	very stiff fine grained

CPT Interpretations

Table 2 References

No.	References
1	Robertson, P.K., Campanella, R.G., Gillespie, D. and Greig, J., 1986, "Use of Piezometer Cone Data", Proceedings of InSitu 86, ASCE Specialty Conference, Blacksburg, Virginia.
2	Robertson, P.K., 1990, "Soil Classification Using the Cone Penetration Test", Canadian Geotechnical Journal, Volume 27.
3	Robertson, P.K. and Fear, C.E., 1998, "Evaluating cyclic liquefaction potential using the cone penetration test", Canadian Geotechnical Journal, 35: 442-459.
4	Robertson, P.K. and Wride, C.E., 1998, "Cyclic Liquefaction and its Evaluation Based on SPT and CPT", NCEER Workshop Paper, January 22, 1997.
5	Lunne, T., Robertson, P.K. and Powell, J. J. M., 1997, "Cone Penetration Testing in Geotechnical Practice," Blackie Academic and Professional.
6	GREGG IN SITU Internal Report
7	Plewes, H.D., Davies, M.P. and Jefferies, M.G., 1992, "CPT Based Screening Procedure for Evaluating Liquefaction Susceptibility", 45th Canadian Geotechnical Conference, Toronto, Ontario, October 1992.
8	Jefferies, M.G. and Davies, M.P., 1993. "Use of CPTu to Estimate equivalent N_{60} ", Geotechnical Testing Journal, 16(4): 458-467.
9	Been, K. and Jefferies, M.P., 1985, "A state parameter for sands", Geotechnique, 35(2), 99-112.
10	Frank Syms, Bechtel Corp (Savannah River Site), 2001, "CPTU Fines Content Determination", Calculation No. K-CIC-G-00065 Revision 0.
11	Frank Syms, Bechtel Corp (Savannah River Site) – personal communication

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-1877
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-01
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 09:24
CPT File: 064CP01.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method: Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method: Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

1	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33	YoungE	E/acc	
Depth (ft)	qc (tsf)	qt (tsf)	fs (tsf)	u (psi)	Rf (%)	Unit Wt (pcf)	T Stress (tsf)	U Stress (tsf)	E Stress (tsf)	N60 (blows/ft)	N1(60) (blows/ft)	k (cm/s)	Dr (%)	Phi (Deg)	Su (tsf)	OCR	YoungE (tsf)	E/acc			
6	0.066	10.86	10.90	0.01	3.58	114.6	0.004	0.000	0.004	4.2	8.3	5.0E-05	83.1	50.0	0.726	10.0	-9999.0	-9999.0			
13	0.525	63.14	63.14	0.28	2.63	120.9	0.031	0.000	0.031	15.1	30.2	5.0E-03	95.0	50.0	-9999.0	-9999.0	128.1	-9999.0			
21	1.050	66.55	66.55	0.52	0.76	120.9	0.063	0.000	0.063	16.4	32.8	5.0E-03	95.0	50.0	-9999.0	-9999.0	135.8	-9999.0			
28	1.509	105.28	105.28	0.67	1.25	124.1	0.091	0.000	0.091	20.2	40.3	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
36	2.034	133.83	133.83	1.40	5.39	120.9	0.123	0.000	0.123	32.1	64.1	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
43	2.493	210.49	210.51	1.90	1.72	124.1	0.182	0.000	0.182	40.3	80.6	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
51	3.018	254.51	254.50	2.94	-1.04	117.7	0.216	0.000	0.216	48.7	97.5	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
59	3.543	152.17	152.18	3.71	0.94	117.7	0.216	0.000	0.216	48.6	97.2	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
66	4.003	146.42	146.44	3.61	2.55	117.7	0.243	0.000	0.243	46.7	93.5	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0			
74	4.528	123.80	123.81	2.30	0.55	117.7	0.274	0.000	0.274	39.5	75.5	5.0E-04	91.3	48.0	-9999.0	-9999.0	-9999.0	-9999.0			
82	5.052	82.34	82.35	1.84	0.57	117.7	0.305	0.000	0.305	26.3	47.6	5.0E-04	78.1	46.0	-9999.0	-9999.0	158.5	-9999.0			
89	5.512	67.97	67.98	1.25	0.26	117.7	0.332	0.000	0.332	17.5	29.0	5.0E-04	63.9	44.0	-9999.0	-9999.0	122.6	-9999.0			
97	6.037	54.68	54.69	1.07	0.28	117.7	0.363	0.000	0.363	15.9	25.5	5.0E-05	55.0	42.0	-9999.0	-9999.0	106.9	-9999.0			
104	6.498	41.59	41.59	1.06	-0.02	114.6	0.389	0.000	0.389	14.7	22.6	5.0E-05	51.6	42.0	-9999.0	-9999.0	104.4	-9999.0			
112	7.021	38.26	38.26	0.87	0.02	114.6	0.419	0.000	0.419	15.4	23.0	5.0E-04	57.3	42.0	-9999.0	-9999.0	119.6	-9999.0			
120	7.546	48.36	48.34	0.68	-1.56	117.7	0.449	0.000	0.449	17.5	25.3	5.0E-04	60.0	42.0	-9999.0	-9999.0	128.7	-9999.0			
127	8.065	54.74	54.73	0.54	-0.77	117.7	0.477	0.000	0.477	10.7	14.5	5.0E-04	44.1	38.0	-9999.0	-9999.0	104.2	-9999.0			
135	8.530	45.80	45.79	0.35	-0.59	117.7	0.508	0.000	0.508	14.6	20.5	5.0E-04	35.1	36.0	-9999.0	-9999.0	90.5	-9999.0			
143	9.055	33.41	33.41	0.16	-0.26	117.7	0.539	0.000	0.539	8.0	10.6	5.0E-04	30.0	36.0	-9999.0	-9999.0	99.9	-9999.0			
150	9.514	25.05	25.05	0.22	1.23	114.6	0.566	0.000	0.566	7.9	10.2	5.0E-05	30.0	36.0	-9999.0	-9999.0	99.9	-9999.0			
159	10.039	20.57	20.59	0.17	1.48	117.7	0.596	0.001	0.596	6.0	7.6	5.0E-05	30.0	36.0	-9999.0	-9999.0	99.9	-9999.0			
165	10.499	18.96	18.97	0.09	1.74	117.7	0.623	0.016	0.623	6.0	7.6	5.0E-05	30.0	36.0	-9999.0	-9999.0	99.9	-9999.0			
173	11.023	15.85	15.87	0.06	2.35	114.6	0.653	0.032	0.653	4.2	5.3	5.0E-05	30.0	34.0	-9999.0	-9999.0	99.9	-9999.0			
181	11.548	11.05	11.09	0.04	3.74	114.6	0.683	0.048	0.683	4.6	5.7	5.0E-06	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
188	12.068	9.52	9.55	0.12	2.55	114.6	0.710	0.063	0.710	4.6	5.7	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
196	12.533	10.48	10.52	0.07	4.58	114.6	0.740	0.079	0.740	4.0	5.0	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
204	13.058	11.31	11.35	0.08	3.95	114.6	0.770	0.095	0.770	4.3	5.3	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
211	13.517	11.50	11.54	0.06	3.64	114.6	0.796	0.110	0.796	4.4	5.3	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
219	14.042	10.48	10.53	0.02	4.74	114.6	0.826	0.126	0.826	4.0	4.8	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
226	14.501	9.13	9.19	0.01	5.15	111.4	0.852	0.141	0.852	4.4	5.2	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
234	15.026	8.50	8.56	0.07	5.59	111.4	0.881	0.157	0.881	4.1	4.8	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
242	15.551	8.05	8.09	0.02	4.11	111.4	0.910	0.173	0.910	3.9	4.5	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
249	16.010	8.81	8.89	0.01	6.93	111.4	0.936	0.188	0.936	4.3	4.9	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
257	16.535	6.84	6.93	0.03	9.09	111.4	0.965	0.204	0.965	3.3	3.8	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
265	17.060	7.79	7.87	0.01	7.70	111.4	0.994	0.220	0.994	3.8	4.3	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
272	17.519	7.22	7.35	0.01	12.03	111.4	1.020	0.235	1.020	3.5	4.0	1.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
280	18.044	11.50	11.58	0.01	7.70	114.6	1.050	0.251	1.050	4.4	5.0	5.0E-05	30.0	32.0	-9999.0	-9999.0	99.9	-9999.0			
287	18.504	10.54	10.63	0.11	8.59	114.6	1.076	0.266	1.076	4.1	4.5	5.0E-05	30.0	30.0	-9999.0	-9999.0	99.9	-9999.0			
295	19.029	18.38	18.47	0.01	6.54	117.7	1.106	0.282	1.106	5.9	6.5	5.0E-04	30.0	34.0	-9999.0	-9999.0	99.9	-9999.0			
303	19.554	23.45	23.54	0.01	8.77	117.7	1.137	0.298	1.137	7.5	8.2	5.0E-04	30.0	36.0	-9999.0	-9999.0	99.9	-9999.0			
310	20.014	28.11	28.17	0.01	5.79	117.7	1.164	0.313	1.164	9.0	9.7	5.0E-04	32.6	36.0	-9999.0	-9999.0	99.9	-9999.0			
318	20.538	27.98	28.08	0.01	9.73	117.7	1.195	0.329	1.195	9.0	9.6	5.0E-04	32.3	36.0	-9999.0	-9999.0	99.9	-9999.0			
326	21.063	9.77	9.94	0.41	15.70	111.4	1.225	0.345	1.225	9.5	10.2	5.0E-04	-9999.0	-9999.0	-9999.0	-9999.0	99.9	-9999.0			
333	21.522	48.42	48.43	0.33	0.80	120.9	1.252	0.360	1.252	11.6	12.3	5.0E-03	47.5	40.0	-9999.0	-9999.0	143.4	-9999.0			
341	22.047	104.38	104.42	0.75	3.74	120.9	1.284	0.376	1.284	25.0	26.2	5.0E-03	65.3	42.0	-9999.0	-9999.0	221.9	-9999.0			
348	22.506	81.64	81.71	0.89	6.52	120.9	1.311	0.390	1.311	19.6	20.4	5.0E-03	62.0	42.0	-9999.0	-9999.0	190.2	-9999.0			
356	23.031	62.41	62.49	0.89	7.53	117.7	1.343	0.407	1.343	19.9	20.6	5.0E-04	54.1	40.0	-9999.0	-9999.0	165.1	-9999.0			

	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
	Coh-02	Coh-05	Coh-06	Coh-07	Coh-08	Coh-09	Coh-10	Coh-11	Coh-12	Coh-13	Coh-16	Coh-17	Coh-18	Coh-19	Coh-20	Coh-22	Coh-23	Coh-32	Coh-33		
	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	NI(60)	k	Dr	Phi	Su	OCR	YoungE			
	(ft)	(tsf)	(tsf)	(tsf)	(psf)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)			
363	23.491	58.13	58.24	0.79	9.89	1.36	117.7	1.370	0.421	0.948	18.6	19.1	5.0E-04	51.9	40.0	9999.0	9999.0	160.1	160.1	2.749	
371	24.015	57.69	57.79	1.01	9.32	1.75	117.7	1.401	0.438	0.963	18.4	18.8	5.0E-04	51.5	40.0	9999.0	9999.0	160.3	160.3	2.774	
379	24.540	63.88	63.97	1.27	7.68	1.99	117.7	1.431	0.454	0.977	20.4	20.7	5.0E-04	54.2	40.0	9999.0	9999.0	169.5	169.5	2.649	
386	25.000	58.39	58.49	0.53	8.95	0.91	120.9	1.459	0.468	0.990	14.0	14.1	5.0E-03	51.4	40.0	9999.0	9999.0	162.8	162.8	2.783	
394	25.525	56.67	56.78	1.04	11.53	1.84	117.7	1.490	0.485	1.005	18.1	18.1	5.0E-04	50.4	40.0	9999.0	9999.0	161.2	161.2	2.839	
402	26.050	43.70	43.82	1.16	11.47	2.65	114.6	1.520	0.501	1.019	16.8	16.8	5.0E-05	42.7	38.0	2.820	10.0	142.5	142.5	3.251	
409	26.509	34.94	35.06	0.90	11.02	2.82	114.6	1.546	0.515	1.031	13.4	13.2	5.0E-05	36.2	36.0	2.234	10.0	127.0	127.0	3.623	
417	27.034	28.62	28.74	0.81	11.53	2.82	114.6	1.577	0.532	1.045	13.8	13.5	5.0E-06	9999.0	9999.0	1.811	10.0	9999.0	9999.0	9999.0	
425	27.559	28.62	28.75	0.76	12.35	2.65	114.6	1.607	0.548	1.058	11.0	10.7	5.0E-05	30.1	34.0	1.810	10.0	9999.0	9999.0	9999.0	
432	28.018	28.24	28.39	0.57	13.59	2.01	114.6	1.633	0.563	1.070	10.9	10.5	5.0E-05	30.0	34.0	1.763	10.0	9999.0	9999.0	9999.0	
440	28.543	32.52	32.60	0.60	7.96	1.84	114.6	1.663	0.578	1.084	12.5	12.0	5.0E-05	33.4	36.0	2.063	10.0	123.7	123.7	3.793	
447	29.002	30.47	30.61	0.63	12.14	2.06	114.6	1.689	0.593	1.096	11.7	11.2	5.0E-05	31.4	36.0	1.828	10.0	9999.0	9999.0	9999.0	
455	29.527	24.28	24.42	0.49	12.76	2.01	114.6	1.719	0.610	1.110	9.4	8.9	5.0E-05	30.0	34.0	1.513	7.3	9999.0	9999.0	9999.0	
463	30.052	22.35	22.50	0.48	13.53	2.14	114.6	1.749	0.626	1.123	8.6	8.1	5.0E-05	30.0	32.0	1.363	6.3	9999.0	9999.0	9999.0	
470	30.511	24.28	24.42	0.48	13.31	1.97	114.6	1.776	0.640	1.135	9.4	8.8	5.0E-05	30.0	34.0	1.510	7.1	9999.0	9999.0	9999.0	
478	31.036	23.07	23.23	0.58	14.72	2.50	114.6	1.806	0.657	1.149	11.1	10.4	5.0E-06	9999.0	9999.0	1.428	6.3	9999.0	9999.0	9999.0	
485	31.496	19.68	19.84	0.54	15.11	2.73	114.6	1.832	0.671	1.161	11.1	10.8	5.0E-06	9999.0	9999.0	1.201	4.8	9999.0	9999.0	9999.0	
493	32.021	19.36	19.50	0.55	13.14	2.83	114.6	1.862	0.688	1.175	9.3	8.6	5.0E-06	9999.0	9999.0	1.176	4.6	9999.0	9999.0	9999.0	
501	32.546	24.02	24.20	0.43	16.45	1.78	114.6	1.892	0.704	1.188	9.3	8.5	5.0E-05	30.0	32.0	1.487	6.4	9999.0	9999.0	9999.0	
508	33.005	23.13	23.42	0.30	27.49	1.28	114.6	1.919	0.718	1.200	9.0	8.2	5.0E-05	30.0	32.0	1.494	6.0	9999.0	9999.0	9999.0	
516	33.530	39.48	39.66	0.22	17.44	0.96	117.7	1.949	0.735	1.215	12.7	12.5	5.0E-04	37.4	36.0	9999.0	9999.0	143.0	143.0	3.304	
524	34.054	46.82	46.99	0.30	15.07	0.84	120.9	2.007	0.765	1.242	11.2	10.1	5.0E-03	41.9	38.0	9999.0	9999.0	157.6	157.6	3.353	
531	34.514	43.44	43.57	0.52	12.35	1.20	117.7	2.038	0.782	1.257	13.9	12.4	5.0E-04	39.6	36.0	9999.0	9999.0	152.0	152.0	3.490	
539	35.039	34.84	34.97	0.35	12.29	1.00	117.7	2.065	0.796	1.269	11.2	9.9	5.0E-04	33.2	36.0	9999.0	9999.0	135.1	135.1	3.853	
546	35.498	19.87	19.97	0.06	13.53	0.30	117.7	2.095	0.813	1.284	6.4	5.6	5.0E-04	30.0	32.0	9999.0	9999.0	9999.0	9999.0	9999.0	
554	36.023	34.94	35.08	0.16	26.98	0.89	114.6	2.127	0.829	1.298	6.2	5.4	5.0E-05	30.0	30.0	0.938	2.8	9999.0	9999.0	9999.0	
562	36.548	15.91	16.20	0.16	24.89	0.89	114.6	2.153	0.843	1.310	5.6	4.9	5.0E-05	30.0	30.0	0.937	2.4	9999.0	9999.0	9999.0	
569	37.007	14.44	14.70	0.13	24.89	0.89	114.6	2.183	0.860	1.323	6.5	5.7	5.0E-05	30.0	30.0	0.987	3.0	9999.0	9999.0	9999.0	
577	37.532	16.74	16.98	0.08	22.38	0.47	114.6	2.213	0.876	1.337	5.3	4.6	5.0E-05	30.0	30.0	0.773	2.1	9999.0	9999.0	9999.0	
585	38.057	13.48	13.80	0.17	29.59	1.23	114.6	2.243	0.890	1.349	10.1	8.7	5.0E-04	34.3	34.0	9999.0	9999.0	9999.0	9999.0	9999.0	
592	38.517	31.37	31.54	0.24	16.23	0.76	117.7	2.268	0.890	1.364	12.0	10.3	5.0E-04	39.5	36.0	9999.0	9999.0	144.1	144.1	3.818	
600	39.042	37.56	37.74	0.26	16.73	0.69	117.7	2.298	0.907	1.377	14.5	12.4	5.0E-04	42.3	36.0	9999.0	9999.0	160.4	160.4	3.523	
607	39.501	45.36	45.51	0.33	14.06	0.70	117.7	2.329	0.937	1.391	14.6	12.4	5.0E-04	39.6	36.0	9999.0	9999.0	161.5	161.5	3.525	
615	40.026	45.67	45.82	0.33	13.55	0.72	117.7	2.359	0.954	1.406	18.2	13.7	5.0E-04	42.3	38.0	9999.0	9999.0	171.0	171.0	3.369	
623	40.551	50.59	50.75	0.51	14.49	1.01	117.7	2.389	0.968	1.418	11.4	9.5	5.0E-04	32.0	34.0	9999.0	9999.0	9999.0	9999.0	9999.0	
630	41.010	35.46	35.61	0.48	13.82	1.35	117.7	2.387	0.985	1.432	5.3	4.5	5.0E-06	9999.0	9999.0	0.581	1.4	9999.0	9999.0	9999.0	
638	41.535	10.96	11.13	0.26	25.34	2.34	114.6	2.417	1.001	1.446	4.6	3.8	5.0E-06	9999.0	9999.0	0.476	1.1	9999.0	9999.0	9999.0	
646	42.060	9.07	9.58	0.08	47.32	0.84	114.6	2.447	1.001	1.446	4.6	3.8	5.0E-06	9999.0	9999.0	0.476	1.1	9999.0	9999.0	9999.0	
653	42.519	35.90	36.07	0.44	16.47	1.22	117.7	2.474	1.015	1.458	11.5	9.5	5.0E-04	32.0	34.0	9999.0	9999.0	9999.0	9999.0	9999.0	
661	43.044	31.50	31.71	0.61	18.91	1.93	114.6	2.503	1.022	1.473	12.1	10.0	5.0E-05	30.0	34.0	1.947	7.0	9999.0	9999.0	9999.0	
668	43.503	21.84	22.13	0.63	26.23	2.65	114.6	2.531	1.046	1.473	10.6	8.7	5.0E-06	9999.0	9999.0	1.306	3.8	9999.0	9999.0	9999.0	
676	44.028	8.37	8.94	0.27	62.76	3.03	114.6	2.561	1.062	1.498	5.7	4.7	5.0E-07	9999.0	9999.0	0.425	1.0	9999.0	9999.0	9999.0	
684	44.553	15.84	15.98	0.67	13.43	4.20	111.4	2.591	1.078	1.512	15.3	12.4	5.0E-06	9999.0	9999.0	0.893	2.2	9999.0	9999.0	9999.0	
691	45.013	15.21	15.44	0.63	21.22	4.09	111.4	2.617	1.093	1.524	14.8	12.0	5.0E-06	9999.0	9999.0	0.855	2.0	9999.0	9999.0	9999.0	
699	45.538	13.76	14.03	0.63	21.67	4.50	111.4	2.646	1.110	1.537	13.4	10.8	5.0E-06	9999.0	9999.0	0.769	1.7	9999.0	9999.0	9999.0	
706	45.997	13.92	14.03	0.62	8.48	4.43	111.4	2.672	1.124	1.548	13.4	10.8	5.0E-06	9999.0	9999.0	0.757	1.7	9999.0	9999.0	9999.0	
714	46.522	11.82	11.93	0.58	10.33	4.87	111.4	2.701	1.140	1.561	11.4	9.1	5.0E-06	9999.0	9999.0	0.615	1.3	9999.0	9999.0	9999.0	

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-1943
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-02
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 10:31
CPT File: 064CP02.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method : Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method : Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

1	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33	Col-33	Col-33	Col-33
Depth (ft)	qc (tsf)	qt (tsf)	fs (tsf)	su (psi)	Rf (%)	Unit Wt (pcf)	T Stress (tsf)	U Stress (tsf)	E Stress (tsf)	N60 (blows/ft)	N1(60) (blows/ft)	k (cm/s)	Dr (%)	Phi (Deg)	Su (tsf)	OCR	YoungE (tsf)	E/qc			
6	0.066	5.24	5.24	0.11	0.18	114.6	0.004	0.000	0.004	3.3	6.7	5.0E-07	-9999.0	-9999.0	0.349	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
13	0.525	110.71	110.72	0.72	0.83	124.1	0.032	0.000	0.032	21.2	42.4	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
21	1.060	112.17	112.18	0.84	0.69	124.1	0.064	0.000	0.064	21.5	43.0	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
28	1.509	103.17	103.18	0.60	0.90	124.1	0.093	0.000	0.093	19.8	39.5	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
36	2.094	129.10	129.11	0.77	0.82	124.1	0.125	0.000	0.125	24.7	41.8	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
43	2.493	135.16	135.18	1.11	0.63	124.1	0.154	0.000	0.154	25.9	51.5	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
50	2.953	107.51	107.51	0.60	-0.08	124.1	0.182	0.000	0.182	20.6	41.2	5.0E-02	93.1	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
51	3.018	105.79	105.79	0.65	0.14	124.1	0.186	0.000	0.186	20.3	40.5	5.0E-02	92.3	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
59	3.543	116.13	116.13	0.80	-0.20	124.1	0.219	0.000	0.219	22.2	44.5	5.0E-02	92.7	48.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
66	4.003	86.30	86.29	0.80	-0.90	120.9	0.247	0.000	0.247	20.7	41.3	5.0E-03	82.5	48.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
74	4.528	36.41	36.41	0.32	0.22	117.7	0.278	0.000	0.278	11.6	22.0	5.0E-04	56.0	44.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
82	5.052	12.39	12.40	0.39	0.87	114.6	0.309	0.000	0.309	7.9	14.3	5.0E-07	-9999.0	-9999.0	0.806	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
89	5.512	49.95	49.95	0.30	-0.18	120.9	0.335	0.000	0.335	12.0	20.7	5.0E-03	82.4	44.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
97	6.037	50.02	50.02	0.28	-0.49	120.9	0.367	0.000	0.367	12.0	19.8	5.0E-03	81.2	44.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
104	6.496	29.58	29.57	0.20	-0.79	117.7	0.394	0.000	0.394	9.4	10.1	5.0E-04	45.1	40.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
112	7.021	20.63	20.63	0.13	-0.39	117.7	0.425	0.000	0.425	6.8	10.1	5.0E-04	33.7	38.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
120	7.546	23.45	23.45	0.69	0.69	114.6	0.456	0.000	0.456	11.2	16.6	5.0E-06	-9999.0	-9999.0	1.533	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
127	8.005	125.01	125.01	1.49	-0.55	120.9	0.483	0.000	0.483	29.9	43.1	5.0E-03	83.5	46.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
135	8.530	14.44	14.43	0.15	-0.43	114.6	0.513	0.000	0.513	5.5	7.7	5.0E-05	30.0	36.0	0.928	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
143	9.055	11.82	11.83	0.16	0.73	114.6	0.543	0.000	0.543	5.7	7.5	5.0E-06	-9999.0	-9999.0	0.752	7.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
150	9.514	14.83	14.83	0.14	1.80	114.6	0.570	0.000	0.570	5.7	7.5	5.0E-05	30.0	34.0	0.951	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
158	10.039	14.18	14.20	0.31	1.78	114.6	0.600	0.001	0.600	6.8	8.8	5.0E-06	-9999.0	-9999.0	0.907	8.7	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
165	10.499	2.18	2.30	0.14	11.47	79.6	0.625	0.016	0.610	2.2	2.8	1.0E-15	-9999.0	-9999.0	0.112	0.7	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
173	11.023	1.40	1.51	0.12	9.85	79.6	0.650	0.032	0.618	1.4	1.8	1.0E-15	-9999.0	-9999.0	0.057	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
181	11.548	1.47	1.54	0.19	6.13	82.7	0.672	0.048	0.624	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.069	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
188	12.008	1.00	1.02	0.11	1.60	82.7	0.691	0.063	0.628	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.083	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
196	12.533	1.00	1.07	0.17	5.85	82.7	0.712	0.079	0.653	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.095	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
204	13.058	2.04	2.12	0.24	6.50	82.7	0.735	0.095	0.639	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.110	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
211	13.517	1.59	1.69	0.28	8.59	82.7	0.754	0.110	0.644	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.126	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
219	14.042	1.47	1.50	0.47	2.31	82.7	0.775	0.126	0.649	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.141	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
226	14.501	1.98	2.02	0.54	2.98	82.7	0.794	0.141	0.654	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.157	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
234	15.026	6.58	6.65	0.45	6.58	111.4	0.817	0.157	0.660	6.4	7.8	5.0E-08	-9999.0	-9999.0	0.173	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
242	15.551	7.99	8.03	0.52	4.09	111.4	0.846	0.173	0.673	7.7	9.4	5.0E-08	-9999.0	-9999.0	0.188	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
249	16.010	8.62	8.69	0.55	6.50	111.4	0.871	0.188	0.684	8.3	10.1	5.0E-08	-9999.0	-9999.0	0.204	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
257	16.535	11.05	11.08	0.62	3.46	111.4	0.901	0.204	0.697	10.6	12.7	5.0E-08	-9999.0	-9999.0	0.220	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
265	17.060	8.43	8.47	0.61	3.72	111.4	0.926	0.220	0.706	8.1	9.7	5.0E-08	-9999.0	-9999.0	0.235	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
272	17.519	4.09	4.17	0.39	7.58	82.7	0.949	0.235	0.714	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.251	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
280	18.044	3.71	3.74	0.35	3.29	82.7	0.970	0.251	0.719	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.266	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
287	18.504	4.85	4.89	0.33	3.58	82.7	0.990	0.266	0.724	4.7	5.5	5.0E-08	-9999.0	-9999.0	0.282	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
295	19.029	6.97	6.99	0.61	-0.22	82.7	1.014	0.282	0.732	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.298	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
303	19.554	4.98	4.99	0.34	0.67	111.4	1.036	0.298	0.738	4.8	5.6	5.0E-08	-9999.0	-9999.0	0.313	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
310	20.013	3.96	3.99	0.40	2.78	105.0	1.057	0.313	0.745	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.329	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
318	20.538	2.68	2.82	0.23	4.27	79.6	1.079	0.329	0.750	2.8	3.2	1.0E-15	-9999.0	-9999.0	0.345	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
326	21.063	6.06	6.10	0.42	3.48	111.4	1.103	0.345	0.757	5.8	6.7	5.0E-08	-9999.0	-9999.0	0.360	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
333	21.522	3.71	3.80	0.41	8.10	10.83	1.123	0.360	0.763	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.376	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
341	22.047	5.68	5.75	0.57	5.89	9.94	1.150	0.376	0.774	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	0.390	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
348	22.506	11.82	11.90	0.72	7.76	6.06	1.173	0.390	0.782	11.4	12.9	5.0E-08	-9999.0	-9999.0	0.406	0.5	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0

	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
1	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33		
2	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	N1(60)	k	Dr	Phi	Su	OCR	YoungE	E/qc		
3	(ft)	(tsf)	(tsf)	(tsf)	(psi)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)			
4																					
5																					
714	48.522	18.52	18.71	1.04	17.03	5.57	111.4	2.485	1.140	1.355	17.9	15.4	5.0E-08	-9999.0	-9999.0	1.081	3.3	-9999.0	-9999.0		
722	47.047	21.14	21.27	1.24	11.53	5.85	111.4	2.524	1.157	1.368	20.4	17.4	5.0E-08	-9999.0	-9999.0	1.249	4.0	-9999.0	-9999.0		
729	47.506	18.46	18.55	1.18	7.56	6.38	111.4	2.550	1.171	1.379	17.8	15.1	5.0E-08	-9999.0	-9999.0	1.066	3.1	-9999.0	-9999.0		
737	48.031	21.08	21.14	1.23	5.63	5.83	111.4	2.579	1.187	1.382	20.2	17.2	5.0E-08	-9999.0	-9999.0	1.238	3.8	-9999.0	-9999.0		
744	48.490	21.14	21.19	1.31	4.76	6.20	111.4	2.605	1.202	1.403	20.3	17.1	5.0E-08	-9999.0	-9999.0	1.239	3.6	-9999.0	-9999.0		
752	49.015	19.55	19.58	1.31	2.78	6.71	111.4	2.634	1.218	1.416	18.7	15.8	5.0E-08	-9999.0	-9999.0	1.130	3.3	-9999.0	-9999.0		
760	49.540	15.95	15.70	0.83	5.03	5.30	111.4	2.663	1.235	1.429	15.0	12.6	5.0E-08	-9999.0	-9999.0	0.869	2.2	-9999.0	-9999.0		

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-2003
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-03
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 11:52
CPT File: 064CP03.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method: Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method: Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

	2	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33	
1	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33	
2	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N90	N1(60)	k	Dr	Phi	Su	OCR	YoungE	E/rc	
3	(ft)	(tsf)	(tsf)	(tsf)	(psf)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)				
4																				
5																				
6	0.066	6.33	6.33	0.04	0.20	0.63	111.4	0.004	0.000	0.004	3.0	6.1	1.0E-07	-9999.0	0.422	10.0	10.0	-9999.0	-9999.0	
13	0.525	66.18	66.20	0.50	1.74	0.76	120.9	0.031	0.000	0.031	15.8	31.7	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	132.5	2.001
21	1.050	116.01	116.03	2.12	2.00	1.82	117.7	0.062	0.000	0.062	37.0	74.1	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
28	1.509	150.76	150.76	1.26	0.43	0.84	124.1	0.060	0.000	0.060	28.9	57.8	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
36	2.034	170.62	170.63	2.42	0.77	1.42	120.9	0.122	0.000	0.122	40.9	81.7	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
43	2.493	176.00	176.98	4.17	-1.78	2.37	117.7	0.150	0.000	0.150	56.2	112.4	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
51	3.018	181.68	181.67	4.38	-1.19	2.41	117.7	0.180	0.000	0.180	58.0	116.0	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
59	3.543	192.48	192.51	4.45	1.52	2.82	117.7	0.211	0.000	0.211	48.7	97.4	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
66	4.003	184.94	184.97	4.51	3.31	2.44	117.7	0.238	0.000	0.238	59.0	118.1	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
74	4.528	140.98	140.98	2.10	-0.35	1.49	120.9	0.270	0.000	0.270	33.8	65.0	5.0E-03	95.0	48.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
82	5.052	85.12	85.12	1.50	-0.04	1.58	117.7	0.301	0.000	0.301	30.4	55.3	5.0E-03	95.0	46.0	-9999.0	-9999.0	-9999.0	178.6	1.878
89	5.512	100.29	100.29	1.24	-0.08	1.24	120.9	0.329	0.000	0.329	24.0	41.9	5.0E-03	95.0	46.0	-9999.0	-9999.0	-9999.0	188.4	1.878
97	6.037	163.60	163.61	2.82	1.29	1.72	120.9	0.360	0.000	0.360	39.2	65.3	5.0E-03	95.0	48.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
104	6.488	152.93	152.94	4.88	0.77	3.20	114.6	0.367	0.000	0.367	56.6	94.1	5.0E-05	92.4	48.0	10.170	10.0	-9999.0	-9999.0	-9999.0
112	7.021	130.26	130.27	4.60	1.48	3.53	114.6	0.418	0.000	0.418	49.9	77.2	5.0E-05	86.8	46.0	8.657	10.0	-9999.0	-9999.0	-9999.0
120	7.546	127.57	127.59	4.49	2.17	3.52	114.6	0.448	0.000	0.448	48.9	73.1	5.0E-05	86.8	46.0	8.476	10.0	-9999.0	-9999.0	-9999.0
127	8.005	99.08	99.08	2.38	-0.47	2.40	117.7	0.474	0.000	0.474	31.6	45.9	5.0E-04	77.1	44.0	-9999.0	-9999.0	-9999.0	192.5	1.943
135	8.530	87.77	87.80	2.48	2.07	2.82	114.6	0.505	0.000	0.505	33.6	47.4	5.0E-05	72.7	44.0	5.819	10.0	-9999.0	-9999.0	-9999.0
143	9.055	76.08	76.09	1.61	0.41	2.12	117.7	0.535	0.000	0.535	24.3	33.2	5.0E-04	67.8	44.0	-9999.0	-9999.0	-9999.0	162.7	2.029
150	9.514	71.42	71.45	1.53	2.23	2.15	117.7	0.562	0.000	0.562	22.8	30.4	5.0E-04	65.3	44.0	-9999.0	-9999.0	-9999.0	157.4	2.203
158	10.039	365.21	365.28	4.22	6.91	1.18	124.1	0.583	0.001	0.583	70.0	91.0	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
165	10.499	417.40	417.44	2.31	3.70	0.55	127.3	0.622	0.016	0.606	66.6	85.6	5.0E+00	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-2042
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-03A
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 12:15
CPT File: 064CP03A.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method : Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method : Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

	2	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
1	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33
3	Depth (ft)	qc (tsf)	qt (tsf)	fs (tsf)	u (psf)	RF (%)	Unit Wt (pcf)	T Stress (tsf)	U Stress (tsf)	E Stress (tsf)	N60 (blows/ft)	N1(60) (blows/ft)	k (cm/s)	Dr (%)	Phi (Deg)	Su (tsf)	OCR	YoungE (tsf)	E/qc
6	0.066	4.41	4.42	0.01	0.41	0.23	111.4	0.004	0.000	0.004	2.1	4.2	1.0E-07	-9999.0	-9999.0	0.294	10.0	-9999.0	-9999.0
13	0.525	52.07	52.08	0.20	1.02	0.38	120.9	0.031	0.000	0.031	12.5	24.9	5.0E-03	95.0	50.0	-9999.0	-9999.0	112.1	2.152
21	1.050	136.18	136.19	1.69	0.98	1.23	120.9	0.062	0.000	0.062	33.1	66.2	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
28	1.509	128.23	128.23	2.32	-0.61	1.79	120.9	0.090	0.000	0.090	30.9	61.9	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
36	2.034	123.99	124.00	2.21	0.73	1.78	117.7	0.121	0.000	0.121	39.6	79.2	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
43	2.483	152.49	152.49	2.84	-0.12	1.86	120.9	0.149	0.000	0.149	36.5	73.0	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
51	3.018	231.89	231.88	3.24	-0.75	1.40	120.9	0.180	0.000	0.180	55.5	111.0	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
59	3.543	318.45	318.46	5.18	0.98	1.63	120.9	0.212	0.000	0.212	76.2	152.5	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
66	4.003	360.22	360.24	4.58	1.19	1.27	124.1	0.241	0.000	0.241	69.0	138.0	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
74	4.526	320.62	320.63	4.48	1.04	1.40	124.1	0.273	0.000	0.273	61.4	117.5	5.0E-02	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
82	5.052	261.59	261.61	4.64	1.29	1.77	120.9	0.308	0.000	0.308	62.6	113.3	5.0E-03	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
89	5.512	216.50	216.53	5.95	3.58	2.75	117.7	0.333	0.000	0.333	69.1	119.8	5.0E-04	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0
97	6.037	168.01	168.02	4.98	0.69	2.97	117.7	0.364	0.000	0.364	53.6	88.9	5.0E-04	95.0	48.0	-9999.0	-9999.0	-9999.0	-9999.0
104	6.496	151.72	151.72	4.64	0.06	3.06	114.6	0.391	0.000	0.391	58.1	93.0	5.0E-05	92.1	48.0	10.089	10.0	-9999.0	-9999.0
112	7.021	124.31	124.31	4.05	-0.16	3.26	114.6	0.421	0.000	0.421	47.6	73.4	5.0E-05	85.3	46.0	8.259	10.0	239.5	1.926
120	7.546	106.68	106.68	3.43	0.12	3.21	114.6	0.451	0.000	0.451	40.9	60.9	5.0E-05	79.9	46.0	7.082	10.0	202.3	1.897
127	8.005	90.14	90.14	2.74	-0.28	3.04	114.6	0.477	0.000	0.477	34.5	50.0	5.0E-05	74.3	44.0	5.977	10.0	180.0	1.897
135	8.530	72.51	72.50	2.19	-0.33	3.01	114.6	0.507	0.000	0.507	27.8	39.0	5.0E-05	67.2	44.0	4.800	10.0	161.1	2.153
143	9.055	53.79	53.80	1.60	0.77	2.98	114.6	0.537	0.000	0.537	20.6	28.1	5.0E-05	57.8	42.0	3.551	10.0	132.0	2.454
150	9.514	102.85	102.88	1.41	3.50	1.37	120.9	0.564	0.000	0.564	24.6	32.8	5.0E-03	75.7	44.0	-9999.0	-9999.0	202.7	1.970
158	10.039	678.55	678.57	0.01	2.17	0.00	127.3	0.597	0.001	0.596	108.3	140.3	5.0E+00	95.0	50.0	-9999.0	-9999.0	-9999.0	-9999.0

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-2086
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-04
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 13:01
CPT File: 064CF04.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method: Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method: Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
1	Coh-02	Coh-05	Coh-06	Coh-07	Coh-08	Coh-09	Coh-10	Coh-11	Coh-12	Coh-13	Coh-16	Coh-17	Coh-18	Coh-19	Coh-20	Coh-22	Coh-23	Coh-32	Coh-33		
2	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	N1(60)	k	Dr	Phi	Su	OCR	YoungE	E/qc		
3	(ft)	(tsf)	(tsf)	(tsf)	(psf)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)			
4																					
5																					
363	23.491	61.52	61.56	0.54	4.23	0.88	120.9	1.398	0.421	0.977	14.7	14.9	5.0E-03	53.1	40.0	-9999.0	-9999.0	166.2	2.700		
371	24.015	70.59	70.64	0.41	4.74	0.58	120.9	1.430	0.438	0.992	16.9	17.0	5.0E-03	56.8	40.0	-9999.0	-9999.0	176.3	2.538		
379	24.540	80.65	80.70	0.57	4.76	0.63	120.9	1.462	0.454	1.008	21.7	21.8	5.0E-03	63.7	42.0	-9999.0	-9999.0	207.8	2.291		
386	25.000	35.14	35.18	0.29	4.58	0.83	117.7	1.490	0.468	1.022	11.2	11.1	5.0E-04	36.4	36.0	-9999.0	-9999.0	126.9	3.607		
394	25.525	5.75	5.88	0.13	12.06	2.21	114.6	1.520	0.485	1.035	3.7	3.7	5.0E-07	-9999.0	-9999.0	0.291	0.9	-9999.0	-9999.0		
402	26.050	14.57	14.66	0.11	8.34	0.75	114.6	1.550	0.501	1.049	5.6	5.5	5.0E-05	30.0	30.0	0.874	3.5	-9999.0	-9999.0		
409	26.509	23.36	23.50	0.28	11.53	1.19	114.6	1.576	0.515	1.061	9.0	8.7	5.0E-05	30.0	34.0	1.462	7.5	-9999.0	-9999.0		
417	27.034	54.17	54.20	0.68	2.76	1.26	117.7	1.607	0.532	1.075	17.3	16.7	5.0E-04	48.1	38.0	-9999.0	-9999.0	161.2	2.974		
425	27.559	39.29	39.34	0.67	5.03	1.71	117.7	1.638	0.548	1.090	12.6	12.0	5.0E-04	36.7	36.0	-9999.0	-9999.0	137.6	3.497		
432	28.018	20.76	20.77	0.29	0.77	1.40	114.6	1.665	0.563	1.102	8.0	7.6	5.0E-05	30.0	32.0	1.274	5.7	-9999.0	-9999.0		
440	28.543	14.69	14.93	0.10	3.99	0.67	114.6	1.695	0.579	1.116	5.7	5.4	5.0E-05	30.0	30.0	0.882	3.2	-9999.0	-9999.0		
447	29.002	9.13	9.23	0.09	9.16	0.98	114.6	1.721	0.593	1.128	4.4	4.2	5.0E-06	-9999.0	-9999.0	0.501	1.5	-9999.0	-9999.0		
455	29.527	12.78	12.87	0.22	7.94	1.71	114.6	1.751	0.610	1.141	6.2	5.8	5.0E-06	-9999.0	-9999.0	0.741	2.4	-9999.0	-9999.0		
463	30.052	11.44	11.60	0.32	15.15	2.76	114.6	1.781	0.626	1.155	5.6	5.2	5.0E-06	-9999.0	-9999.0	0.655	2.0	-9999.0	-9999.0		
470	30.511	5.30	5.72	0.22	36.22	3.66	111.4	1.807	0.640	1.166	5.5	5.1	5.0E-06	-9999.0	-9999.0	0.261	0.8	-9999.0	-9999.0		
478	31.036	7.80	7.94	0.10	22.58	1.28	114.6	1.837	0.657	1.180	3.8	3.5	5.0E-06	-9999.0	-9999.0	0.400	1.1	-9999.0	-9999.0		
485	31.498	10.80	11.05	0.01	23.36	0.09	114.6	1.862	0.671	1.191	4.2	3.9	5.0E-05	30.0	30.0	0.612	1.8	-9999.0	-9999.0		
493	32.021	6.58	6.86	0.18	26.04	2.63	114.6	1.892	0.688	1.205	4.4	4.0	5.0E-07	-9999.0	-9999.0	0.331	0.9	-9999.0	-9999.0		
501	32.546	6.39	6.75	0.17	33.89	2.52	114.6	1.923	0.704	1.219	4.3	3.9	5.0E-07	-9999.0	-9999.0	0.322	0.9	-9999.0	-9999.0		
508	33.005	5.75	6.21	0.12	42.13	1.94	114.6	1.949	0.718	1.231	4.0	3.6	5.0E-07	-9999.0	-9999.0	0.284	0.8	-9999.0	-9999.0		
516	33.530	6.20	6.64	0.16	41.16	2.42	114.6	1.979	0.735	1.244	4.2	3.8	5.0E-07	-9999.0	-9999.0	0.311	0.9	-9999.0	-9999.0		
524	34.055	59.28	59.33	0.31	4.39	0.52	120.9	2.010	0.751	1.259	14.2	12.7	5.0E-03	48.4	36.0	-9999.0	-9999.0	177.9	2.989		
531	34.514	41.39	41.49	0.38	9.50	0.92	117.7	2.038	0.765	1.272	13.2	11.7	5.0E-04	38.0	36.0	-9999.0	-9999.0	148.7	3.584		
539	35.039	9.77	9.96	0.32	17.27	3.22	114.6	2.068	0.782	1.286	6.4	5.6	5.0E-07	-9999.0	-9999.0	0.526	1.4	-9999.0	-9999.0		
546	35.498	10.35	10.58	0.32	21.71	3.03	114.6	2.094	0.798	1.298	6.8	5.9	5.0E-07	-9999.0	-9999.0	0.566	1.5	-9999.0	-9999.0		
554	36.023	12.39	12.91	0.34	48.06	2.64	114.6	2.124	0.813	1.311	6.2	5.4	5.0E-06	-9999.0	-9999.0	0.719	2.0	-9999.0	-9999.0		
562	36.548	14.76	14.97	0.40	19.79	2.68	114.6	2.154	0.829	1.325	7.2	6.2	5.0E-06	-9999.0	-9999.0	0.854	2.4	-9999.0	-9999.0		
569	37.007	11.69	11.91	0.35	20.66	2.95	114.6	2.180	0.843	1.337	7.8	6.6	5.0E-07	-9999.0	-9999.0	0.649	1.7	-9999.0	-9999.0		
577	37.532	7.60	8.05	0.25	41.76	3.11	114.6	2.210	0.860	1.350	5.1	4.4	5.0E-07	-9999.0	-9999.0	0.389	1.0	-9999.0	-9999.0		
585	38.057	40.57	40.67	0.21	9.24	0.52	117.7	2.240	0.876	1.364	13.0	11.1	5.0E-04	36.4	36.0	-9999.0	-9999.0	150.4	3.697		
592	38.517	36.73	36.86	0.28	12.37	0.76	117.7	2.267	0.890	1.377	11.8	10.0	5.0E-04	33.5	34.0	-9999.0	-9999.0	142.6	3.868		
600	39.042	18.46	18.63	0.46	15.21	2.48	114.6	2.298	0.907	1.391	8.9	7.8	5.0E-06	-9999.0	-9999.0	1.089	3.2	-9999.0	-9999.0		
607	39.501	5.65	5.90	0.32	32.40	5.43	111.4	2.324	0.921	1.403	5.7	4.8	5.0E-08	-9999.0	-9999.0	0.239	0.7	-9999.0	-9999.0		
615	40.028	7.87	8.03	0.47	33.83	5.86	111.4	2.353	0.937	1.416	7.7	6.5	5.0E-08	-9999.0	-9999.0	0.379	0.9	-9999.0	-9999.0		
623	40.551	6.39	6.71	0.32	29.86	4.78	111.4	2.383	0.954	1.429	6.4	5.4	5.0E-08	-9999.0	-9999.0	0.288	0.7	-9999.0	-9999.0		
630	41.010	15.53	15.84	0.38	28.80	2.41	114.6	2.408	0.968	1.440	7.6	6.3	5.0E-06	-9999.0	-9999.0	0.885	2.3	-9999.0	-9999.0		
638	41.535	21.46	21.63	0.30	15.92	1.39	114.6	2.439	0.985	1.454	8.3	6.9	5.0E-05	30.0	32.0	1.280	3.8	-9999.0	-9999.0		
646	42.060	7.41	7.76	0.24	32.52	3.10	114.6	2.468	1.001	1.467	5.0	4.1	5.0E-07	-9999.0	-9999.0	0.353	0.8	-9999.0	-9999.0		
653	42.519	16.23	16.49	0.44	23.86	2.68	114.6	2.495	1.015	1.479	7.9	6.5	5.0E-06	-9999.0	-9999.0	0.933	2.4	-9999.0	-9999.0		
661	43.044	11.31	11.60	0.27	26.90	2.33	114.6	2.525	1.032	1.493	5.6	4.5	5.0E-06	-9999.0	-9999.0	0.605	1.4	-9999.0	-9999.0		
668	43.503	10.74	11.05	0.34	28.74	3.09	114.6	2.551	1.046	1.505	7.1	5.7	5.0E-07	-9999.0	-9999.0	0.566	1.3	-9999.0	-9999.0		
676	44.028	16.35	16.61	0.49	23.82	2.98	114.6	2.581	1.062	1.519	8.0	6.5	5.0E-06	-9999.0	-9999.0	0.935	2.3	-9999.0	-9999.0		
684	44.553	15.97	16.28	0.51	28.90	3.14	114.6	2.611	1.079	1.532	7.8	6.3	5.0E-06	-9999.0	-9999.0	0.911	2.2	-9999.0	-9999.0		
691	45.013	6.27	6.51	0.17	22.69	2.62	114.6	2.638	1.093	1.543	4.2	3.3	5.0E-07	-9999.0	-9999.0	0.258	0.7	-9999.0	-9999.0		
699	45.538	8.94	9.27	0.42	30.83	4.54	111.4	2.668	1.110	1.557	8.9	7.1	5.0E-08	-9999.0	-9999.0	0.441	0.9	-9999.0	-9999.0		
706	45.997	4.34	4.87	0.19	49.22	3.91	111.4	2.692	1.124	1.568	4.7	3.7	5.0E-08	-9999.0	-9999.0	0.145	0.5	-9999.0	-9999.0		
714	46.522	5.11	5.66	0.11	51.00	1.95	114.6	2.722	1.140	1.582	3.6	2.9	5.0E-07	-9999.0	-9999.0	0.186	0.6	-9999.0	-9999.0		

	2	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33	
1	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-18	Col-20	Col-22	Col-23	Col-32	Col-33	
2	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	N1(60)	k	Dr	Phi	Su	OCR	YoungE	E/qc	
3	(ft)	(tsf)	(tsf)	(tsf)	(psi)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)		
4																				
5																				
722	47.047	17.31	17.61	0.44	27.51	2.50	114.6	2.752	1.157	1.595	8.4	6.7	5.0E-08	-9999.0	0.990	2.3	-9999.0	-9999.0		
728	47.506	5.30	5.87	0.21	52.58	3.59	111.4	2.778	1.171	1.607	5.6	4.4	5.0E-08	-9999.0	0.206	0.8	-9999.0	-9999.0		
737	48.031	4.98	5.59	0.17	56.72	3.05	111.4	2.807	1.187	1.620	5.4	4.2	5.0E-08	-9999.0	0.186	0.6	-9999.0	-9999.0		
744	48.490	7.35	7.86	0.20	47.82	2.55	114.6	2.833	1.202	1.632	5.0	3.9	5.0E-07	-9999.0	0.335	0.7	-9999.0	-9999.0		
752	49.015	29.32	29.60	0.49	26.02	1.66	114.6	2.864	1.218	1.645	11.3	8.8	5.0E-05	30.0	1.783	5.1	-9999.0	-9999.0		
760	49.540	36.35	36.59	0.95	22.06	2.60	114.6	2.894	1.235	1.659	14.0	10.9	5.0E-05	34.0	2.248	7.3	-9999.0	-9999.0		

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.201
Run No: 04-0426-1745-2135
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-05
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 13:50
CPT File: 064CP05.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method: Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method: Jamiolkowski - All Sands
State Parameter M: 1.20

Used Unit Weights Assigned to Soil Zones

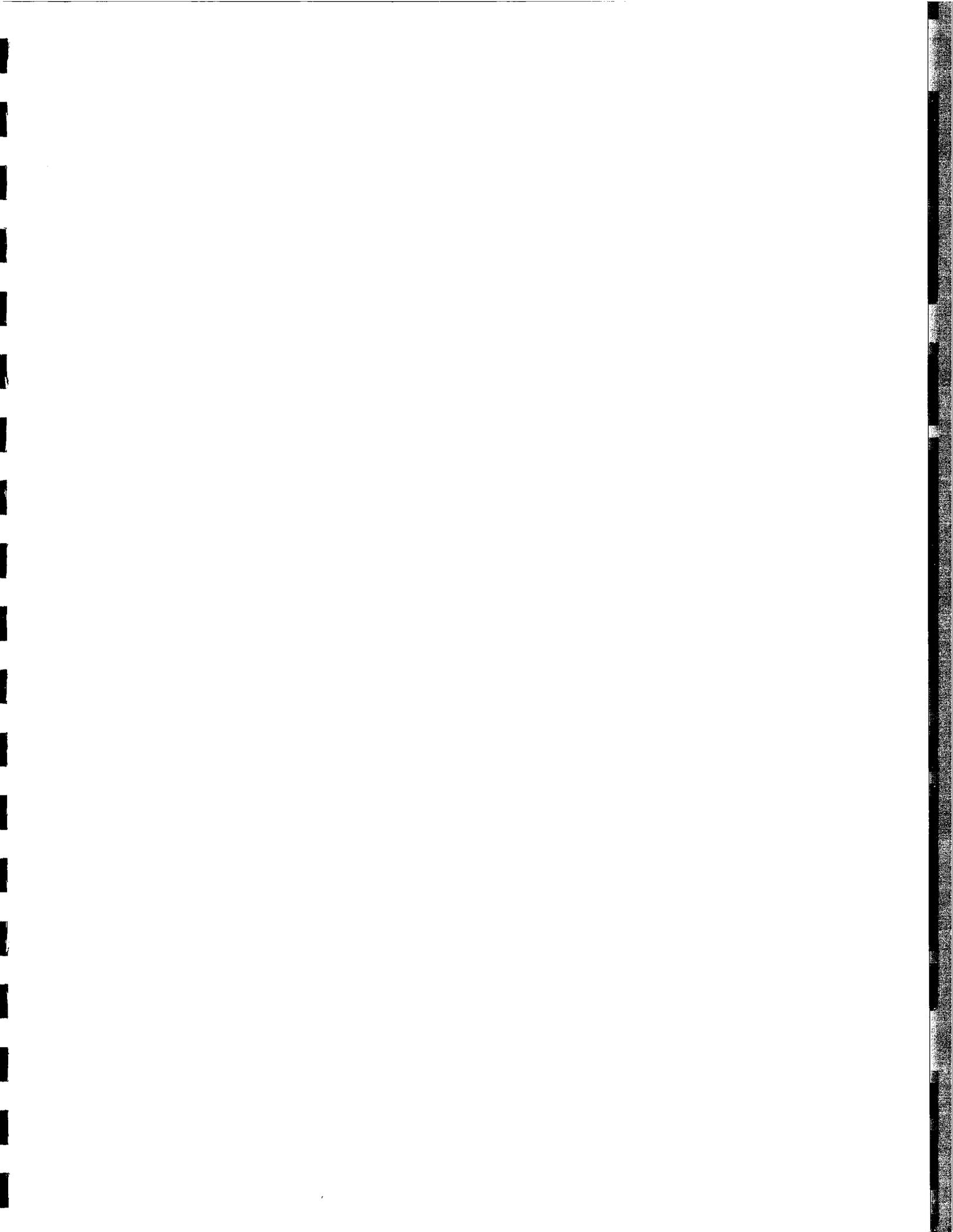
1	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33		
Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33	YoungE	OCR	Col-32	Col-33	
Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	N1(60)	k	Dr	Phi	Su	OCR	YoungE	Col-32	Col-33	YoungE	OCR	Col-32	Col-33
(ft)	(tsf)	(tsf)	(tsf)	(psf)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)			(tsf)			
6	0.068	6.06	0.03	0.10	0.50	111.4	0.004	0.000	0.004	2.9	5.8	1.0E-07	-9999.0	-9999.0	0.404	10.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
13	0.525	39.80	0.32	0.37	0.81	117.7	0.030	0.000	0.030	12.7	25.4	5.0E-04	90.3	50.0	-9999.0	9999.0	95.1	2.389	95.1	9999.0	95.1	2.389	95.1
21	1.050	32.84	0.34	-1.56	1.04	117.7	0.061	0.000	0.061	10.5	21.0	5.0E-04	74.7	48.0	-9999.0	9999.0	85.9	2.617	85.9	9999.0	85.9	2.617	85.9
28	1.509	34.30	0.38	-0.16	1.11	117.7	0.088	0.000	0.088	10.9	21.9	5.0E-04	70.7	48.0	-9999.0	9999.0	87.8	2.561	87.8	9999.0	87.8	2.561	87.8
36	2.034	114.22	0.86	0.71	0.75	124.1	0.120	0.000	0.120	21.9	43.8	5.0E-02	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
43	2.493	168.07	3.40	1.29	2.02	117.7	0.148	0.000	0.148	53.7	107.3	5.0E-04	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
51	3.018	134.03	3.70	-0.14	2.76	117.7	0.179	0.000	0.179	42.8	85.6	5.0E-04	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
59	3.543	151.91	3.06	0.18	2.01	117.7	0.210	0.000	0.210	48.5	97.0	5.0E-04	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
66	4.003	110.01	2.27	-0.02	2.06	117.7	0.237	0.000	0.237	35.1	70.2	5.0E-04	90.0	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
74	4.528	114.86	1.93	0.02	1.68	120.9	0.268	0.000	0.268	27.5	53.1	5.0E-03	89.5	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
82	5.052	157.08	2.02	-0.49	1.29	120.9	0.300	0.000	0.300	37.6	68.7	5.0E-03	95.0	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
89	5.512	140.47	1.87	0.65	1.33	120.9	0.328	0.000	0.328	33.6	58.8	5.0E-03	92.4	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
97	6.037	152.10	1.72	0.35	1.13	120.9	0.359	0.000	0.359	36.4	60.8	5.0E-03	93.3	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
104	6.498	138.69	2.04	-0.41	1.47	120.9	0.387	0.000	0.387	33.2	53.4	5.0E-03	89.6	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
112	7.021	137.85	2.37	2.17	1.72	120.9	0.419	0.000	0.419	33.0	51.0	5.0E-03	88.3	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
120	7.546	124.95	1.99	0.00	1.60	120.9	0.451	0.000	0.451	29.9	44.6	5.0E-03	84.5	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
127	8.005	112.30	1.21	0.85	2.41	117.7	0.479	0.000	0.479	35.9	51.8	5.0E-04	80.5	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
135	8.530	122.91	1.29	-1.56	1.05	120.9	0.510	0.000	0.510	29.4	41.2	5.0E-03	82.2	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
143	9.055	121.43	1.40	-0.75	1.16	120.9	0.542	0.000	0.542	28.1	39.5	5.0E-03	81.0	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
150	9.514	127.31	1.70	-1.10	1.34	120.9	0.570	0.000	0.570	30.5	40.4	5.0E-03	81.8	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
158	10.039	175.93	2.70	-0.92	1.53	120.9	0.602	0.001	0.602	42.1	54.4	5.0E-03	90.2	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
165	10.499	172.74	2.87	-1.39	1.66	120.9	0.629	0.002	0.629	41.4	52.8	5.0E-03	89.3	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
173	11.023	419.30	6.82	1.89	1.85	120.9	0.662	0.032	0.662	100.4	126.5	5.0E-03	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
181	11.548	434.52	8.49	30.17	0.22	127.3	0.694	0.048	0.694	69.4	86.4	5.0E+00	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
188	12.008	455.28	8.49	4.58	1.86	120.9	0.723	0.063	0.723	109.0	134.2	5.0E-03	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
196	12.533	427.24	6.13	3.62	1.44	124.1	0.755	0.079	0.755	81.8	99.8	5.0E-02	95.0	50.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
204	13.058	335.25	3.95	3.04	1.18	124.1	0.787	0.095	0.787	64.2	77.2	5.0E-02	95.0	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
211	13.517	278.29	2.26	3.29	0.82	124.1	0.816	0.110	0.816	52.9	63.0	5.0E-02	95.0	48.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
219	14.042	232.98	1.75	2.49	0.75	124.1	0.849	0.126	0.849	44.6	52.5	5.0E-02	95.0	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
226	14.501	211.51	1.57	2.57	0.74	124.1	0.877	0.141	0.877	40.5	47.2	5.0E-02	92.5	46.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
234	15.026	146.16	0.71	1.96	0.49	124.1	0.910	0.157	0.910	28.0	32.3	5.0E-02	81.6	44.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
242	15.551	88.80	0.76	0.82	0.66	124.1	0.942	0.173	0.942	21.3	24.3	5.0E-03	67.0	42.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
249	16.010	106.68	0.70	0.81	0.66	124.1	0.970	0.188	0.970	20.4	23.1	5.0E-03	67.0	42.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
257	16.535	93.84	0.51	0.61	0.54	124.1	1.002	0.204	1.002	18.0	20.1	5.0E-02	68.1	42.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
265	17.060	71.35	0.42	0.35	0.59	120.9	1.034	0.220	1.034	17.1	18.9	5.0E-03	59.9	42.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
272	17.519	58.28	0.36	0.09	0.82	120.9	1.061	0.235	1.061	13.9	15.3	5.0E-03	53.9	40.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
280	18.044	34.24	0.22	-0.31	0.84	117.7	1.083	0.251	1.083	10.9	11.9	5.0E-04	38.4	38.0	-9999.0	9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
287	18.504	10.54	0.34	0.39	3.23	114.6	1.120	0.266	1.120	6.7	7.3	5.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
295	19.029	12.71	0.33	11.06	2.58	114.6	1.150	0.282	1.150	6.1	6.6	5.0E-06	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
303	19.554	7.35	0.19	11.42	2.55	114.6	1.180	0.298	1.180	4.8	5.1	5.0E-07	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
310	20.013	2.94	0.12	14.12	3.89	111.4	1.206	0.313	1.206	3.0	3.1	5.0E-08	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
318	20.538	1.40	0.10	18.49	6.25	79.6	1.231	0.329	1.231	1.5	1.6	1.0E-15	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
326	21.063	1.40	0.07	17.68	4.40	79.6	1.256	0.345	1.256	1.5	1.6	1.0E-15	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
333	21.522	1.15	0.07	20.44	5.11	79.6	1.276	0.360	1.276	1.3	1.4	1.0E-15	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
341	22.047	1.00	0.03	20.68	2.45	79.6	1.298	0.376	1.298	1.2	1.2	1.0E-15	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
348	22.506	1.00	0.05	17.83	3.14	111.4	1.319	0.390	1.319	1.5	1.6	5.0E-08	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0	-9999.0
356	23.031	1.40	0.04	19.89	2.48	111.4	1.342	0.407	1.342	0.8	0.8	1.0E-07	-9										

	2	3	4	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33		
	Depth	qc	qt	fs	u	Rf	Unit Wt	T Stress	U Stress	E Stress	N60	M1(60)	k	Dr	Phi	Su	OCR	YoungE	E/qc		
	(ft)	(tsf)	(tsf)	(tsf)	(psi)	(%)	(pcf)	(tsf)	(tsf)	(tsf)	(blows/ft)	(blows/ft)	(cm/s)	(%)	(Deg)	(tsf)		(tsf)			
722	47.047	24.53	25.00	0.57	43.81	2.29	114.6	2.690	1.157	1.533	9.6	7.7	5.0E-05	30.0	32.0	1.488	4.4	-9999.0	-9999.0		
729	47.506	25.23	25.58	0.67	32.17	2.63	114.6	2.716	1.171	1.545	12.2	9.9	5.0E-06	-9999.0	-9999.0	1.524	4.5	-9999.0	-9999.0		
737	48.031	28.68	29.37	0.93	64.29	3.17	114.6	2.748	1.187	1.559	14.1	11.3	5.0E-06	-9999.0	-9999.0	1.775	5.5	-9999.0	-9999.0		
744	48.480	32.26	32.82	1.19	51.87	3.63	114.6	2.773	1.202	1.571	15.7	12.5	5.0E-06	-9999.0	-9999.0	2.003	6.6	-9999.0	-9999.0		
752	49.015	35.27	35.44	1.39	16.33	3.93	114.6	2.803	1.218	1.585	17.0	13.5	5.0E-06	-9999.0	-9999.0	2.176	7.4	-9999.0	-9999.0		
760	49.540	30.40	30.72	1.36	26.84	4.44	114.6	2.833	1.235	1.598	19.6	15.5	5.0E-07	-9999.0	-9999.0	1.859	5.7	-9999.0	-9999.0		

Gregg In Situ, Inc. - CPT Interpretation
Interpretation Output - Release 1.20I
Run No: 04-0426-1745-2239
Job No: 02-100
Client: MACTEC
Project: TVA - Stevenson, Alabama
Site: CPT-06
Location: TVA
Cone: H. Benkhayal
CPT Date: 04/21/04
CPT Time: 15:47
CPT File: 064CF06.COR
Northing (m): 0.000000
Easting (m): 0.000000
Elevation (m): 0.000000

Water Table (m): 3.05 (ft): 10.0
Unit Weight of Water (default): 62.40 pcf
Averaging Increment (m): 0.0 (Every Data Point)
Phi Method : Robertson and Campanella, 1983
Su Nkt used: 15.00 Su/P' (nc): 0.30
Dr Method : Jamiolkowski - All Sands
State Parameter M: 1.20
Used Unit Weights Assigned to Soil Zones

	2	5	6	7	8	9	10	11	12	13	16	17	18	19	20	22	23	32	33
1	Col-02	Col-05	Col-06	Col-07	Col-08	Col-09	Col-10	Col-11	Col-12	Col-13	Col-16	Col-17	Col-18	Col-19	Col-20	Col-22	Col-23	Col-32	Col-33
3	Depth (ft)	qc (tsf)	qt (tsf)	fs (tsf)	u (psi)	Rf (%)	Unit Wt (pcf)	T Stress (tsf)	U Stress (tsf)	E Stress (tsf)	N60 (blows/ft)	N1(60) (blows/ft)	k (cm/s)	Dr (%)	Phi (Deg)	Su (tsf)	OCR	YoungE (tsf)	E/qc
722	47.047	16.67	16.98	0.80	28.58	4.72	111.4	2.677	1.157	1.521	16.3	13.2	5.0E-08	-9999.0	-9999.0	0.953	2.3	-9999.0	-9999.0
729	47.506	23.38	23.83	1.11	41.78	4.67	111.4	2.703	1.171	1.532	22.8	18.4	5.0E-08	-9999.0	-9999.0	1.408	4.0	-9999.0	-9999.0
737	48.031	25.93	26.52	1.16	54.70	4.38	114.6	2.732	1.187	1.545	16.9	13.6	5.0E-07	-9999.0	-9999.0	1.566	4.7	-9999.0	-9999.0
744	48.490	17.50	17.89	0.92	36.65	5.16	111.4	2.758	1.202	1.566	17.1	13.7	5.0E-08	-9999.0	-9999.0	1.009	2.4	-9999.0	-9999.0
752	49.015	17.56	18.17	0.74	55.76	4.08	114.6	2.786	1.218	1.570	11.6	9.3	5.0E-07	-9999.0	-9999.0	1.025	2.5	-9999.0	-9999.0
760	49.540	15.72	16.35	0.59	58.94	3.62	114.6	2.818	1.235	1.583	10.4	8.3	5.0E-07	-9999.0	-9999.0	0.902	2.1	-9999.0	-9999.0



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

The waste disposal areas at Widows Creek Fossil Plant (WCF) were inspected for dike structural stability on December 5 and 6, 2007 by Kelly Evans of TVA Fossil Engineering Design Services (EDS) and Robert Knox of TVA Fuel By-products. The previous annual inspection was performed on November 27, 28, and 29, 2006. The results of the inspection of the Coal Yard Drainage Basin, Coal Yard Perimeter Ditch, Limestone Pile Drainage Basin, Wet Gypsum Stacking Area, Stilling Pond for the Wet Gypsum Stacking Area, Active Ash Pond, Stilling Pond for Active Ash Pond, Stilling Pond for the Active Ash Pond, Perimeter Dikes, Red Water Pond, Chemical Treatment Pond, and the Abandoned Ash Disposal Area are listed below. A summary of recommendations is also provided.

COAL YARD DRAINAGE BASIN

- **Location** - West of Powerhouse and Coal Pile (Directions based on Plant North).
- **Effluent** - Pumped to Active Ash Pond.
- **Observations (see sketch API08-1 for photo locations)**
 - Interior Slopes - Satisfactory; sparse vegetation on slopes. No significant erosion. (Photos 1 and 2).
 - Sediment Level - Excellent - Pond was cleaned in 2007
 - ◆ Small retention basin before pond inlet is full of coal fines (Photos 3 and 4).
 - ◆ Wooden weir in retention basin damaged (photo 3).
 - Pump
 - ◆ Platform needs painting and repair to handrail. This is a future potential safety issue.
 - ◆ Last inspection plant personnel stated that float switch not operable. Pump manual switch must be wired opened. Unable to verify if this was corrected. (Photos 5 and 6).



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

COAL YARD DRAINAGE BASIN (continued)

- **Actions Since Previous Inspection**
 - Pond cleaned.

- **Recommendations**
 - Monitor the East interior slope. If erosions starts, place suitable earth material on slope prior to seeding and mulching.
 - ◆ Notify EDS of any changes.
 - Repair pump float switch so that pump can run in automatic mode. If this has been corrected disregard.
 - Repair pump platform handrail. Paint platform within next two to three years.
 - Clean sediment in retention basin and repair weir.



Coal Yard Pond retention basin discharge pipes - damaged weir

Photo 3

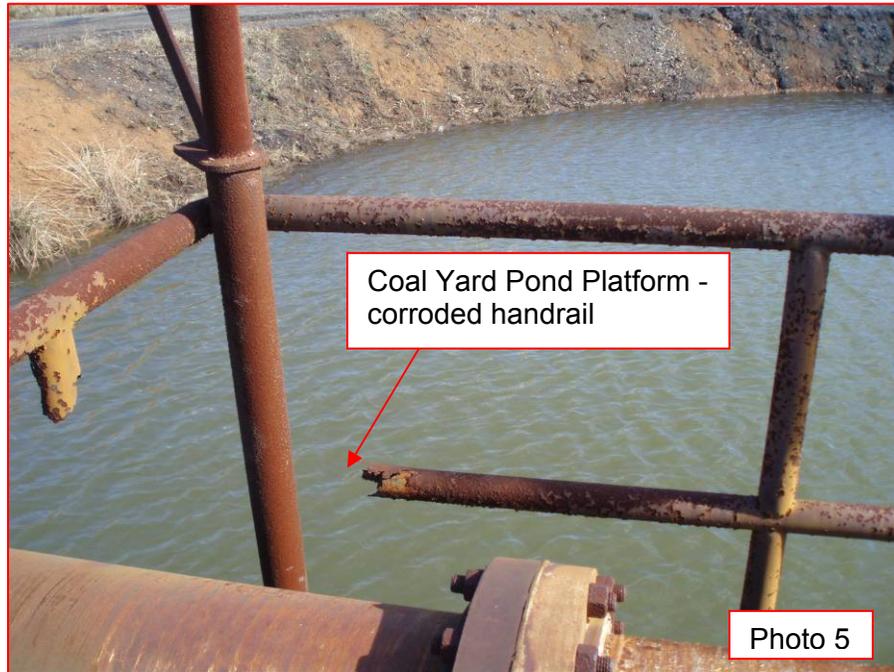


Coal Yard Pond retention basin.

Photo 4

WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008

COAL YARD DRAINAGE BASIN - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

COAL YARD PERIMETER DITCH

- **Location** - Perimeter of Coal Yard West of the Powerhouse.
- **Effluent** - Drains to the coal yard drainage basin.
- **Observations (see sketch API08-1 for photo locations)**
 - Significant improvement since last inspection.
 - Sediment and coal fines filling ditch in one area on the west side of coal yard and along the length of the south side of the coal yard. (Photos 7-10).



- **Actions Since Previous Inspection**
 - Ditch cleaned as part of routine maintenance.
- **Recommendation**
 - Continue routine cleaning of the perimeter ditch.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

COAL YARD PERIMETER DITCH - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

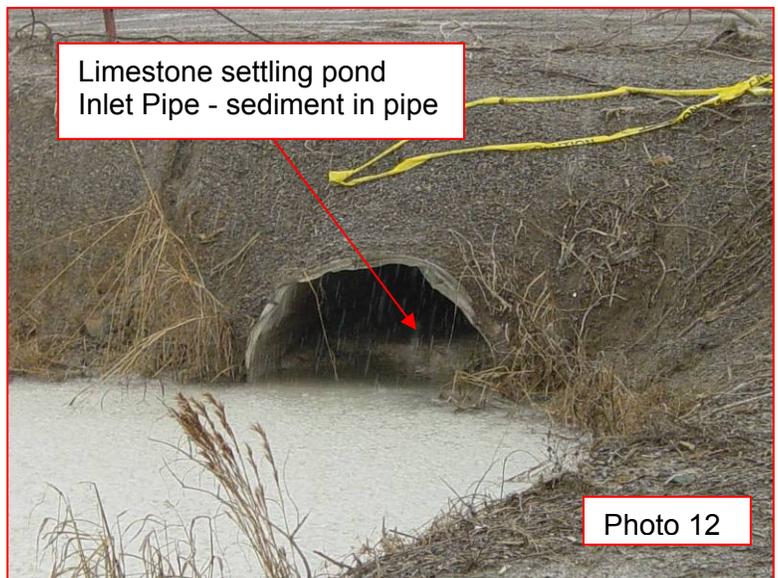
LIMESTONE PILE DRAINAGE BASIN

- **Location** - East of Powerhouse.
- **Effluent**
 - Discharges to a series of stilling ponds.
 - Final stilling pool discharges to Outfall 005 into Gunterville Reservoir.

- **Observations (see sketch API08-1 for photo locations)**
 - Interior Slopes - Satisfactory condition with no vegetation (See Photo 11).
 - ◆ No erosion detected.
 - Sediment Level - Pond appears to be filling up again. (See Photos 11 & 12).
 - Discharge - submerged
 - Final Stilling Pond
 - ◆ Interior slopes - Good condition
 - ◆ Discharge structure - Good condition - replaced on 2005 (See Photo 13)

- **Actions Since Previous Inspection**
 - Pond cleaned December 2006.

- **Recommendations**
 - Continue good management practices utilized in maintaining the Limestone Pile Drainage Basin.
 - Clean sediment around inlet. Monitor and clean-out pond as required.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

LIMESTONE PILE DRAINAGE BASIN - photos continued



WET GYPSUM STACKING AREA

- **Location** - East side of Widows Creek which borders the East side of the Active Ash Pond.
- **Effluent** - Discharges into Gypsum Stilling Pond.
- **Observations (see sketch API08-2 & 3 for photo locations)**
 - The development of the dry stack area appears to be in general accordance with the stacking plan. See TVA drwgs 10W235-1 thru 16 for details. (Photos 14-20).
 - Lower perimeter dikes were generally in good condition.
 - ◆ General terrain at base of lower perimeter dike is low lying and drains poorly. This is worse on the South and East dikes.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA - continued

• **Observations - continued**

- Lower perimeter dikes - continued
 - ◆ Bottom 15 feet and toe of slope was saturated for ~80 feet in an area along the southern perimeter dike (see note on attached drawing API08).
 - ◆ Bare spots (4) noted on the previous inspection at the base of the northwest perimeter dike have been corrected and were barely visible.
 - ◆ Woody growth was noted on the southwest slope (see note on attached sketch API08-2).
 - ◆ Overall, slopes were well vegetated and properly maintained.
- Upper slopes have various degrees of erosion; however, there is significant improvement since last inspection.
 - ◆ Soil cover has been placed up to bench elevation 650.
 - ◆ Sparse vegetation existed on soil cover allowing some erosion.
 - ◆ Reels are present on all slopes (Photos 21 & 22).
 - ◆ Toe drains installed at bench elevation 650.
 - ◆ Ruts and sloughing is present along the Northwest slope. Sloughing was worse between toe drain outlets 13 and 12. (Photos 23 & 24).
 - ◆ The far west outlet of the no. 12 toe drain outlet was not flowing (Photo 25).
 - ◆ The east PVC drain inspection well of no.12 toe drain outlets was damaged. A hole in the side will allow sediment to enter (Photos 26 and 27).



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA - continued

• **Observations - continued**

- Upper slopes - continued
 - ◆ Sloughing of the lower portion of the West slope next to the stilling pond was noted. This area does not have toe drains installed yet because the total construction width has not been completed.
 - ◆ Erosion is present at the South discharge outlet (Photo 33).
- Toe drains installed at bench elevation 650.
- Storm run-off is starting to erode access road at the north corner of the stack (Photo 35).
- Toe drain outlet pipes are covered with sediment material at various locations.
- Several bench drain outlet pipes were also covered with sediment.
- Sediment accumulation was noted in the perimeter ditch due to soil erosion (Photo 36).
- Metal sluice lines in contact with bottom ash. This will corrode these lines (Photo 34).



• **Actions Since Previous Inspection**

- Soil cover placed on slopes up to first bench.
- Cleaned and re-graded perimeter ditch to drain.
- Weir installed on west side of gypsum sluicing operations.
- Bench drains installed on west side of stack next to stilling pond.
- Erosion repaired around sluice lines at the base of stack next to stilling pond.
- Continued operations in accordance with existing permit.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA (continued)

• **Recommendations**

- Continue operations in accordance with the existing permit requirements.
- Monitor wet area along the Southern lower perimeter dike.
- Remove trees and woody growth from the Southwest lower perimeter dike.
- Repair erosion along gypsum upper perimeter dike slopes on a continuous basis until vegetation is established.
- Rework a portion of the West slope next to the Stilling Pond. Install toe drains as soon as the construction sequencing will allow. This will reduce saturation of the slope toe and will reduce sloughing in this area.
- Re-grade perimeter road surface and stabilize to prevent erosion. This is at the north corner of the stack as shown on drawing API08-2.
 - ◆ Estimated Area - 50 yd².
- Clean-out all toe drain outlets and verify that there are no obstructions in the lines.
- Uncover bench drain outlets and place rip-rap as required. Several of these outlets were covered.
- Pump the PVC drainage basins/inspection wells for toe drains 11, 12, and 13 toe drains to remove sediment. This may open outlets that were not flowing. This activity must be done in the spring or summer months.
- Engineering Design to develop recommendations to address sloughing along the northwest slope. This will take approximately 80 man-hours (\$5,000). In order to limit degradation of this area, improvement should be implemented before next fall.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA (continued)

- **Recommendations**
 - Remove sediment from perimeter ditch to insure drainage. This will be on a continuous basis until vegetation is established on the upper slopes.
 - Continue maintenance of the dike slopes by mowing annually. This will also inhibit woody growth.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA - photos continued



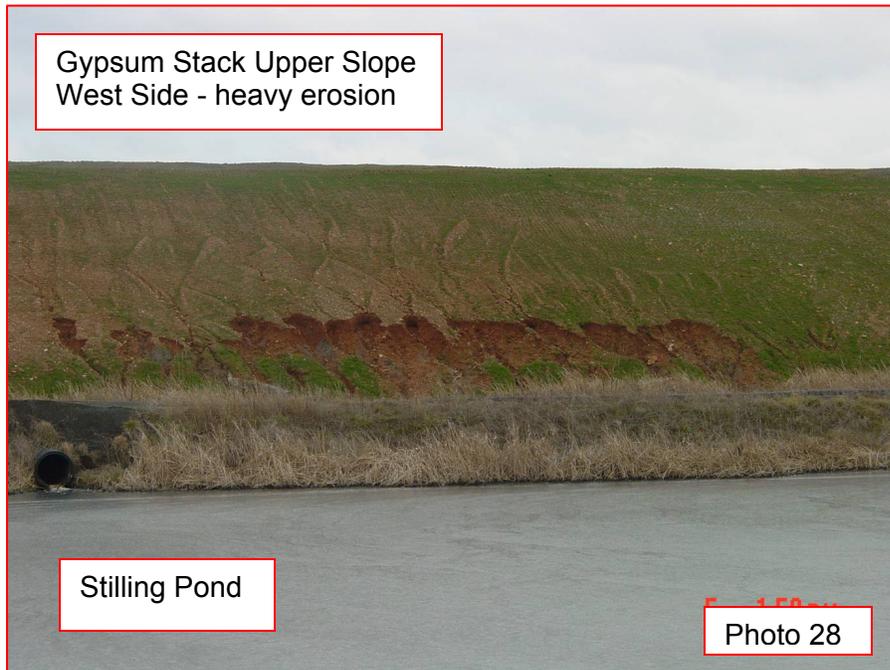
WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008

WET GYPSUM STACKING AREA - photos continued



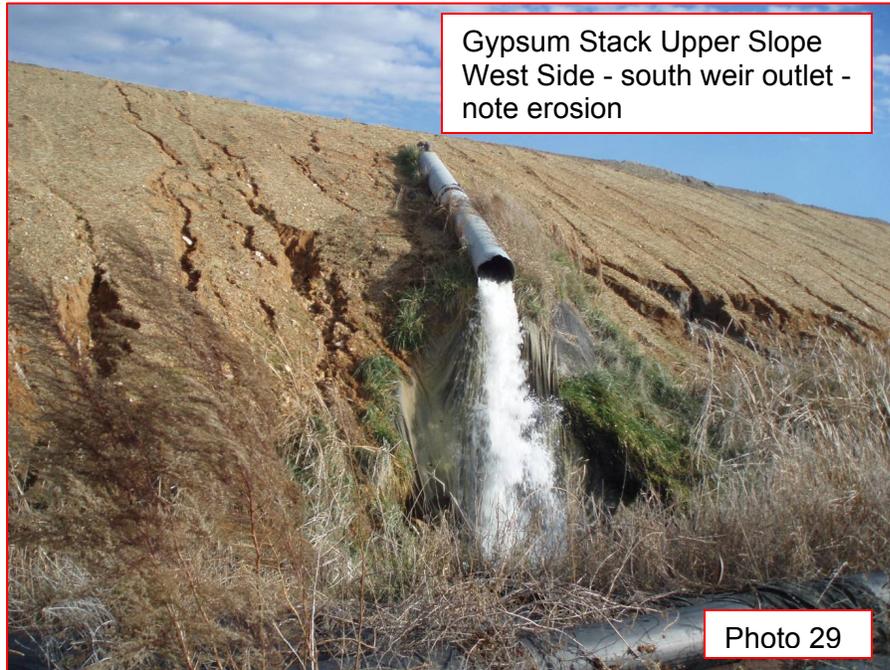
WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008

WET GYPSUM STACKING AREA - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA - photos continued



WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008

WET GYPSUM STACKING AREA - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

WET GYPSUM STACKING AREA - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

STILLING POND FOR WET GYPSUM STACKING AREA

- **Location** - West of Wet Gypsum Stacking Area

- **Effluent** - Gravity Drains to Outfall 008 into Gunterville Reservoir (Photo 43).

- **Observations**

- Pond Surface - good no floating debris (Photo 35)
- Discharge pipes into Pond from Gypsum Wet Stack are in good condition (Photos 29, 36 and 37)
 - ◆ Southern Discharge is the existing concrete pipe for old gypsum discharge weir. Hole has been knocked through top of pipe wall so water from perimeter ditch can enter.
- Wooden Discharge Structure - could not be adequately inspected.
 - ◆ Access walkway unstable.
- Interior Slopes - established vegetation.
- Exterior Slopes - established vegetation.

- **Actions Since Previous Inspection**

- Floating ash removed.
- HDPE pipes at North end of pond installed per DCN WCF-04-1016 when construction sequence allowed.
- Vegetation on slopes cut back.
- New discharge pipe installed for weir installed on west side of gypsum sluicing operations (Photo 37).



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

STILLING POND FOR WET GYPSUM STACKING AREA (continued)

- **Recommendations**
 - Continue maintenance of the dike slopes by mowing annually. This will also inhibit woody growth.



ACTIVE ASH POND

- **Location** - Northeast of Powerhouse
- **Effluent** - Discharges to Active Ash Pond Stilling Pond
- **Observations (photos taken on 2/1/08)**
 - Interior Slopes - Satisfactory (Photo 38).
 - Pond Surface - small amount of floating ash observed
 - Discharge Structures - Good condition (Photos 39 & 40)
 - ◆ Only one of five structures could be inspected.



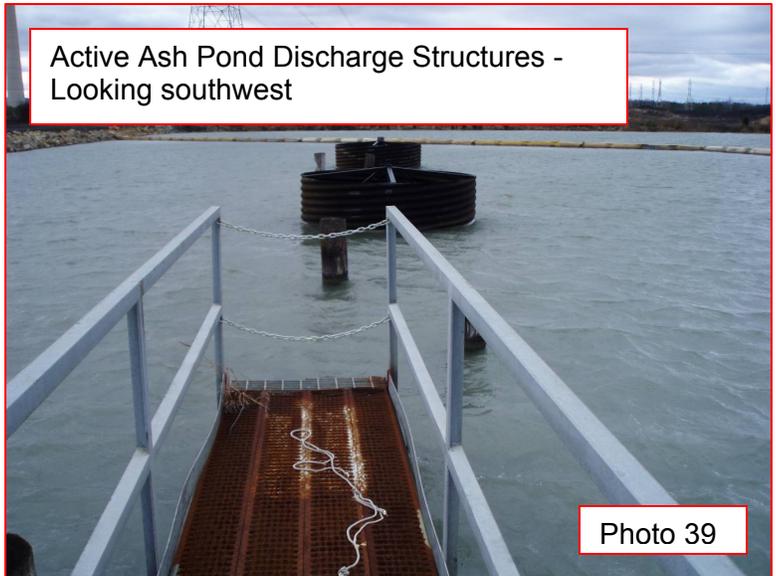
**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND (continued)

- **Observations - continued (photos taken on 2/1/08)**
 - Top exterior slopes - little to no vegetation (Photos 41 and 42).
 - ◆ Slopes have been seeded numerous times. Material does not support vegetation.

- **Actions Since Last Inspection**
 - Inactive Scrubber Disposal Area being developed as a dredge cell.
 - Gypsum Sluice Line moved out of perimeter ditch.
 - Upper perimeter ditched cleaned out.
 - Deficiencies on Discharge Structure access walkways addressed by removing section of walkway.

- **Recommendations**
 - Utilize Best Management Practices (BMP's) to prevent erosion on top exterior slopes.
 - Continue good maintenance and BMP's for Active Ash Pond Operations.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

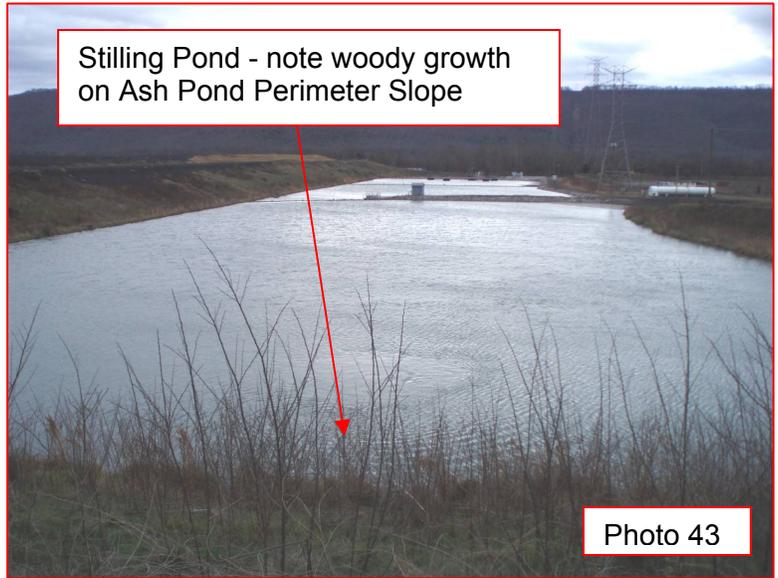
ACTIVE ASH POND - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

Active Ash Pond Stilling Pond and Pumping Station Pond

- **Location** - Southeast of Active Ash Pond
- **Effluent**
 - Stilling Pond discharges to Pumping Station Pond
 - Pumping Station Pond - pumped to Condenser Cooling Water (CCW) Intake with a portion pumped to wet gypsum system or overflows into outfall 001 into Guntersville Reservoir.
- **Observations (Photos taken on 2/1/08)**
 - Stilling Pond surface had very little ash accumulation (Photo 43).
 - Interior Slopes - Good condition with vegetation.
 - ◆ Pumping Station Pump just has Riprap.
 - ◆ Seepage observed last inspection at the Pumping Station Pond interior slope was not observed. This primarily due to the higher water level in the pumping station pond (Photo 44).
 - Stilling pond discharge Structures - Good condition (Photos 45 and 46)
 - ◆ Only one structure was accessible.
 - Pump Station Pond
 - ◆ Water level higher than last inspection.
 - ◆ Potential project for discharge pipe modification or replacement.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

Active Ash Pond Stilling Pond and Pumping Station Pond - continued

- **Actions Since Last Inspection**
 - Floating ash observed from last inspection removed.

- **Recommendations**
 - Continue good maintenance and BMP's for Active Ash Stilling Pond operations.
 - Monitor seep in dike between Stilling Pond and Pumping Station Pond. This can only be done when the water level in the Pumping Station Pond is lower.



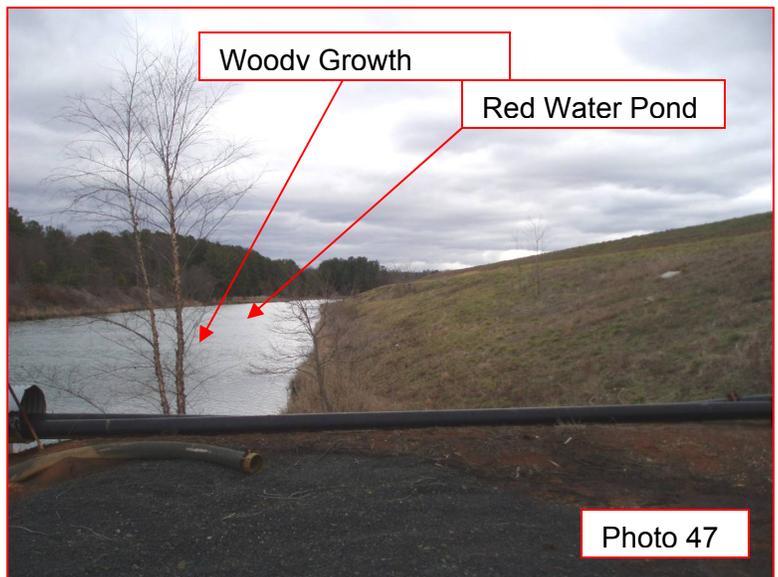
**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND

- **Location**
 - **Perimeter Dikes** - Borders all sides of the Active Ash Pond and encloses the Chemical Ponds. Runs parallel to Widows Creek on along the North and East side.
 - **Red Water Pond** - Located between the railroad tracks and West Active Ash Pond Perimeter Dike.

- **Effluent** - Surface runoff drains to various locations.
 - A portion of the South dike (starting at the Units 7 and 8 ash trench) and the entire Western dike drain into the Red Water Pond. A perimeter ditch receives run-off from the portion of the South dike and diverts water to the Red Water Pond.
 - Dike surface runoff drains into Widows Creek starting near the North corner of the Active Ash Disposal Area and extending to the South corner of the Ash Pond Area. This is essentially the entire Eastern half of the disposal area and a portion of the Southern side.
 - Surface runoff from the perimeter dike that borders the Stilling Pond flows into the Stilling Pond.
 - Surface runoff of the remaining portion of the South dike, starting at the units 7 and 8 ash trench and ending at the Stilling Pond, drain to constructed wetlands and then to a stilling pond before exiting outfall 005. This is accomplished via a perimeter ditch starting at the units 7 and 8 ash trench.

- **Observations (Photos taken on 2/1/08)**
 - Red Water Pond
 - ◆ Interior Slopes in good condition. Riprap and vegetation covers slopes. One area of erosion noted on west slope last inspection was still present but had not worsened. Woody growth noted on the east side next to the active ash pond (Photo 47).
 - ◆ Pump platform was in satisfactory condition (Photo 48).
 - Perimeter Dikes generally have good vegetative cover. Some areas of deficiencies were observed.
 - ◆ Erosion observed on Northeast Dike between the bridge over Widows Creek and the southeast corner. This area is approximately 70 feet along the dike extending an average of 50 feet down the slope from the top. (Photo 49).



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND (continued)

- **Observations (Photos taken on 2/1/08)**

- **Perimeter Dikes -continued**

- ◆ Erosion noted last inspection on the northeast dike near southeast corner has been repair but vegetation is sparse. (Photo 50).
- ◆ Animal burrow holes were observed at the northeast corner and North Slope as noted on sketch API2008-1.
- ◆ Damaged manhole for the gypsum stilling pond drain line observed base of the northeast dike (Photo 51).



- ◆ Several wet areas and some rutting was observed on the Northeast perimeter dike slope just south of the bridge accessing the Gypsum disposal area. There is a bench formed in the slope here which the Gypsum Stilling Pond discharge line is buried. The bench flows the slope of the drain line to its discharge point at outfall 008 (Photo 52 & 53). The ruts are most likely due to equipment traffic used for mowing
- ◆ Ruts forming on bench access road on the northwest dike. This serves as the access road to the red water pumping station. Standing water was observed (Photos 54).
- ◆ Mature trees observed on the northwest lower dike to the north and south of the red water pond.
- ◆ Erosion observed at the southwest corner next to the units 1-6 ash pipes. It appears that this was where previous ash pipes were located (Photo 55).



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND (continued)

- **Observations (Photos taken on 2/1/08)**

- Perimeter Dikes continued
 - ◆ Erosion noted starting at access road from the Stilling Pond and extending approximately 1400 feet west. Starts at the top of the dike and extends down the slope. The paved plant perimeter access road runs parallel to this area (Photos 56 and 57).
 - ◆ Some erosion was noted at the top of the perimeter dike next to the Stilling Pond (Photo 58).
 - ◆ Woody growth observed on perimeter dike slopes bordering the stilling pond (Photo 58).
- The red water seepage along the southern dike parallel to the paved plant perimeter access road is still present. In comparison with the last inspection report it hasn't worsened.



- **Actions Since Last Inspection**

- Animal burrow holes at the pump discharge line culverts filled in.
- Slopes mowed.

- **Recommendations**

- Monitor erosion at the Red Water Pond interior slope. Notify EDS if erosion worsens. Placement of riprap is the recommended repair but not warranted at this time.
- Continue maintenance of the dike slopes by mowing annually. This will also inhibit woody growth.

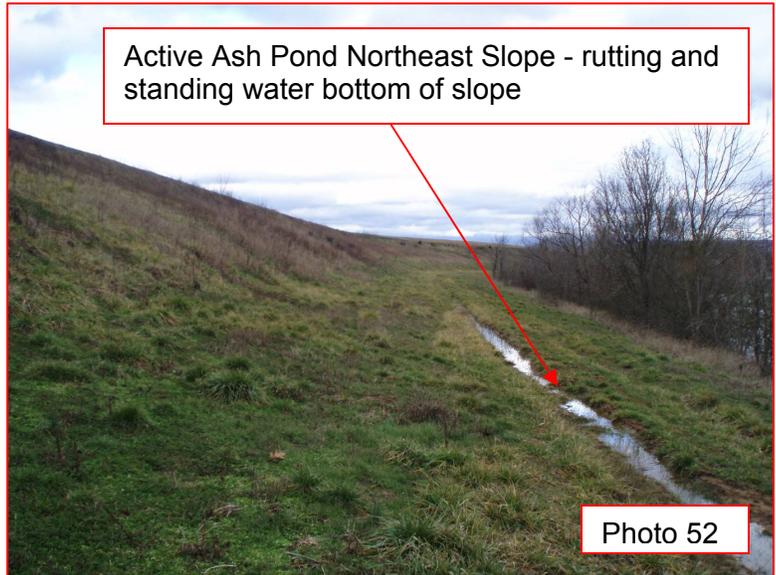


**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND (continued)

• **Recommendations - continued**

- Repair erosion observed on Northeast Dike between the bridge over Widows Creek and the southeast corner. Place suitable earth material atop of the existing earth material that is not supporting vegetative cover. This material shall then be seeded and mulched so that vegetative cover can be established. Some type of grass matting is recommended for this area. Estimated area to be covered, graded, and seeded - 300 yd².



- Repair damaged manhole for the gypsum stilling pond gravity drain. This is located at the base of the northeast perimeter dike and shown on drawing API08-1.

- Monitor ruts and wet areas at base of the northeast perimeter dike. This will start at the bridge accessing the gypsum area and extend to where the gypsum stilling pond gravity drain line discharges to the 008 outfall ditch. Area will be assessed next inspection.



- Recommended repairs in out-years is to fill ruts then seed and mulch. Estimated area to be covered is 30,000 square feet (3,333 square yards).

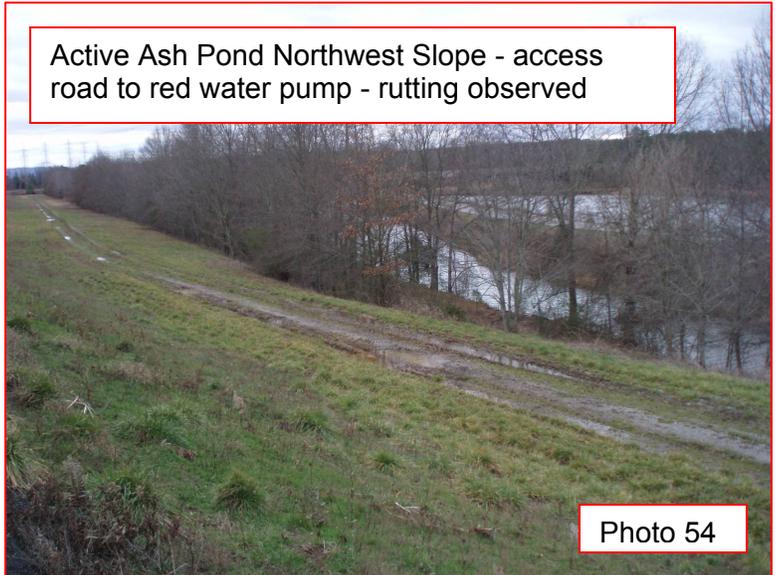
- Eradicate animals and fill burrow holes at locations noted on drawing API08-1 (Estimate 9 ft³ concrete).
- Remove woody growth along the northwest perimeter dike next to the red water pond.

**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND (continued)

Recommendations - continued

- Ruts forming on bench access road on the northwest dike. This serves as the access road to the red water pumping station. Gravel and re-grade to prevent standing water. This is needed on approximately 2000 feet of the access road (Photo 54).
- Repair Erosion observed at the southwest corner next to the units 1-6 ash pipes (Photo 55). Re-grade, seed, and mulch approximately 3,000 square feet (333 square yards).
- Place suitable earth material atop of the existing earth material that is not supporting vegetative cover on the South perimeter dike. This material shall then be seeded and mulched so that vegetative cover can be established (Photo 56 and 57). Some type of grass matting is recommended for this area. Estimated area to be covered, graded, and seeded - 6500 yd². If dirt access road is used in this area surface and gravel. Estimated area is 800 yd².
- Monitor the seepage along the South perimeter dike next to the Plant perimeter road. Notify EDS of any changes.
- Remove woody growth along the perimeter dike next to the stilling pond.



WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND - photos continued



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND (continued)

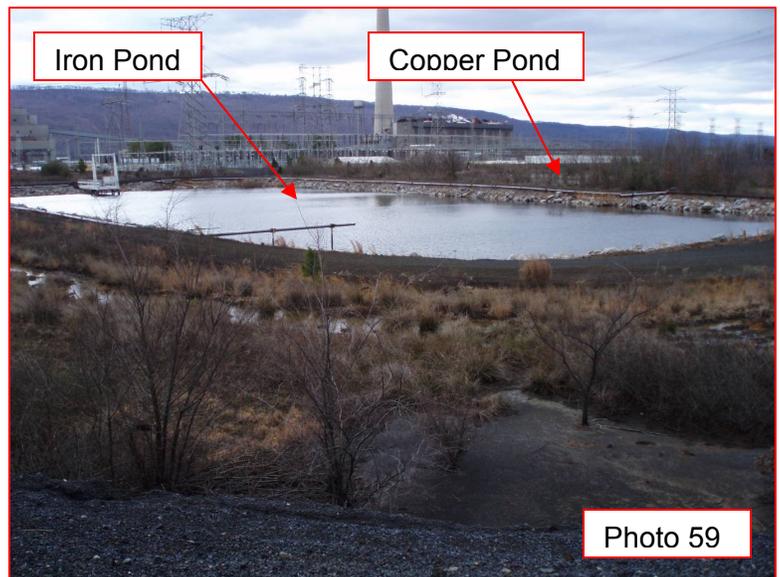


CHEMICAL PONDS

- **Location** - Inside the Ash Pond Perimeter Dikes Northwest of Powerhouse
- **Effluent** - Discharged into Active Ash Pond

• **Observations**

- Interior slopes - Satisfactory with a few small trees and brush present along the edges of the Copper Pond (Photo 59).
 - ◆ Riprap cover in good condition.
- Ponds are enclosed by perimeter dikes forming a basin
 - ◆ Runoff from this area flows through two drainage pipes which penetrate the outside perimeter dike and runs down the slope to the perimeter ditch.
 - ◆ Inlet to these two pipes is partially clogged (Photo 60)

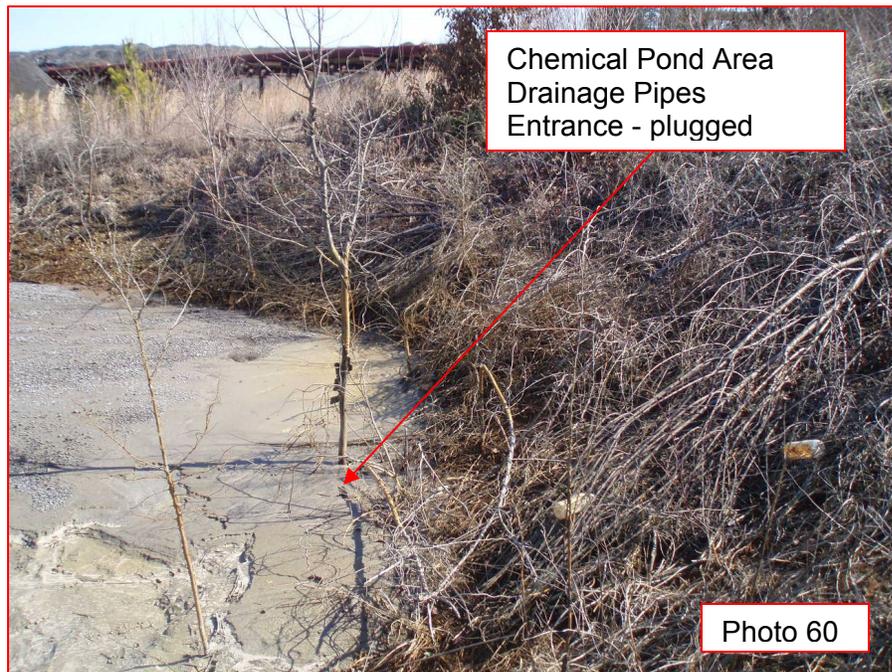


**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

CHEMICAL PONDS (continued)

- **Actions Since Previous Inspection**
 - None that inspector is aware of.

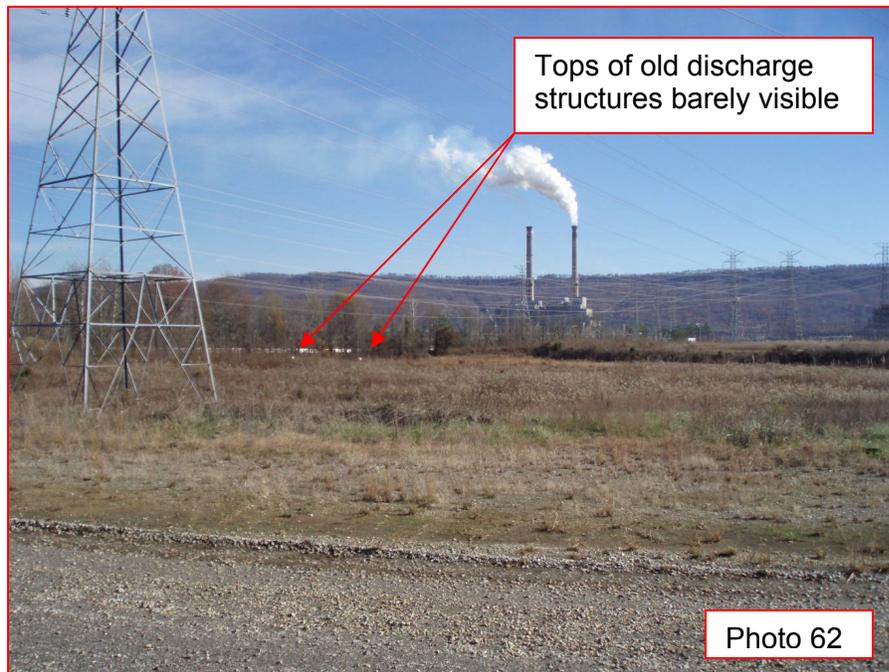
- **Recommendations**
 - Unclog drainage pipes and place filter fabric and riprap check dam at entrance point to catch sediment (2 yd³).
 - Close ponds if they are not used and fill in basin area with bottom ash.



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

ABANDONED ASH DISPOSAL AREA

- **Location** - Inside the Railroad Loop Northwest of Powerhouse
- **Effluent** - Majority of runoff goes to the Red Water Pond
- **Observations**
 - Heavily wooded in areas with thriving vegetation throughout area (Photo 89).
 - Old discharge structures still present (Photos 90)
- **Actions Since Previous Inspection**
 - None that inspector is aware of.
- **Recommendations**
 - None



**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

SUMMARY OF RECOMMENDATIONS

COAL YARD DRAINAGE BASIN

- Monitor the East interior slope. If erosion starts, place suitable earth material on slope prior to seeding and mulching. Notify EDS of any changes.
- Repair pump float switch so that pump can run in automatic mode. If this has been corrected disregard.
- Repair pump platform handrail. Paint platform within next two to three years.
- Clean sediment in retention basin and repair weir.

COAL YARD PERIMETER DITCH

- Continue routine cleaning of the perimeter ditch to allow proper drainage.

LIMESTONE PILE DRAINAGE BASIN

- Continue good management practices utilized in maintaining the Limestone Pile Drainage Basin.
- Clean sediment around inlet. Monitor and clean-out pond as required.

WET GYPSUM STACKING AREA

- Continue operations in accordance with the existing permit requirements.
- Monitor wet area along the Southern lower perimeter dike.
- Remove trees and woody growth from the Southwest lower perimeter dike.
- Repair erosion along gypsum upper perimeter dike slopes on a continuous basis until vegetation is established.
- Rework a portion of the West slope next to the Stilling Pond. Install toe drains as soon as the construction sequencing will allow. This will reduce saturation of the slope toe and will reduce sloughing in this area.
- Re-grade perimeter road surface and stabilize to prevent erosion. This is at the north corner of the stack as shown on drawing API08-2. Estimated Area - 50 yd².
- Clean-out all toe drain outlets and verify that there are no obstructions in the lines.
- Uncover bench drain outlets and place rip-rap as required. Several of these outlets were covered.
- Pump the PVC drainage basins/inspection wells for toe drains 11, 12, and 13 toe drains to remove sediment. This may open outlets that were not flowing. This activity must be done in the spring or summer months.
- Engineering Design to develop recommendations to address sloughing along the northwest slope. This will take approximately 100 man-hours (\$6,000 - Work Order DCN based on FY2008 rates). In order to limit degradation of this area, improvement should be implemented before next fall.

WET GYPSUM STACKING STILLING POND

- Continue maintenance of the dike slopes by mowing annually. This will also inhibit woody growth.

**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

SUMMARY OF RECOMMENDATIONS (continued)

ACTIVE ASH POND

- Utilize Best Management Practices (BMP's) to prevent erosion on top exterior slopes.
- Continue good maintenance and BMP's for Active Ash Pond Operations.

ACTIVE ASH POND STILLING POND AND PUMPING STATION POND

- Remove floating ash.
- Continue good maintenance and BMP's for Active Ash Stilling Pond operations.
- Monitor seep in dike between Stilling Pond and Pumping Station Pond.

ACTIVE ASH POND PERIMETER DIKES AND RED WATER POND

- Monitor erosion at the Red Water Pond interior slope. Notify EDS if erosion worsens. Placement of riprap is the recommended repair but not warranted at this time.
- Continue maintenance of the dike slopes by mowing annually. This will also inhibit woody growth.
- Repair erosion observed on Northeast Dike between the bridge over Widows Creek and the southeast corner. Place suitable earth material atop of the existing earth material that is not supporting vegetative cover. This material shall then be seeded and mulched so that vegetative cover can be established. Some type of grass matting is recommended for this area. Estimated area to be covered, graded, and seeded - 300 yd².
- Repair damaged manhole for the gypsum stilling pond gravity drain. This is located at the base of the northeast perimeter dike and shown on drawing API08-1.
- Monitor ruts and wet areas at base of the northeast perimeter dike. This will start at the bridge accessing the gypsum area and extend to where the gypsum stilling pond gravity drain line discharges to the 008 outfall ditch. Area will be assessed next inspection. Recommended repairs in out-years is to fill ruts then seed and mulch. Estimated area to be covered is 30,000 square feet (3,333 square yards).
- Eradicate animals and fill burrow holes at locations noted on drawing API08-1 (Estimate 9 ft³ concrete).
- Remove woody growth along the northwest perimeter dike next to the red water pond.
- Ruts forming on bench access road on the northwest dike. This serves as the access road to the red water pumping station. Gravel and re-grade to prevent standing water. This is needed on approximately 2000 feet of the access road (Photo 54).
- Repair Erosion observed at the southwest corner next to the units 1-6 ash pipes (Photo 55). Re-grade, seed, and mulch approximately 3,000 square feet (333 square yards).
- Place suitable earth material atop of the existing earth material that is not supporting vegetative cover on the South perimeter dike. This material shall then be seeded and mulched so that vegetative cover can be established (Photo 56 and 57). Some type of grass matting is recommended for this area. Estimated area to be covered, graded, and seeded - 6500 yd². If dirt access road is used in this area surface and gravel. Estimated area is 800 yd².
- Monitor the seepage along the South perimeter dike next to the Plant perimeter road. Notify EDS of any changes.
- Remove woody growth along the perimeter dike next to the stilling pond.

**WIDOWS CREEK FOSSIL PLANT
ANNUAL ASH POND DIKE STABILITY INSPECTION
2008**

SUMMARY OF RECOMMENDATIONS (continued)

CHEMICAL PONDS

- Unclog drainage pipes and place filter fabric and riprap check dam at entrance point to catch sediment (2 yd³).
- Close ponds if they are not used and fill in basin area with bottom ash.

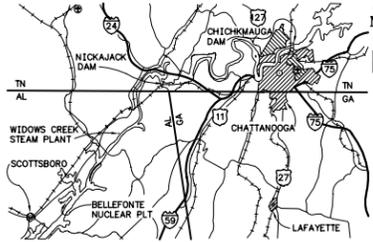
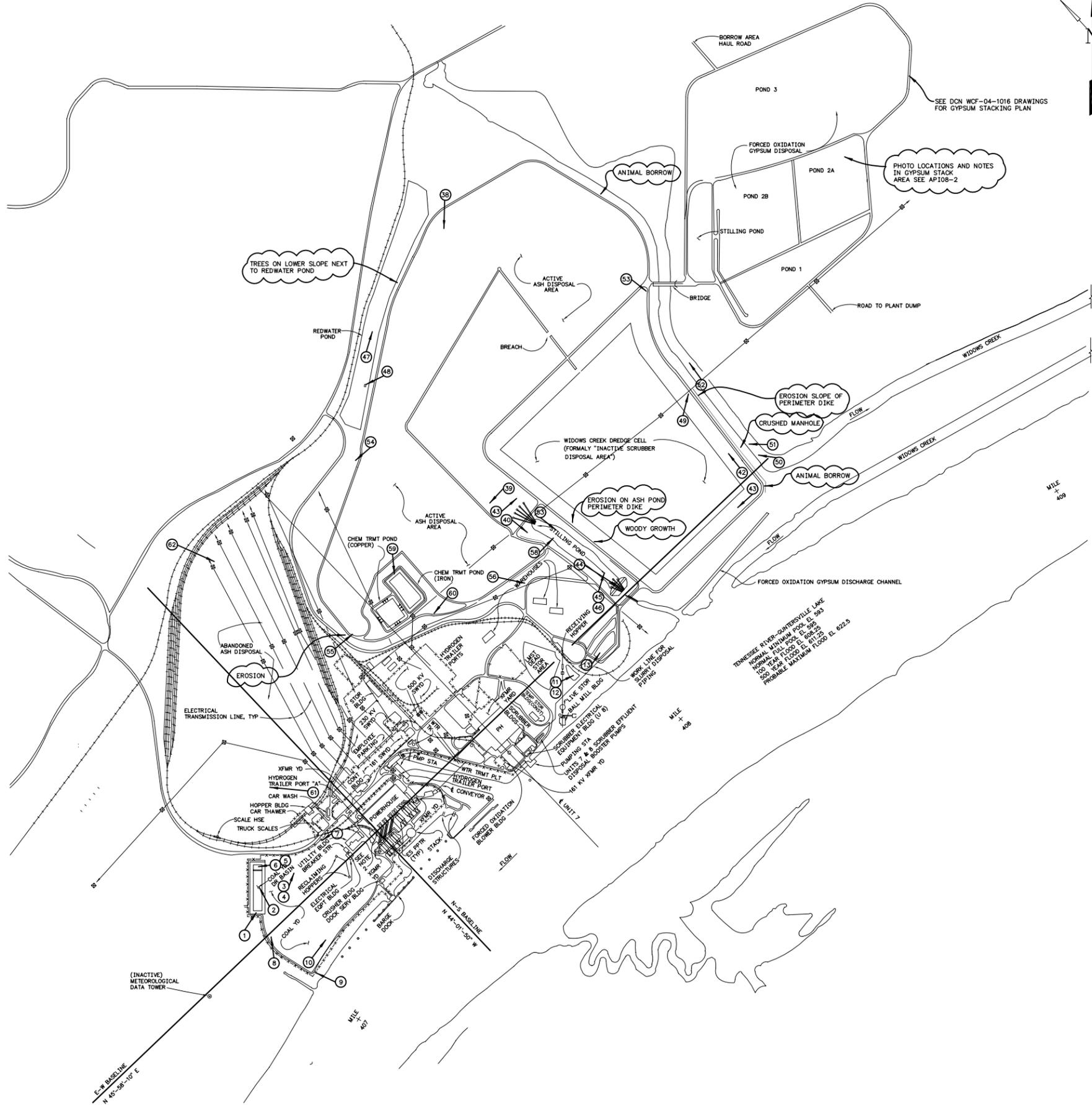
ABANDONED ASH DISPOSAL AREA

- None

TREE REMOVAL PROCEDURE

- Trees growing in the dike should be pulled out by their roots with a chain and a backhoe and the damaged area compacted back in place to repair it. All trees above the toe of the dike should be removed this way. Removing the roots removes a path for water to erode a tunnel through the dike and cause a failure. Cutting trees should be avoided because this leaves the roots in place and will leave a tunnel after the root rots. Trees larger than 3" in diameter at the base should be left in place unless they are in a place critical to dike stability (the toe of the dike and the toe of any slope at a berm). Some species of trees this large have such large root systems removing them would cause more damage than leaving them would. Mowing very small trees while mowing the dikes will not cause future problems and is the best way to control tree growth.

A
B
C
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J



LOCALITY MAP
SCALE 1"=10 MILE

- NOTES:
1. TOPOGRAPHY TRACED FROM REDUCED KESH PLOTTED FROM JUNE 1975 & SEPTEMBER 1975 AERIAL PHOTOGRAPHS AND FROM U.S.G.S. 7.5 MINUTE QUADRANGLES (DORAN COVE, ALA 95-NE & BRIDGEPORT, ALA 101-NW) ENLARGED.
 2. THE ALABAMA STATE RECTANGULAR COORDINATES AT THE INTERSECTION OF THE N-S AND E-W BASELINES ARE NORTH 1,594,497.07 AND EAST 523,231.25.
 3. FOR PROPOSED AND TEMPORARY FEATURES SEE DWG 10E202-01.



ELECTRONICALLY RESTORED DRAWING										
REV	DATE	ISSN	CHGN	CHGD	DRWN	BY	CHKD	BY	APPD	BY
SCALE: EXCEPT AS NOTED										
MAIN PLANT (UNITS 1-8)										
ASH DISPOSAL AREA										
2008 ASH POND DIKE INSPECTION										
DESIGNED BY:	DRWN BY:	CHKD BY:	SUPVISED BY:	REVISED BY:	APPROVED BY:	ISSUED BY:				
WIDOWS CREEK FOSSIL PLANT TENNESSEE VALLEY AUTHORITY FOSSIL AND HYDRO ENGINEERING										
AUTOCAD R14	DATE	12/17/80	34	C	API08-1	R				

A B C D E F G H I J K L M N O P Q R

1

1



2

2

	Volume Area A:	177,300 cy
	Volume Area B:	53,000 cy
	Volume Area C:	712,300 cy
	Volume Area D:	436,500 cy
	Total Volume:	1,379,100 cy

Remaining Contract 3 yrs at
450,000 cy/yr = 1,350,000 total cy

3

3

4

4

Ditch Line to be Relocated Multiple Times During Operations

5

5

6

6

7

7

8

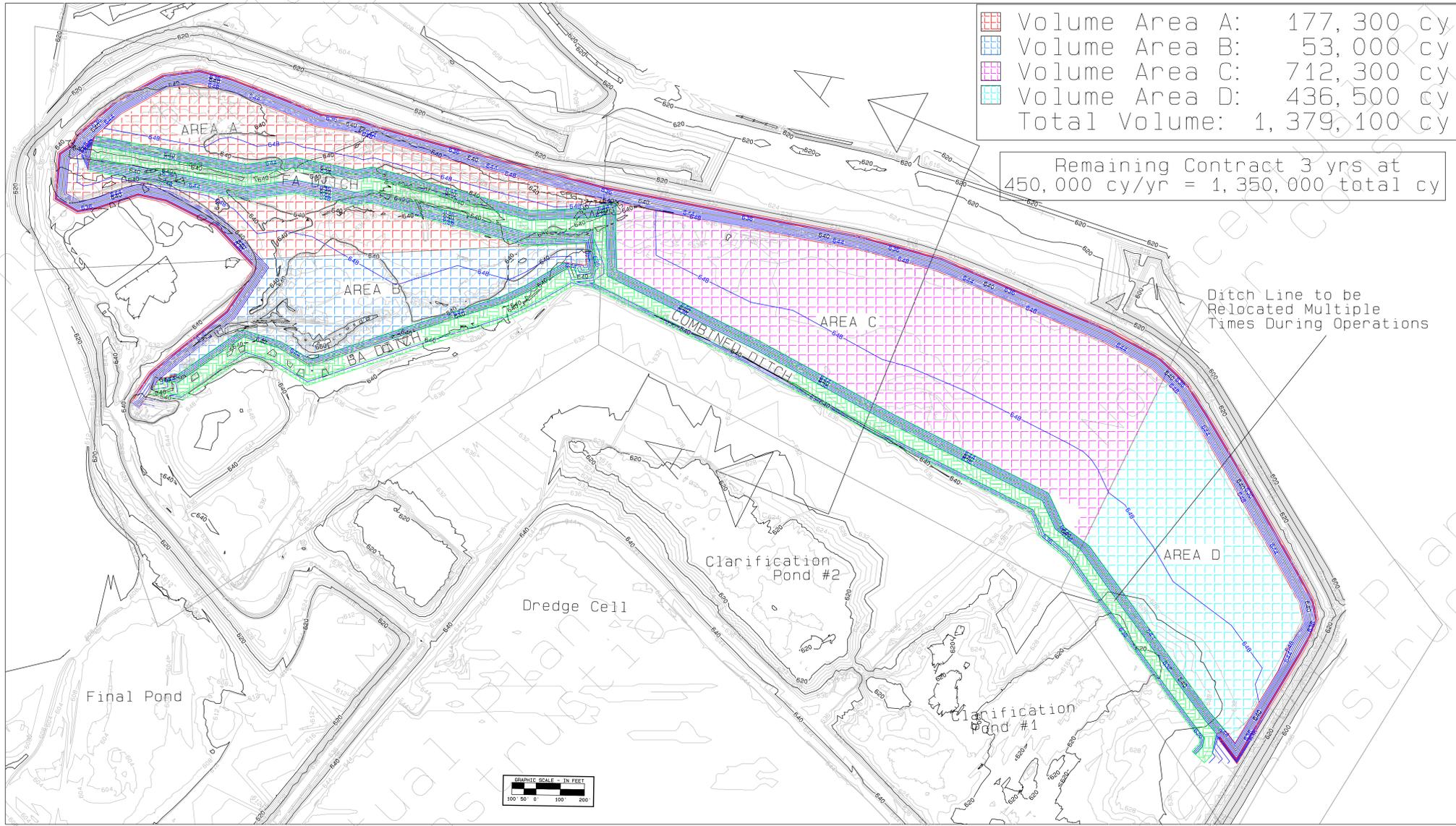
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9

9

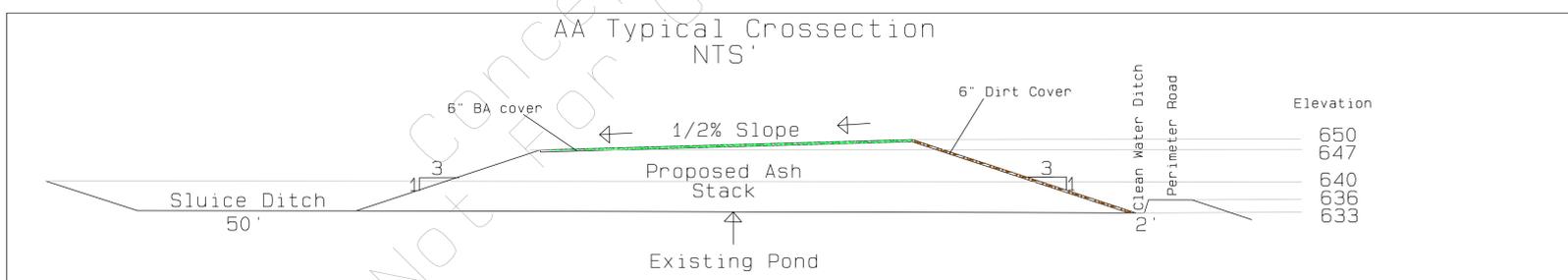
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10



11

11



12

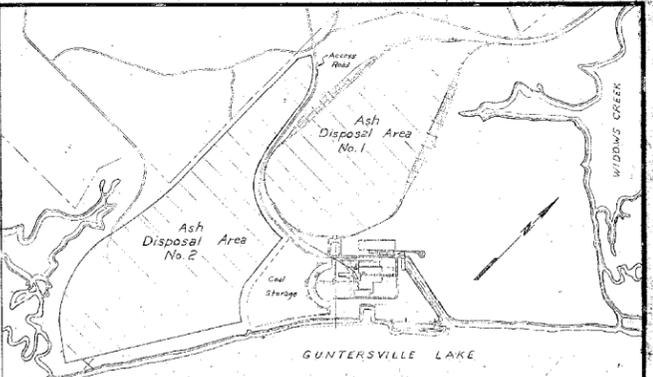
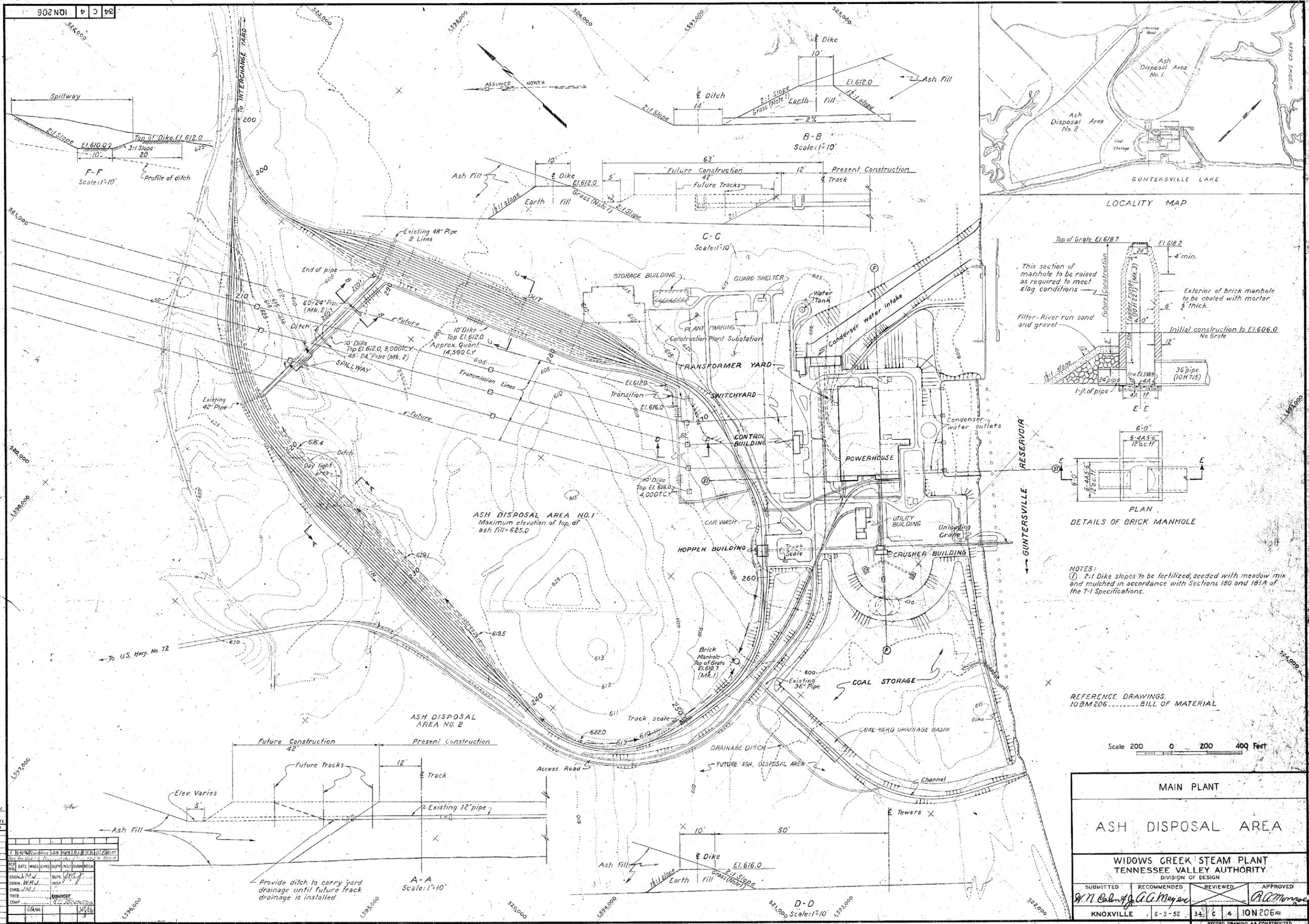
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Title / Owner: Widows Creek - Stack Plan TVA		Dates: Original Drawing 1-20-09 Revisions Original Survey 10-28-08 Final Survey NA	
Scale: 1" = 200'	Plan View	Drawn By: TRANS ASH 617 SHEPHERD DR. CINCINNATI, OHIO 45215 Phone 513-733-4770 Fax: 513-554-6147	Sheet: 1 of 1
Drawn By: Michael Gerbus	Checked By: David Stenger		

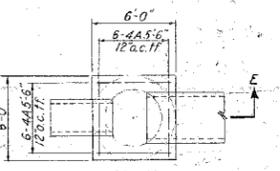
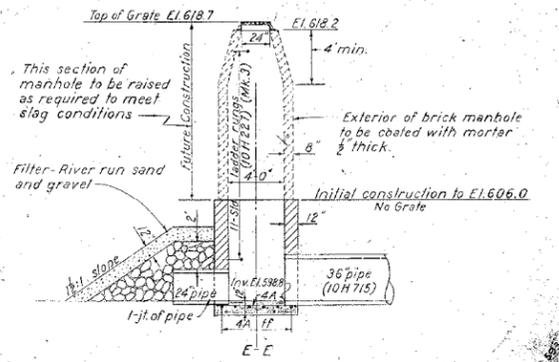
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13

A B C D E F G H I J K L M N O P Q R



LOCALITY MAP



DETAILS OF BRICK MANHOLE

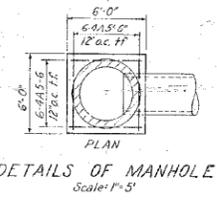
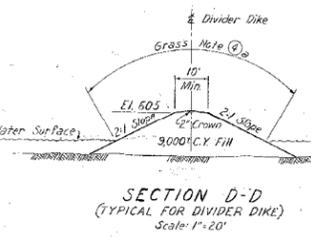
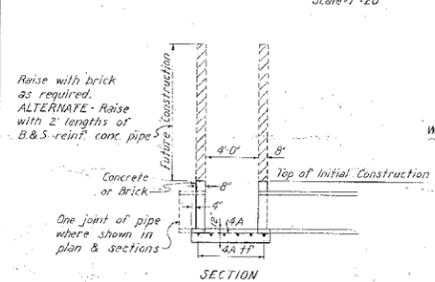
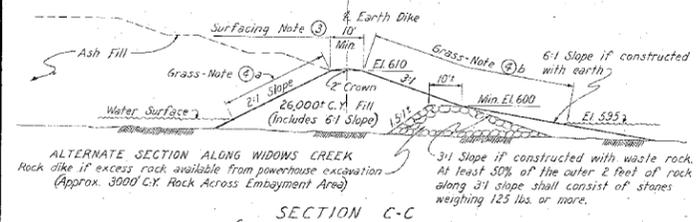
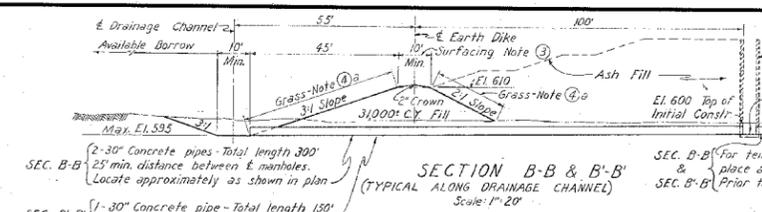
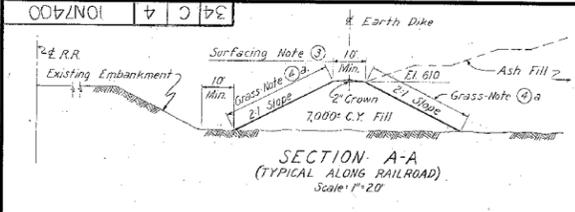
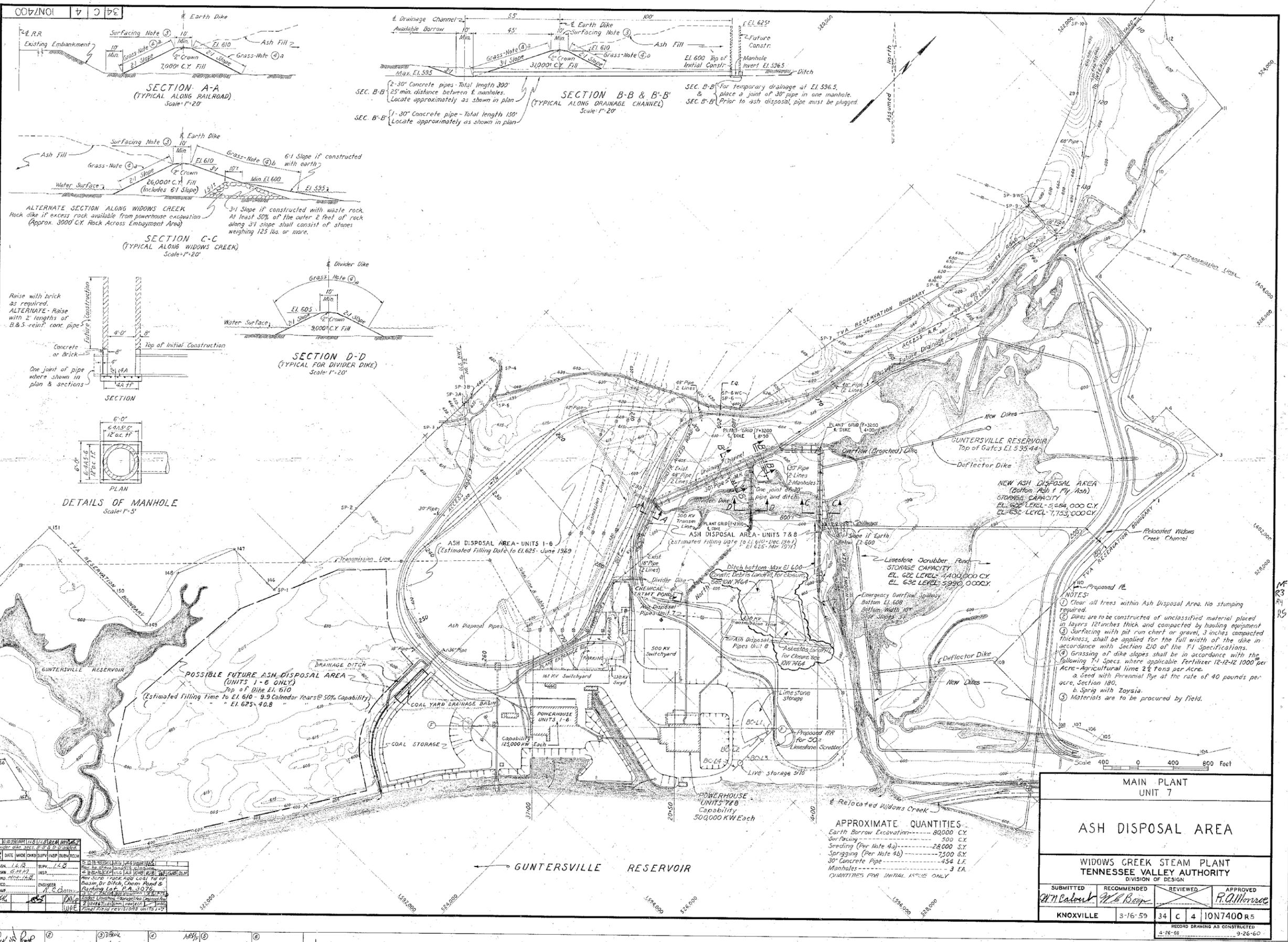
NOTES:
 (1) 2:1 Dike slopes to be fertilized, seeded with meadow mix and mulched in accordance with Sections 180 and 181A of the T-1 Specifications.

REFERENCE DRAWINGS:
 10BM206.....BILL OF MATERIAL

Scale 200 0 200 400 Feet

MAIN PLANT			
ASH DISPOSAL AREA			
WIDOWS GREEK STEAM PLANT TENNESSEE VALLEY AUTHORITY DIVISION OF DESIGN			
SUBMITTED	RECOMMENDED	REVIEWED	APPROVED
<i>W.M. Cab...</i>	<i>A.A. Meyer</i>	<i>A.A. Meyer</i>	<i>A.A. Meyer</i>
KNOXVILLE	6-3-52	34 C 4 ION 206 RI	
RECORD DRAWING AS CONSTRUCTED			

PRINTS REQUIRED	
BR OF	
PROJ	
DWG SIZE	
F	
H	
ME	
EE	
CE	
AD	
CD	
ED	
MD	
SP	
SW	
BL	
PA	
TRCD	
COMP	



- NOTES:
- Clear all trees within Ash Disposal Area. No stumping required.
 - Dikes are to be constructed of unclassified material placed in layers 12 inches thick and compacted by hauling equipment.
 - Surfacing with pit run chert or gravel, 3 inches compacted thickness, shall be applied for the full width of the dike in accordance with section 210 of the T-1 Specifications.
 - Grassing of dike slopes shall be in accordance with the following T-1 Specs. where applicable: Fertilizer 12-12-12 1000 per Acre - Agricultural lime 2 1/2 tons per Acre. a seed with Perennial Ryegrass at the rate of 40 pounds per acre, Section 180.
 - Materials are to be procured by field.

DATE	BY	CHKD	APP'D
11-5-2009	J. R. [Signature]	[Signature]	[Signature]
11-5-2009	[Signature]	[Signature]	[Signature]
11-5-2009	[Signature]	[Signature]	[Signature]

APPROXIMATE QUANTITIES

Earth Borrow Excavation	80,000 C.Y.
Surfacing	500 C.Y.
Seeding (Per Note 4a)	28,000 S.Y.
Grassing (Per Note 4b)	7,500 S.Y.
30" Concrete Pipe	454 L.F.
Manholes	3 EA.

(QUANTITIES FOR INITIAL ISSUE ONLY)

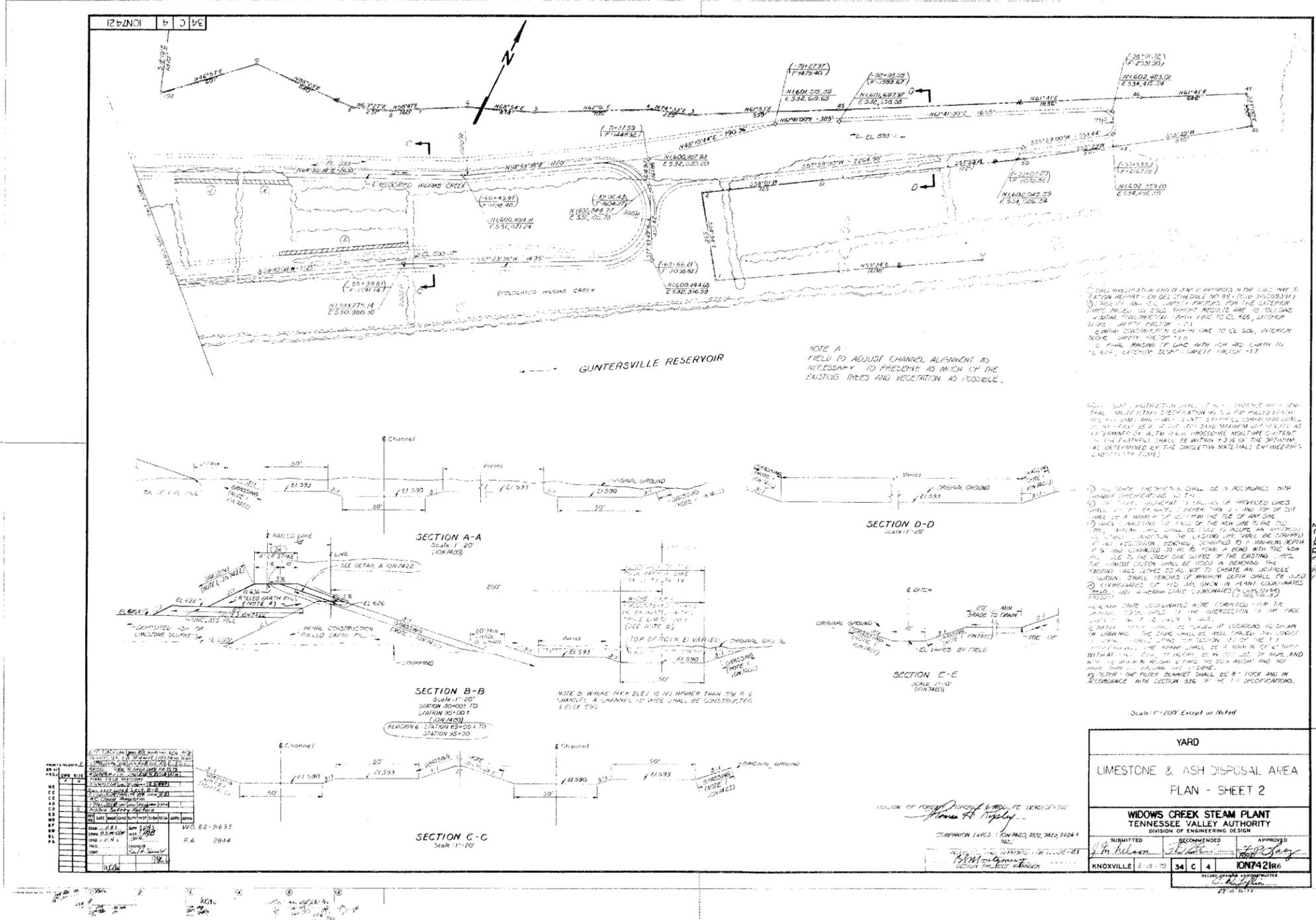
MAIN PLANT UNIT 7

ASH DISPOSAL AREA

WIDOWS CREEK STEAM PLANT
TENNESSEE VALLEY AUTHORITY
DIVISION OF DESIGN

SUBMITTED	RECOMMENDED	REVIEWED	APPROVED
[Signature]	[Signature]	[Signature]	[Signature]
KNOXVILLE	3-16-59	34 C 4 10N7400 R5	RECORD DRAWING AS CONSTRUCTED

4-26-59 9-26-60



NOTE A:
FIELD TO ADJUST CHANNEL ALIGNMENT AS NECESSARY TO PRESERVE AS MUCH OF THE EXISTING TREES AND VEGETATION AS POSSIBLE.

NOTE B:
WHERE P.K. ELEV. IS HIGHER THAN 50' B. 2 CHANNEL, A CHANNEL 12' WIDE SHALL BE CONSTRUCTED @ ELEV. 590'

NOTE C:
ALL DIMENSIONS SHALL BE IN ACCORDANCE WITH STANDARD CONSTRUCTION PRACTICES UNLESS OTHERWISE SPECIFIED.

NOTE D:
THE CHANNEL SHALL BE CONSTRUCTED TO A MINIMUM DEPTH OF 3' BELOW THE FINISHED CHANNEL BOTTOM.

NO.	DATE	DESCRIPTION
1	11/15/09	ISSUED FOR PERMIT
2	11/15/09	ISSUED FOR CONSTRUCTION
3	11/15/09	ISSUED FOR AS-BUILT

W.O. 02-3635
P.A. 2844

APPROVED
SUBMITTED
DESIGNED BY
CHECKED BY

YARD		
LIMESTONE & ASH DISPOSAL AREA		
PLAN - SHEET 2		
WIDOWS CREEK STEAM PLANT TENNESSEE VALLEY AUTHORITY		
DIVISION OF ENGINEERING DESIGN		
APPROVED	RECOMMENDED	APPROVED
<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
KNOXVILLE	34 C 4	KN7421R6

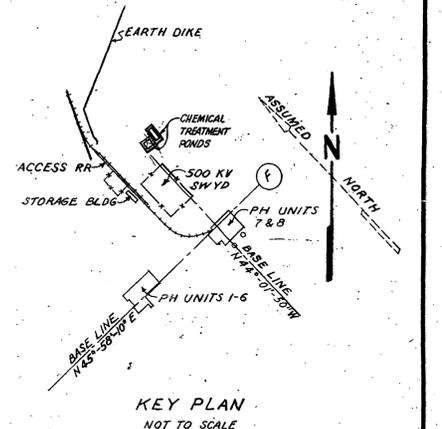
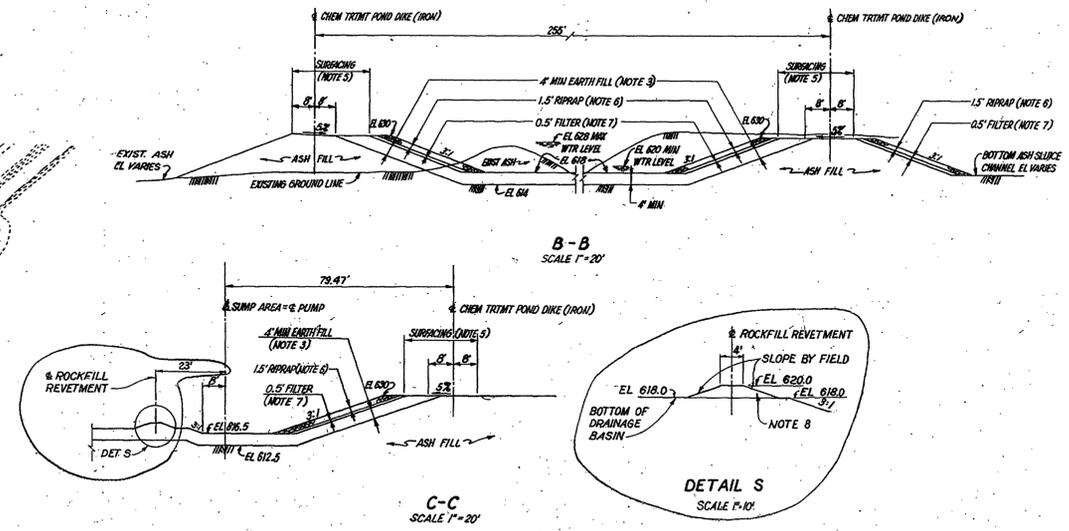
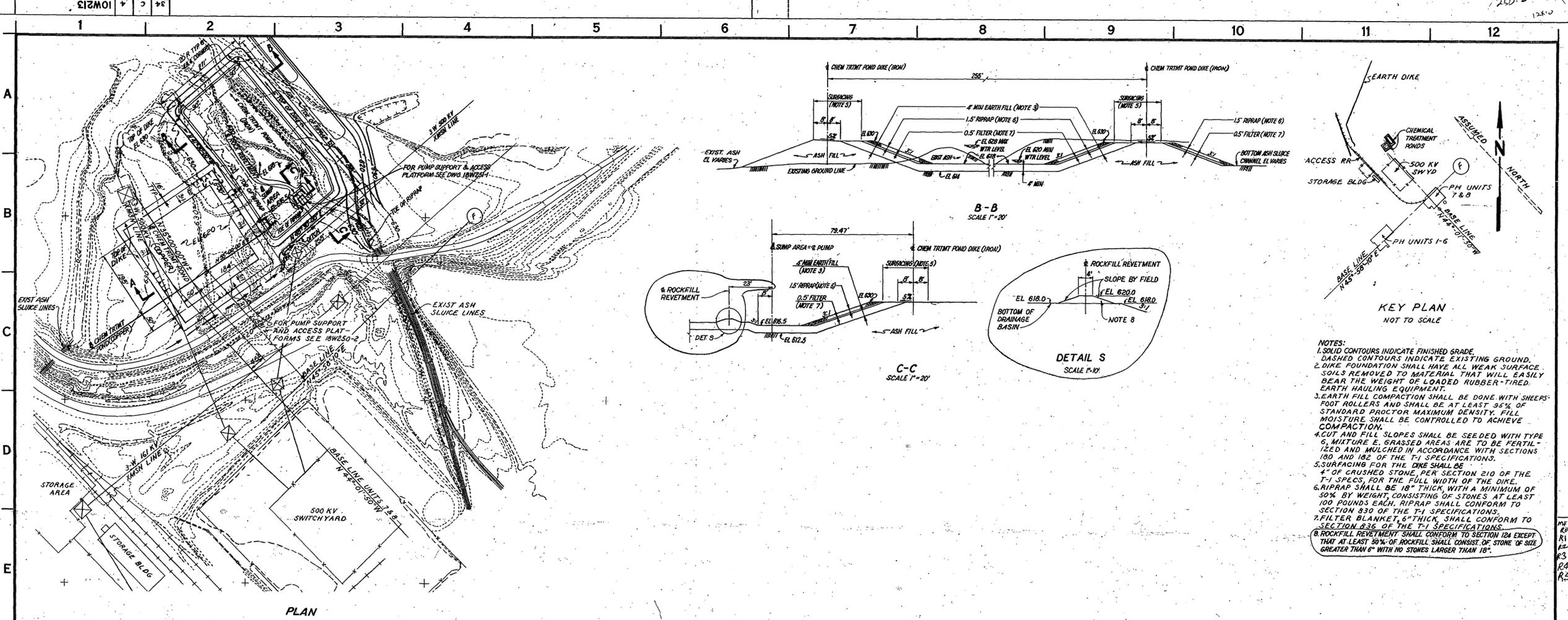


PHOTOGRAPHED
IN KNOXVILLE

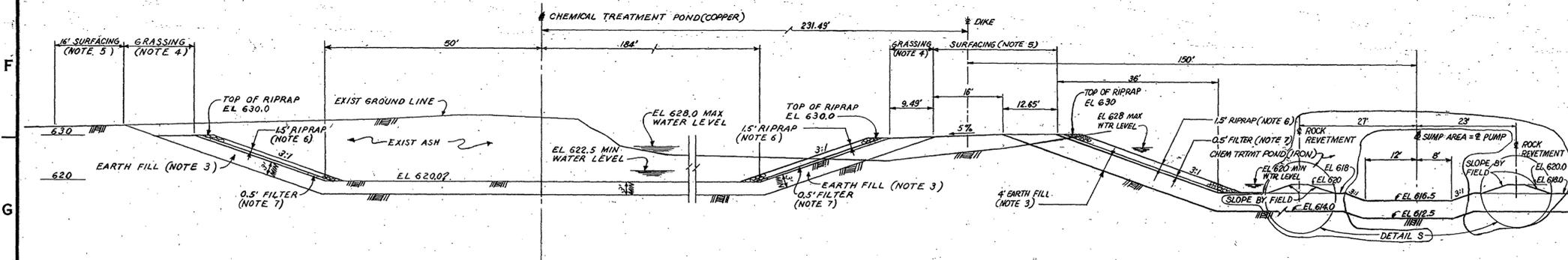
30X

10497

250-2
12x10



- NOTES:**
- SOLID CONTOURS INDICATE FINISHED GRADE. DASHED CONTOURS INDICATE EXISTING GROUND.
 - DIKE FOUNDATION SHALL HAVE ALL WEAK SURFACE SOILS REMOVED TO MATERIAL THAT WILL EASILY BEAR THE WEIGHT OF LOADED RUBBER-TIRED EARTH HAULING EQUIPMENT.
 - EARTH FILL COMPACTION SHALL BE DONE WITH SHEEPERS FOOT ROLLERS AND SHALL BE AT LEAST 95% OF STANDARD PROCTOR MAXIMUM DENSITY. FILL MOISTURE SHALL BE CONTROLLED TO ACHIEVE COMPACTION.
 - CUT AND FILL SLOPES SHALL BE SEEDED WITH TYPE 6 MIXTURE E. GRASSSED AREAS ARE TO BE FERTILIZED AND MULCHED IN ACCORDANCE WITH SECTIONS 180 AND 182 OF THE T-1 SPECIFICATIONS.
 - SURFACING FOR THE DIKE SHALL BE 4" OF CRUSHED STONE, PER SECTION 210 OF THE T-1 SPEC, FOR THE FULL WIDTH OF THE DIKE.
 - RIPRAP SHALL BE 18" THICK WITH A MINIMUM OF 50% BY WEIGHT, CONSISTING OF STONES AT LEAST 100 POUNDS EACH. RIPRAP SHALL CONFORM TO SECTION 830 OF THE T-1 SPECIFICATIONS.
 - FILTER BLANKET, 5" THICK SHALL CONFORM TO SECTION 836 OF THE T-1 SPECIFICATIONS.
 - ROCKFILL REVETMENT SHALL CONFORM TO SECTION 124 EXCEPT THAT AT LEAST 80% OF ROCKFILL SHALL CONSIST OF STONE OF SIZE GREATER THAN 6" WITH NO STONES LARGER THAN 18".



SECTION A-A
1" = 10'

SUMMARY OF QUANTITIES

ITEM NO.	DESCRIPTION	QUANTITY (COPPER)	QUANTITY (IRON)
123	EARTH BORROW	1,300 YD ³	26,000 YD ³
180	SEEDING	2,700 YD ²	6,000 YD ²
182	MULCHING	2,700 YD ²	6,000 YD ²
210	CRUSHED STONE	300 TONS	480 TONS
830	RIPRAP	1,800 YD ³	3,900 YD ³
836	FILTER	1,000 TONS	2,900 TONS
	ASH EXCAVATION		70,000 YD ³

FIRST ISSUE FOR PA 3076
SCALE 1" = 100'
EXCEPT AS NOTED

NO.	DATE	DESCRIPTION	BY	CHKD.
1	1-8-82	ISSUE FOR PA 3076	JLB	JLB
2	1-23-79	ADD ROCK REVETMENT IN IRON CHEM TREAT POND AND DIKE	JLB	JLB
3	1-23-79	ADD CHEMICAL TREATMENT POND (IRON) AND REVISIONS W.C. 31151	JLB	JLB
4	1-23-79	FINAL FIELD REVISIONS	JLB	JLB
5	1-23-79	ENLARGE CHEM TREAT POND PA 3076	JLB	JLB
6	1-23-79	RELOC CHEM TREAT POND 31' NORTH	JLB	JLB

MAIN PLANT

CHEMICAL TREATMENT PONDS PLAN AND DETAILS

WIDOWS CREEK STEAM PLANT
TENNESSEE VALLEY AUTHORITY
DIVISION OF ENGINEERING DESIGN

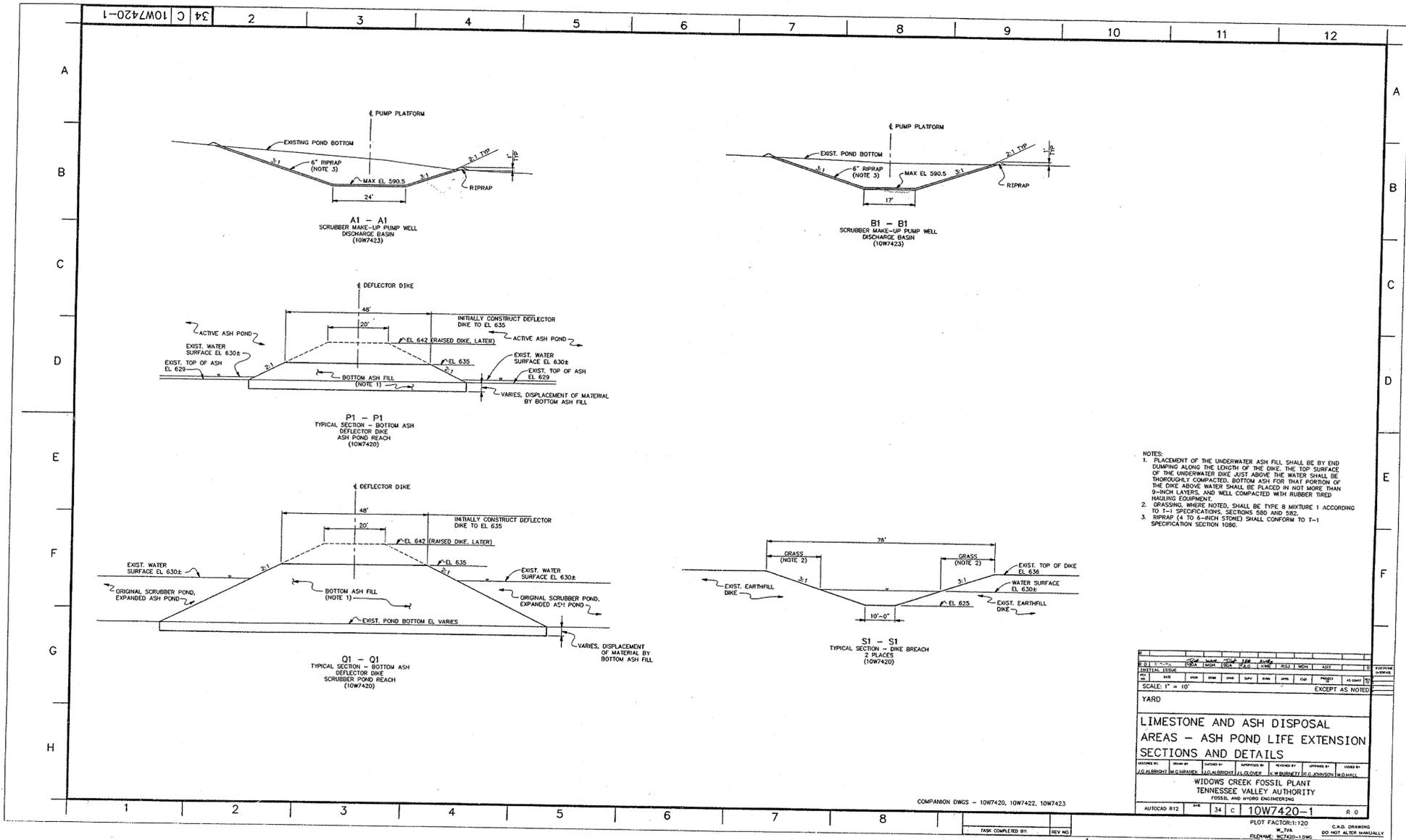
SUBMITTED: Robert G. Bowman
RECOMMENDED: J. L. Glover
APPROVED: N. W. Burcott

INSPECTED AND APPROVED FOR ISSUE: J. L. Glover
DESIGN PROJECT MANAGER

KNOXVILLE 8-26-76 34 C 4 10W213 R5

RECORD DRAWING TO BE CONSTRUCTED
11-27-76 J. L. Glover R3

Chemical Pond Folder
Chem. Treatment Ponds Plan
(10W213)

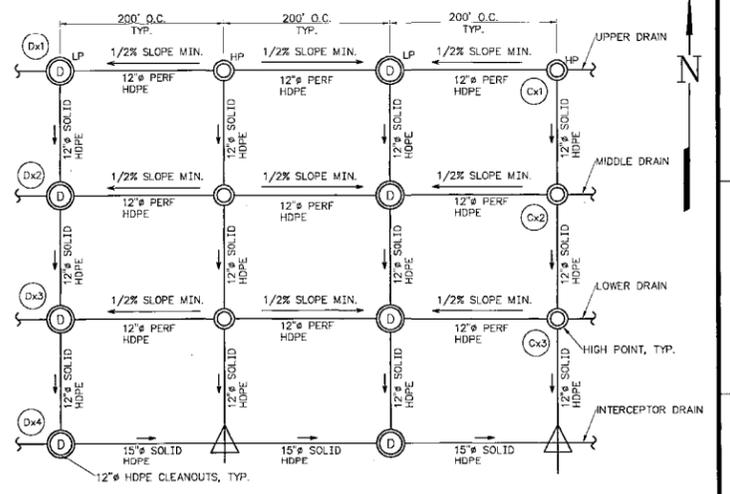


PHOTOGRAPHED IN CHATTANOOGA
AUG 21 1996

36X

50637

NO PROPOSED CHANGES TO BE IMPLEMENTED BEGINNING 4/2012 AND ENDING 8/2013



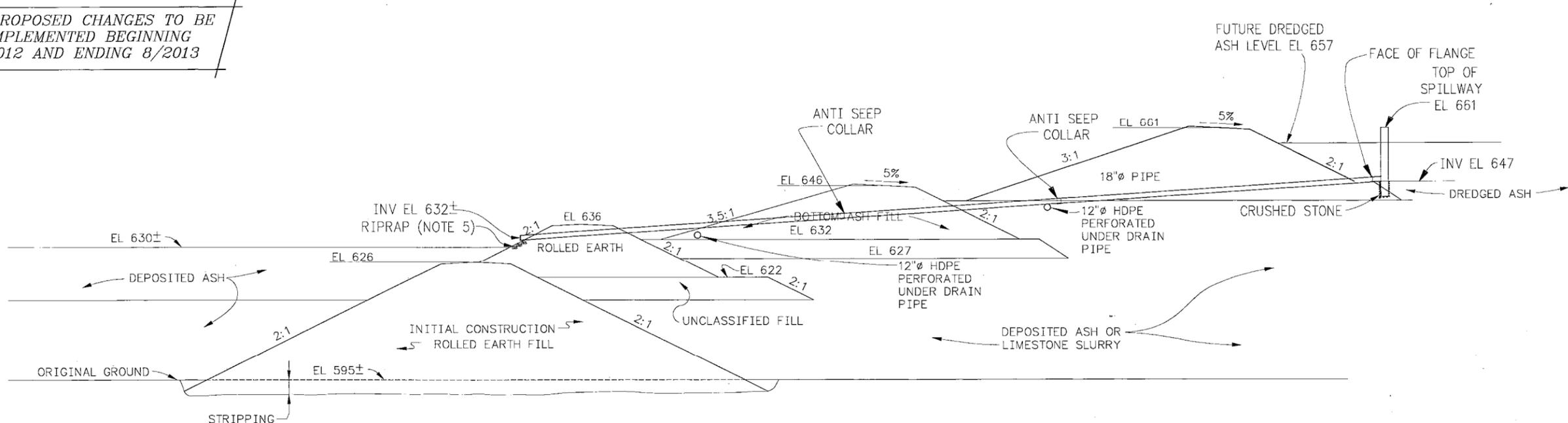
GENERAL NOTES

1. ALL UNDERDRAIN, DOWNDRAIN, AND INTERCEPTOR PIPES SHALL BE CONSTRUCTED PER MANUFACTURER'S INSTRUCTIONS USING ADS N-12 SMOOTH DUAL WALL HDPE PIPE, OR EQUAL.
2. THE 12" AND 15" DIAMETER SOLID PIPES SHALL BE WATER TIGHT PIPES WHILE THE 12" DIAMETER PERFORATED PIPE SHALL BE A SOIL TIGHT PIPE, UNLESS OTHERWISE APPROVED BY THE ENGINEER.
3. WOVEN FILTER FABRIC SHALL MEET TVA T-1 SECTION 571 CLASS B, OR EQUAL.
4. #57 AND #7 STONE GRADATIONS SHALL BE IN ACCORDANCE WITH TENNESSEE DEPARTMENT OF TRANSPORTATION STANDARD SPECIFICATIONS FOR ROAD AND BRIDGE CONSTRUCTION, MARCH 1, 2006.
5. THE LEGS OF THE TRANSMISSION TOWERS LOCATED WITHIN THE DREDGE CELL SHALL BE COATED TO AN ELEVATION OF 661' PER COATING SPECIFICATION NUMBER WCFTRANSOWERS03, REVISED APRIL 7, 2003. THE COATING OF THE TRANSMISSION TOWER LEGS SHALL BE RESTRICTED FROM FEB. 1, 2008 UNTIL JULY 15, 2008, PER COMMITMENTS CONTAINED IN CEC 15080.
6. EXISTING SPILLWAY DISCHARGE PIPES SHALL BE ABANDONED IN PLACE AND SEALED WITH 3,000 PSI CONCRETE. EXISTING SPILLWAYS (WEIRS) SHALL BE REMOVED.
7. FOR NEW SPILLWAY DETAILS SEE SHEETS 10W7420-5, 10W7420-6 & 10W7420-7.
8. DIKE MATERIAL TO BE A BOTTOM ASH/FLY ASH MIXTURE STABILIZED WITH 3% LIME. LIME SHALL BE ADDED AND DISKED INTO ASH PRIOR TO COMPACTION, OR AS APPROVED BY THE ENGINEER.
9. MAXIMUM ASH PLACEMENT TO BE 12" PRIOR TO COMPACTION. DIKE COMPACTION SHALL BE AT LEAST 95% OF STANDARD MAXIMUM DRY DENSITY AS DETERMINED BY ASTM D-698. MOISTURE CONTENT OF THE ASH/LIME MIXTURE SHALL BE WITHIN 3% OF THE OPTIMUM AS DETERMINED BY MACTEC ENGINEERING.
10. CONSTRUCTOR TO PROVIDE WEEKLY FIELD COMPACTION TEST RESULTS TO THE ENGINEER
11. FIELD TO TIE INTO 30" RCP THAT DISCHARGES TO OUTFALL 008. FIELD TO CONSTRUCT CONNECTION USING BOTTOMLESS MANHOLE (SHERMAN DIXIE OR EQUAL) PLACED ON FIELD DESIGNED CONCRETE SLAB AND SEALED PER MANUFACTURER'S RECOMMENDATIONS.

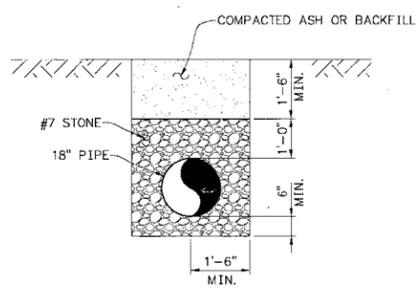
R.O. JUN 02 2009		BDC		BDC		VJD		AS EXHIBIT		INTERFERE	
REV. NO.	DATE	BY	CHKD.	APPD.	ISSD.	PROJECT	AS EXHIBIT	EXCEPT AS NOTED			
SCALE: 1"=150'											
YARD											
LIMESTONE & ASH DISPOSAL AREA											
SHEET 2											
DESIGNED BY	DRAWN BY	CHECKED BY	SUPERVISOR BY	REVISOR BY	APPROVED BY	ISSUED BY					
BDC	BDC	VJD				WIDOWS CREEK FOSSIL PLANT TENNESSEE VALLEY AUTHORITY FOSSIL AND HYDRO ENGINEERING					
AUTOCAD R14		DATE	34	C	10W7420-3		R.O.				

WORLDWIDE GROUP INC. ELECTRONICALLY RESTORED DRAWING PLOT FACTOR: 150
 TASK COMPLETED BY: REV. NO. THIS DRAWING HAS BEEN COMPLETELY REDRAWN AND SUPERSEDES (10W7420, R12) W_TVA G.A.D. DRAWING DO NOT ALTER MANUALLY

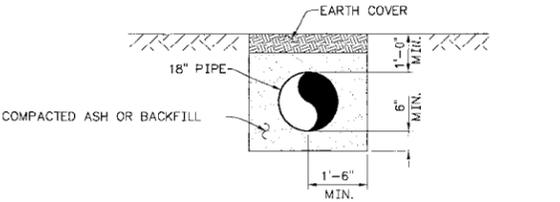
NO PROPOSED CHANGES TO BE IMPLEMENTED BEGINNING 4/2012 AND ENDING 8/2013



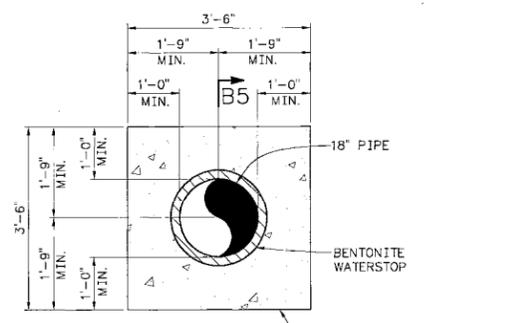
TYPICAL SECTION
TYPICAL SPILLWAY STRUCTURE AND DISCHARGE PIPING
NTS



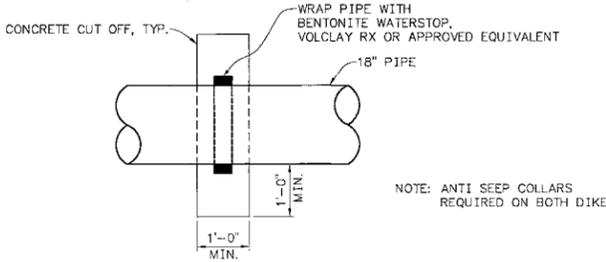
TRAFFIC/ROADWAY TRENCH DETAIL
SCALE: NTS



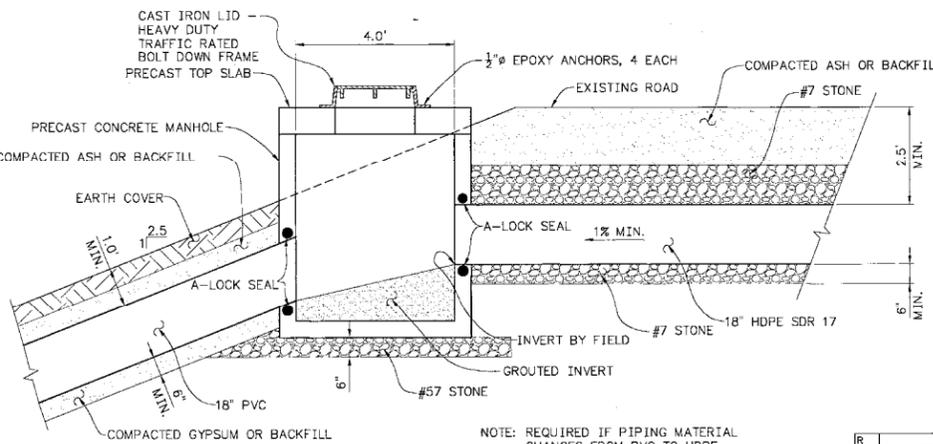
NON-TRAFFIC/SLOPE TRENCH DETAIL
SCALE: NTS



ANTI SEEP COLLAR
SCALE: NTS



SECTION B5-B5
SCALE: NTS



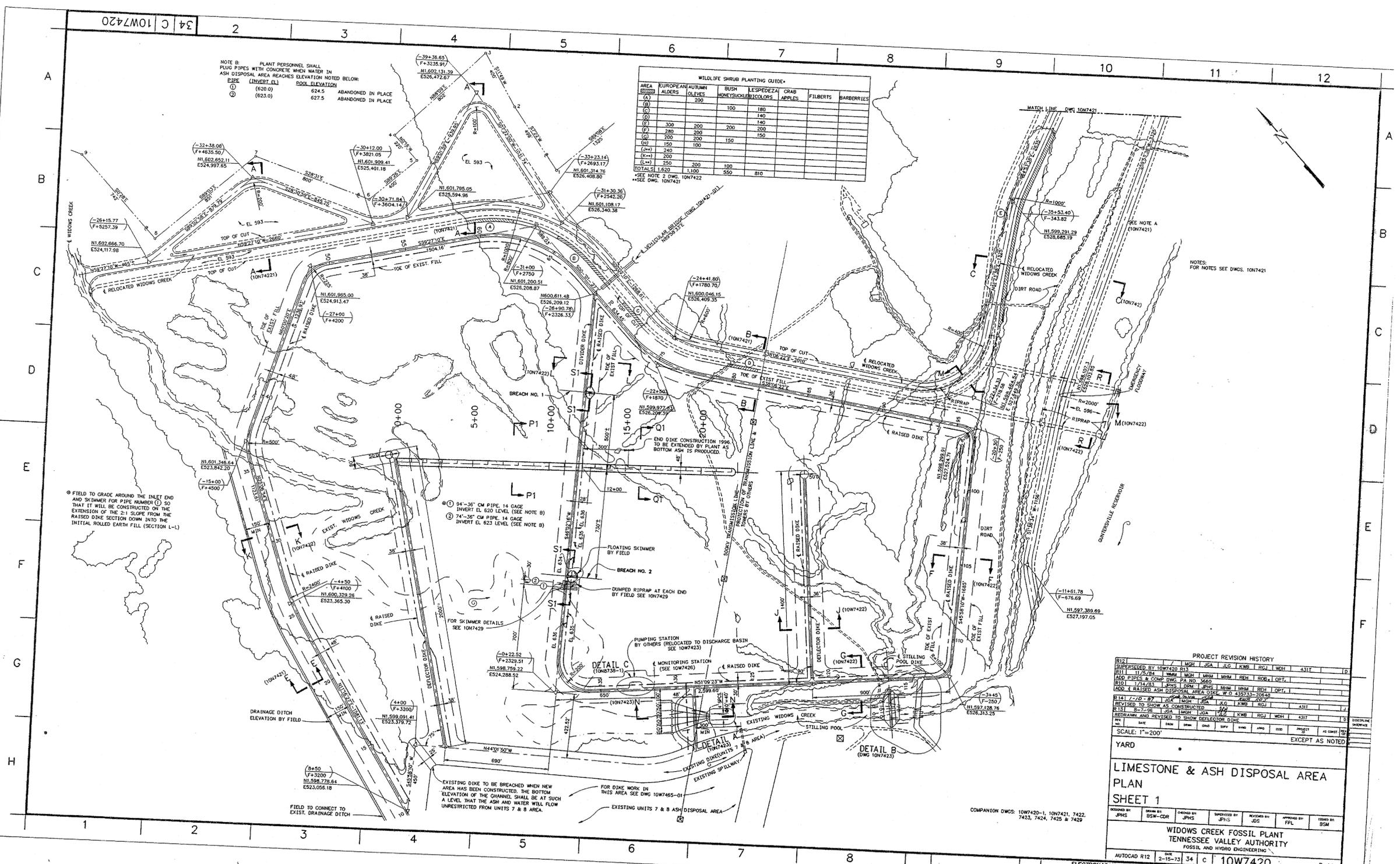
DETAIL C5
PVC-HDPE JUNCTION
FOR MIXED PIPE CONFIGURATION
SCALE: NTS

NOTE:
1. PIPE SHALL BE HDPE SDR 17 WITH BUTT FUSION WELDED JOINTS -OR- CORRUGATED PVC (CONTECH A2000), PUSH ON JOINTS WITH RUBBER GASKETS SUITABLE FOR SANITARY SEWER USAGE. FUTURE MIXED CONFIGURATION (HDPE AND PVC) IS ACCEPTABLE PROVIDED THAT THE INSTALLATION IS AS DETAILED ON DRAWING.

COMPANION DRAWINGS: 10W7420, -1, -2, -3, -4, -6, 7421, 7422, 10N7423, 10N7424, 7425, & 7429

JUN 02 2008									
REV NO	DATE	ISSUE	BY	CHKD	APPD	PROJECT	AS DESG	BY	DATE
SCALE: 1"=10' EXCEPT AS NOTED									
YARD UNITS 7 & 8									
ASH DISPOSAL STACK SECTIONS & DETAILS									
DESIGNED BY	DRAWN BY	CHECKED BY	SUPVISED BY	APPROVED BY	ISSUED BY				
WIDOWS CREEK FOSSIL PLANT TENNESSEE VALLEY AUTHORITY FOSSIL AND HYDRO ENGINEERING									
AUTOCAD R 2000	DAY	34	C	10W7420-5			R 0		

Limestone & Ash Disposal Area



WILDLIFE SHRUB PLANTING GUIDE*

AREA	EUROPEAN ALDER	AUTUMN OLIVE	BUSH HONEYUCKLE	LESPEDeza	CRAB APPLES	FILBERTS	BARBERIES
(A)	200	100	180	140			
(B)	300	200	200	200			
(C)	200	200	200	150			
(D)	150	100	150				
(E)	240	200					
(F)	250	200	100				
(L+)	1,520	1,100	550	810			

*SEE NOTE 2 DWG. 10W7422
**SEE DWG. 10W7421

NOTE B: PLANT PERSONNEL SHALL PLUG PIPES WITH CONCRETE WHEN WATER IN ASH DISPOSAL AREA REACHES ELEVATION NOTED BELOW:

ELEV. (INVERT ELL)	824.5	ABANDONED IN PLACE	627.5	ABANDONED IN PLACE
① (820.0)				
② (823.0)				

FIELD TO GRADE AROUND THE INLET END AND SKIMMER FOR PIPE NUMBER ① SO THAT IT WILL BE CONSTRUCTED ON THE EXTENSION OF THE 2:1 SLOPE FROM THE RAISED DIKE SECTION DOWN INTO THE INITIAL ROLLED EARTH FILL (SECTION L-1)

EXISTING DIKE TO BE BREACHED WHEN NEW AREA HAS BEEN CONSTRUCTED. THE BOTTOM ELEVATION OF THE CHANNEL SHALL BE AT SUCH A LEVEL THAT THE ASH AND WATER WILL FLOW UNRESTRICTED FROM UNITS 7 & 8 AREA.

FOR DIKE WORK IN THIS AREA SEE DWG 10W7465-01

PROJECT REVISION HISTORY

NO.	DATE	BY	REASON
R12			
R11			
R10			
R9			
R8			
R7			
R6			
R5			
R4			
R3			
R2			
R1			

SCALE: 1"=200'

LIMESTONE & ASH DISPOSAL AREA PLAN SHEET 1

WIDOWS CREEK FOSSIL PLANT
TENNESSEE VALLEY AUTHORITY
FOSSIL AND HYDRO ENGINEERING

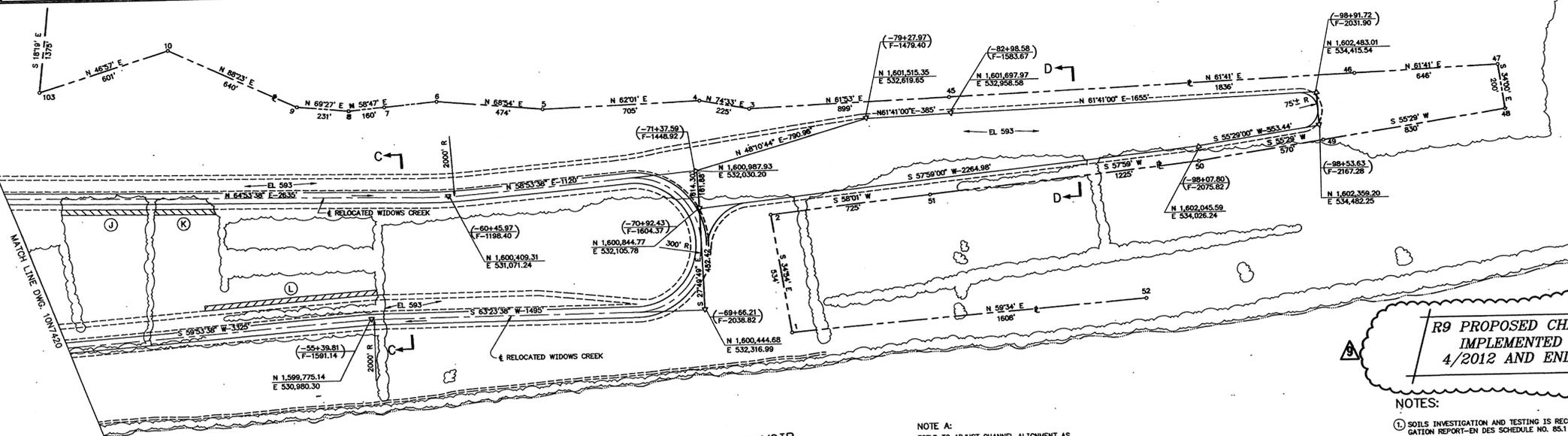
COMPANION DWGS: 10W7420-1, 10W7421, 7422, 7423, 7424, 7425 & 7429

TASK COMPLETED BY: []
REV. NO.: []

ELECTRONICALLY RESTORED DRAWING
THIS DRAWING HAS BEEN COMPLETELY REDRAWN
AND SUPERSEDES (10W7420, R12)

PLOT FACTOR: 2400
W_TVA
C.A.D. DRAWING
DO NOT ALTER MANUALLY

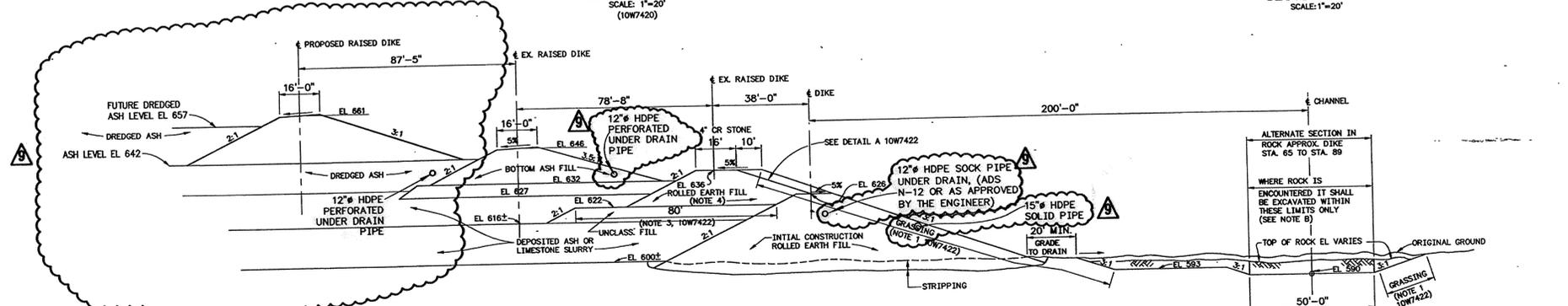
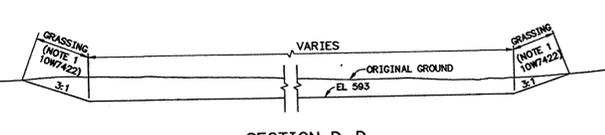
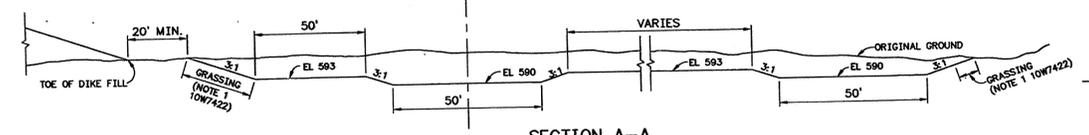
34 C 10W7421



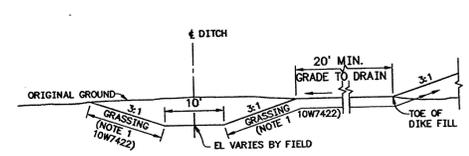
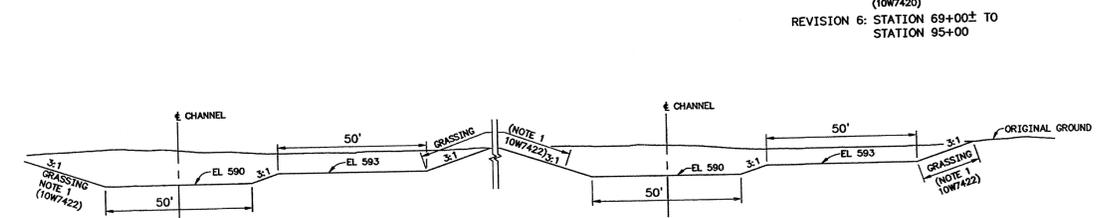
R9 PROPOSED CHANGES TO BE IMPLEMENTED BEGINNING 4/2012 AND ENDING 8/2013

- NOTES:**
- SOILS INVESTIGATION AND TESTING IS RECORDED IN THE SOILS INVESTIGATION REPORT-EN DES SCHEDULE NO. 85.1 (CSB 810309301)
 - STABILITY ANALYSIS SAFETY FACTORS FOR THE EXISTING DIKES BASED ON SOILS REPORT RESULTS ARE AS FOLLOWS:
 A. INITIAL CONSTRUCTION EARTH DIKE TO EL 626, EXTERIOR SLOPE: SAFETY FACTOR=2.1
 B. INITIAL CONSTRUCTION EARTH DIKE TO EL 626, INTERIOR SLOPE: SAFETY FACTOR=1.8
 C. FINAL RAISING OF DIKE WITH ASH AND EARTH TO EL 636, EXTERIOR SLOPE: SAFETY FACTOR=1.7
 - ALL DIKE CONSTRUCTION SHALL BE IN ACCORDANCE WITH GENERAL CONSTRUCTION SPECIFICATION NO. C-9 FOR ROLLED EARTH-FILL FOR DAMS AND POWER PLANTS. EARTH-FILL COMPACTION SHALL BE AT LEAST 98% OF THE STANDARD MAXIMUM DRY DENSITY AS DETERMINED BY ASTM D-698 PROCEDURE. MOISTURE CONTENT OF THE EARTH-FILL SHALL BE WITHIN ± 3% OF THE OPTIMUM, AS DETERMINED BY THE SINGLETON MATERIALS ENGINEERING LABORATORY. (SME)
 - ALL OTHER CONSTRUCTION SHALL BE IN ACCORDANCE WITH HIGHWAY SPECIFICATIONS NO T-1.
 - CUT SLOPES ADJACENT TO EXISTING OR PROPOSED DIKES SHALL NOT BE EXCAVATED STEEPER THAN 3:1 AND TOP OF CUT SHALL BE A MINIMUM OF 20' FROM THE TOE OF ANY DIKE.
 - WHEN CONNECTING THE ENDS OF THE NEW DIKE TO THE OLD DIKE, EXTREME CARE SHALL BE USED TO INSURE AN IMPROVISED AND STABLE CONNECTION. THE EXISTING DIKE SHALL BE STRIPPED OF ALL VEGETATION, BENCHED, SCARIFIED TO A MINIMUM DEPTH OF 6" AND COMPACTED SO AS TO FORM A BOND WITH THE NEW FILL. DUE TO THE STEEP SIDE SLOPES OF THE EXISTING DIKES, THE UTMOST CAUTION SHALL BE USED IN BENCHING THE EXISTING DIKES SLOPES SO AS NOT TO CREATE AN UNSTABLE CONDITION. SMALL BENCHES OF MINIMUM DEPTH SHALL BE USED.
 - COORDINATES OF PLS ARE GIVEN IN PLANT COORDINATES (N 1,588,278.84 E 523,056.18) AND ALABAMA STATE COORDINATES (E 523,056.18). ALABAMA STATE COORDINATES WERE COMPUTED FROM THE ORIGINAL COORDINATES OF THE INTERSECTION OF THE BASE LINES OF UNIT 7 AS GIVEN IN 1958.
 - RIPRAP-RIPRAP SHALL BE PLACED AT LOCATIONS AS SHOWN ON DRAWINGS. THE STONE SHALL BE WELL GRADED AND CONSIST OF SOUND, DURABLE STONE PER SECTION 830 OF THE T-1 SPECIFICATIONS. THE RIPRAP SHALL BE A MINIMUM OF 2' THICK WITH AT LEAST 50% BY WEIGHT, BEING 200 LBS. OR MORE, AND WITH THE MAXIMUM WEIGHT 2 TIMES THE 50% WEIGHT AND NOT MORE THAN 5% PASSING THE 1" SIEVE.
 - FILTER-THE FILTER BLANKET SHALL BE 6" THICK AND IN ACCORDANCE WITH SECTION 836 OF THE T-1 SPECIFICATIONS.

NOTE A: FIELD TO ADJUST CHANNEL ALIGNMENT AS NECESSARY TO PRESERVE AS MUCH OF THE EXISTING TREES AND VEGETATION AS POSSIBLE.

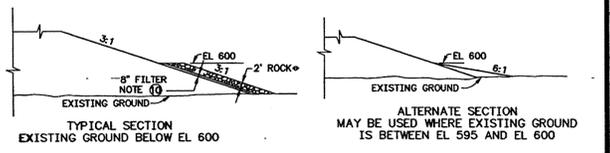
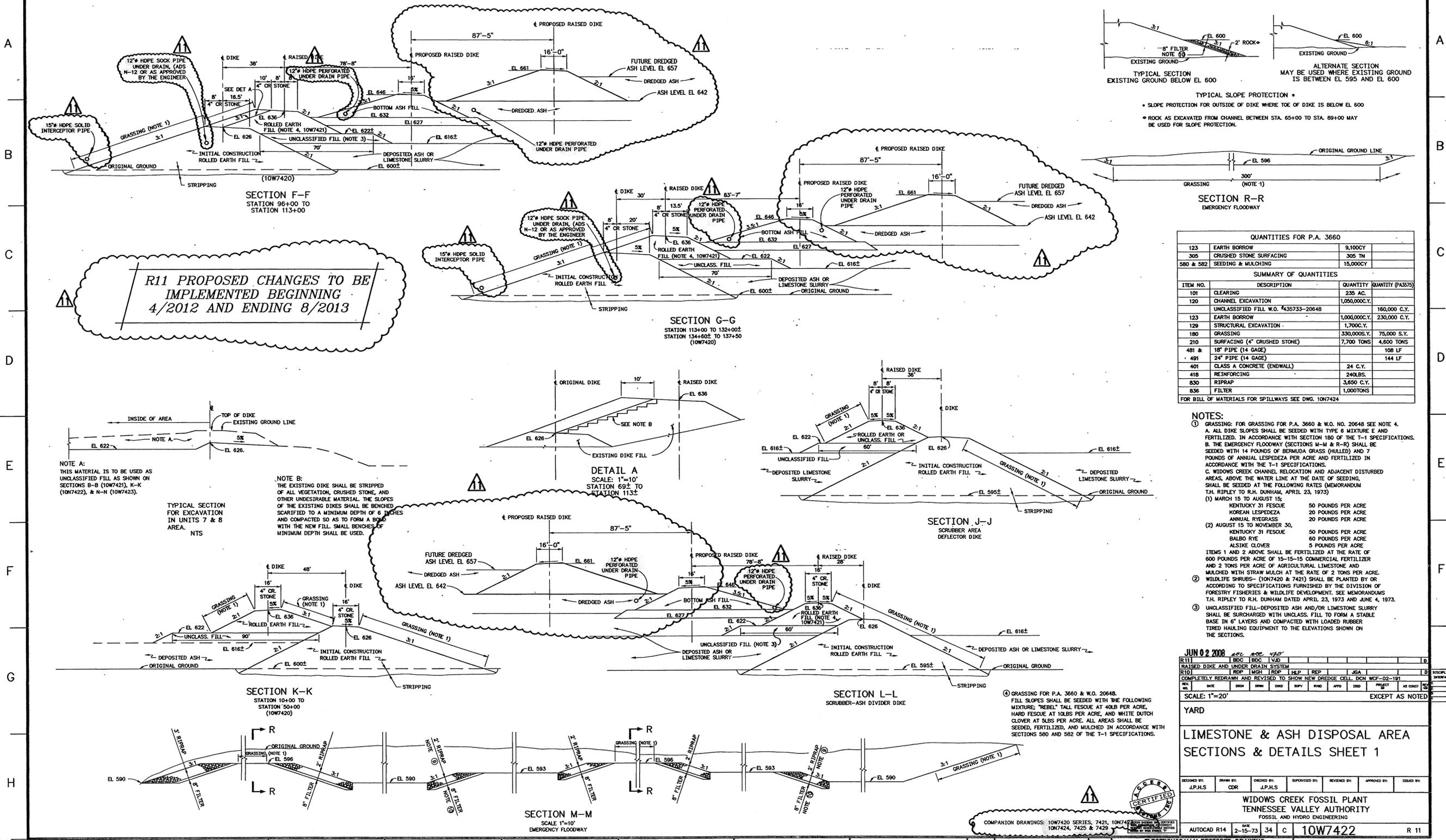


NOTE B: WHERE ROCK ELEV. IS NO HIGHER THAN 591 ± & CHANNEL, A CHANNEL 12' WIDE SHALL BE CONSTRUCTED @ ELEV. 590.



REVISED DIKE AND UNDER DRAIN SYSTEM		R.B.		MGI		RDP		H.P.		REP.		JCA		D	
COMPLETELY REDRAWN AND REVISED TO SHOW NEW DREDGE CELL, DCH, WCF-02-191															
SCALE: 1"=200' EXCEPT AS NOTED															
YARD															
LIMESTONE & ASH DISPOSAL AREA															
PLAN-SHEET 2															
DESIGNED BY	DRAWN BY	CHECKED BY	SUPERVISED BY	REVIEWED BY	APPROVED BY	ISSUED BY									
J.P.H.S.	B.S.W.-C.D.R.	J.P.H.S.	J.P.H.S.				WIDOWS CREEK FOSSIL PLANT								
							TENNESSEE VALLEY AUTHORITY								
							FOSSIL AND HYDRO ENGINEERING								
							AUTOCAD R14								
							DATE 2-15-73								
							34 C 10W7421								
							R 9								

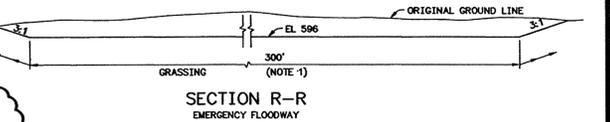
WORLDWIDE GROUP INC. ELECTRONICALLY RESTORED DRAWING PLOT FACTOR: 2400
 TASK COMPLETED BY: REV NO. THIS DRAWING HAS BEEN COMPLETELY REDRAWN AND SUPERSEDES: (10W7421 R7) W.TVA C.A.D. DRAWING DO NOT ALTER MANUALLY



ALTERNATE SECTION MAY BE USED WHERE EXISTING GROUND IS BETWEEN EL 595 AND EL 600

TYPICAL SLOPE PROTECTION *

- * SLOPE PROTECTION FOR OUTSIDE OF DIKE WHERE TOE OF DIKE IS BELOW EL 600
- * ROCK AS EXCAVATED FROM CHANNEL BETWEEN STA. 65+00 TO STA. 69+00 MAY BE USED FOR SLOPE PROTECTION.



R11 PROPOSED CHANGES TO BE IMPLEMENTED BEGINNING 4/2012 AND ENDING 8/2013

QUANTITIES FOR P.A. 3660			
123	EARTH BORROW	9,100CY	
305	CRUSHED STONE SURFACING	305 TN	
580 & 582	SEEDING & MULCHING	15,000CY	
SUMMARY OF QUANTITIES			
ITEM NO.	DESCRIPTION	QUANTITY	QUANTITY (PASTES)
101	CLEARING	235 AC.	
120	CHANNEL EXCAVATION	1,050,000CY	
	UNCLASSIFIED FILL W.O. 435733-20648	160,000 C.Y.	
123	EARTH BORROW	1,005,000CY	
129	STRUCTURAL EXCAVATION	1,700CY	230,000 C.Y.
180	GRASSING	330,000CY	75,000 S.Y.
210	SURFACING (4" CRUSHED STONE)	7,700 TONS	4,600 TONS
481 & 481	18" PIPE (14 GAGE)		108 LF
491 & 491	24" PIPE (14 GAGE)		144 LF
401	CLASS A CONCRETE (ENDWALL)	24 C.Y.	
418	REINFORCING	240LBS.	
830	RIPRAP	3,650 C.Y.	
836	FILTER	1,000TONS	

FOR BILL OF MATERIALS FOR SPILLWAYS SEE DWG. 10W7424

- NOTES:**
- GRASSING FOR P.A. 3660 & W.O. NO. 20648 SEE NOTE 4.
 - ALL DIKE SLOPES SHALL BE SEEDED WITH TYPE 6 MIXTURE F AND FERTILIZED, IN ACCORDANCE WITH SECTION 150 OF THE T-1 SPECIFICATIONS.
 - THE EMERGENCY FLOWWAY (SECTIONS M-M & R-R) SHALL BE SEEDED WITH 14 POUNDS OF BERMOUDA GRASS (HULLED) AND 7 POUNDS OF ANNUAL LESPEDEZA PER ACRE AND FERTILIZED IN ACCORDANCE WITH THE T-1 SPECIFICATIONS.
 - WIDOWS CREEK CHANNEL RELOCATION AND ADJACENT DISTURBED AREAS, ABOVE THE WATER LINE AT THE DATE OF SEEDING, SHALL BE SEEDED AT THE FOLLOWING RATES (MEMORANDUM T.H. RIPLEY TO R.H. DUNHAM, APRIL 23, 1973)
 - (1) MARCH 15 TO AUGUST 15:
 - KENTUCKY 31 FESCUE 50 POUNDS PER ACRE
 - KOREAN LESPEDEZA 20 POUNDS PER ACRE
 - ANNUAL RYEGRASS 20 POUNDS PER ACRE
 - (2) AUGUST 15 TO NOVEMBER 30:
 - KENTUCKY 31 FESCUE 50 POUNDS PER ACRE
 - BALBO RYE 60 POUNDS PER ACRE
 - ALSKIE CLOVER 5 POUNDS PER ACRE
 - ITEMS 1 AND 2 ABOVE SHALL BE FERTILIZED AT THE RATE OF 600 POUNDS PER ACRE OF 15-15-15 COMMERCIAL FERTILIZER AND 2 TONS PER ACRE OF AGRICULTURAL LIMESTONE AND MULCHED WITH STRAW MULCH AT THE RATE OF 2 TONS PER ACRE.
 - WILDLIFE SHRUBS-(10W7420 & 7421) SHALL BE PLANTED BY OR ACCORDING TO SPECIFICATIONS FURNISHED BY THE DIVISION OF FORESTRY FISHERIES & WILDLIFE DEVELOPMENT. SEE MEMORANDUM T.H. RIPLEY TO R.H. DUNHAM DATED APRIL 23, 1973 AND JUNE 4, 1973.
 - UNCLASSIFIED FILL-DEPOSITED ASH AND/OR LIMESTONE SLURRY SHALL BE SURCHARGED WITH UNCLASS. FILL TO FORM A STABLE BASE IN 6" LAYERS AND COMPACTED WITH LOADED RUBBER TIRE HAULING EQUIPMENT TO THE ELEVATIONS SHOWN ON THE SECTIONS.

JUN 02 2008

DESIGNED BY	DRWN BY	CHKD BY	APPD BY	ISSD BY
J.P.H.S	CDR	J.P.H.S		

SCALE: 1"=20' EXCEPT AS NOTED

LIMESTONE & ASH DISPOSAL AREA SECTIONS & DETAILS SHEET 1

DESIGNED BY: J.P.H.S | DRWN BY: CDR | CHKD BY: J.P.H.S | APPD BY: | ISSD BY: |

WIDOWS CREEK FOSSIL PLANT
TENNESSEE VALLEY AUTHORITY
FOSSIL AND HYDRO ENGINEERING

AUTOCAD R14 | DATE: 2-15-73 | 34 C | 10W7422 | R 11

WORLD PARSONS GROUP INC. | ELECTRONICALLY RESTORED DRAWING | THIS DRAWING HAS BEEN COMPLETELY REDRAWN AND SUPERSEDES (10W7422) | PLOT FACTOR: 240 | W_TVA | C.A.D. DRAWING DO NOT ALTER MANUALLY

